

Realisation

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1806278

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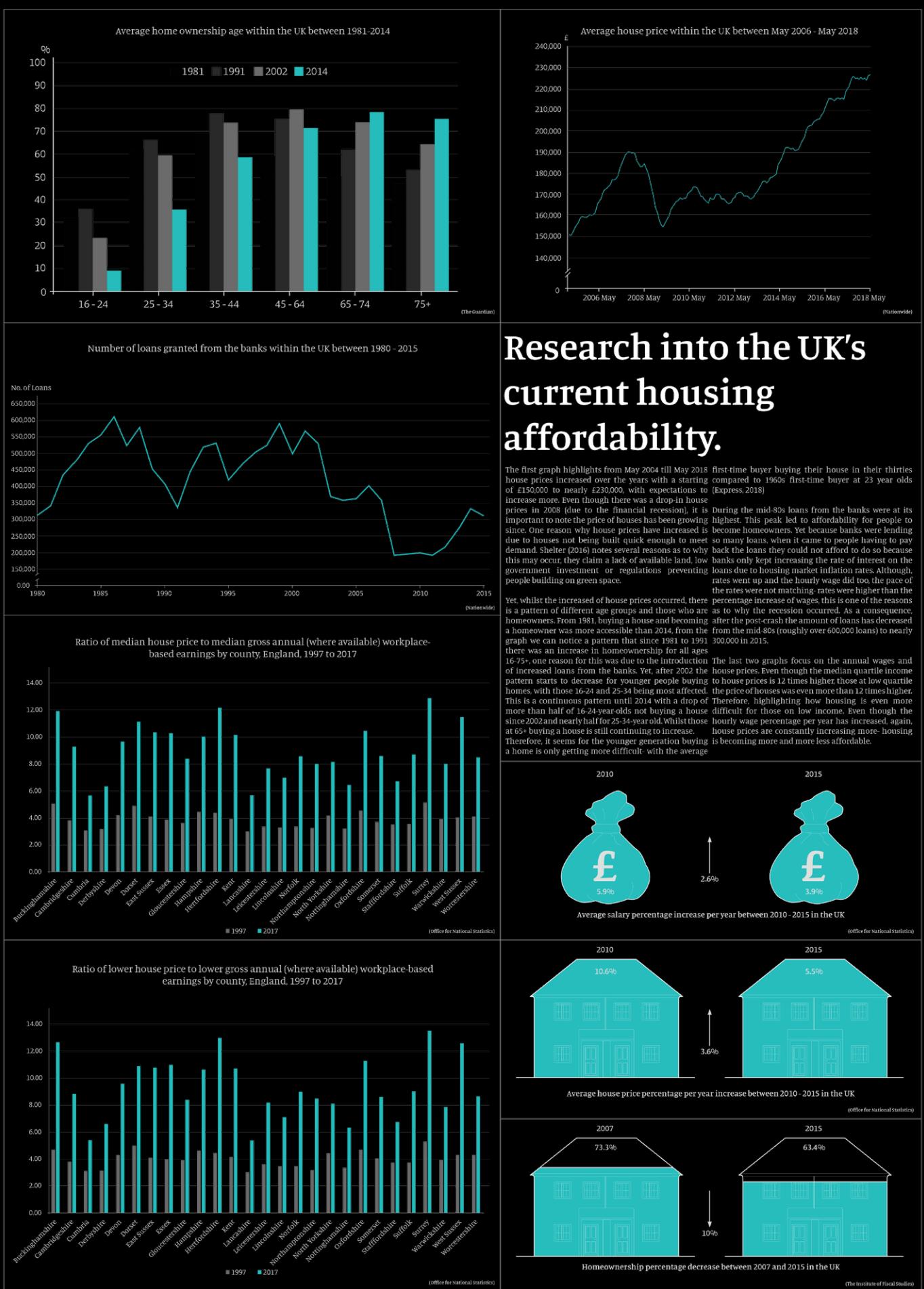
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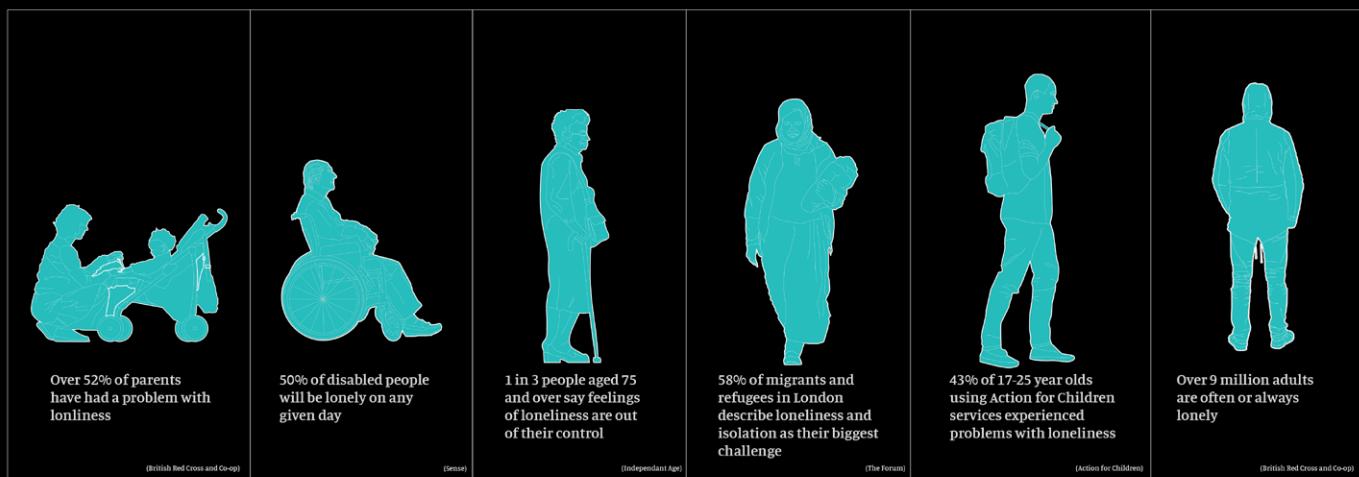
PLEASE SEE A5 CONSTRUCTION MANUAL AFTER

THESIS 01 PROJECT BACKGROUND

Re-establishing the social network

My Thesis 01 project argues the current UK generation, living within a Digital Revolution that offers infinite opportunities for social exchange, knowledge transfer and social mobility, paradoxically is experiencing alarming statistics of social and economic division, loneliness and isolation. Whilst feelings of disfranchisement and disempowerment grow, alongside unaffordable contexts, the social animal is struggling to keep pace with evolutionary demands. Exploring Co Habitation, Co-living and Co-Working models, has led to an opportunity to create a stronger community. The mass disposal of M.O.D Barrack sites within our cities provides the potential canvas for beginning to explore the formation of a societal shift.



