

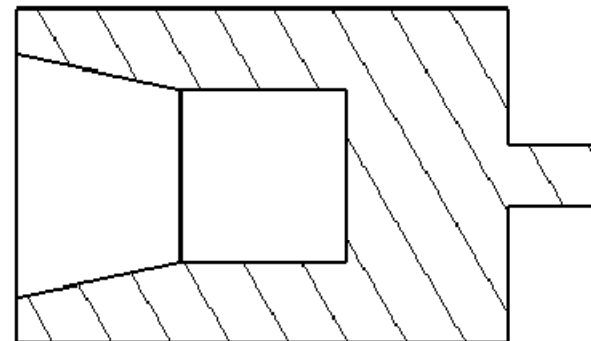
Sealing	Pine	or	Sealing	cover					

				Leak	Test	Plate			

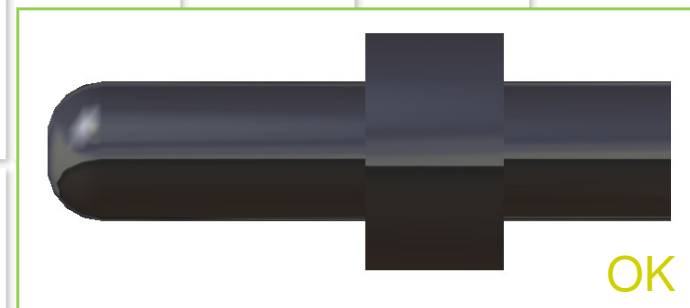
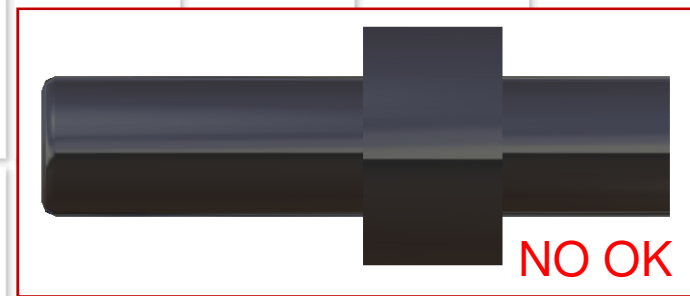
- **The use a sealing cover used in leak test plate is wrong.**
- **Never again use this kind a sealing, because in the production serial, doesn't work good.**
- **The main problem is the o-ring has a damage all time and the time life it's so short, and the time to change this o-ring cause a stop in the process line.**



- The new designs of sealing cover are necessary.
- The new designs of sealing cover are necessary to contemplate a wrong axially.
- For this I suggest to use a cone in the beginning to put in the correct position the component to seal.
- Use a polyurethane to seal the component without mark the component in the process, with this design the tool has a better performance



- The use a sealing pin used in leak test plate is wrong.
- It's necessary increase the radio in the pin like a spherical.
- This kind of tip allowed a insertion more easy and protects the connectors, to prevent a damage in the oring into the connector.



- **From this date it is necessary, that all tooling will come to México.
Using these designs and suggestions**
