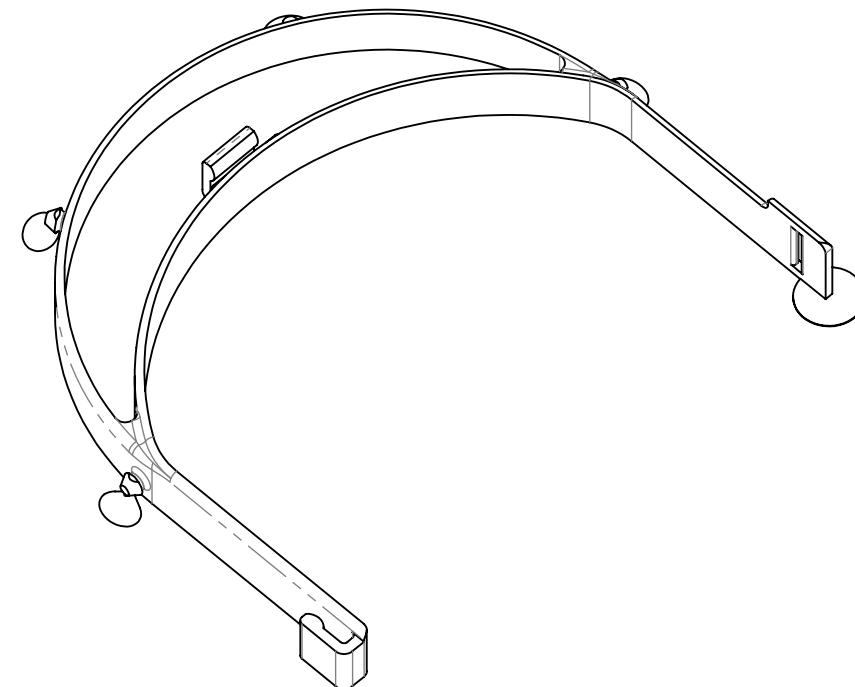


REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
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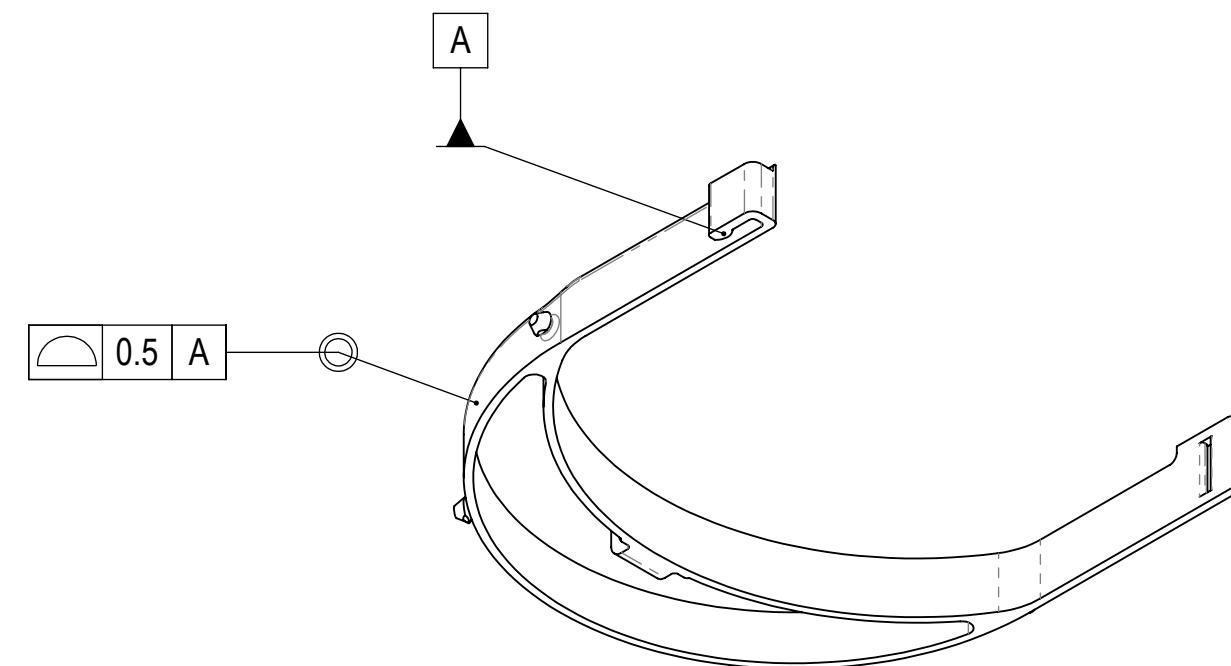
F