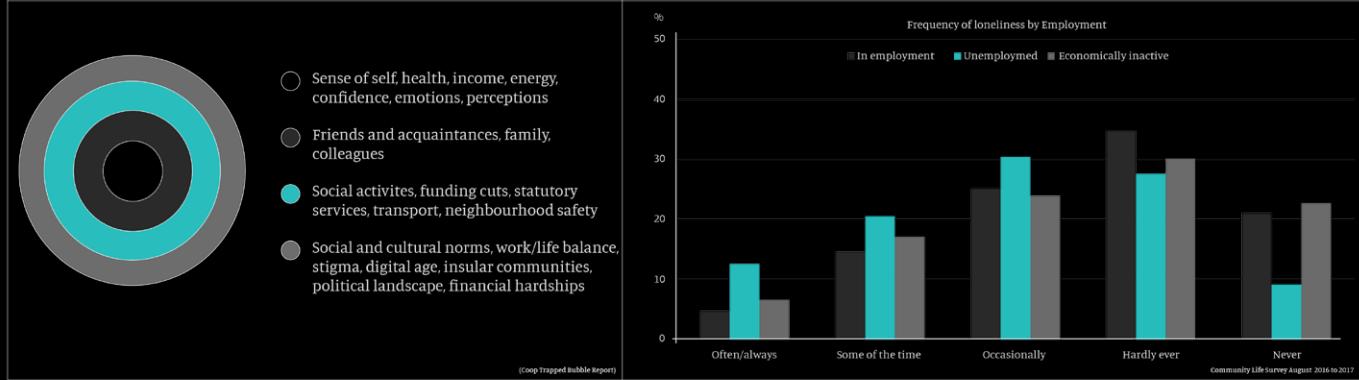
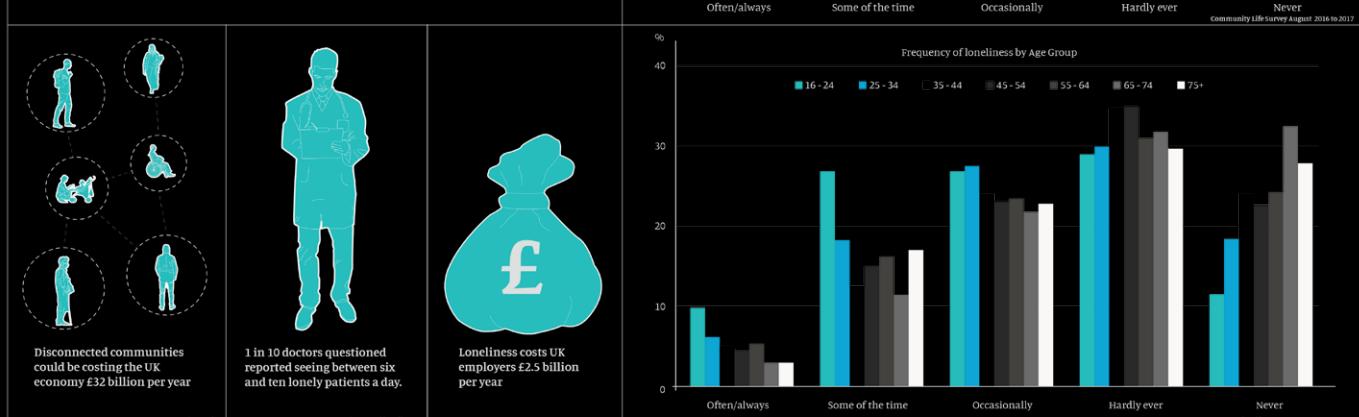


Research into loneliness within the UK's society today.

Statistics provide evidence for loneliness, over 9 million 1) Sense of self, health, income, energy, confidence, adults are often or always lonely (British Red Cross emotions, perceptions-how people perceive themselves, and Co-op)- around 14% of the population. With such for example someone of low income may see themselves as a rise this has even led the government to respond. In at the bottom of society as their jobs are not regarded as mid-January 2018 London appointed a "minister of the best due to the type of work and income society has loneliness"- the first European nation do so. labelled, creating a negative perception of themselves.

Various members of society are affected by loneliness. 2) Friends and acquaintances, family colleagues-The U.K.'s Office for National Statistics(ONS) found that close-knit bonds can create stability and support for 16 to 24 year-olds reported feeling more lonely than individual pensioners between the ages of 65 to 74. Technology, like the internet, is seen as a source of isolation for young 3) Social activities, funding cuts, statutory services, people. The graph to the right supports the high rate of transport, neighborhood safety, government influence, loneliness, roughly 46% of adults the equivalent to 23 what is being spent on communities? million people (Statista, 2016) feel often, sometime of the 4) Social and cultural norms, work/life balance, stigma, time or occasionally lonely. Data shows that amongst digital age, insular communities, political landscape, the adult population in Britain the poor, unemployed, financial hardships-societies expectations, is there disabled and migrant populations tend to suffer most a good support network in the community for the from loneliness and isolation—and typically struggle to individual access adequate support.

This research clearly identifies that loneliness is There are multiple reasons as to why people feel alienated, growing problem that needs to be addressed within the sociological and economical aspects are key reasons. The UK today. Coop Trapped Bubble Report state four aspects that can affect the individual and trigger isolation:



Department for Communities and Local Government Technical housing standards - nationally described space standards

Number of bedrooms (b)	Number of bed spaces (persons)	1 storey dwellings	2 storey dwellings	3 storey dwellings	Built in storage
1b	1p	39 (37)			1.0
	2p	50	58		1.5
2b	3p	61	70		
	4p	70	79		2.0
3b	4p	74	84	90	
	5p	86	93	99	2.5
	6p	95	102	108	
4b	5p	90	97	103	
	6p	99	106	112	
	7p	108	115	121	3.0
	8p	117	124	130	
5b	6p	103	110	116	
	7p	112	119	125	3.5
	8p	121	128	134	
6b	7p	116	123	129	
	8p	125	132	138	4.0

Exploration into how much space humans need to live.

Continuing from the previous pages of the UK's housing. The 'pod like rooms' are then pushed apart by 1m to markets and affordable housing. This page explores the create an access to this space. Once this tartan grid current spaces set out by the UK's Technical Housing was inserted, tightly compacted spaces are plugged Standards. The table shows the minimum area in into it to create the utilities that a home would need. m² needed to be provided by a new development. To the total space for 4 single bedrooms totaled 50m². For meet building regulations. The standards also supply 4 people the space required by the standards is 74m² information on minimum room widths and minimum and for 4 bedrooms 5 people 90m². This testing has ceiling heights. reduced the total m² set out by the standards, whilst also providing the bare minimum for a home. Testing

This exploration focuses upon the 1 storey dwelling and further explores extra levels, adding circulation cores a sample plan and model for each. In doing so there is for stacking, and expands upon the singular plan. It a fictional sense of space. The standards are in place to can be argued the quality of space has been drastically deliver a quality of space as it has a direct link health compromised through this process, but provides the and to ensure the necessary utilities are provided for required minimum space needed for survival with the living. Furthering this notion of space, this exploration benefit of a reduction in material costs. tests boundaries of how much space do we need?

The Biennale Venice study visit in the summer gives an insight into 'free space', a term used heavily throughout person. The new space provides enough space for a the world today and has a direct link to this page. The single bed, a small cupboard and enough space to turn. Switzerland pavilion explores domesticated spaces. Can a room still provide its purpose, of being a space to Throughout this pavilion the sense of space provokes sleep, without meeting the specified space standards? feelings of comfortability, tightness, spaciousness and After creating a 2m x 2m room, the plan is rotated four stupendous. Whereas the Nordic Countries pavilion around a central space, where the access will follow. provides comfortability with nature and spaciousness.

