

METALWORKS™ Mesh

Lay-in & Tegular



SUSTAIN™
High Performance
Sustainable
Ceiling Systems



FAST134
Select Items Ship Fast
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CAD/Revit® drawings at:
armstrongceilings.com/cadrevit



MetalWorks Mesh panels in Nickel Chrome finish: 24" x 48", 24" x 72", and 24" x 96" Trellis and Lattice panels;
24" x 24" Scallops panels; suspension system and Axiom® trim in Gun Metal Grey

armstrongceilings.com/capabilities
See more photos at:
armstrongceilings.com/photogallery

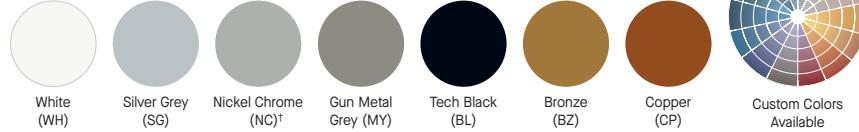
MetalWorks™ Mesh panels provide an industrial look for interior spaces in a variety of sizes, patterns, and finishes.

KEY SELECTION ATTRIBUTES

- Large format 24" x 48", 24" x 72", and 24" x 96" lay-in ceiling panels now available as standard items in select patterns
- MetalWorks™ Mesh are part of the Sustain™ portfolio and meet the most stringent industry sustainability compliance standards today
- Thirty-two standard patterns on 24" x 24" ceiling panels, custom patterns and colors also available
- CleanAssure™ family of products – includes disinfectable panels, suspension systems, and trim
- Select products included in the FAST134 program – ready to ship in 4 weeks or less
- Simple installation – panels lay in standard 15/16" suspension system with borders or finished edges
- Factory-engineered border around panel edges for safe, fast installation into grid system
- Black acoustical infill panels provide high sound absorption and help conceal elements in the plenum
- For custom options contact ASQuote@armstrongceilings.com

MESH FINISHES

Powder Coated



Anodized for Cascades



Plated Antique Nickel



COORDINATING SUSPENSION SYSTEM COLORS



Due to printing limitations, shade may vary from actual product.

* Only available on 24" x 24" panels

† Not available as a coordinating suspension system color

NOTE: Accessories and clips (such as BERC2 clip) can be specified to color match the suspension system.

*** Not available as a standard option.

Mesh patterns leave suspension system visible.
When mill-finish steel is not a desired look, request 360-painted grid.

METALWORKS™ Mesh

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UP TO 85% RECYCLED CONTENT

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WOVEN WIRE (1:6 scale shown)

Square Weave – Square Lay-in

1Cell Item 6415AM Spacing: 0.86" x 0.86" Wire Diameter: 0.11" % Open Area: 76%	2Cell Item 6416AM Spacing: 1.39" x 1.39" Wire Diameter: 0.135" % Open Area: 82%	Twin Round Narrow Item 6129AM Spacing: 0.25"/0.57" Wire Diameter: 0.80" % Open Area: 61%	Twin Flat Narrow Item 6412AM Spacing: 0.25"/0.75" 0.25"/0.57" Wire Diameter: 0.92" % Open Area: 53%	Twin Flat Wide Item 6410AM Spacing: 0.75"/2.25" 0.75"/2.25" Wire Diameter: 0.92" % Open Area: 56%	Single Flat Narrow Item 6411AM Spacing: 0.25" x 0.25" Wire Diameter: 0.92" % Open Area: 21%	Single Flat Wide Item 8199AM Wire Dimension: 0.375" x 0.60" % Open Area: 51%	Quad Round Narrow Item 8198AM Wire Diameter: 0.135" % Open Area: 77%	Over-Under Square Item 8200AM Wire Dimension: 0.250" x 0.063" % Open Area: 34%

Linear Weave – Square Lay-in

Single Mini Item 6413AM Spacing: 0.32" x 0.32" Wire Diameter: 0.63" % Open Area: 57%	Single Narrow Item 6414AM Spacing: 0.105" Wire Diameter: 1.105" % Open Area: 52%	Triple Narrow Item 6128AM Spacing: 3.15" x 3.15" Wire Diameter: 0.12" % Open Area: 62%	Fine Rectangular Item 8203AM Wire Dimension: 0.80" % Open Area: 47%