- NOTES:
- CAD DATA SUPPLIED FOR FULL DEFINITION OF THIS PART
 - ALL DIMENSIONS QUERIED FROM CAD ARE BASIC
 - PART SHALL BE FREE OF INCLUSIONS OR CRACKS
 - REFER TO SHEET 2 FOR SLICER SETTINGS



MODEL WITH ARTIFICIAL SUPPORTS

BUILD SURFACE



PROPRIETARY ALIMENTÉ PAR CGEC POWERED BY CEED UNIVERSITY OF OTTAWA	UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: HEAD BAND FACE MASK HOSPITAL PPE COMMENTS:
	DIMS ARE IN MILLIMETERS TOLERANCE ON ANGLES 0.5° 0 PLACE ± 0.5 mm 1 PLACE ± 0.25 mm 2 PLACE ± 0.13 mm BREAK ALL SHARP EDGES 0.25 - 0.50mm	DRAWN	J.BOUDREAU	2020-04-13	
		CHECKED	S.TREMBLAY	2020-04-13	
		ENG APPR.			
		MFG APPR.			
		Q.A.			
	MATERIAL	PLA			
	FINISH	NATURAL			
	DO NOT SCALE DRAWING				
					SIZE DWG. NO. REV B CEED-DET-1001-03 -
					SCALE: 1:2 WEIGHT: (32 g) SHEET 1 OF 2

F

F

E

E

D

D

C

C

B

B

A

A

ULTIMAKER 2+ TESTED SETTINGS

PARAMETER	VALUES	UNITS
NOZZLE	0.8 0.6 0.4	mm
LAYER HEIGHT	0.3 0.27 0.25	mm
INITIAL LAYER HEIGHT	0.25 0.25 0.2	mm
INFILL PERCENTAGE	0 0 0	%
WALL THICKNESS	1.6 1.2 1.2	mm
OPTIMIZE WALL PRINTING ORDER	Enabled Enabled Enabled	-
RETRACTION	Enabled Enabled Enabled	-
PRINT SPEED	75 75 75	mm/s
INNER WALL SPEED	70 70 70	mm/s
OUTER WALL SPEED	70 70 70	mm/s
TRAVEL SPEED	120 120 120	mm/s
INITIAL LAYER SPEED	55 55 55	mm/s
SUPPORTS	None None None	-

PROPRIETARY		UNLESS OTHERWISE SPECIFIED: DIMS ARE IN MILLIMETERS TOLERANCE ON ANGLES 0.5° 0 PLACE ± 0.5 mm 1 PLACE ± 0.25 mm 2 PLACE ± 0.13 mm BREAK ALL SHARP EDGES 0.25 - 0.50mm INTERPRET THIS DRAWING IN ACCORDANCE WITH: ASME Y14.5-2009 MATERIAL PLA FINISH NATURAL DO NOT SCALE DRAWING			TITLE: HEAD BAND FACE MASK HOSPITAL PPE COMMENTS: SIZE DWG. NO. REV B CEED-DET-1001-03 - SCALE: 1:2 WEIGHT: (32 g) SHEET 2 OF 2		
DRAWN	NAME						
CHECKED	J.BOUDREAU	2020-04-13					
ENG APPR.							
MFG APPR.							
Q.A.							