3.2.1. Inspect Press Exhaust Parameters

•	1		
Estimated Frequency	Estimated Time	Press Down	Suggested Personnel
Weekly	5 minutes	YES	1 person
Objective			
This inspection ensures the press exhaust system is in operating condition. A poorly functioning exhaust system will degrade the dryer's effectiveness.			
Personal Protective Equipment (PPEs)		Tools/Materials	
□ None		☐ Flashlight or light source	

Procedure

1. From the Operator Control Panel, ensure the dryers are running at 10 percent power.

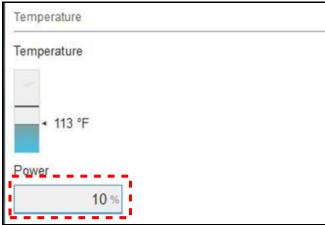


Figure 5. Dryer Screen

2. Locate the magnehelic gauge on the exhaust ducting coming out of the dryer on the backside of the press.



Figure 6. Magnehelic gauge

3. Ensure the gauge is indicating a value greater than zero.