



ULTIMAKER 2+ TESTED SETTINGS				
PARAMETER	VALUES			UNITS
NOZZLE	0.8	0.6	0.4	mm
LAYER HEIGHT	0.3	0.27	0.25	mm
INITIAL LAYER HEIGHT	0.25	0.25	0.2	mm
INFILL PERCENTAGE	0	0	0	%
WALL THICKNESS	1.6	1.2	1.2	mm
OPTIMIZE WALL PRINTING ORDER	Enabled	Enabled	Enabled	-
RETRACTION	Enabled	Enabled	Enabled	-
PRINT SPEED	75	75	75	mm/s
INNER WALL SPEED	70	70	70	mm/s
OUTER WALL SPEED	70	70	70	mm/s
TRAVEL SPEED	120	120	120	mm/s
INITIAL LAYER SPEED	55	55	55	mm/s
SUPPORTS	None	None	None	-

<div>PROPRIETARY</div> <div><div>ALIMENTÉ PAR</div><div>POWERED BY</div><div>CGECCEED</div></div> <div>UNIVERSITY OF OTTAWA</div>	UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>HEAD BAND</div> <div>FACE MASK</div> <div>HOSPITAL PPE</div>		
	DIMS ARE IN MILLIMETERS	DRAWN	J.BOUDREAU	2020-04-13			
	TOLERANCE ON ANGLES 0.5°	CHECKED					
	0 PLACE ± 0.5 mm	ENG APPR.					
	1 PLACE ± 0.25 mm	MFG APPR.					
	2 PLACE ± 0.13 mm	Q.A.					
	BREAK ALL SHARP EDGES 0.25 - 0.50mm	COMMENTS:			SIZE	DWG. NO.	REV
	INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2009				B	CEED-DET-1001-02	-
	MATERIAL PLA				SCALE: 1:2	WEIGHT: (35 g)	SHEET 2 OF 2
	FINISH NATURAL						
	DO NOT SCALE DRAWING						