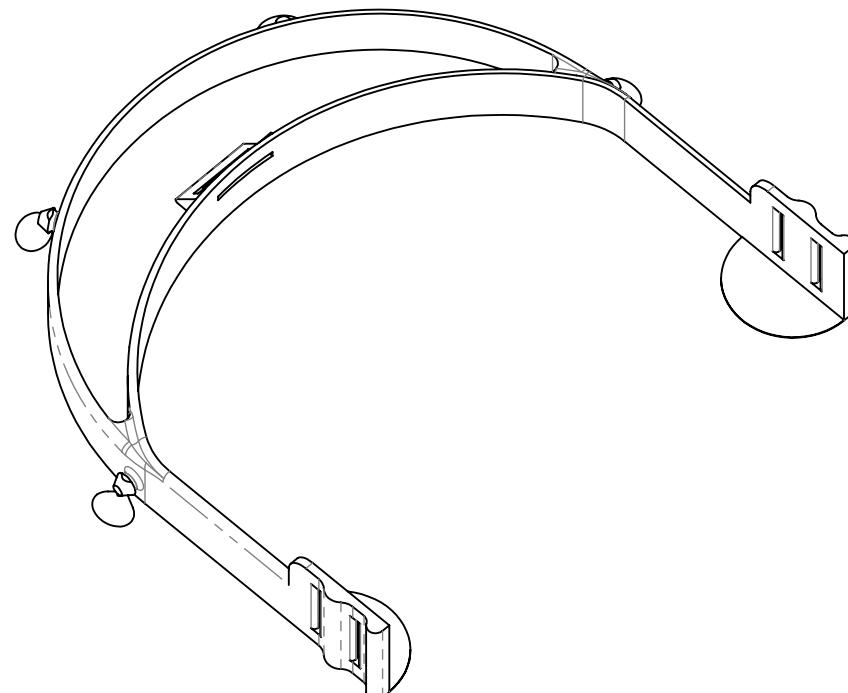


REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
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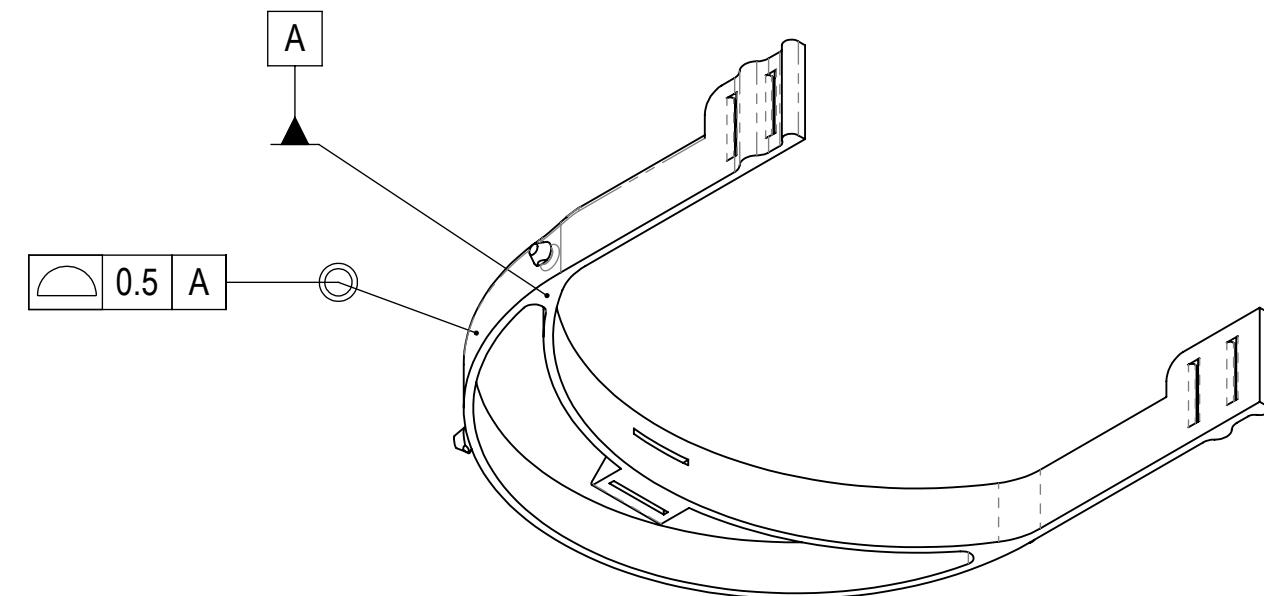
F

