Severstal: Steel Defect Detection

Steel is one of the most important building materials of modern times. The physical properties of steel include high strength, low weight, durability, ductility and resistance to corrosion. Due to these properties of steel, buildings are resistant to natural and manmade wear which has made the material ubiquitous around the world.

Severstal is among the top 50 producers of steel in the world and produced 12.04 and 11.8 Million tonnes of steel in 2018 and 2019 respectively. It is one among Russia's biggest players in efficient steel mining and production. The company recently created a hybrid Data Lake as part of its digital strategy to secure the Company's competitive advantages in the long-term. The infrastructure is designed to store Company functional data files for subsequent processing and use in Severstal's data analysis, machine learning and artificial intelligence projects. Severstal is now looking to machine learning to improve automation, increase efficiency, and maintain high quality in their production.

1. Business Problem

One of the key products of Severstal is steel sheets. The production process of flat sheet steel is delicate. From heating and rolling, to drying and cutting, several machines touch flat steel by the time it's ready to ship. To ensure quality in the production of steel sheets, today, Severstal uses images from high frequency cameras to power a defect detection algorithm.

Through this competition, Severstal expects the AI community to improve the algorithm by **localizing and classifying surface defects on a steel sheet**.

1.1. Business objectives and constraints

- 1. A defective sheet most be predicted as defective, since there would be serious concerns about quality if we misclassify a defective sheet as non-defective. i.e. high recall value for each of the classes is needed.
- 2. No strict latency concerns.

1.2. Sources / References

Kaggle competition page : https://www.kaggle.com/c/severstal-steel-defect-detection/overview

References:

- https://arxiv.org/pdf/1505.04597.pdf
- https://www.kaggle.com/cdeotte/keras-unet-with-eda
- https://en.wikipedia.org/wiki/S%C3%B8rensen%E2%80%93Dice_coefficient
- https://stanford.edu/~shervine/blog/keras-how-to-generate-data-on-the-fly

2. Machine Learning Probelm

2.1. Mapping the business problem to an ML problem

Our task is to

- 1. Detect/localize the defects in a steel sheet using image segmentation and
- 2. Classify the detected defects into one or more classes from [1, 2, 3, 4]

Therefore, it is a combination of image segementation and multiclass classification.

2.2. Performance metric

Evaluation metric used is the mean Dice coefficient. The Dice coefficient can be used to compare the pixel-wise agreement between a predicted segmentation and its corresponding ground truth. The formula is given by:

$$\frac{2*|X\cap Y|}{|X|+|Y|}$$

where X is the predicted set of pixels and Y is the ground truth.

Read more about Dice Coefficient

2.3. Data Overview

We have been given a zip folder of size 2GB which contains the following:

- train images/ folder contailning 12,568 training images (.jpg files)
- test images/ folder containing 5506 test images (.jpg files). We need to detect and localize defect in these images.
- train.csv training annotations which provide segments for defects belonging to ClassId = [1, 2, 3, 4]
- sample_submission.csv a sample submission file in the correct format, with each ImageId repeated 4 times, one for each
 of the 4 defect classes

Refer to section 3: EDA for more details about data.

```
In [1]:
```

```
% cd /content/sample_data/Data
```

/content/sample data/Data

Downloading and extracting data

```
In [0]:
```

```
!wget --header="Host: storage.googleapis.com" --header="User-Agent: Mozilla/5.0 (Windows NT 10.0;
Win64; x64) AppleWebKit/537.36 (KHTML, like Gecko) Chrome/81.0.4044.129 Safari/537.36" --header="Accept:
text/html,application/xhtml+xml,application/xml;q=0.9,image/webp,image/appg,*/*;q=0.8,application/sd-exchange;v=b3;q=0.9" --header="Accept-Language: en-US,en;q=0.9,hi;q=0.8" --header="Referer: https://www.kaggle.com/" "https://storage.googleapis.com/kaggle-competitions-data/kaggle-v2/14241/862020/bundle/archive.zip?GoogleAccessId=web-data@kaggle-
161607.iam.gserviceaccount.com&Expires=1588779165&Signature=p8ocGw57q6rPTefACaYTOvrfIjZpdsHhwO6v5S1nNOLtUiXBr69RIbU4vYI6PcDL23eIi1UfFHDFy05dPyqXFrBuyVKYVfNJYhkb7yN0Aike7RYkk03IECp5XoIW9nb1R%2FBCEon'eLSz5oBvbjox4GlX%2FqczPtRZ9cRxKcNOXhWFJFWBW105rCULR2lpyuTvcoTb6jUlbR8OUZ0B1lnP22LDEv2qAQPScF7J828fVJ03kW5B%2FDcZ%2FL%2FhWScH7AKvGTOOUBxCrNo5I%2FDbWR6VrRbOgMwBT4k97yzOo%2FQd1oLz14GGgorcPqeWLmCLe4nSZldmMQ%3D%3D&response-content-disposition=attachment%3B+filename%3Dseverstal-steel-defect-detection.zip" -c -0 'severstal-steel-defect-detection.zip'
```

```
In [3]:
```

```
from zipfile import ZipFile
file_name="severstal-steel-defect-detection.zip"
with ZipFile(file_name,'r') as zip:
    zip.extractall()
    print('Done')
```

Done

Importing libraries

```
In [0]:
```

```
## Importing required packages
import warnings
warnings.filterwarnings("ignore")
from datetime import datetime
import os
import gc
import pickle

from tqdm import tqdm_notebook as tqdm
```

```
import pandas as pd
import numpy as np
import math
from numpy import asarray
import cv2
from os import listdir
import random
%matplotlib inline
import matplotlib.pyplot as plt
import seaborn as sns
from PIL import Image
from sklearn import metrics
from collections import Counter
from collections import defaultdict
from sklearn.model_selection import train_test_split
import tensorflow as tf
from tensorflow.keras.optimizers import Adam
from tensorflow.keras.losses import binary crossentropy
from tensorflow.keras.callbacks import EarlyStopping, ReduceLROnPlateau, ModelCheckpoint,
LearningRateScheduler,Callback
```

tf.keras.backend.clear_session()

