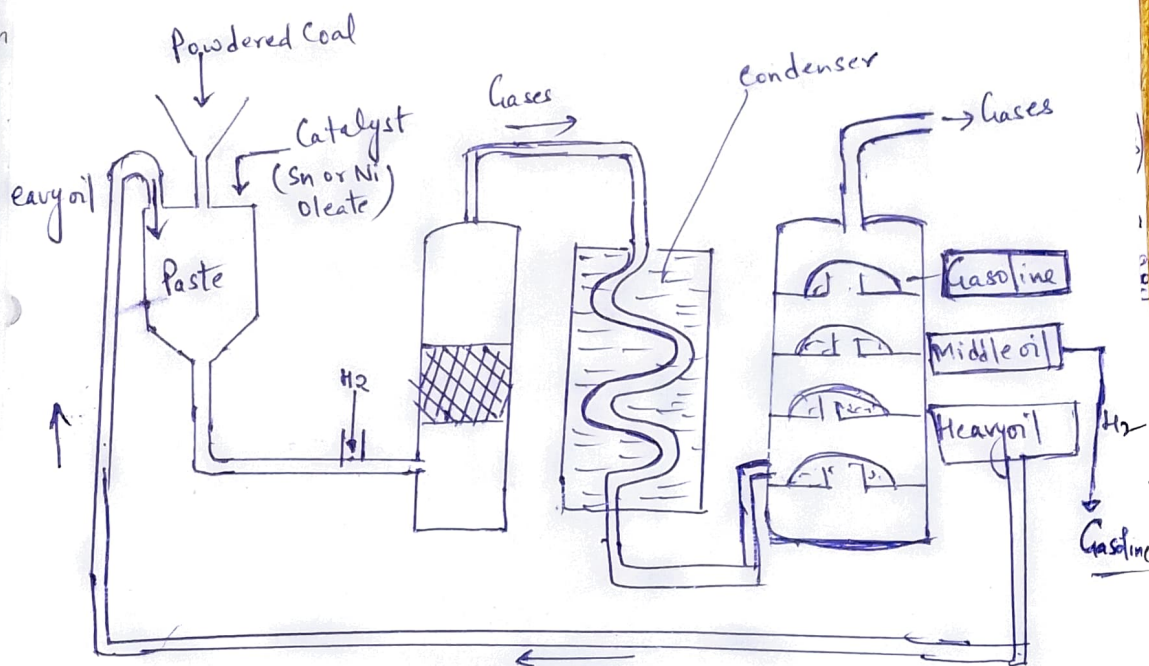


BERGIUS METHOD : →

- 1) In this process, a paste of finely powdered coal, heavy oil & Catalyst (tin or nickel oleate) is heated with hydrogen at 450°C & 200-250 Atm pressure.
- 2) Hydrogen reacts with coal to give saturated hydrocarbons, ~~with~~ which decompose at high temperature and pressure to give low-boiling liquid hydrocarbons.
- 3) The liquid hydrocarbon is then fractionated to get:
- A.) Gasoline (petrol) B.) Middle oil C.) Heavy oil.



BERGIUS METHOD

METHODS OF PRODUCING SYNTHETIC PETROL FROM COAL :

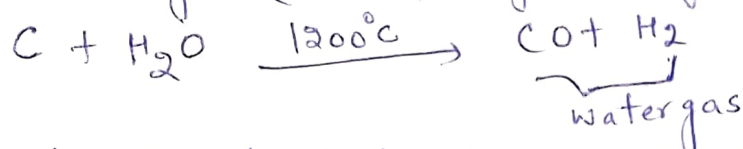
PETROL can be synthesized by following methods :

1) Fischer-Tropsch Method.

2) BERGIUS METHOD.