Diamond Weave – Square Lay-in

1Diamond Item 6417AM Spacing: 0.86" x 0.86" Wire Diameter: 0.11" % Open Area: 76%	2Diamond Item 6418AM Spacing: 1.33" x 1.33" Wire Diameter: 0.14" % Open Area: 82%

WELDED WIRE (Actual 1:6 scale shown)

Welded Wire – Square Lay-in

1Cell Item 6131AM Spacing: 1.0" x 1.0" Wire Diameter: 0.120" % Open Area: 76%	2Cell Item 6132AM Spacing: 2.0" x 2.0" Wire Diameter: 0.120" % Open Area: 88%	3Cell Item 6133AM Spacing: 3.0" x 3.0" Wire Diameter: 0.120" % Open Area: 92%

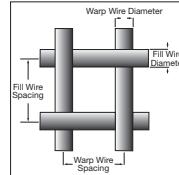
Linear Weave – Tegular

Fine Rectangular Item 8195AM Wire Diameter: 0.80" % Open Area: 47%

Round Weave – Square Lay-in

Round Rectangular Item 8201AM Wire Diameter: 0.105" % Open Area: 75%	Twin Circle Item 8202AM Wire Diameter: 0.80" % Open Area: 41%

Wire Key



EXPANDED METAL (Actual 1:6 scale shown)

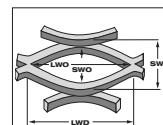
Expanded Metal – Square Lay-in

Lattice Item 6136AM Spacing: 0.036" % Open Area: 73% SWD 0.250" LWD 0.500"	Scallops Item 6137AM Spacing: 0.048" % Open Area: 61% SWD 0.295" LWD 0.394"	Trellis Item 6138AM Spacing: 0.060" % Open Area: 70% SWD 0.515" LWD 1.200"	Cascades Item 6139AM Spacing: 0.080" % Open Area: 23% SWD 0.950" LWD 2.000"

Welded Wire – Tegular

Lattice Item 8192AM Wire Diameter: N/A % Open Area: 73%	Scallops Item 8193AM Wire Diameter: N/A % Open Area: 61%	Trellis Item 8194AM Wire Diameter: N/A % Open Area: 70%	Expanded Metal Key

Expanded Metal Key



SWD – Short Way of Design
LWD – Long Way of Design

For detailed pattern information including spacing wire diameters and open area, refer to the MetalWorks™ Mesh brochure.