3. Loading data

In [5]:

```
from google.colab import drive
drive.mount('/content/drive')
```

Go to this URL in a browser: https://accounts.google.com/o/oauth2/auth?client_id=947318989803-6bn6 qk8qdgf4n4g3pfee6491hc0brc4i.apps.googleusercontent.com&redirect_uri=urn%3aietf%3awg%3aoauth%3a2.0% b&response_type=code&scope=email%20https%3a%2f%2fwww.googleapis.com%2fauth%2fdocs.test%20https%3a%2f%2fwww.googleapis.com%2fauth%2fdrive.photos.readonlyttps%3a%2f%2fwww.googleapis.com%2fauth%2fdrive.photos.readonlyttps%3a%2f%2fwww.googleapis.com%2fauth%2fdrive.photos.readonly

```
Enter your authorization code:
......
Mounted at /content/drive
```

In [6]:

```
# Loading pre-processed data
data = pd.read_csv("/content/drive/My Drive/CaseStudy2/prep_data.csv")
data.head()
```

Out[6]:

| | lmageld | Defect_1 | Defect_2 | Defect_3 | Defect_4 |
|---|---------------|---|----------|---|----------|
| 0 | 0002cc93b.jpg | 29102 12 29346 24 29602 24 29858 24 30114 24 3 | NaN | NaN | NaN |
| 1 | 00031f466.jpg | NaN | NaN | NaN | NaN |
| 2 | 000418bfc.jpg | NaN | NaN | NaN | NaN |
| 3 | 000789191.jpg | NaN | NaN | NaN | NaN |
| 4 | 0007a71bf.jpg | NaN | NaN | 18661 28 18863 82 19091 110 19347 110 19603 11 | NaN |

```
In [7]:
```

```
# Replace NAs with blank spaces
data.fillna('', inplace=True)
data.head()
```

Out[7]:

| | lmageld | Defect_1 | Defect_2 | Defect_3 | Defect_4 |
|---|---------------|---|----------|---|----------|
| 0 | 0002cc93b.jpg | 29102 12 29346 24 29602 24 29858 24 30114 24 3 | | | |
| 1 | 00031f466.jpg | | | | |
| 2 | 000418bfc.jpg | | | | |
| 3 | 000789191.jpg | | | | |
| 4 | 0007a71bf.jpg | | | 18661 28 18863 82 19091 110 19347 110 19603 11 | |

3.1. Train, CV split 85:15

```
In [8]:
```

```
#splitting the data into train & cv
from sklearn.model_selection import train_test_split
train_data, cv_data = train_test_split(data, test_size=0.15, random_state=42)
print(train_data.shape)
print(cv_data.shape)

(10682, 5)
(1886, 5)
```

3.2. Functions for converting RLE encoded pixels to masks and viceversa

```
In [0]:
```

```
# https://www.kaggle.com/titericz/building-and-visualizing-masks
def rle2mask(rle):
   # CONVERT RLE TO MASK
   if (pd.isnull(rle)) | (rle==''):
       return np.zeros((128,800) ,dtype=np.uint8)
   height= 256
   width = 1600
   mask= np.zeros( width*height ,dtype=np.uint8)
   array = np.asarray([int(x) for x in rle.split()])
   starts = array[0::2]-1
   lengths = array[1::2]
   for index, start in enumerate(starts):
       mask[int(start):int(start+lengths[index])] = 1
   return mask.reshape( (height, width), order='F' )[::2,::2]
# to convert masks to run length encoded values
def mask2rle(img):
   img: numpy array containing ones and zeros as pixel values, 1 - mask, 0 - background
   Returns String run length ecoded pixels
   pixels= img.T.flatten() # Convert nd-array to 1d-array (numbering of pixels is from top to
bottom)
   pixels = np.concatenate([[0], pixels, [0]]) # Adding zeros at the start and end so that if ther
e's mask at the first/last pixel, it gets detected.
```

```
runs = np.where(pixels[1:] != pixels[:-1])[0] + 1 # Detect all changing pixels (where pixel val
ues changes, either 0 -> 1 or 1 -> 0)

# To get RLE, we need start pixels and run lengths
# Start pixels are the pixels where change 0 -> 1 occurs, i.e. pixels at even indices
# Run length is the pixel distance between two consecutive changing pixels. So, run lengths =
odd indices - even indices
runs[1::2] -= runs[::2]

return ' '.join(str(x) for x in runs)
```

3.3. Generating masks and saving to drive

```
In [0]:
```

```
indices = data.index
y = np.empty((data.shape[0], 128, 800, 4), dtype=np.uint8)
for i, f in enumerate(data['ImageId']):
    f = f.split('.')[0]
    #run-length encoding on the pixel values
    for j in range(4):
        y[i,:,:,j] = rle2mask(data['Defect_'+str(j+1)].iloc[indices[i]])
        cv2.imwrite(f'train_masks/{f}_mask{j+1}.png', y[i,:,:,j])
```

In [11]:

```
# Check if masks are generated
len(os.listdir('/content/sample_data/Data/train_masks'))
Out[11]:
50272
```

3.4. Generating data for TF model

3.4.1. Creating path lists

In [0]:

In [0]:

In [14]:

```
print(len(train_image_paths), len(train_label_paths), len(train_label_paths[0]))
```

10682 10682 4

3.4.2. Data generator using tf.data

```
In [0]:
```

```
tf.random.set seed(42)
def tfdata generator(images, labels, is training, batch size=16):
    '''Construct a data generator using tf.Dataset'''
   def parse function(filename, labels):
        #reading image
        image string = tf.io.read file(filename) # read as string of pixel values
        image = tf.image.decode_jpeg(image_string, channels=3) # decode image as tensor of dtype ui
nt8
       image = tf.image.convert image dtype(image, tf.float32) # convert to float values in range
[0, 1]
       image = tf.image.resize(image, [128, 800]) #resize to desired size
       #reading label masks
       y = tf.zeros((128,800,1), dtype=tf.uint8)
        for j in range (4):
            mask_string = tf.io.read_file(labels[j])
            mask = tf.image.decode jpeg(mask string)
            mask = tf.image.convert_image_dtype(mask, tf.uint8)
            y = tf.concat([y, mask], 2)
       return image, y[:,:,1:]
   def flip(image, labels):
       image = tf.image.random flip left right(image, seed=1)
       labels = tf.image.random flip left right(labels, seed=1)
       image = tf.image.random flip up down(image, seed=1)
       labels = tf.image.random_flip_up_down(labels, seed=1)
       return image, labels
   def color(image, labels):
       image = tf.image.random hue(image, 0.05)
        image = tf.image.random_saturation(image, 0.4, 1.2)
        image = tf.image.random brightness(image, 0.05)
       image = tf.image.random contrast(image, 0.4, 1.2)
       return image, labels
   dataset = tf.data.Dataset.from_tensor_slices((images, labels))
   if is training:
       dataset = dataset.shuffle(5000) # depends on sample size
    # Transform and batch data at the same time
   dataset = dataset.map(parse_function, num_parallel_calls=4)
   augmentations = [flip, color]
   if is training:
     for f in augmentations:
       if tf.random.uniform([1], 0, 1)>0.6:
            dataset = dataset.map(f, num parallel calls=4)
    # dataset = dataset.repeat()
   dataset = dataset.batch(batch size).prefetch(tf.data.experimental.AUTOTUNE)
   return dataset
```

```
tf_image_generator = tfdata_generator(train_image_paths, train_label_paths, is_training=True,
batch_size=8)
```