(1:500@A2 example of a minimum 1B 1P 39m²)	(1:500@A2 example of a minimum 2B 3P 61m²)	(1:500@A2 example of a minimum 3B 4P 74m²)	(1:500@A2 example of a minimum 4B 5P 86m²)	(1:500@A2 example of a minimum 5B 6P 95m²)	(1:500@A2 example of a minimum 6B 7P 117m²)
(Isometric 3D model of the 1B 1P living space)	(Isometric 3D model of the 2B 3P living space)	(Isometric 3D model of the 3B 4P living space)	(Isometric 3D model of the 4B 5P living space)	(Isometric 3D model of the 5B 6P living space)	(Isometric 3D model of the 6B 7P living space)
(1:200@A2 - breaking space standards, private space 1b 1p)	(1:200@A2 - plugging 4 private spaces together 4b 16m²)	(1:200@A2 - Adding circulation space 4b 16m²)	(1:200@A2 - Adding social living spaces 4b 50m²)	(1:200@A2 - Adding social living spaces 4b 50m²)	(1:500@A2 - Testing 4 blocks connected 16b 240m²)
(Biennale Venice Study Visit)	(Biennale Venice Study Visit)	(Biennale Venice Study Visit)	(Biennale Venice Study Visit)	(Biennale Venice Study Visit)	(Biennale Venice Study Visit)

Research into Ministry of Defence sites closing.

Headlined across both national and local news industries is the UK's plans to close 68 Ministry of Defence sites. The closure will save the country £3 billion in running costs by 2040.

The A Better Defence Estate Nov 2016 shows the foreclosure of these sites and the map indicates where these sites are located. The strategy states that 91 of the most expensive running sites will be closed, implying due to running costs of the existing infrastructure.

The strategy is to sell the land to developers and predicts 55,000 new homes to help parliament meet the current housing demands.

ARMY BARRACKS

- 01) Buckley Barracks (Hullavington Airfield) 2016
- 02) Chalgrove Airfield 2016
- 03) Cophorne Barracks 2016
- 04) Somerset Barracks 2016
- 05) Abercorn Barracks 2018
- 06) Craigiehall 2018
- 07) Catterick Town Centre Parcel 2018
- 08) Harden Barracks (Duchess Of Kent Psychiatric Hospital) 2018
- 09) Burgoynes Barracks 2019
- 10) Claro Barracks 2019
- 11) Fitzwylgram House (Royal Army Veterinary Corps Centre) 2019
- 12) Commander and Staff Trainer (North), Catterick 2020
- 13) Calvary Barracks Hounslow 2020
- 14) Kneller Hall 2020
- 15) Parsons Barracks Donnington 2020
- 16) Prince William Of Gloucester Barracks 2020
- 17) St George's Barracks North Luffenham 2021
- 18) Venning Barracks 2020
- 19) Middlewick Ranges 2020
- 20) Chilwell Station 2021
- 21) Queen Elizabeth Barracks 2021
- 22) Sir John Moore Barracks Winchester 2021
- 23) Torthorpe Lines 2021
- 24) Thornhill Barracks 2021
- 25) Clive Barracks 2022
- 26) Fulwood Barracks 2022
- 27) Kinnegar Logistic Base 2022
- 28) Meadowforth Barracks (HQ 51 Highland Brigade) 2022
- 29) Redford Cavalry Barracks 2022
- 30) Redford Infantry Barracks 2022
- 31) Dale Barracks 2023
- 32) Aldershot Distribution Outlet 2024
- 33) Cawdor Barracks 2024
- 34) Leighton House (AOSB Westbury) 2024
- 35) Southwick Park 2025
- 36) Brecon Barracks 2027
- 37) Beachley Barracks 2027
- 38) Invicta Park Barracks 2027
- 39) MOD Woodbridge (Rock Barracks) 2027
- 40) St David's Barracks 2028
- 41) Vauxhall Barracks 2028
- 42) Woolwich Station 2028
- 43) Buckley Barracks (Hullavington Barracks) 2029
- 44) Dalton Barracks including Abingdon 2029
- 45) Azimghum Barracks 2031
- 46) Carver Barracks 2031
- 47) Dishforth Barracks 2031
- 48) Imphal Barracks 2031
- 49) Robertson Barracks 2031
- 50) Fort George 2032
- 51) Glencorse Barracks 2032



RAF BARRACKS

- 52) Swansea Airport 2016
- 53) Moat House 2017
- 54) Newtonards Airfield 2018
- 55) RAF Henlow Technical Site and Airfield 2020
- 56) 1300 Parkway Bristol 2020
- 57) RAF Barnham 2020
- 58) RAF Mildenhall 2022
- 59) RAF Halton Airfield 2022
- 60) RAF Molesworth 2023
- 61) RAF Alconbury 2023

NAVAL BARRACKS

- 62) Royal Marines Condor 2020
- 63) HMS Nelson Wardroom 2021
- 64) Royal Marines Stonehouse 2023
- 65) The Royal Citadel 2024
- 66) HMS Sultan 2026
- 67) Chivenor Airfield and Barracks 2027
- 68) Norton Manor Camp 2028



£140 Million running costs over 10 years rising to nearly £3 Billion in total 2040



Over 40% of built assets are over 50 years old and will need maintenance



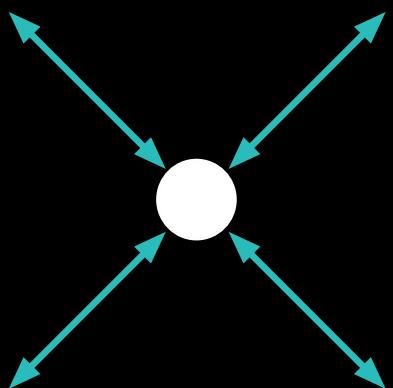
91 of the UK's most expensive sites will be closed by 2040







Affordability



Change with circumstances



THESIS 01 CONCLUSION

Core concepts

Through the exploration of sites, deprivation maps, explorations into spaces and the technical space standards has concluded with a site, The Imphal Barracks York, as a site location to explore a technology that can deliver the core concepts driving the Thesis argument. The technology must deliver on; Affordability, Flexibility, Promoting Social Interaction.