TechLine 877 276-7876

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Armstrong®
World Industries



METALWORKS™ Mesh

Lay-in & Tegular



UP TO 85% RECYCLED CONTENT

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LOCATION DEPENDENT

WITH INFILL PANEL

VISUAL SELECTION

			Panel Interior Opening Dimensions W x L x H (Inches)
	Item No.♦	Description	
WOVEN WIRE	6129AM _ _	Twin Round Narrow	24 x 24 x 1/4"
Square Weave	6410AM _ _	Twin Flat Wide	24 x 24 x 1/4"
Square Lay-in	6411AM _ _	Single Flat Narrow	24 x 24 x 1/4"
	6412AM _ _	Twin Flat Narrow	24 x 24 x 1/4"
	6415W24L24 _ _	1Cell	24 x 24 x 1/4"
New	6415W24L48 _ _	1Cell	24 x 48 x 1/4"
New	6415W24L72 _ _	1Cell	24 x 72 x 1/4"
New	6415W24L96 _ _	1Cell	24 x 96 x 1/4"
	6416W24L24 _ _	2Cell	24 x 24 x 1/4"
New	6416W24L48 _ _	2Cell	24 x 48 x 1/4"
New	6416W24L72 _ _	2Cell	24 x 72 x 1/4"
New	6416W24L96 _ _	2Cell	24 x 96 x 1/4"
	8199AM _ _	Single Flat Wide	24 x 24 x 1/4"
	8198AM _ _	Quad Round Narrow	24 x 24 x 1/4"
	8200AM _ _	Over-Under Square	24 x 24 x 1/4"
Linear Weave	6413AM _ _	Single Mini	24 x 24 x 1/4"
Square Lay-in	6414AM _ _	Single Narrow	24 x 24 x 1/4"
	6128AM _ _	Triple Narrow	24 x 24 x 1/4"
	8203AM _ _	Fine Rectangular	24 x 24 x 1/4"
Linear Weave	8195AM _ _	Fine Rectangular	24 x 24 x 1/4"
Square Tegular			
	6417AM _ _	1Diamond	24 x 24 x 1/4"
Diamond Weave	6418AM _ _	2Diamond	24 x 24 x 1/4"
Square Lay-in			
	8201AM _ _	Round Rectangular	24 x 24 x 1/4"
Round Weave	8202AM _ _	Twin Circle	24 x 24 x 1/4"
Square Lay-in			
	6136W24L24 _ _	Lattice	24 x 24 x 1/4"
EXPANDED METAL	6136W24L48 _ _	Lattice	24 x 48 x 1/4"
Square Lay-in	6136W24L72 _ _	Lattice	24 x 72 x 1/4"
	6136W24L96 _ _	Lattice	24 x 96 x 1/4"
	6137AM _ _	Scallops	24 x 24 x 1/4"
	6138W24L24 _ _	Trellis	24 x 24 x 1/4"
New	6138W24L48 _ _	Trellis	24 x 48 x 1/4"
New	6138W24L72 _ _	Trellis	24 x 72 x 1/4"
New	6138W24L96 _ _	Trellis	24 x 96 x 1/4"
	6139AM _ _	Cascades	24 x 24 x 1/4"
Square Tegular	8192AM _ _	Lattice	24 x 24 x 1/4"
	8193AM _ _	Scallops	24 x 24 x 1/4"
	8194AM _ _	Trellis	24 x 24 x 1/4"

♦ When specifying or ordering, include the appropriate 2-letter color suffix with the item number (e.g., 6129AM S G).

PERFORMANCE

Dots represent high level of performance.

% Open Area	Fire Rating	CleanAssure™ Disinfectable Panels		
		Fog	Spray	Wipe
61%	Class A	*	*	*
56%	Class A	*	*	*
21%	Class A	*	*	*
53%	Class A	*	*	*
76%	Class A	*	*	*
76%	Class A	*	*	*
82%	Class A	*	*	*
82%	Class A	*	*	*
82%	Class A	*	*	*
51%	Class A	*	*	*
77%	Class A	*	*	*
34%	Class A	*	*	*
57%	Class A	*	*	*
52%	Class A	*	*	*
62%	Class A	*	*	*
47%	Class A	*	*	*
47%	Class A	*	*	*
76%	Class A	*	*	*
82%	Class A	*	*	*
75%	Class A	*	*	*
41%	Class A	*	*	*
73%	Class A	*	*	*
73%	Class A	*	*	*
73%	Class A	*	*	*
73%	Class A	*	*	*
61%	Class A	*	*	*
70%	Class A	*	*	*
70%	Class A	*	*	*
70%	Class A	*	*	*
23%	Class A	*	*	*
73%	Class A	*	*	*
61%	Class A	*	*	*
70%	Class A	*	*	*

ACOUSTICAL INFORMATION

Patterns with similar open area will achieve similar acoustic results.

% Open Area	Infill Panel Item No.	Dimensions	NRC
21% Open Area	5823	24" x 24"	0.75 *
	1713BL	24" x 24"	0.70 *
	2820BK	24" x 24"	0.85 *
	2821BK	24" x 48"	0.85 *
53% Open Area	2864BK	24" x 72"	0.85 *
	5823	24" x 24"	0.75 *
	1713BL	24" x 24"	0.70 *
	2820BK	24" x 24"	0.85 *
76% Open Area	2821BK	24" x 48"	0.85 *
	2864BK	24" x 72"	0.85 *
	5823	24" x 24"	0.75 *
	1713BL	24" x 24"	0.70 *
1Cell	2820BK	24" x 24"	0.85 *
	2821BK	24" x 48"	0.85 *
	2864BK	24" x 72"	0.85 *
	5823	24" x 24"	0.75 *