3.5. Defining metric and loss function

```
In [0]:
```

```
from tensorflow.keras import backend as K
from tensorflow.keras.losses import binary_crossentropy

def dice_coef(y_true, y_pred, smooth=1):
    y_true_f = K.flatten(y_true)
    y_pred_f = K.flatten(y_pred)
    intersection = K.sum(y_true_f * y_pred_f)
    return (2. * intersection + smooth) / (K.sum(y_true_f) + K.sum(y_pred_f) + smooth)

def bce_dice_loss(y_true, y_predict):
    return binary_crossentropy(y_true, y_predict) + (1-dice_coef(y_true, y_predict))

def dice_loss(y_true, y_predict):
    return (1-dice_coef(y_true, y_predict))
```

4. Model

This model is based on the paper <u>Encoder-Decoder with Atrous Separable Convolution for Semantic Image Segmentation</u> by Google. The model is called DeepLabv3+.

4.1. Defining building blocks using subclass Layer and Model

Writing custom layers and models with Keras

https://www.tensorflow.org/tutorials/customization/custom_layers

https://www.tensorflow.org/guide/keras/custom_layers_and_models#the_model_class

In [0]:

```
import tensorflow as tf
from tensorflow.keras import backend as K

# from keras.applications import imagenet_utils
from tensorflow.keras.utils import get_file, plot_model
from tensorflow.keras import layers, Model
import tensorflow.keras as keras
```

```
class Conv2D_custom(layers.Layer):
    ''' args:
            filters: Integer, the number of filters in convolution
            prefix: String, name of the block of which this layer is a part
            stride: Integer, stride for convolution, default=1
           kernel size: Integer, size of kernel for convolution, default=3
           rate: Integer, atrous rate for convolution, default=1
        Input: 4D tensor with shape (batch, rows, cols, channels)
       Output: 4D tensor with shape (batch, new rows, new cols, filters)
    def __init__(self, filters, prefix='', stride=1, kernel size=3, rate=1):
       super(Conv2D custom, self). init ()
       self.stride = stride
        # manual padding when stride!=1
       if stride!=1:
            #effective kernel size = kernel_size + (kernel_size - 1) * (rate - 1)
            n pads = (kernel size + (kernel size - 1) * (rate - 1) - 1) // 2
            self.zeropad = layers.ZeroPadding2D(padding=n_pads)
       self.conv 2d = layers.Conv2D(filters, kernel size=kernel size, strides= stride,
dilation_rate=rate,
                            padding='same' if stride==1 else 'valid', name=prefix + 'Conv2D custom'
    def call(self, x):
```

```
if self.stride != 1:
    x = self.zeropad(x)

x = self.conv_2d(x)
    return x
```

```
class SeparableConv_BN(Model):
    "" Separable convolutions consist in first performing a depthwise spatial convolution
        (which acts on each input channel separately) followed by a pointwise convolution which mi
xes together the resulting output channels.
        - This is a custom implementation of SeparableConv2D layer.
        - To be used in encoder (a modified Xception block) of DeeplabV3+.
        The difference between this implementation and tf.keras.layers.SeparableConv2D is that
       here, extra batch normalization and ReLU are added after each 3×3 depthwise convolution
       args:
           filters: Integer, the number of output filters in pointwise convolution
           prefix: String, name of the block of which this layer is a part
            stride: Integer, stride for depthwise convolution, default=1
           kernel_size: Integer, size of kernel for depthwise convolution, default=3
           rate: Integer, atrous rate for depthwise convolution, default=1
           depth activation: Bool, flag to use activation between depthwise & pointwise convolution
ns
        Input: 4D tensor with shape (batch, rows, cols, channels)
       Output: 4D tensor with shape (batch, new rows, new cols, filters)
   def __init__(self, filters, prefix='', stride=1, kernel_size=3, rate=1, depth_activation=False)
       super(SeparableConv_BN, self).__init__()
       self.stride = stride
       self.depth activation = depth activation
        # manual padding size when stride!=1
       if stride!=1:
            #effective kernel size = kernel size + (kernel size - 1) * (rate - 1)
           n pads = (kernel size + (kernel size - 1) * (rate - 1) - 1) // 2
           self.zeropad = layers.ZeroPadding2D(padding=n pads)
       self.depthwise conv = layers.DepthwiseConv2D(kernel size=kernel size, strides= stride, dila
tion rate=rate,
                            padding='same' if stride==1 else 'valid', name=prefix + ' depthW')
        self.batchnorm d = layers.BatchNormalization(name=prefix + ' depthW BN')
       self.pointwise_conv = layers.Conv2D(filters, kernel_size=1, padding='same', name=prefix + '
pointW')
        self.batchnorm_p = layers.BatchNormalization(name=prefix + '_pointW_BN')
   def call(self, x):
       if self.stride != 1:
           x = self.zeropad(x)
       if not self.depth activation:
           x = tf.nn.relu(x)
       x = self.depthwise\_conv(x)
        x = self.batchnorm d(x)
       if self.depth activation:
           x = tf.nn.relu(x)
       x = self.pointwise\_conv(x)
       x = self.batchnorm_p(x)
       if self.depth activation:
           x = tf.nn.relu(x)
       return x
```

```
class Xception Block(Model):
    ''' Basic building block of DeepLabV3+ encoder (modified Xception) network.
       It consists of 3 SeparableConv BN layers.
        args:
            depth list: list of 3 Integers, number of filters in each SeparableConv BN.
            prefix: String, prefix before name of the layer
            short path type: String, one of {'conv','sum'} default=None; type of shortcut
connection between input and output of the block
            stride: Integer, stride for depthwise convolution in last(3rd) layer
            rate: Integer, atrous rate for depthwise convolution
            depth activation: Bool, flag to use activation between depthwise & pointwise convolution
ns
            return skip: Bool, flag to return additional tensor after 2 SepConvs for decoder
         init (self, depth list, prefix='', residual type=None, stride=1, rate=1,
depth activation=False, return skip=False):
       super(Xception Block, self). init ()
       self.sepConv1 = SeparableConv BN(filters=depth list[0], prefix=prefix +' sepConv1', stride=
1, rate=rate, depth activation=depth activation)
       self.sepConv2 = SeparableConv_BN(filters=depth_list[1], prefix=prefix +'_sepConv2', stride=
1, rate=rate, depth activation=depth activation)
       self.sepConv3 = SeparableConv BN(filters=depth list[2], prefix=prefix +' sepConv3', stride=
stride, rate=rate, depth activation=depth activation)
        if residual type == 'conv':
            self.conv2D = Conv2D custom(depth list[2], prefix=prefix+' conv residual',
stride=stride, kernel size=1, rate=1)
            self.batchnorm res = layers.BatchNormalization(name=prefix + ' BN residual')
        self.return skip = return skip
        self.residual type = residual type
    def call(self, x):
       output = self.sepConv1(x)
       output = self.sepConv2(output)
       skip = output # skip connection to decoder
       output= self.sepConv3(output)
        if self.residual type == 'conv':
            res = self.conv2D(x)
            res = self.batchnorm res(res)
            output += res
        elif self.residual_type == 'sum':
           output += x
        else:
            if(self.residual type):
                raise ValueError('Arg residual type should be one of {conv, sum}')
        if self.return skip:
            return output, skip
       return output
                                                                                                Þ
```