Promote social interaction

RESEARCH INTO OFFSITE MANUFACTURING



Image source: WeberHaus



Image source: WeberHaus



Image source: WeberHaus

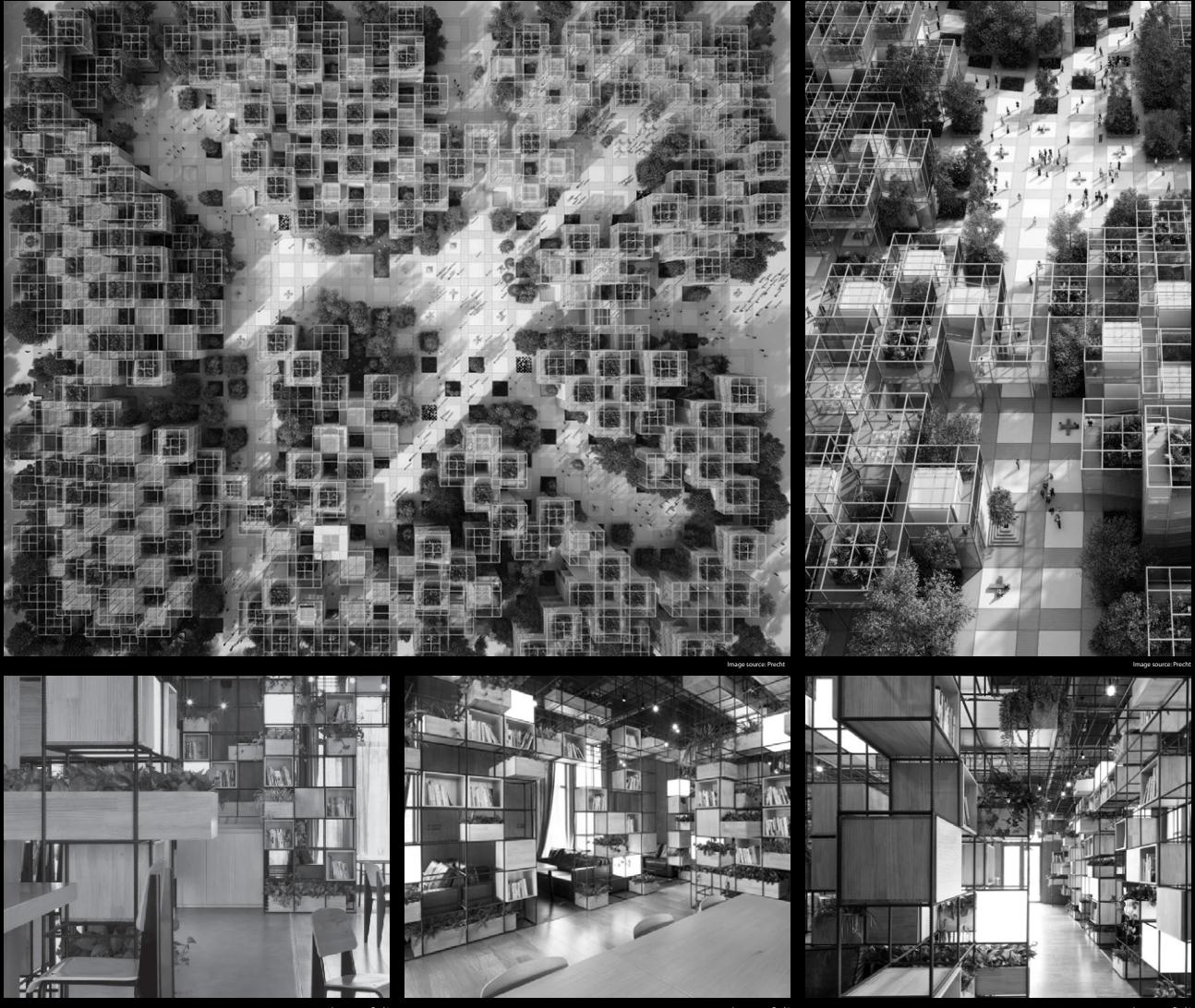


Image source: WeberHaus

Precedent - WeberHaus

Off-site home manufacturing

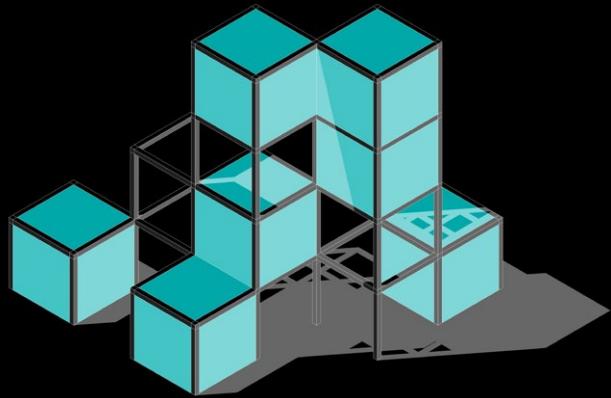
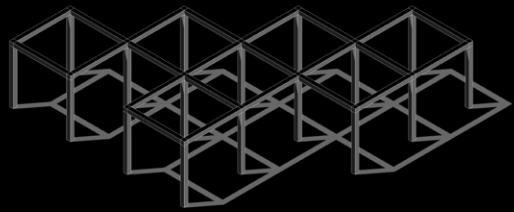
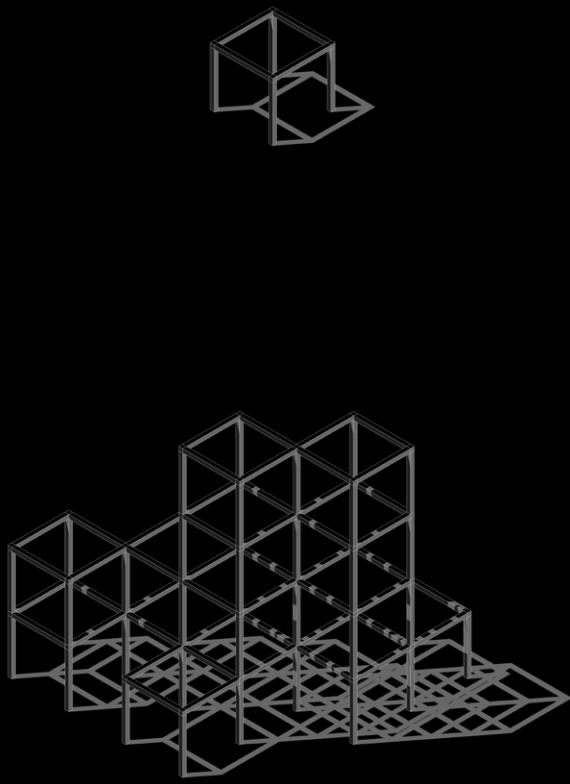
WeberHaus is one of many offsite modular home construction companies I have researched and explored. The company uses a 'conveyor belt' system to produce each component part that is assembled offsite in a factory and then craned onto site. One quote being 'you can now get a home that looks like it has been designed by an architect... without the architect.' The advantages of choosing this system would be a highly U-valued home in a fast time, at a high quality. However, this comes with an extra cost. Due to the extra cost, an alternative method of construction was researched and explored as the extra cost conflicts with my running Thesis argument.



Precedent - Precht Studio

Combining frame & offsite panels

Furthering the research into offsite manufacturing the next precedent Precht Studio. The two separate schemes deliver two different projects on two different levels. The first is a masterplan competition entry, which uses timber frames with a panelling system which allows for flexibility within each of these frames. The second is furniture in a café. This project however delivers the same principles of the frame structure with storages slotted and easily moveable within this structure. The combination of both offsite manufacturing and an onsite frame would reduce the total costs on site, however would be still more expensive than onsite building. However, should something on site go wrong, this would result in a higher cost than an offsite construction method. This then led to the technology needing to do more than allowing the responsibility of the build to be at the hands of highly skilled people, thus reducing costs due to labour or company responsibilities.



Exploration
Framing and offsite panels

RESEARCH INTO 70'S MODULAR SELF-BUILD

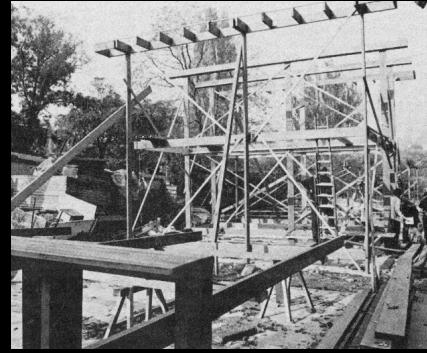


Image source: AJ



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Precedent - Walter Segal

Low skilled modular self build

Researching Walters Way in Lewisham allowed the technological concept to develop past the previous precedent studies. Walter Segal designed a self-build modular system that allowed low skilled people to build their own homes at an affordable price. When interviewed the residents of Walters Way says there is a strong feel for community as most of the residents are still living there after starting to build phase one in 1979. Alice Graham, a resident and guardian writer said, 'We leave the doors open, the children play in the street and run from house to house.' The residents were given a manual with instruction of materials they could all purchase from their local DIY supplier, Perkins. They then constructed their homes together in their spare time as some worked taking a total time of 2 years to build. There is still a distinct sense of self identity per home as the inhabitants have shaped it to their needs and personal styles. Both phases provided 27 affordable homes, that can be expanded when needed, enabled low skilled people to gain a craft skill and created a sense of community.

