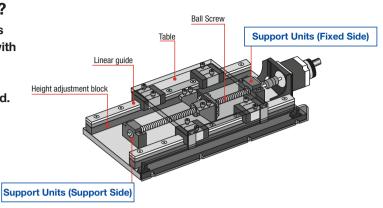
Overview of Support Units

Technique and Structure

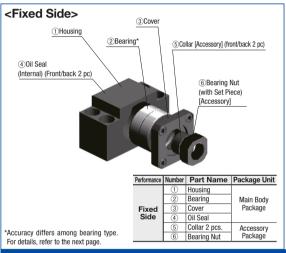
Combination with MISUMI Ball Screws

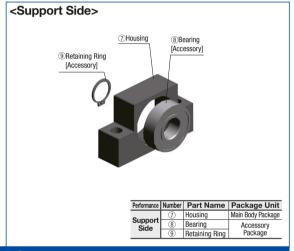
What are Support Units?

- Dedicated bearing components that are always used as a set with ball screws.
- Angular contact bearings that receive large axial load are used.



Structure of Support Units

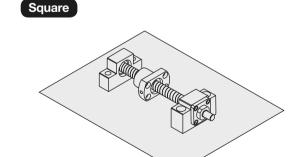


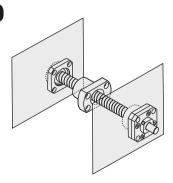


*Do not disassemble the unit of fixed side (1) to (4), as they must remain as assembled units!

Round

■ Shape of Support Units and Mounting Examples

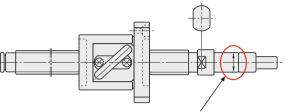




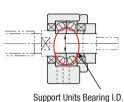
Combination of Ball Screws and Support Units

When selecting Support Units for Ball Screws, note that it can be combined if dimensions of bearing installation part on Fixed Side of the Ball Screw [Fig. 1] and bearing I.D. of the Support Unit [Fig. 2] are the same.

[Fig. 1] <Example of Ball Screw BSS1505>



[Fig. 2] <Example of Support Unit BSW12>



Bearing Installation Part on Ball Screw Fixed Side Support U

	Accuracy Grade C3	BSX0601	-	BSX0801 BSX0802 BSX1002	-	BSX1202 BSX1205	BSX1505	-	-	-
Ball Screw Part Number	Accuracy Grade C5	-	BSS1002 C-BSS1002	BSS0802 BSS1202	BSS1004 BSS1205 BSS1204 BSS1210	BSS1010	Step ① BSS15 C-BSS15	BSS20 C-BSS20	BSS25 C-BSS25	-
	Accuracy Grade C7	BSST0802	BSSE1002 BSST1004	BSSE0802 BSSE1202	BSSE1004 BSSE1205 BSSE1210 BSST1204	-	BSSE15	BSSE20	BSSE25	
	Accuracy Grade C10	BSSR08 BSSZ08 C-BSSC08	BSSR10 BSSZ10 BSSC10 C-BSSC10	-	BSSR12 BSSZ12 BSSC12 C-BSSC12	BSSR14	BSSR15 BSSZ15 BSSC15 BSBR15 C-BSSC15	BSSR20 BSSZ20 BSSC20 BSBR20 C-BSSC20	BSSR25 BSSC25 BSSC25 BSSR25 BSSR28 BSSC28 CC-BSSC25 CC-B	BSSR32
Fixed Side Shaft Dia. of Ball Screws (Bearing Installation Part)		Ø6	Ø8		Ø10		Step ② Ø12	Ø15	Ø20	Ø25
Support Units (Bearing I.D.)		No.6	No.8S	No.8	No.10S	No.1022	Step ③	No.152	52 No.20*	No.25
		No.6L				No.10	No.12	No.15*	140.20	

[Example]

Step ① Confirm that shaft diameter of the Ball Screw is 15.

* Except C-BSFW15,20, C-BUFN15,20

Step ② Confirm that dimension of the bearing installation part on fixed side of the Ball Screw is Ø12.

Step 3 Determine that corresponding bearing I.D. of the Support Unit is No.12.

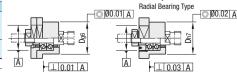
Combination of Fixed Side and Support Side Support Units

Type	Туре	Fixed Side	Page	Support Side	Page	
		BSW		BUN	P.762	
	Standard	BSWN	P761	BUNM		
		BSWR		BUNR		
	C-VALUE	C-BSW	P.763/765	C-BUN	P.764/766	
	C-VALUE	C-BSFW*	P./03//05	C-BUFN*		
		BSWE		BUN		
	Economy	BSWEM	P.775	BUNM	P.762	
		BSWER		BUNR		
	Radial Bearing	BSWZ	P.775	BUN	P.762	
Square	Туре	BSWZM	F.775	BUNM		
	Commont	BSQ	P.771	BUQ	P.772	
	Compact	BSQM	F.// I	BUQM	F.//2	
	Low Profile Type	BSV	P.771	BUV	P.772	
	Low Profile Type	BSVM	F.// I	BUVM		
	Narrow Mounting	BSA	P.771	BUA	P.772	
	Hole Pitch Type	BSAM	F.77 I	BUAM	F.//2	
	with Dowel Holes	BSWG	P.773	BUN	P.762	
	With Dowel Holes	BSWGN	F.773	BUNM	1.702	
	with Damper	BSWD	P.773	BUND	P.774	
		BRW		BUR		
	Standard	BRWN	P.767	BURM	P.768	
		BRWR		BURR		
	C-VALUE	C-BRW	P.769	C-BUR	P.770	
Round		BRWE		BUR		
	Economy	BRWEM	P.776	BURM	P.768	
		BRWER		BURR		
	Radial Bearing	BRWZ	P.776	BUR	P.768	
	Type	BRWZM	F.//b	BURM	F. /08	

Mounting Interface Accuracies
Standard Economy
Radial Regring Type

Support Units - Round (Fixed Side)

Economy



Support Units - Square (Fixed Side)
Mounting Interface Accuracies

* Excludes C-BSFW15.20, C-BUFN15.20,