

3.1. Daily Operator Press Inspections

These basic inspections ensure that the IDS system and web wipe cassettes are in in operating condition.

3.1.1. Inspect IDS and Web Wipe Cassettes

Estimated Frequency	Estimated Time	Press Down	Suggested Personnel
Daily	15 minutes	YES	1 person
Objective			
These basic checks ensure the IDS system ink lines and the web wipe cassettes are in operating condition.			
Personal Protective Equipment (PPEs)		Tools/Materials	
<input type="checkbox"/> None		<input type="checkbox"/> Flashlight or light source	

Procedure

1. Inspect the IDS, RITS, IDS lines, and the floor beneath them for ink leaks.

NOTE

On the T200 press, go to the drive side of the press.
Lift the cover over the IDS, pumps, and ink filters and check for ink leaks.

2. If leaks are detected notify the Engineering Support Personnel immediately.
3. Open the doors to inspect the web wipe cassettes.
 - a. Look for web wipe cassettes that are empty or nearly empty.
 - b. Look at the marks on the cassettes that indicate the wipe material is moving properly as shown below.



Figure 4. Web wipe cassette

4. Replace empty web wipe cassettes and make a note of cassettes that are nearly empty.
5. Close the doors and reset the guards.
6. Restore the press to operation.