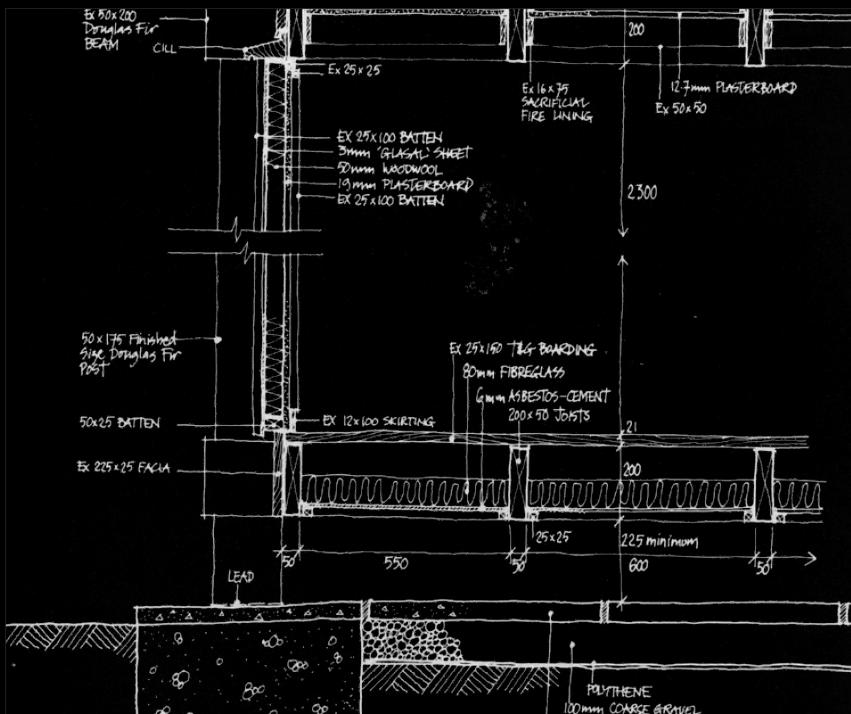


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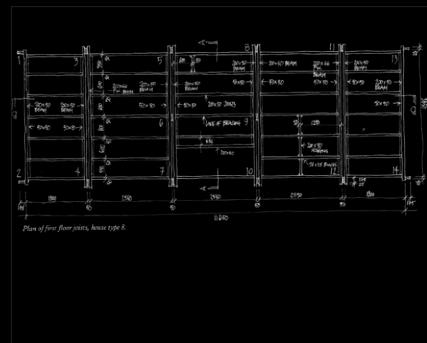


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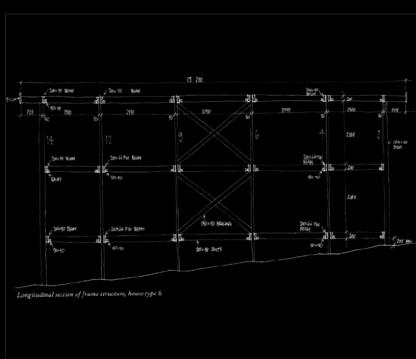


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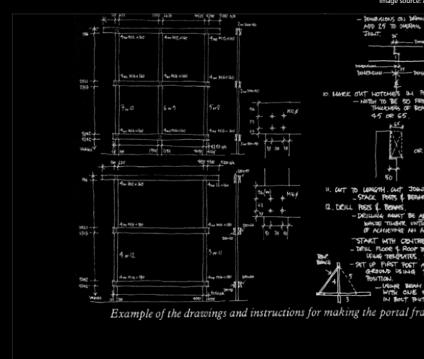


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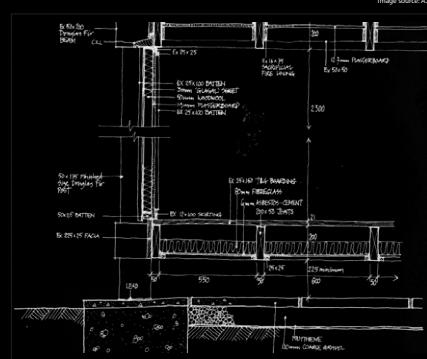
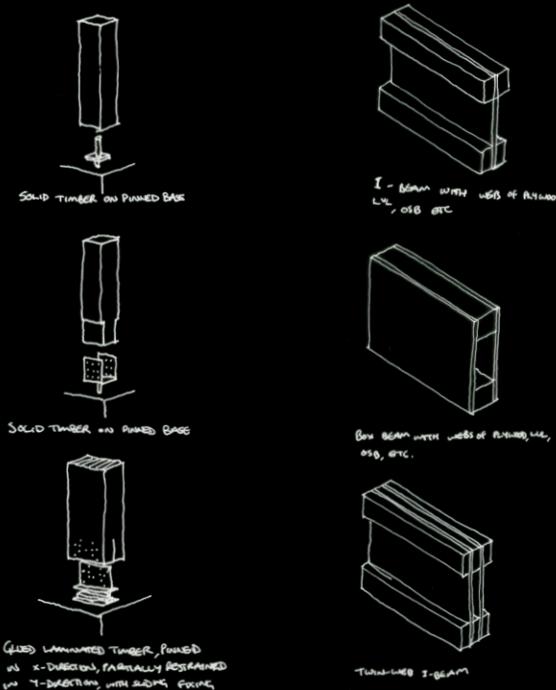
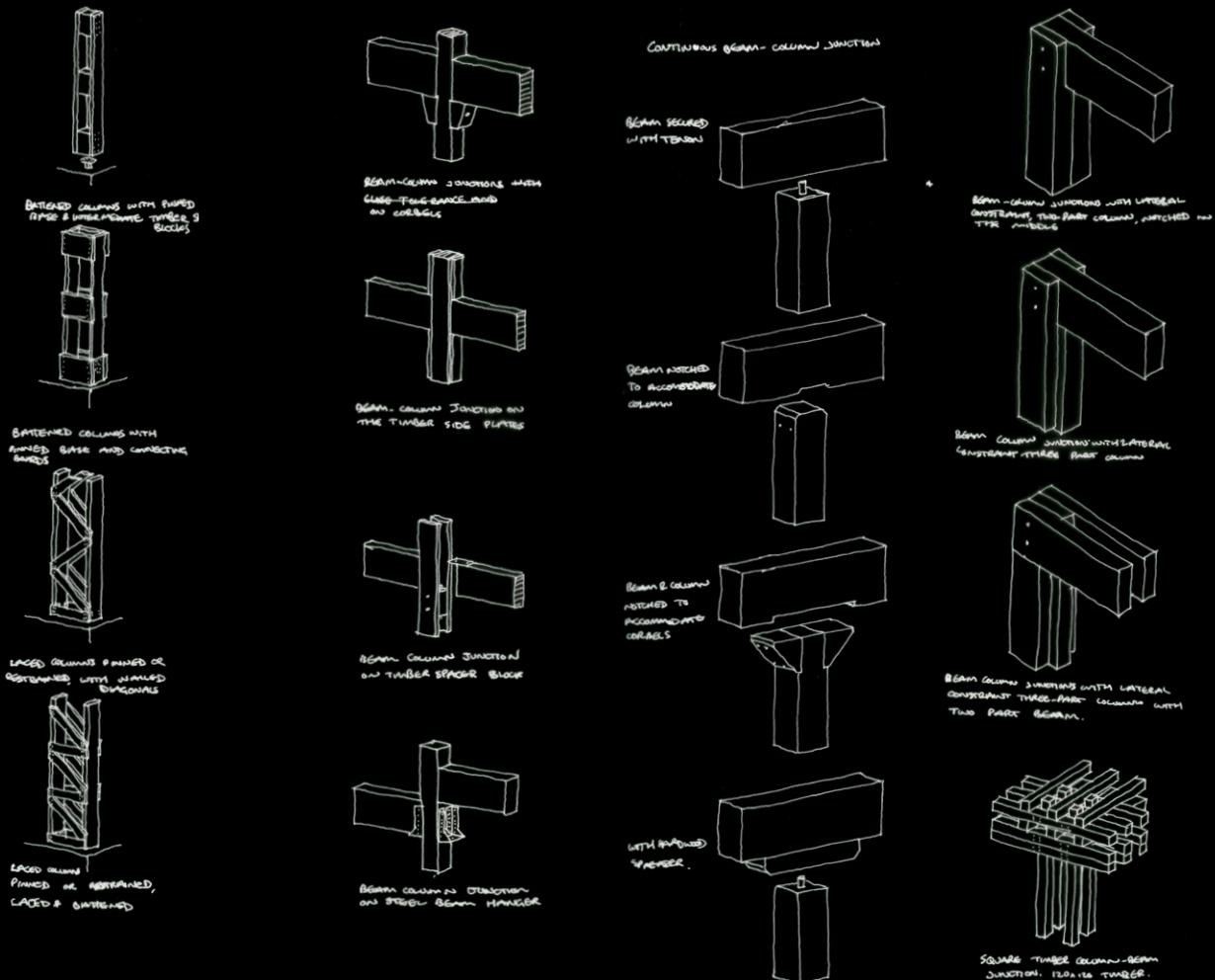