- NOTES:
1. CAD DATA SUPPLIED FOR FULL DEFINITION OF THIS PART
 2. ALL DIMENSIONS QUERIED FROM CAD ARE BASIC
 3. PART SHALL BE FREE OF INCLUSIONS OR CRACKS
 4. REFER TO SHEET 2 FOR SLICER SETTINGS



MODEL WITH ARTIFICIAL SUPPORTS

BUILD SURFACE



PROPRIETARY ALIMENTÉ PAR CGEC POWERED BY CEED UNIVERSITY OF OTTAWA	UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: HEAD BAND FACE MASK HOSPITAL PPE COMMENTS:
	DIMS ARE IN MILLIMETERS TOLERANCE ON ANGLES 0.5° 0 PLACE ± 0.5 mm 1 PLACE ± 0.25 mm 2 PLACE ± 0.13 mm BREAK ALL SHARP EDGES 0.25 - 0.50mm	DRAWN	J.BOUDREAU	2020-04-13	
		CHECKED	S.TREMBLAY	2020-04-13	
		ENG APPR.			
		MFG APPR.			
		Q.A.			
		MATERIAL			
		PLA			
		FINISH		NATURAL	
		DO NOT SCALE DRAWING			
SIZE		DWG. NO.		REV	
B		CEED-DET-1001-02		-	
SCALE: 1:2		WEIGHT: (35 g)		SHEET 1 OF 2	

F

F

E

E

D

D

C

C

B

B

A

A

ULTIMAKER 2+ TESTED SETTINGS

PARAMETER	VALUES			UNITS
NOZZLE	0.8	0.6	0.4	mm
LAYER HEIGHT	0.3	0.27	0.25	mm
INITIAL LAYER HEIGHT	0.25	0.25	0.2	mm
INFILL PERCENTAGE	0	0	0	%
WALL THICKNESS	1.6	1.2	1.2	mm
OPTIMIZE WALL PRINTING ORDER	Enabled	Enabled	Enabled	-
RETRACTION	Enabled	Enabled	Enabled	-
PRINT SPEED	75	75	75	mm/s
INNER WALL SPEED	70	70	70	mm/s
OUTER WALL SPEED	70	70	70	mm/s
TRAVEL SPEED	120	120	120	mm/s
INITIAL LAYER SPEED	55	55	55	mm/s
SUPPORTS	None	None	None	-

PROPRIETARY <small>AUVENTÉ PAR</small>  <small>POWERED BY</small>  <small>UNIVERSITY OF OTTAWA</small>	UNLESS OTHERWISE SPECIFIED:			TITLE: HEAD BAND FACE MASK HOSPITAL PPE COMMENTS: SIZE DWG. NO. REV B CEED-DET-1001-02 - SCALE: 1:2 WEIGHT: (35 g) SHEET 2 OF 2
	DIMS ARE IN MILLIMETERS			
	TOLERANCE ON ANGLES 0.5°			
	0 PLACE ± 0.5 mm			
	1 PLACE ± 0.25 mm			
	2 PLACE ± 0.13 mm			
	BREAK ALL SHARP EDGES 0.25 - 0.50mm			
	INTERPRET THIS DRAWING IN			
	ACCORDANCE WITH: ASME Y14.5-2009			
	MATERIAL	PLA		
	FINISH	NATURAL		
	DO NOT SCALE DRAWING			