



ULTIMAKER 2+ TESTED SETTINGS				
PARAMETER	VALUES			UNITS
NOZZLE	0.8	0.6	0.4	mm
LAYER HEIGHT	0.3	0.27	0.25	mm
INITIAL LAYER HEIGHT	0.25	0.25	0.2	mm
INFILL PERCENTAGE	0	0	0	%
WALL THICKNESS	1.6	1.2	1.2	mm
OPTIMIZE WALL PRINTING ORDER	Enabled	Enabled	Enabled	-
RETRACTION	Enabled	Enabled	Enabled	-
PRINT SPEED	75	75	75	mm/s
INNER WALL SPEED	70	70	70	mm/s
OUTER WALL SPEED	70	70	70	mm/s
TRAVEL SPEED	120	120	120	mm/s
INITIAL LAYER SPEED	55	55	55	mm/s
SUPPORTS	None	None	None	-

<div>PROPRIETARY</div> <div><div>ALIMENTÉ PAR</div><div>POWERED BY</div><div>CGECCEED</div></div> <div>UNIVERSITY OF OTTAWA</div>	UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>HEAD BAND</div> <div>FACE MASK</div> <div>HOSPITAL PPE</div>					
	DIMS ARE IN <u>MILLIMETERS</u> TOLERANCE ON ANGLES 0.5° 0 PLACE ± 0.5 mm 1 PLACE ± 0.25 mm 2 PLACE ± 0.13 mm  BREAK ALL SHARP EDGES 0.25 - 0.50mm		DRAWN	S.TREMBLAY					2020-03-29	
			CHECKED							
			ENG APPR.							
			MFG APPR.							
	INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2009		Q.A.			SIZE <div>B</div> DWG. NO. <div>CEED-DET-1001-01</div> REV <div>-</div>				
	MATERIAL		COMMENTS:							
	PLA									
	FINISH									
	NATURAL									
DO NOT SCALE DRAWING					SCALE: 1:2		WEIGHT: (42.5 g)		SHEET 2 OF 2	