Image source: AJ

Walter Segal's drawings

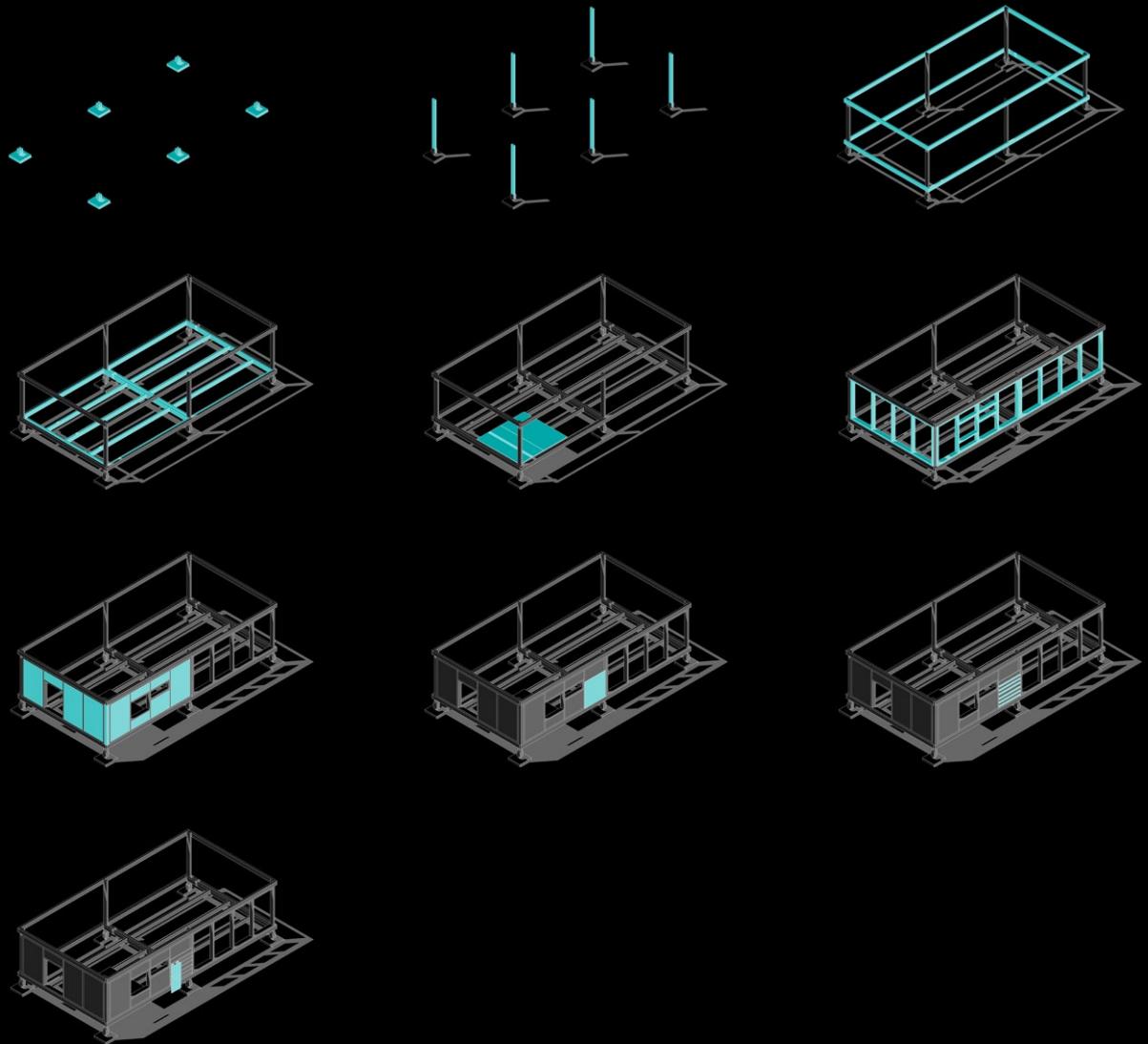
Collection of drawings from the AJ



Timber construction details

Exploration of timber joins

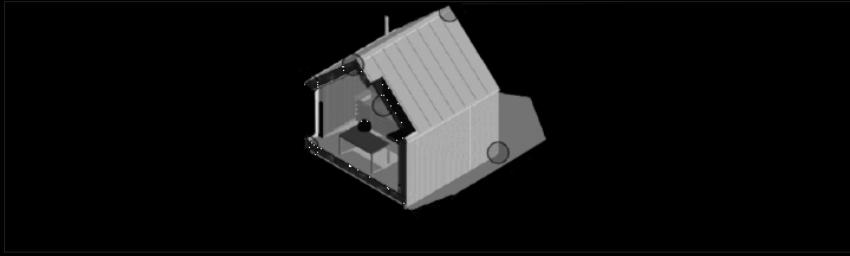
I researched in the Timber Construction Manual by Hertzog and De Meuron and online for various ways of developing upon precedent study Walter Segal. My sketches show a variety of thoughts and joins that could be useful for developing my modular home for my Thesis project.



Exploration of self-build

Testing an expandable frame

RESEARCH INTO WIKI HOUSE CONSTRUCTION



Design to lower thresholds

Design to continuously lower barriers of time, cost, risk, skill, energy, waste, and carbon at every stage.



Share global, manufacture local

Instead of manufacturing one-size-fits-all products in large centralised factories, use local, flexible microfactories. ‘It is easier to ship recipes than cakes and biscuits’ – Keynes



Modular

Bake knowledge and complexity into pre-manufactured components that are simple and predictable to fit together.