4.2. DeepLabV3+ architecture

```
# DeepLabV3+ model

class DeepLabV3plus (Model):

def __init__ (self, input_size=(512, 512, 3), n_classes=4):
    super (DeepLabV3plus, self).__init__()

self.n_classes = n_classes
    self.input_size = input_size

# Encoder block
    self.conv2d1 = layers.Conv2D(32, (3, 3), strides=2, name='entry_conv1', padding='same')
    self.bn1 = layers.BatchNormalization(name='entry_BN')
    self.custom_conv1 = Conv2D_custom(64, kernel_size=3, stride=1, prefix='entry_conv2')
    self.bn2 = layers_BatchNormalization(name='conv2 sl_BN')
```

```
SETT.DUZ - TAYETS.DACCHINOTHMATTZACTOH (HAME- COHVZ ST DN )
       self.entry_xception1 = Xception_Block([128, 128, 128], prefix='entry_x1', residual_type='co
nv', stride=2, rate=1)
       self.entry_xception2 = Xception_Block([256, 256, 256], prefix='entry_x2', residual_type='co
nv', stride=2, rate=1, return_skip=True)
       self.entry xception3 = Xception Block([728, 728, 728], prefix='entry x3', residual type='co
nv', stride=2, rate=1)
        self.middle xception = [Xception Block([728, 728, 728], prefix=f'middle x{i+1}',
residual type='sum', stride=1, rate=1) for i in range(16)]
        self.exit_xception1 = Xception_Block([728, 1024, 1024], prefix='exit x1', residual type='co
nv', stride=1, rate=1)
       self.exit xception2 = Xception Block([1536, 1536, 2048], prefix='exit x2', residual type=No
ne, stride=1, rate=2, depth activation=True)
        # Feature projection
       self.conv_feat = layers.Conv2D(256, (1, 1), padding='same', name='conv_featureProj')
       self.bn feat = layers.BatchNormalization(name='featureProj BN')
       self.atrous conv1 = SeparableConv BN(filters=256, prefix='aspp1', stride=1, rate=6,
depth activation=True)
       self.atrous conv2 = SeparableConv BN(filters=256, prefix='aspp2', stride=1, rate=12, depth
activation=True)
       self.atrous conv3 = SeparableConv BN(filters=256, prefix='aspp3', stride=1, rate=18, depth
activation=True)
       self.image pooling = layers.AveragePooling2D(8)
       self.conv pool = layers.Conv2D(256, (1, 1), padding='same', name='conv imgPool')
       self.bn pool = layers.BatchNormalization(name='imgPool BN')
       self.concat1 = layers.Concatenate()
       self.encoder op = layers.Conv2D(256, (1, 1), padding='same', name='conv encoder op')
       self.bn_enc = layers.BatchNormalization(name='encoder_op_BN')
        # Decoder block
       self.upsample1 = layers.UpSampling2D(size=4)
       self.conv low = layers.Conv2D(48, (1, 1), padding='same', name='conv lowlevel f')
       self.bn low = layers.BatchNormalization(name='low BN')
       self.concat2 = layers.Concatenate()
       self.sepconv last = SeparableConv BN(filters=256, prefix='final sepconv', stride=1, depth a
ctivation=True)
       self.out conv = layers.Conv2D(self.n classes, (1, 1), activation='sigmoid', padding='same',
name='output layer')
       self.upsample2 = layers.UpSampling2D(size=4)
    def call(self, inputs):
       #=======#
        # Encoder Network #
        #======#
       # Entry Block
       x = self.conv2d1(inputs)
       x = self.bn1(x)
       x = tf.nn.relu(x)
       x = self.custom\_conv1(x)
       x = self.bn2(x)
       x = self.entry xception1(x)
       x, skip1 = self.entry xception2(x)
       x = self.entry xception3(x)
        # Middle Block
       for i in range(16):
           x = self.middle xception[i](x)
        # Exit Block
       x = self.exit xception1(x)
        x = self.exit xception2(x)
        #======#
        # Feature Projection #
        #=======#
       b0 = self.conv feat(x)
       b0 = self.bn feat(b0)
       b0 = tf.nn.relu(b0)
       h1 - colf strong conv.1 (v.)
```

```
DI = Sell*allous_COUVI(X)
       b2 = self.atrous conv2(x)
       b3 = self.atrous_conv3(x)
        # Image Pooling
       b4 = self.image_pooling(x)
       b4 = self.conv pool(b4)
        b4 = self.bn pool(b4)
       b4 = tf.nn.relu(b4)
       b4 = tf.image.resize(b4, size=[b3.get shape()[1], b3.get shape()[2]])
       x = self.concat1([b4, b0, b1, b2, b3])
       x = self.encoder op(x)
       x = self.bn enc(x)
       x = tf.nn.relu(x)
       x = tf.nn.dropout(x, rate=0.1)
        # Decoder Network #
        #----#
       x = self.upsample1(x)
       low level = self.conv_low(skip1)
       low level = self.bn low(low level)
       low level = tf.nn.relu(low level)
       x = self.concat2([x, low_level])
       x = self.sepconv last(x)
       x = self.out conv(x)
       x = self.upsample2(x)
        return x
In [0]:
# tf.keras.backend.clear session()
model = DeepLabV3plus(input size=(128, 800,3))
In [0]:
batch size = 16
train_batches = tfdata_generator(train_image_paths, train_label_paths, is_training=True,
batch_size=batch_size)
valid_batches = tfdata_generator(val_image_paths, val_label_paths, is_training=False, batch_size=ba
tch size)
```