ACOUSTICAL PANEL INSTALLATION



MetalWorks™ Mesh ceiling panel with Calla® 2820BK infill panel for high NRC performance

METALWORKS™ Mesh

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UP TO 85% RECYCLED CONTENT

Calculate sustainability with Ecomedes
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	energy management
	construction waste mgmt
	regional materials
	design or flexibility
	EPD
	recyclable/ extended producer resp.
	biosolid materials
	recycled content
	sourcing of raw materials
	material ingredient reporting
	low emitting/ low volatile materials
	lighting quality
	acoustics

LOCATION DEPENDENT

WITH INFILL PANEL

VISUAL SELECTION

Item No.♦	Description	Panel Interior Opening Dimensions W x L x H (Inches)	
WELDED WIRE			
6131W24L24 _ _	1Cell	24 x 24 x 1/4"	
Square Lay-in	6131W24L48 _ _	1Cell	24 x 48 x 1/4"
	6131W24L72 _ _	1Cell	24 x 72 x 1/4"
	6131W24L96 _ _	1Cell	24 x 96 x 1/4"
	6132W24L24 _ _	2Cell	24 x 24 x 1/4"
	6132W24L48 _ _	2Cell	24 x 48 x 1/4"
	6132W24L72 _ _	2Cell	24 x 72 x 1/4"
	6132W24L96 _ _	2Cell	24 x 96 x 1/4"
	6133AM _ _	3Cell	24 x 24 x 1/4"
Square Tegular	8190AM _ _	1Cell	24 x 24 x 1/4"
	8191AM _ _	2Cell	24 x 24 x 1/4"
	8196AM _ _	Linear Channeled	24 x 24 x 1/4"
	8197AM _ _	Linear Channeled - Center Hole	24 x 24 x 1/4"



FAST134 program items ready to ship from manufacturer in 4 weeks or less.
Up-to-date lead times and product options (sizes and colors) at armstrongceilings.com/fast134.

- ♦ When specifying or ordering, include the appropriate 2-letter color suffix with the item number (e.g., 6129AM S G).
SWD = Short way of design LWD = Long way of design
- NOTE: For acoustical infill panel information, see armstrongceilings.com/mwaccessories

SUSPENSION SYSTEMS



PHYSICAL DATA

Material

All items, except Cascades panels, are cold-rolled steel. Cascades panels are made of aluminum.

Surface Finish

All panels are available in a range of standard and custom smooth, factory-applied powder-coated finishes. Most panels can also be plated for an Antique Nickel finish which will have a variable patina for an authentic aged visual. The anodized finishes (BA, NA) are available on Cascades panels only.

Fire Performance

Class A: ASTM E84 and CAN/ULC S102. Flame Spread Index 25 or less. Smoke Developed Index 50 or less. All MetalWorks™ Mesh panels are non-combustible.

As with other architectural features located at the ceiling, Mesh panels may obstruct or skew the planned fire sprinkler water distribution pattern, or possibly delay or accelerate the activation of the sprinkler or fire detection systems by channeling the heat from a fire either toward or away from the device.

For panels that do not meet the criteria for open-suspension a 24" x 24" mineral fiber panel should be placed on the back of the Mesh panel when installing the ceiling, with the sprinkler installed below both panels.

Designers and installers are advised to consult a fire protection engineer, NFPA 13, and local codes for guidance where automatic fire detection and suppression systems are present.

Acoustics Considerations

NRC-tested using white infill panels. Painted panels may experience a slight reduction in NRC due to color painting processes.

Design Considerations

Minimal deflection is expected as panels increase in size. It is possible to see up to 1/2" deflection on Welded and Woven patterns. Panels in Expanded patterns may show additional deflection, resulting in an enhanced industrial visual.

For more open MetalWorks™ Mesh items where the suspension system may be visible through the panels, consider using a 360° Painted Grid System coordinated with the panel color.

Item 8196 should not be field cut. Use Item 8197, with 5" center hole, for sprinklers, lighting, and other mechanicals. Additionally, care should always be taken when cutting metal. Please see installation instructions for specific guidance on each type of mesh panel.