Use a few unique materials and methods as possible

Complexity raises exponentially with each additional material or procedure.



Design for disassembly

Wet-trades are messy, inconsistent, slow and impossible to disassemble. Most parts should slot, click, staple, tape, or be bolted or screwed together.



Precision-as-standard

All components should be made to sufficient precision so when assembled the building is consistently straight and accurate, so other components fit without needing to be measured and cut on site.



'Poka Yoke'

Also known as ‘mistake-proofing’. Design parts such that it is physically impossible to assemble them incorrectly.



Design in ‘canaries’

Build-in visible ‘tells’ or indicators that clearly show if something is incorrectly assembled, missing or not working properly.



Tagging

Tag parts such that they can be sorted, assembled or maintained without needing to refer to drawings very often. Think ‘building by numbers’ (or colours).



Design-out dependencies

Separate-out (or avoid) any task that can cause knock-on delays to other tasks if it is not done on time, especially if it needs to be done by others.



Start somewhere

No one can solve everyone’s problems. Design something that works where you are, then share so others can adapt it for their own economy, climate and culture. Like Darwin’s finches.



Open source

Open and interoperable

Be as product-agnostic and provider-agnostic as possible, so you can switch-out for an alternative product or company if required. We call this an ‘open chain’.



Be lazy like a fox – Linus Torvalds. Share common solutions for others to freely adapt and improve. This way, we all benefit from a huge R&D community, where no problem needs to be solved twice. No one ever owned the IP for bricks.



Design for inclusion

Never stop looking for ways in which age, race, gender or disability might be barriers, and try to design them out.



Design for a circular economy

Use parts that can be reused, fully recycled or burned in place of other fuels (without toxic emissions).



Design-out hazards

As far as possible, try to design-out any risks to people’s safety, health and wellbeing at all stages of a building’s life – from making to use to disassembly.



Design for the ‘new normal’

Avoid design which would be considered ‘alternative’, ‘boutique’ or only for the rich or poor. Instead, design products that most people would consider desirable and affordable.



Superpower the users

If you can’t mend it, you don’t own it. Afford as much understanding and power as possible to the end users, from procurement to maintenance to electricity. Democracy is a



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse

Precedent - WikiHouse

CNC milling on structural plywood

Post exploring 70’s architecture, the technology has continued into a present/future technology. The themes explored within Walters Way of; self-build for low skilled persons, modular, expandable, affordable, learning a skill and creating a community led the technology to researching all of this in a digital craft, as the Thesis argues we are in a digital revolution. The WikiHouse construction method allows structural plywood, which is recyclable, lasts for at least 60 years (meeting The Homes for Life Policy, UK), to be cut from a CNC milling machine and constructed by an individual or collective within days. The precision of CAD and the accuracy of the milling machine means less skill is needed by the individual. In addition, from creating a frame solely of structural plywood and no nails, the cost of labour or company responsibility is eradicated lowering the cost of the construction. WikiHouse is a free knowledge platform offering the construction details freely via the website. This further aids the Thesis exploration and contributes greatly to the Thesis.



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse



Image source: WikiHouse

Precedent - WikiHouse

WikiHouse typologies

The research deepens into the types of frames and homes that have been explored by WikiHouse. At the beginning of the year there were 5 alternative frames that had been built around the world and finished into homes, one being in the UK, another being in New Zealand. The UK 'Farm House' was the first two storey building to be completed in the UK. Since then, exhibition spaces and homes have been made to promote the use of this new technology and a collection of named engineers have started funding and sponsoring the R&D parent company to WikiHouse. The 3 images at the top of this page show different sized dwelling units varying in cost. The top left image is a 39m² single floor unit that costs approximately £45,000. The middle image is a 50m² single floor unit with higher specifications costing £75,000. The top right image a concept of a 3 storey town house estimated at £150,000.

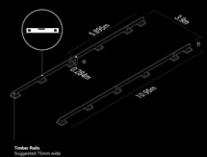
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Image source: WikiHouse

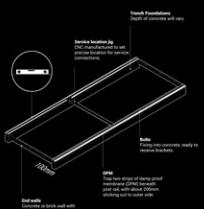
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Image source: WikiHouse

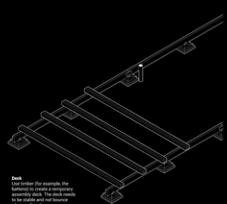
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Image source: WikiHouse

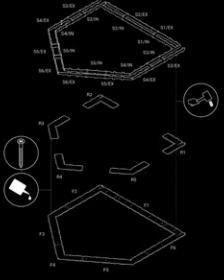
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Image source: WikiHouse

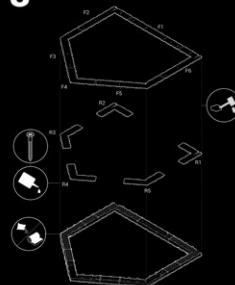
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Image source: WikiHouse

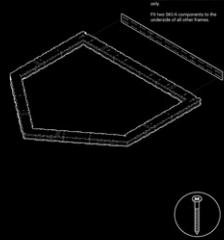
4

Image source: WikiHouse

MICRO HOUSE

A one bedroom low-energy home

Floor area 37.5m²
Fabric U value 0.14 W/m²K
Typical annual energy use unknown
Typical assembly time unknown
Difficulty level 3