= model(train_batches.__iter__().get_next()[0]) #building the model by initializing with first input batch

In [0]:

model.compile(optimizer=Adam(), loss=bce_dice_loss, metrics=[dice_coef])

In [0]:

```
model.summary()
```

Model: "deep lab v3plus"

| Layer (type) | Output Shape | Param # |
|------------------------------|--------------|---------|
| entry_conv1 (Conv2D) | multiple | 896 |
| entry_BN (BatchNormalization | multiple | 128 |
| conv2d custom (Conv2D custom | multiple | 18496 |

| conv2_s1_BN (BatchNormalizat | multiple | 256 |
|------------------------------|----------|---------|
| xception_block (Xception_Bl | multiple | 56192 |
| xception_block_1 (Xception_ | multiple | 210688 |
| xception_block_2 (Xception_ | multiple | 1471232 |
| xception_block_3 (Xception_ | multiple | 1631448 |
| xceptionblock_4 (Xception_ | multiple | 1631448 |
| xceptionblock_5 (Xception_ | multiple | 1631448 |
| xception_block_6 (Xception_ | multiple | 1631448 |
| xceptionblock_7 (Xception_ | multiple | 1631448 |
| xception_block_8 (Xception_ | multiple | 1631448 |
| xception_block_9 (Xception_ | multiple | 1631448 |
| xception_block_10 (Xception | multiple | 1631448 |
| xceptionblock_11 (Xception | multiple | 1631448 |
| xceptionblock_12 (Xception | multiple | 1631448 |
| xception_block_13 (Xception | multiple | 1631448 |
| xceptionblock_14 (Xception | multiple | 1631448 |
| xception_block_15 (Xception | multiple | 1631448 |
| xceptionblock_16 (Xception | multiple | 1631448 |
| xception_block_17 (Xception | multiple | 1631448 |
| xceptionblock_18 (Xception | multiple | 1631448 |
| xceptionblock_19 (Xception | multiple | 3123224 |
| xceptionblock_20 (Xception | multiple | 7160832 |
| conv_featureProj (Conv2D) | multiple | 524544 |
| featureProj_BN (BatchNormali | multiple | 1024 |
| separable_conv_bn_63 (Separa | multiple | 554240 |
| separable_conv_bn_64 (Separa | multiple | 554240 |
| separable_conv_bn_65 (Separa | multiple | 554240 |
| average_pooling2d (AveragePo | multiple | 0 |
| conv_imgPool (Conv2D) | multiple | 524544 |
| imgPool_BN (BatchNormalizati | multiple | 1024 |
| concatenate (Concatenate) | multiple | 0 |
| conv_encoder_op (Conv2D) | multiple | 327936 |
| encoder_op_BN (BatchNormaliz | multiple | 1024 |
| up_sampling2d (UpSampling2D) | multiple | 0 |
| conv_lowlevel_f (Conv2D) | multiple | 12336 |
| low_BN (BatchNormalization) | multiple | 192 |
| concatenate_1 (Concatenate) | multiple | 0 |
| separable_conv_bn_66 (Separa | multiple | 83360 |

- -

```
output_layer (Conv2D) multiple 1028

up_sampling2d_1 (UpSampling2 multiple 0

Total params: 41,284,844

Trainable params: 41,083,068

Non-trainable params: 201,776
```

4.3. Tensorboard, Checkpoint. Creating callback list

In [0]:

```
# tensor-board in colab
# Refer: https://www.tensorflow.org/tensorboard/get_started
import os
import datetime
! rm -rf ./logs/
logdir = os.path.join("logs", datetime.datetime.now().strftime("%Y%m%d-%H%M%S"))
print(logdir)
```

logs/20200504-050629

In [0]:

```
from tensorflow.keras.callbacks import ModelCheckpoint
from tensorflow.keras.callbacks import CSVLogger

filepath="/content/drive/My Drive/CaseStudy2/"
  checkpoints = ModelCheckpoint(filepath+'weights_aug_50.h5', monitor='val_dice_coef', save_weights_o
  nly=True, verbose=1, save_best_only=True, mode='max')
  train_log = CSVLogger(filepath+'history_aug_50.log') #storing the training results in a pandas da
  taframe

tensorboard_callback = tf.keras.callbacks.TensorBoard(logdir, histogram_freq=1)

callbacks_list = [checkpoints, train_log, tensorboard_callback]
```

In [0]:

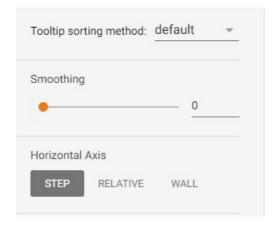
```
%load_ext tensorboard
%tensorboard --logdir $logdir
```

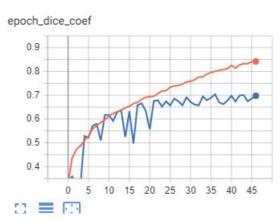
The tensorboard extension is already loaded. To reload it, use: ${\tt \$reload_ext\ tensorboard}$

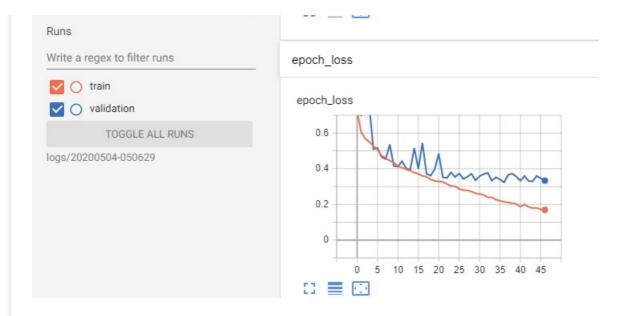
In [67]:

```
from IPython.display import Image
Image(url='https://imgur.com/akazboj.png')
```

Out[67]:







4.4. Training

```
history1 = model.fit_generator(train_batches, validation_data=valid_batches, epochs=50, verbose=1,
callbacks=callbacks_list)
```

```
Epoch 1/50
Epoch 00001: val dice coef improved from -inf to 0.34146, saving model to /content/drive/My
Drive/CaseStudy2/weights aug 50.h5
oss: 0.7213 - val dice coef: 0.3415
Epoch 2/50
Epoch 00002: val dice coef improved from 0.34146 to 0.35881, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============= ] - 741s 1s/step - loss: 0.6043 - dice coef: 0.4372 - val 1
oss: 0.6992 - val dice coef: 0.3588
Epoch 3/50
Epoch 00003: val dice coef did not improve from 0.35881
668/668 [============ ] - 733s 1s/step - loss: 0.5680 - dice coef: 0.4714 - val 1
oss: 0.7511 - val dice coef: 0.3230
Epoch 4/50
668/668 [============] - ETA: Os - loss: 0.5506 - dice coef: 0.4874
Epoch 00004: val_dice_coef did not improve from 0.35881
668/668 [============= ] - 730s 1s/step - loss: 0.5506 - dice coef: 0.4874 - val 1
oss: 0.7406 - val dice coef: 0.3174
Epoch 5/50
Epoch 00005: val dice coef improved from 0.35881 to 0.52839, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============ ] - 732s 1s/step - loss: 0.5265 - dice coef: 0.5096 - val 1
oss: 0.5102 - val dice coef: 0.5284
Epoch 6/50
Epoch 00006: val dice coef did not improve from 0.52839
oss: 0.5167 - val dice coef: 0.5218
Epoch 7/50
668/668 [===========] - ETA: Os - loss: 0.4733 - dice coef: 0.5590
Epoch 00007: val dice coef improved from 0.52839 to 0.57177, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============ ] - 729s 1s/step - loss: 0.4733 - dice coef: 0.5590 - val 1
oss: 0.4650 - val dice coef: 0.5718
Epoch 8/50
Epoch 00008: val dice coef improved from 0.57177 to 0.57949, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============= ] - 735s 1s/step - loss: 0.4593 - dice coef: 0.5717 - val 1
oss: 0.4539 - val dice coef: 0.5795
```

```
Epoch 9/50
Epoch 00009: val dice coef did not improve from 0.57949
668/668 [============= ] - 784s 1s/step - loss: 0.4451 - dice coef: 0.5855 - val 1
oss: 0.5358 - val dice coef: 0.5097
Epoch 10/50
Epoch 00010: val dice coef improved from 0.57949 to 0.61660, saving model to /content/drive/My Dri
ve/CaseStudy2/weights aug 50.h5
668/668 [============= ] - 740s 1s/step - loss: 0.4338 - dice coef: 0.5962 - val 1
oss: 0.4148 - val dice coef: 0.6166
Epoch 11/50
Epoch 00011: val dice coef improved from 0.61660 to 0.61724, saving model to /content/drive/My Dri
ve/CaseStudy2/weights aug 50.h5
668/668 [============ ] - 735s 1s/step - loss: 0.4152 - dice coef: 0.6132 - val 1
oss: 0.4116 - val dice coef: 0.6172
Epoch 12/50
Epoch 00012: val dice coef did not improve from 0.61724
oss: 0.4422 - val dice coef: 0.5917
Epoch 13/50
Epoch 00013: val dice coef improved from 0.61724 to 0.62792, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============= ] - 735s 1s/step - loss: 0.3967 - dice coef: 0.6308 - val 1
oss: 0.4028 - val_dice_coef: 0.6279
Epoch 14/50
668/668 [===========] - ETA: Os - loss: 0.3890 - dice coef: 0.6379
Epoch 00014: val dice coef improved from 0.62792 to 0.63698, saving model to /content/drive/My Dri
ve/CaseStudy2/weights aug 50.h5
668/668 [============= ] - 734s 1s/step - loss: 0.3890 - dice coef: 0.6379 - val 1
oss: 0.3927 - val_dice_coef: 0.6370
Epoch 15/50
Epoch 00015: val dice coef did not improve from 0.63698
668/668 [============= ] - 731s 1s/step - loss: 0.3789 - dice_coef: 0.6470 - val_1
oss: 0.5156 - val_dice_coef: 0.5238
Epoch 16/50
Epoch 00016: val dice coef did not improve from 0.63698
oss: 0.3989 - val dice coef: 0.6324
Epoch 17/50
Epoch 00017: val dice coef did not improve from 0.63698
668/668 [============ ] - 730s 1s/step - loss: 0.3596 - dice coef: 0.6653 - val 1
oss: 0.5444 - val dice_coef: 0.4968
Epoch 18/50
668/668 [============] - ETA: 0s - loss: 0.3541 - dice coef: 0.6698
Epoch 00018: val dice coef improved from 0.63698 to 0.65828, saving model to /content/drive/My Dri
ve/CaseStudy2/weights aug 50.h5
oss: 0.3709 - val dice coef: 0.6583
Epoch 19/50
Epoch 00019: val dice coef improved from 0.65828 to 0.66606, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============ ] - 734s 1s/step - loss: 0.3409 - dice coef: 0.6823 - val 1
oss: 0.3611 - val dice coef: 0.6661
Epoch 20/50
Epoch 00020: val dice coef did not improve from 0.66606
668/668 [============ ] - 737s 1s/step - loss: 0.3313 - dice coef: 0.6914 - val 1
oss: 0.3971 - val dice coef: 0.6346
Epoch 21/50
Epoch 00021: val_dice_coef did not improve from 0.66606
oss: 0.4843 - val_dice_coef: 0.5567
Epoch 22/50
668/668 [===========] - ETA: Os - loss: 0.3266 - dice coef: 0.6956
Epoch 00022: val dice coef improved from 0.66606 to 0.67626, saving model to /content/drive/My Dri
ve/CaseStudy2/weights aug 50.h5
668/668 [============ ] - 733s 1s/step - loss: 0.3266 - dice coef: 0.6956 - val 1
oss: 0.3515 - val dice coef: 0.6763
```

```
Epoch 23/50