Installation Considerations
For panels over 60" in length, stabilizer bars and hold down clips are required. For custom design assistance contact ASQuote@armstrongceilings.com

The edges of MetalWorks™ Mesh panels feature unique detailing. Use caution and wear appropriate hand and eye protection when installing or cutting these metal panels. Refer to Installation Instructions BPLA-297075 at armstrongceilings.com/metalworks for details and cutting recommendations.

Cleaning and Disinfecting

Cleaning and CDC approved disinfecting options available on armstrongceilings.com/cleaning

FAST134 Program Considerations

Size of Job Matters: Big jobs, over 2500 SF or 50 pieces for shapes/vertical elements will have longer lead times.

Location Matters: Transit time not included. We are ready to ship in 1 week on FAST1 items. However, transit to the states west of Wyoming may add time.

Distributor Truck Schedule Matters: We rely on distribution to help move products around the country. When speed matters, work with your local distributor to ensure FAST134 service.

ACOUSTICAL INFORMATION

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% Open Area	Infill Panel Item No.	Dimensions	NRC
21% Open Area	5823	24" x 24"	0.75 *
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	2820BK	24" x 24"	0.85 *
	2821BK	24" x 48"	0.85 *
	2864BK	24" x 72"	0.85 *

STABILIZER BAR & HOLD DOWN CLIPS

Required for all panels greater than 60" in length

Item No.	Description	Pieces/Carton
7425	Stabilizer Bar	100
CHDC	Clear Hold Down Clips	50
FHDC	Black Hold Down Clips	1000

Stock vs Made-to-Order Matters: FAST3 & FAST4 items are made-to-order and will ship direct to distributor. FAST1 (stocked items) will go through distribution and depend on distributor truck schedules.

Warranty

Details at armstrongceilings.com/warranty

Weight/Panel (Bulk Packed)

6411 - 8.2 lbs/pc	6136W24L24 - 2.6 lbs/pc
6413 - 5.1 lbs/pc	6136W24L48 - 5.2 lbs/pc
6414 - 6.9 lbs/pc	6136W24L72 - 7.7 lbs/pc
6415W24L24 - 3.85 lbs/pc	6136W24L96 - 5.2 lbs/pc
6415W24L48 - 3.77 lbs/pc	6136W24L24 - 1.55 lbs/pc
6415W24L72 - 11.4 lbs/pc	6138W24L48 - 3.1 lbs/pc
6415W24L96 - 15.1 lbs/pc	6138W24L72 - 4.5 lbs/pc
6416W24L24 - 1.95 lbs/pc	6138W24L96 - 10 lbs/pc
6416W24L48 - 3.9 lbs/pc	6412AM - 4.8 lbs/pc
6416W24L72 - 10.7 lbs/pc	6137AM - 2.8 lbs/pc
6416W24L96 - 14.1 lbs/pc	6139AM - 2.1 lbs/pc
6417 - 3.3 lbs/pc	8190AM - 4.4 lbs/pc
6418 - 3.2 lbs/pc	8191AM - 3.2 lbs/pc
6128AM - 4.2 lbs/pc	8192AM - 1.9 lbs/pc
6129AM - 6 lbs/pc	8193AM - 2.3 lbs/pc
6131W24L24 - 3.55 lbs/pc	8194AM - 3.0 lbs/pc
6131W24L48 - 7.1 lbs/pc	8196AM - 7.9 lbs/pc
6131W24L72 - 10.9 lbs/pc	8197AM - 7.3 lbs/pc
6131W24L96 - 14.6 lbs/pc	8198AM - 4.8 lbs/pc
6132W24L24 - 1.95 lbs/pc	8199AM - 6.5 lbs/pc
6132W24L48 - 3.9 lbs/pc	8200AM - 8.1 lbs/pc
6132W24L72 - 5.8 lbs/pc	8195AM - 7.4 lbs/pc
6132W24L96 - 7.7 lbs/pc	8203AM - 7.0 lbs/pc
6133AM - 1.6 lbs/pc	8201AM - 4.5 lbs/pc
6410AM - 4.8 lbs/pc	8202AM - 7.7 lbs/pc

Minimum Order Quantity
24" x 24" panels - 100 SF
all other sizes - 500 SF

METALWORKS™ - Standard