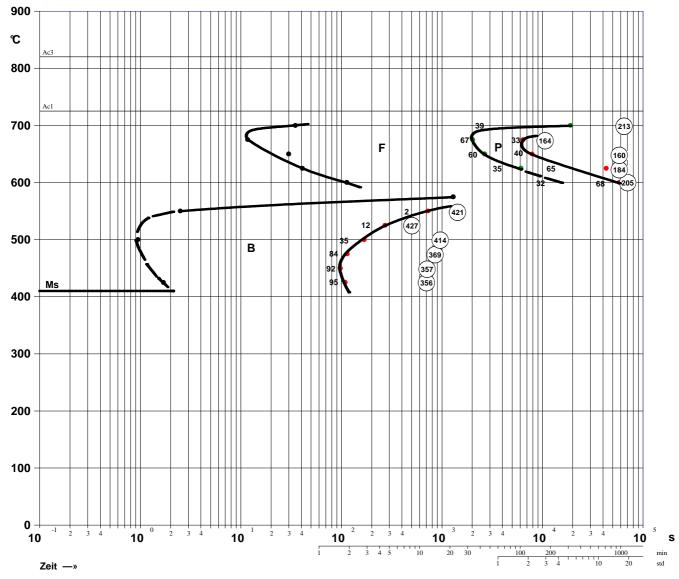
|   | Zeit - Temperatur - Umwandlungsschaubild |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
|---|--|----|---|---------|------|--|-------|--|--|-------|----------------|------|----|---|------|------------------------|----------------------------------|------------------------|------------|---|-----------|--|----|-------|-----|--------|--------|----------|----------|--------|-------|---|------|-------|---|--|---|--|----------------|---|--|
| Werkstoff-Nr.   | rkstoff-Nr.: Werksbezei                  |    |   |         |      |  |       |  |  |       |                |      |    |   |      | bezeichnung : B        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
| Kurzname :  | Kurzname : 18CrNiMo7-6 mit Nb            |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  | Sch                    | Schmelze : |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
| Chemische Zusammensetzung [Masseanteil in %] Schmelze Stück             |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
| С   |  | Si |   |         | Mn   |  | P     |  |  | s     |                | Cr   |    |   | Мо   |                        | Ni                               |                        |            | v |           |  | Al |       |     | п      |        | Nb       |          | N      |       |   | В    |       |   |  |   |  |                |   |  |
| 0,17  | 0,17 0,20                                |    |   |         | 0,54 |  | 0,009 |  |  | 0,005 |                | 1,64 |    |   | 0,32 |                        |                                  | 1,56                   |            |   | 0,010     |  |    | 0,029 |     | 0      | 0,0025 |          | 0,031    |        | 0,072 |   |      | 0,002 |   |  |   |  |                |   |  |
| Abmessung Werkstück: Probe: 1,3 x 4,0 x 7 [mm] Probenentnahmeort: Lage: |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
| Vorbehandlung   | g:                                       |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
| Austenitisieru  | Austenitisierung                         |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  | Ac1: 725 [°C] Ac3: 820 |            |   |           |  |    |       |     | [℃] Ms |        |          | /ls: 410 |        |       |   | [°C] |       |   |  |   |  |                |   |  |
| Wärmedauer  | Wärmedauer: 264 [s]                      |    |   |         |      |  |       |  |  |       |                |      | s] |   |      |                        |                                  | Ac1b: [°C] Ac1e:       |            |   |           |  |    |       | [6] |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
| Temperatur : 880 [°C]   |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        | Austenitkorngröße nach DIN 50601 |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
| Haltedauer: 600 [s]   |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      | nach Austenitisierung: |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
|   |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
|   |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
|   |  |    | T | П       |      |  |       |  |  | П     | П              |      |    | Τ |      |                        |                                  | Τ                      |            |   |           |  |    | П     |     |        |        |          |          |        | Τ     |   | Ш    |       |   |  |   |  |                | П |  |
| Ac3   |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |
|   |  |    | Ŧ | $\prod$ |      |  |       |  |  |       | $\blacksquare$ |      |    |   | F    |                        |                                  | Ŧ                      |            |   | $\exists$ |  |    |       | Ŧ   |        |        | $\dashv$ |          | $\top$ |       | H |      |       | Ŧ |  | 7 |  | $\blacksquare$ |   |  |
| Ac1   |  |    |   |         |      |  |       |  |  |       |                |      |    |   |      |                        |                                  |                        |            |   |           |  |    |       |     |        |        |          |          |        |       |   |      |       |   |  |   |  |                |   |  |



Temperatur —»