

### 3.3.1. Clean Rollers to Remove Oil from Bearings

Estimated Frequency	Estimated Time	Press Down	Suggested Personnel
Clean monthly on new press. After 6 months, check monthly and clean as needed.	10 minutes for inspection and cleaning.	YES	2 people
Objective			
To remove oil from rollers and bearings, and lubricant from drive rollers so they do not damage product.			
Personal Protective Equipment (PPEs)		Tools/Materials	
<input type="checkbox"/> Rubber gloves		<ul style="list-style-type: none"><li>Lint-free wipes</li><li>DI water</li></ul>	

#### Procedure

1. From the Operator Control Panel, cap the print bars.
2. From the Operator Control Panel, put the PECS in Sleep Mode.
3. E-stop the press.
4. Open the press access doors.
5. Inspect all rollers for oil. Remove oil with a dry lint-free cloth.
6. Wipe the rollers and dispose of the soiled cloth to avoid oil contamination.
7. Inspect surrounding surfaces for oil and clean appropriately.
8. Close the press access doors.
9. Reset the E-stops.