Epoch 00023: val dice coef improved from 0.67626 to 0.67853, saving model to /content/drive/My Dri
ve/CaseStudy2/weights aug 50.h5
oss: 0.3484 - val dice coef: 0.6785
Epoch 24/50
668/668 [============] - ETA: 0s - loss: 0.3032 - dice coef: 0.7178
Epoch 00024: val dice coef did not improve from 0.67853
668/668 [============= ] - 732s 1s/step - loss: 0.3032 - dice_coef: 0.7178 - val_1
oss: 0.3796 - val dice coef: 0.6521
Epoch 25/50
Epoch 00025: val dice coef did not improve from 0.67853
668/668 [============== ] - 735s 1s/step - loss: 0.3013 - dice coef: 0.7191 - val 1
oss: 0.3532 - val dice coef: 0.6745
Epoch 26/50
Epoch 00026: val dice coef did not improve from 0.67853
668/668 [============ ] - 733s 1s/step - loss: 0.2864 - dice coef: 0.7334 - val 1
oss: 0.3734 - val_dice_coef: 0.6570
Epoch 27/50
Epoch 00027: val_dice_coef improved from 0.67853 to 0.68578, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============ ] - 733s 1s/step - loss: 0.2803 - dice coef: 0.7392 - val 1
oss: 0.3428 - val_dice_coef: 0.6858
Epoch 28/50
668/668 [============= ] - ETA: Os - loss: 0.2782 - dice coef: 0.7409
Epoch 00028: val dice coef did not improve from 0.68578
668/668 [============ ] - 729s 1s/step - loss: 0.2782 - dice coef: 0.7409 - val 1
oss: 0.3545 - val_dice_coef: 0.6752
Epoch 29/50
Epoch 00029: val dice coef did not improve from 0.68578
oss: 0.3718 - val dice coef: 0.6578
Epoch 30/50
668/668 [============= ] - ETA: Os - loss: 0.2619 - dice coef: 0.7561
Epoch 00030: val dice coef improved from 0.68578 to 0.69143, saving model to /content/drive/My Dri
ve/CaseStudy2/weights_aug_50.h5
668/668 [============= ] - 736s 1s/step - loss: 0.2619 - dice coef: 0.7561 - val 1
oss: 0.3358 - val_dice_coef: 0.6914
Epoch 31/50
Epoch 00031: val_dice_coef did not improve from 0.69143
oss: 0.3581 - val dice coef: 0.6715
Epoch 32/50
Epoch 00032: val dice coef did not improve from 0.69143
oss: 0.3698 - val_dice_coef: 0.6609
Epoch 33/50
Epoch 00033: val_dice_coef did not improve from 0.69143
668/668 [============ ] - 731s 1s/step - loss: 0.2397 - dice coef: 0.7768 - val 1
oss: 0.3768 - val_dice_coef: 0.6574
Epoch 34/50
668/668 [============] - ETA: 0s - loss: 0.2393 - dice_coef: 0.7771
Epoch 00034: val dice coef improved from 0.69143 to 0.69513, saving model to /content/drive/My Dri
ve/CaseStudy2/weights aug 50.h5
668/668 [============ ] - 733s 1s/step - loss: 0.2393 - dice coef: 0.7771 - val 1
oss: 0.3328 - val dice coef: 0.6951
Epoch 35/50
Epoch 00035: val dice coef did not improve from 0.69513
oss: 0.3518 - val_dice_coef: 0.6790
Epoch 36/50
Epoch 00036: val dice coef did not improve from 0.69513
668/668 [============= ] - 730s 1s/step - loss: 0.2194 - dice coef: 0.7959 - val 1
oss: 0.3398 - val_dice_coef: 0.6892
Epoch 37/50
668/668 [============] - ETA: Os - loss: 0.2145 - dice coef: 0.8003
Epoch 00037: val dice coef improved from 0.69513 to 0.70388, saving model to /content/drive/My Dri
```

```
ve/CaseStudy2/weights aug 50.h5
668/668 [============ ] - 732s 1s/step - loss: 0.2145 - dice coef: 0.8003 - val 1
oss: 0.3233 - val dice coef: 0.7039
Epoch 38/50
Epoch 00038: val_dice_coef did not improve from 0.70388
668/668 [============ ] - 730s 1s/step - loss: 0.2107 - dice coef: 0.8039 - val 1
oss: 0.3649 - val dice coef: 0.6701
Epoch 39/50
Epoch 00039: val_dice_coef did not improve from 0.70388
668/668 [============= ] - 727s 1s/step - loss: 0.2062 - dice coef: 0.8082 - val 1
oss: 0.3724 - val_dice_coef: 0.6624
Epoch 40/50
Epoch 00040: val dice coef did not improve from 0.70388
668/668 [============= ] - 727s 1s/step - loss: 0.2025 - dice coef: 0.8116 - val 1
oss: 0.3560 - val dice coef: 0.6766
Epoch 41/50
Epoch 00041: val dice coef did not improve from 0.70388
oss: 0.3322 - val dice coef: 0.6979
Epoch 42/50
668/668 [============] - ETA: 0s - loss: 0.1996 - dice coef: 0.8143
Epoch 00042: val dice coef did not improve from 0.70388
668/668 [============= ] - 729s 1s/step - loss: 0.1996 - dice_coef: 0.8143 - val_l
oss: 0.3589 - val_dice_coef: 0.6734
Epoch 43/50
Epoch 00043: val dice coef did not improve from 0.70388
oss: 0.3309 - val_dice_coef: 0.6988
Epoch 44/50
668/668 [============] - ETA: Os - loss: 0.1794 - dice coef: 0.8332
Epoch 00044: val dice coef did not improve from 0.70388
668/668 [============= ] - 726s 1s/step - loss: 0.1794 - dice coef: 0.8332 - val 1
oss: 0.3296 - val dice coef: 0.7008
Epoch 45/50
Epoch 00045: val_dice_coef did not improve from 0.70388
668/668 [============ ] - 730s 1s/step - loss: 0.1793 - dice coef: 0.8331 - val 1
oss: 0.3597 - val_dice_coef: 0.6744
Epoch 46/50
Epoch 00046: val dice coef did not improve from 0.70388
668/668 [============= ] - 733s 1s/step - loss: 0.1721 - dice coef: 0.8400 - val 1
oss: 0.3458 - val dice coef: 0.6865
Epoch 47/50
Epoch 00047: val dice coef did not improve from 0.70388
668/668 [============= ] - 737s 1s/step - loss: 0.1696 - dice coef: 0.8421 - val 1
oss: 0.3331 - val dice coef: 0.6977
Epoch 48/50
```

