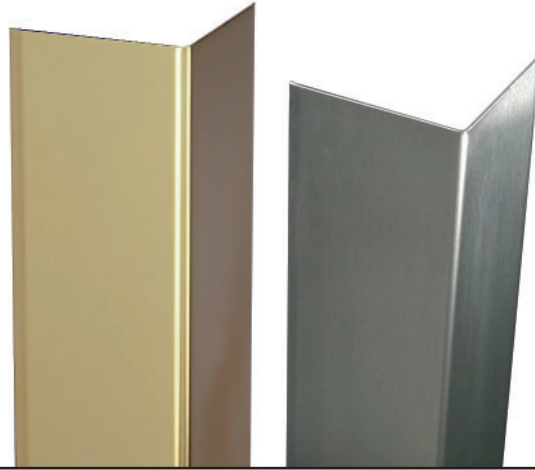
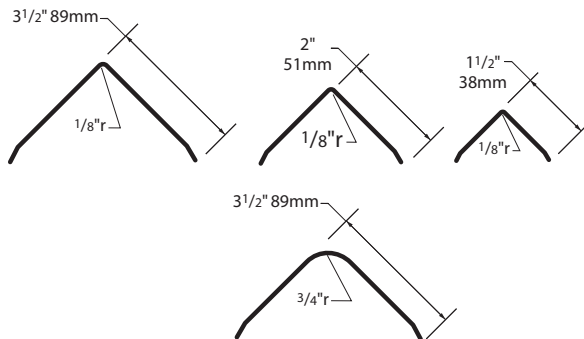


# Stainless Steel

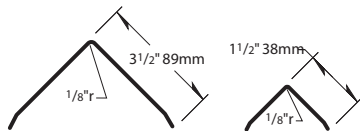
## Corner Guards



### Stainless Steel



### Gold Titanium Stainless Steel



### Stainless Steel

- Provides 3-1/2" (89mm) wing, 2" (51mm) wing, and 1-1/2" (38mm) wing. Custom wing sizes and angles also available
- Manufactured in 4' (1.22m) and 8' (2.44m) standard heights, custom heights available
- Standard Type 430 available in standard 16-gauge, also available in 14- and 18-gauge
- Standard Type 304 (Meets NSF Standard 51) available in 16-gauge, also available in 14-gauge and 18-gauge
- Available in No. 4 Satin Finish

### Gold Titanium (Custom)

- Provides 3-1/2" (89mm) and 1-1/2" (38mm) wings
- Manufactured in custom heights only
- Standard Type 304, 20-gauge available
- Available in Gold Titanium, Mirror Finish

IPC.438/REV.13

# Stainless Steel Corner Guards

## Suggested Specifications

### PART 1 – GENERAL

#### 1.01 SUMMARY

A. Corner guard system for wall protection:

#### 1.02 SECTION INCLUDES

A. Stainless Steel Corner Guard Systems

#### 1.03 SUBMITTALS

A. Product data for each type of corner guard specified.

B. Detail drawings indicating mounting details with the appropriate fasteners for specific project substrates.

C. Samples for verification purposes of corner guard, 6" (152mm) long, in full size profiles of each type and color indicated.

D. Cleaning and maintenance instructions for door and wall protection systems.

#### 1.04 DELIVERY, STORAGE AND HANDLING

A. Deliver materials in unopened factory packaging to the jobsite and store in original packaging in a climate controlled location away from direct sunlight.

#### 1.05 PROJECT CONDITIONS

A. Products must be installed in an interior climate controlled environment.

#### 1.06 WARRANTY

A. Standard IPC Limited Lifetime Warranty against material and manufacturing defects.

### PART 2 - PRODUCTS

#### 2.01 MANUFACTURER

A. Acceptable Manufacturer: IPC Door and Wall Protection Systems, InPro Corporation, PO Box 406 Muskego, WI 53150 USA; Telephone: 800.222.5556, Fax: 888.715.8407, www.inprocorp.com

B. Substitutions: Not permitted

C. Provide all corner guards and wall protection from a single source.

#### 2.02 MANUFACTURED UNITS

A. Corner Guards

1. Stainless Steel Corner Guards

Model, Size, Attachment Method, Grade, Thickness  
SAS-181124C-304

1 1/2" (38mm) x 1 1/2" (38mm) x 48" (1.21m), 1/8" radius,  
Cement-on, 304 Stainless Steel, 16 gauge

SAS-181128C-304

1 1/2" (38mm) x 1 1/2" (38mm) x 96" (2.43m), 1/8" radius,  
Cement-on, 304 Stainless Steel, 16 gauge

SAS-181124H-304

1 1/2" (38mm) x 1 1/2" (38mm) x 48" (1.21m), 1/8" radius,  
Screw-on, 304 Stainless Steel, 16 gauge

SAS-181128H-304

1 1/2" (38mm) x 1 1/2" (38mm) x 96" (2.43m), 1/8" radius,  
Screw-on, 304 Stainless Steel, 16 gauge

SAS-181124C-430

1 1/2" (38mm) x 1 1/2" (38mm) x 48" (1.21m), 1/8" radius,  
Cement-on, 430 Stainless Steel, 16 gauge

SAS-181128C-430

1 1/2" (38mm) x 1 1/2" (38mm) x 96" (2.43m), 1/8" radius,  
Cement-on, 430 Stainless Steel, 16 gauge

