

1 Multi-Row Table without lines

Here we will see, how to merge many of the cells in the document.

Surface	Material	Hardness					
		Soft		Medium		Hard	
		Factors					
		A	B	A	B	A	B
Base Metal	Cast Iron	10	20	30	40	50	60
	Steel	70	80	90	100	110	120
Dressing	Cast Iron	10	20	30	40	50	60
	Steel	70	80	90	100	110	120
S Dressing	Cast Iron	10	20	30	40	50	60
	Steel	70	80	90	100	110	120

Table 1: Table of factor for use in speed formulas

2 Multi-Row Table WITH LINES

Here we will see, how to merge many of the cells in the document.

Surface	Material	Hardness					
		Soft		Medium		Hard	
		Factors					
		A	B	A	B	A	B
Base Metal	Cast Iron	10	20	30	40	50	60
	Steel	70	80	90	100	110	120
Dressing	Cast Iron	10	20	30	40	50	60
	Steel	70	80	90	100	110	120
S Dressing	Cast Iron	10	20	30	40	50	60
	Steel	70	80	90	100	110	120

Table 2: Table of factor for use in speed formulas

Reconstruction	GGA		LDA	
	Core d	Valence d	Core d	Valence d
(4×1)	0	5	1	2
(8×1)	-0.4	-5	-0.5	-0.6
(4×2)	36	48	5	15
(8×2)	25	27	-12	2

Table 3: Table of factor for use in speed formulas