

3.3.8. Clean Air Filters

Estimated Frequency	Estimated Time	Press Down	Suggested Personnel
Monthly	20 minutes	No	1 person
Objective			
Cleaning the air filters ensures sufficient air flow. Lack of proper ventilation could cause the cabinet components to overheat and shorten the components' life.			
Personal Protective Equipment (PPEs)		Tools/Materials	
<input type="checkbox"/> Gloves		<ul style="list-style-type: none">• Vacuum• Standard screwdriver, optional	

Clean the exterior area around the filter cover before removing it. This will prevent this debris from entering the filter during cleaning. Excessively dirty filters may be rinsed with water but must not be reinstalled until dry!

Procedure

1. Remove the air filter cover.
2. Remove the filter.
3. Vacuum the filter.
4. Reinstall the filter.
5. Replace filter cover.

Air Filter Locations and Styles



Electrical cabinet



PEM cabinet

Figure 25. Air filter locations dryer cabinet and PEM cabinet



Rewinder (models may vary)

Unwinder (models may vary)

Figure 26. Air filter locations on rewinder and unwinder



Metal filter cover

Plastic filter cover

Foam filter

Metal filter

Figure 27. Air filter enclosures