SAS-181124H-430

1 1/2" (38mm) x 1 1/2" (38mm) x 48" (1.21m), 1/8" radius,  
Screw-on, 430 Stainless Steel, 16 gauge

SAS-181128H-430

1 1/2" (38mm) x 1 1/2" (38mm) x 96" (2.43m), 1/8" radius,  
Screw-on, 430 Stainless Steel, 16 gauge

SAS-1824C-304

2" (51mm) x 2" (51mm) x 48" (1.21m), 1/8" radius,  
Cement-on, 304 Stainless Steel, 16 gauge

SAS-1828C-304

2" (51mm) x 2" (51mm) x 96" (2.43m), 1/8" radius,  
Cement-on, 304 Stainless Steel, 16 gauge

SAS-1824H-304

2" (51mm) x 2" (51mm) x 48" (1.21m), 1/8" radius,  
Screw-on, 304 Stainless Steel, 16 gauge

SAS-1828H-304

2" (51mm) x 2" (51mm) x 96" (2.43m), 1/8" radius,  
Screw-on, 304 Stainless Steel, 16 gauge

SAS-1824C-430

2" (51mm) x 2" (51mm) x 48" (1.21m), 1/8" radius,  
Cement-on, 430 Stainless Steel, 16 gauge

SAS-1828C-430

2" (51mm) x 2" (51mm) x 96" (2.43m), 1/8" radius,  
Cement-on, 430 Stainless Steel, 16 gauge

SAS-1824H-430

2" (51mm) x 2" (51mm) x 48" (1.21m), 1/8" radius,  
Screw-on, 430 Stainless Steel, 16 gauge

SAS-1828H-430

2" (51mm) x 2" (51mm) x 96" (2.43m), 1/8" radius,  
Screw-on, 430 Stainless Steel, 16 gauge

SAS-183124C-304

3 1/2" (89mm) x 3 1/2" (89mm) x 48" (1.21m), 1/8" radius,  
Cement-on, 304 Stainless Steel, 16 gauge

SAS-183128C-304

3 1/2" (89mm) x 3 1/2" (89mm) x 96" (2.43m), 1/8" radius,  
Cement-on, 304 Stainless Steel, 16 gauge

SAS-183124H-304

3 1/2" (89mm) x 3 1/2" (89mm) x 48" (1.21m), 1/8" radius,  
Screw-on, 304 Stainless Steel, 16 gauge

SAS-183128H-304

3 1/2" (89mm) x 3 1/2" (89mm) x 96" (2.43m), 1/8" radius,  
Screw-on, 304 Stainless Steel, 16 gauge

SAS-183124C-430

3 1/2" (89mm) x 3 1/2" (89mm) x 48" (1.21m), 1/8" radius,  
Cement-on, 430 Stainless Steel, 16 gauge

SAS-183128C-430

3 1/2" (89mm) x 3 1/2" (89mm) x 96" (2.43m), 1/8" radius,  
Cement-on, 430 Stainless Steel, 16 gauge

SAS-183124H-430

3 1/2" (89mm) x 3 1/2" (89mm) x 48" (1.21m), 1/8" radius,  
Screw-on, 430 Stainless Steel, 16 gauge

SAS-183128H-430

3 1/2" (89mm) x 3 1/2" (89mm) x 96" (2.43m), 1/8" radius,  
Screw-on, 430 Stainless Steel, 16 gauge

Available custom options: Height, wing size, 3/4" bullnose  
radius, 14 gauge, 18 gauge, gold titanium.

#### 2.03 MATERIALS

A. Stainless Steel: Corner Guards shall be manufactured

from Type 430, 16 gauge Stainless Steel, options:  
Type 430, 14 and 18 gauge; Type 304 (meets NSF  
Standard 51), 18, 16, and 14 gauge

B. Gold Titanium Stainless Steel: Corner Guards shall be  
manufactured from Type 304, 20 gauge stainless steel  
with a titanium gold surface.

#### 2.04 COMPONENTS

A. Attachment

1. Adhesive: Field applied heavy duty adhesive

2. Fasteners: Pre-drilled beveled holes and phillips head  
screws.

#### 2.05 FINISHES

A. Stainless steel: No. 4 satin finish.

B. Gold Titanium Stainless steel: mirror finish.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

A. Examine areas and conditions in which the corner  
guard systems will be installed.

1. Complete all finishing operations, including painting,  
before beginning installation of corner guards.

B. Wall surface shall be dry and free from dirt, grease  
and loose paint.

#### 3.02 PREPARATION

A. General: Prior to installation, clean substrate to  
remove dust, debris and loose particles.

#### 3.03 INSTALLATION

A. General: Locate the corner guard as indicated on  
the approved detail drawing for the appropriate  
substrate and in compliance with the IPC installation  
instructions. Install corner guard level and plumb at  
the height indicated on the drawings.

B. Installation of Stainless Steel Corner Guards:

1. Surface must be dry, clean and properly sealed.

2. Cement on: Apply a bead of PL Premium Heavy Duty  
Adhesive in a zigzag pattern over the back of each  
wing of the corner guard. Position corner guard  
on the wall and apply pressure until a tight fit is  
achieved.

3. Screw on: Position the corner guard on the wall and  
attach it using the supplied screws.

4. Remove the protective plastic covering from the  
exposed surface of the corner guard.

#### 3.04 CLEANING

A. At completion of the installation, clean surfaces in  
accordance with the IPC clean up and maintenance  
instructions.