Observations

In [0]:

- The model starts overfittingafter 37th epoch (Train score keeps improving but Validation score does not increase)
- Therefore, we have used the model weights saved at 37th epoch.

4.5. Loading the saved model and testing

```
model.load weights('/content/drive/My Drive/CaseStudy2/weights aug 50.h5')
```

```
evals= model.evaluate(valid batches, verbose=1)
print('Validation score:')
print('loss:',evals[0])
print('dice_coeff.', evals[1])
```

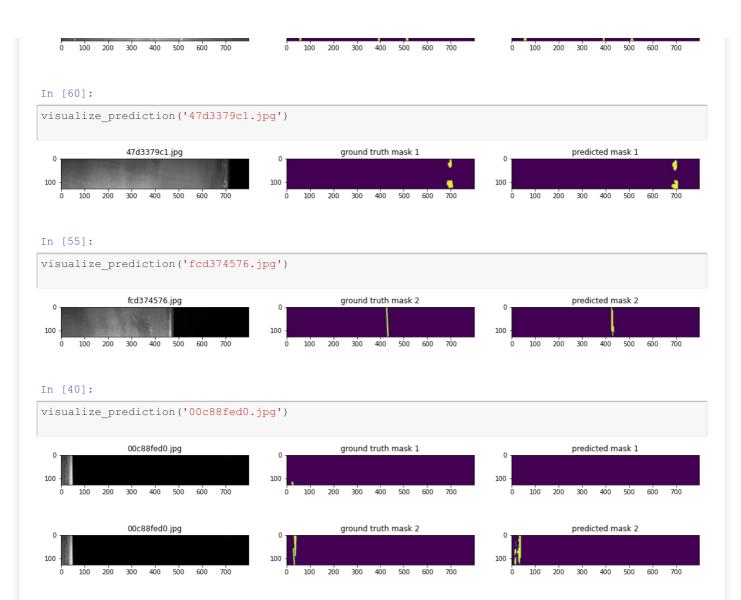
Utility function to visualize ground truth and predicted mask of an image(train/cv)

In [0]:

```
def visualize_prediction(f: str):
   data path = 'train images/'
   X = np.empty((1,128,800,3),dtype='float32')
   img str = tf.io.read file(data path + f)
   img = tf.image.decode_jpeg(img_str, channels=3)
   img = tf.image.convert_image_dtype(img, tf.float32)
   img = tf.image.resize(img, [128, 800])
   X[0,] = img.numpy()
   mask = model.predict(X)
   df1 = data[data.ImageId == f].reset index()
   ct 4'].all() == '')):
       fig, (ax1,ax2, ax3) = plt.subplots(nrows = 1,ncols = 3,figsize=(18, 7))
       ax1.imshow(img)
       ax1.set title(f)
       ax2.imshow(rle2mask(''))
       ax2.set title('ground truth mask 0')
       ax3.imshow(mask[0,:,:,0].round().astype('int'))
       ax3.set title('predicted mask 0')
       plt.show()
   else:
       for k in [1,2,3,4]:
           for i in range(len(df1)):
               if df1[f'Defect_{k}'][i] != '':
                  encoded_pix = df1[f'Defect_{k}'][i]
                  fig, (ax1,ax2, ax3) = plt.subplots(nrows = 1,ncols = 3,figsize=(18, 7))
                  ax1.imshow(img)
                  ax1.set title(f)
                  ax2.imshow(rle2mask(encoded pix))
                  ax2.set_title('ground truth mask '+str(k))
                  ax3.imshow(mask[0,:,:,k-1].round().astype('int'))
                  ax3.set title('predicted mask '+str(k))
                  plt.show()
```

In [28]:

```
cbcd45716.jpg ground truth mask 3 predicted mask 3
```



4.6. Predict on test images

In [31]:

```
# Predicting on test data
data path = 'test images/'
files = list(os.listdir(data path))
img_ID = []
classId = []
rle_lst = []
img classId= []
for f in tqdm(files):
    X = np.empty((1,128,800,3),dtype='float32')
    img str = tf.io.read_file(data_path + f)
    img = tf.image.decode_jpeg(img_str, channels=3)
    img = tf.image.convert_image_dtype(img, tf.float32)
    img = tf.image.resize(img, [128, 800])
    X[0,] = img.numpy()
    mask = model.predict(X)
    mask = tf.image.resize(mask, [256, 1600]).numpy()
    rle_m = np.empty((256,1600),dtype=np.uint8)
    for i in range(4):
        rle_m = mask[0,:,:,i].round().astype('int')
        rle = mask2rle(rle_m)
        rle_lst.append(rle)
        img ID.append(f)
        classId.append(str(i+1))
        img_classId.append(f+'_'+str(i+1))
```

4.7. Creating csv file for Kaggle submission

```
In [0]:
```

```
output = {'ImageId_ClassId':img_classId, 'EncodedPixels' : rle_lst}
filepath= "/content/drive/My Drive/CaseStudy2/"
output_df = pd.DataFrame(output)
output_df.to_csv(filepath+'submission_DLV3p_aug.csv', index=False)
```

5. Conclusions

- The model performs very well in localizing type1, type3 and type4 defects.
- Its performance is slighty degraded when it comes to localization of type2 defects. Nonetheless, it does brilliant job in classifying the defects accurately.
- The model performs better on the images containing single type of defects as compared to the images having multiple types
 of defects.
- The overall perfomance of the model is very good.
 After, submitting the predictions to Kaggle, it gave a test dice coefficient ≈ 0.84(in both private and public LB), which is much better than the score of my first cut solution (basic UNet), 0.805.

Steps followed for this Case Study

- 1. Read and understand the Business problem, map it to Machine Learning problem and identify business objectives and constraints.
- 2. Download the data and store in a workable format.
- 3. Perform basic EDA, like number of images in each class, number of classes per image, etc.
- 4. Define utility functions to convert run length encoded pixels to mask images and vice-versa. Also define loss and score functions (dice_loss and dice_coefficient)
- 5. Split the data into train and validation randomly.
- 6. Prepare the data for training, i.e. define image data genrators to get batches while training (used tensorflow.data.dataset).
- 7. Define the model architecture.
 - I first used a basic UNet acrchitecture, the code for which is in a separate notebook.
 - Later I used Google's research paper <u>Encoder-Decoder with Atrous Separable Convolution for Semantic Image Segmentation</u>(DeepLabV3plus).
 - *I used sub-classes of tensorflow.keras.Model to define custom layers and blocks of the DeepLabV3plus model.
- 8. Compile the model and train with an approporiate optimizer(used Adam). Checkpoint the model weights at each epoch where validation score improves, so that you don't loose your model in case training is interrupted unintentionally.
- 9. Load the weights from best epoch and test the model on validation data. Visualize your predictions and see if the model is working as intended.
- 10. Predict on test images, convert the masks to rle pixels and save the predicitions to submissions.csv file.
- 11. Submit the predictions to Kaggle.