

### 3.3.5. Inspect and Clean Dryer Chamber

Estimated Frequency	Estimated Time	Press Down	Suggested Personnel
Monthly	10 minutes	YES	1 person
Objective			
Clean the dryer chamber to remove paper and paper dust to maintain proper dryer performance. Failure to do this may affect the paper path and induce print quality issues.			
Personal Protective Equipment (PPEs)		Tools/Materials	
<input type="checkbox"/> Safety glasses		<ul style="list-style-type: none"><li>• Vacuum with extension</li><li>• Lint-free cloth</li></ul>	

#### Procedure



**CAUTION:** Do not reach into the dryer immediately after a web run. A hot dryer interior can cause severe burns.

1. Turn off the dryer and let it cool down.
2. Open the dryer doors.
3. Remove any paper or tape stuck to the air guides or the screen on the backside of the dryer box.
4. Vacuum dust accumulation.
5. Close the dryer doors after the press has been rethreaded.
6. From the Operator Control Panel, clear the dryer alarm.
7. Resume press operation.