1) Fischer Tropsch METHOD : →

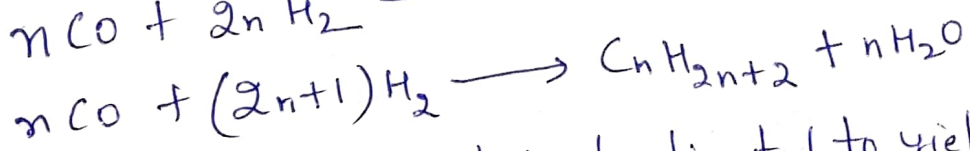
A) The raw material is heated coke, which is converted into water gas ($\text{CO} + \text{H}_2$) by passing steam over coke



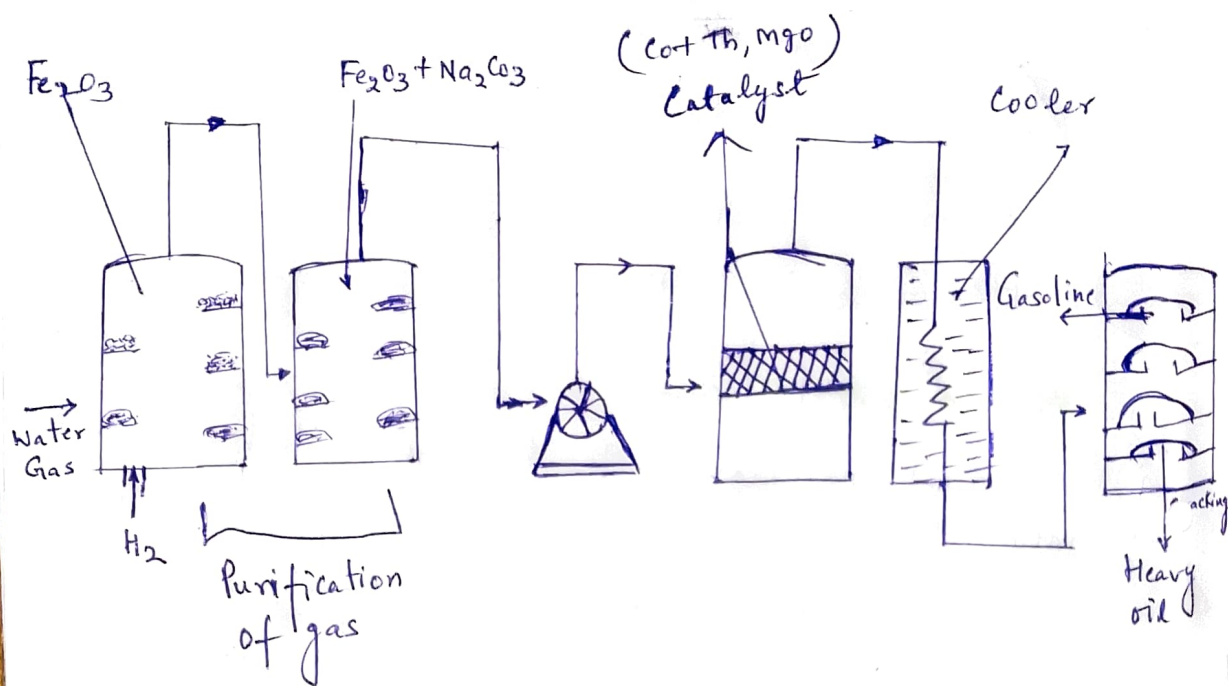
B) It is then purified by passing first through Fe_2O_3 (to remove H_2S) & then to a mixture of $\text{Fe}_2\text{O}_3 + \text{Na}_2\text{CO}_3$ (to remove Organic Sulphur Compounds)

C) The purified gas is then compressed to 5-25 atm & then passed through a Converter at $200^\circ\text{C} - 300^\circ\text{C}$ in presence of catalyst (mixture of Cobalt (Co), Thorium (Th), Magnesia (MgO)).

d) A mixture of saturated & unsaturated hydrocarbons is formed.



e) The crude oil obtained is fractionated to yield
i) Gasoline (Petrol) (ii) Heavy oil.



Fischer - Tropsh METHOD.

INDUSTRIAL Applications of lubricants :->

- 1.) In machines, for cutting & grinding of metals.
- 2.) In internal combustion engines.
- 3.) Animal & Vegetable oil used in scientific instrument watches, sewing machines etc.
- 4.) Use of synthetic lubricants in air-craft engines.
- 5.) Grease, a semi-solid lubricant used in railway axle-boxes.
- 6.) Use of lubricants like graphite, Soap-stone in railway track joints.