

3.3.4. Inspect and Clean IPC Rollers, and Line Light

Estimated Frequency	Estimated Time	Press Down	Suggested Personnel
Monthly	15 minutes	YES	2 people
Objective			
Cleaning the rollers on the paper path helps ensure the paper makes contact with the rollers for proper paper feed. Removing ink build up is necessary to prevent PQ issues.			
Personal Protective Equipment (PPEs)		Tools/Materials	
<input type="checkbox"/> Gloves		<ul style="list-style-type: none">• DI or distilled water• Lint-free cloths• Flashlight or light source• Compressed air• Stiff brush	

For instructions on threading the press, refer to the T2xx Web Press Operating Manual.

Single Task Time: 15 minutes

When cleaning the rollers in the Vision System cabinet be careful not to move or hit the cameras and lens assembly, the camera mount assembly, or the light bars. There are two cameras and two light bars. See [Figure 19](#) and [Figure 20](#).

Procedure

1. Start with an unwebbed press.
2. Using a lint-free cloth wipe down the image roller and encoder roller.
3. Using a lint-free cloth and DI water, wipe line light in a cross-web motion.

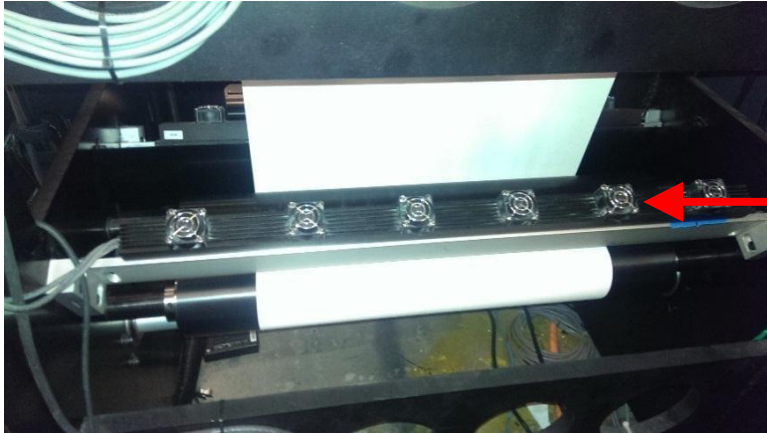


Figure 19. IPC line light bars

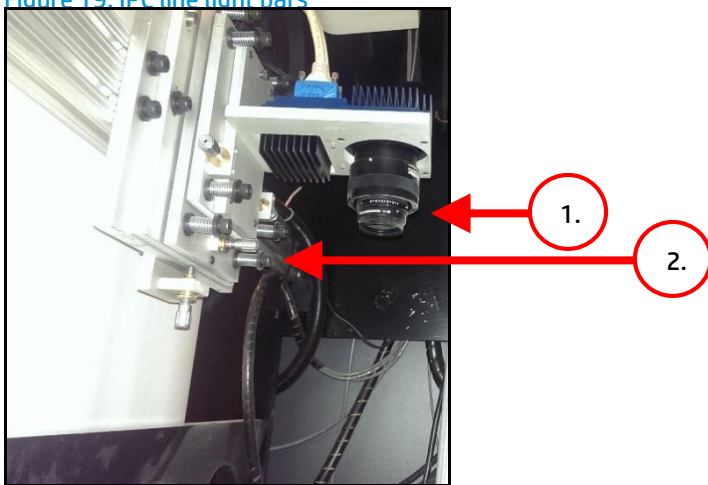


Figure 20. Cameras

1. Camera and lens assembly
2. Camera Mount Assembly

4. Re-web the press.