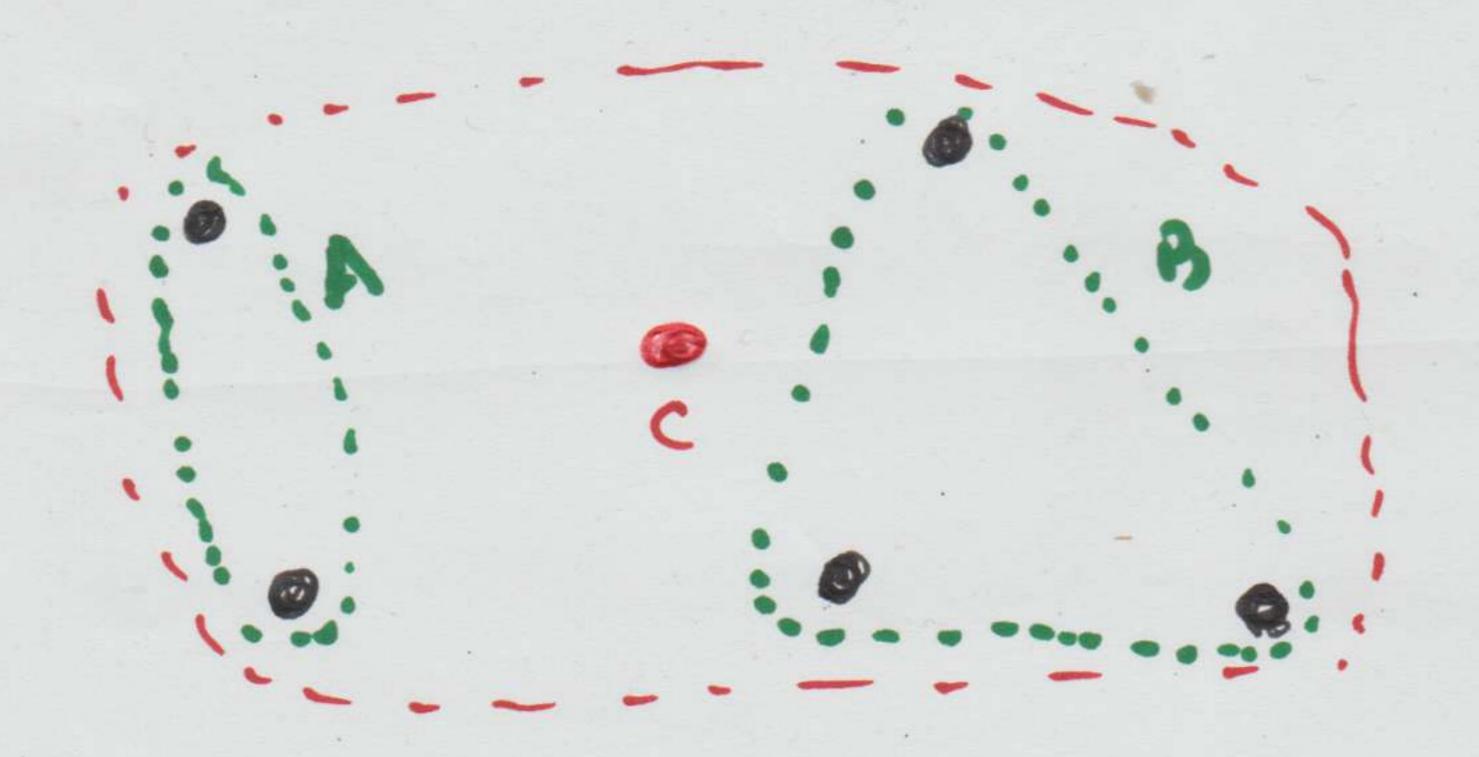
must Decide to Join A to B or

N.B: All Three clusters have their own within - cluster variance.

If we Join A to B a new cluster is creeke, with A new centroid And new with A new centroid



The within cluster UARIANCE is the Equivalent of the VARIANCE of the Distances from the Centroid to each of the Five cases (points) in the Joined Cluster A, B.

We therefore calculate WARS

We can also calculate WBC in a

Similar Rishion (and WBO, WBE ete)

The next linkage step is based on the lowest value of W.

* If WAB < WBC then A and B Are
Joined at next stage.

* y WBC < WAC then A and C are Joined at next stage.

At Apractical level this comparison is carried out simultaneously for all clusters.

what is presented here is the fundamental step.