Micro House
UK

v1.0 | 08/2016 | Architecture 00

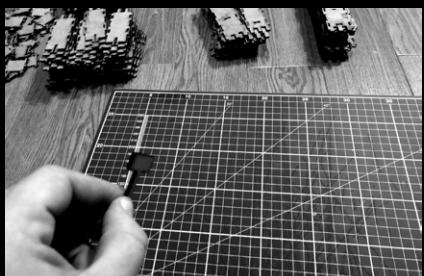
Image source: WikiHouse

Precedent - WikiHouse

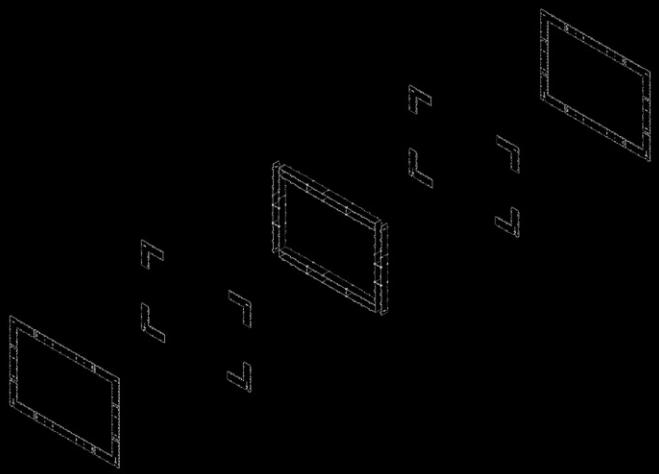
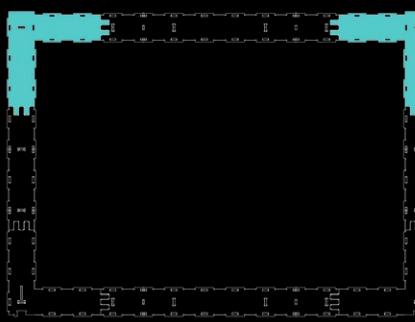
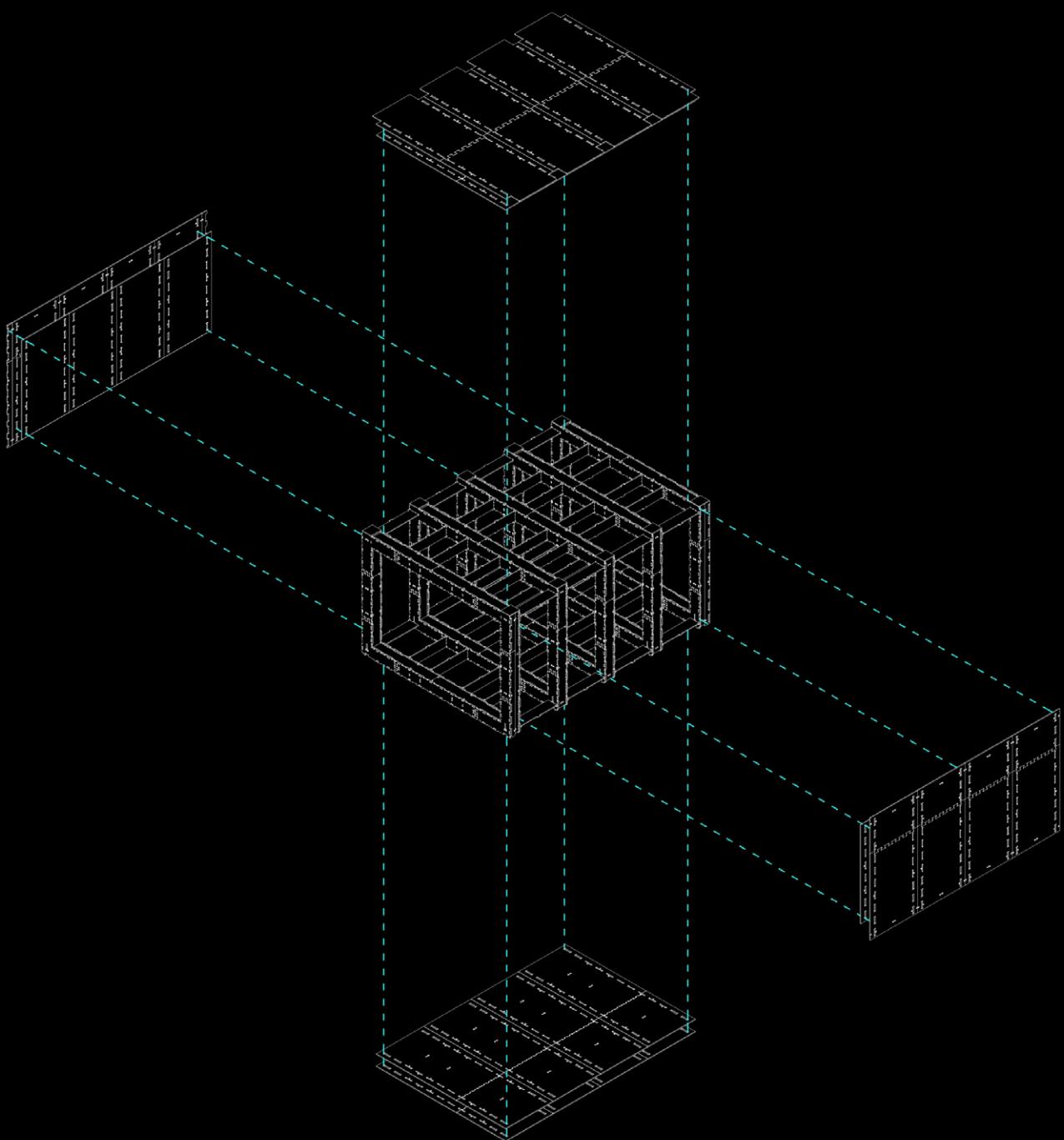
Construction manual

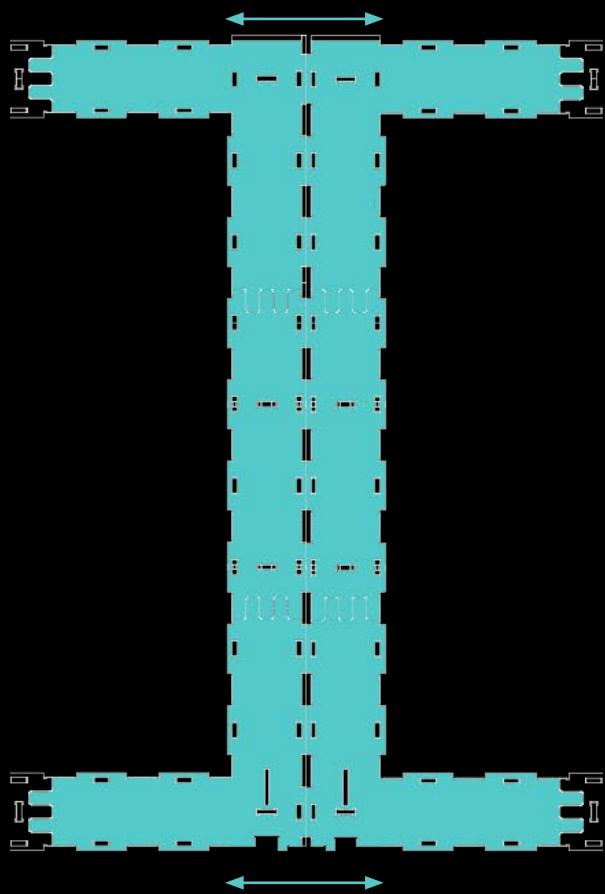
The 39m² single floor dwelling unit has available downloads via the WikiHouse website. The downloads consist of; a 3D model for the chassis, a 3D model for the finished product, a construction manual, labelled pieces and more. By being able to explore a real project freely from WikiHouse, I have been able to test and develop this technology for my Thesis project that delivers my designed units which I have designed to expand upon a persons' needs. My technology submission consists of an A3 portfolio of research, testing and exploration and an A5 complete instruction manual for my designed building, inspired by the WikiHouse manual. This is also submitted to WikiHouse.

TESTING MY OWN 'WIKIHOUSE' FRAME



Frame testing & building

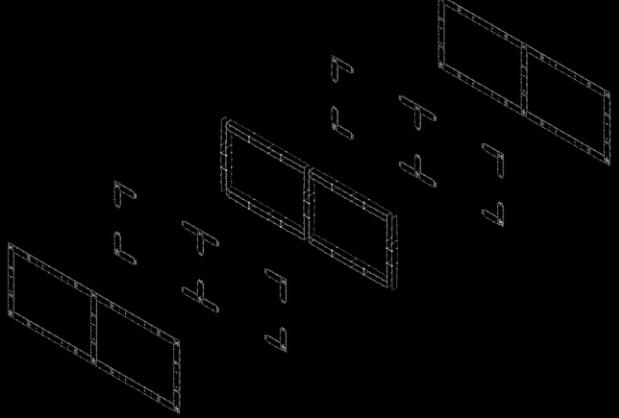
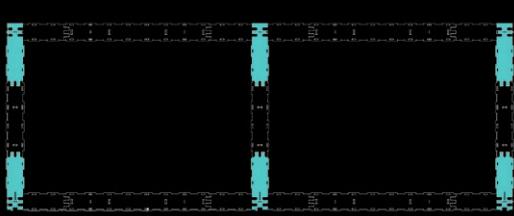
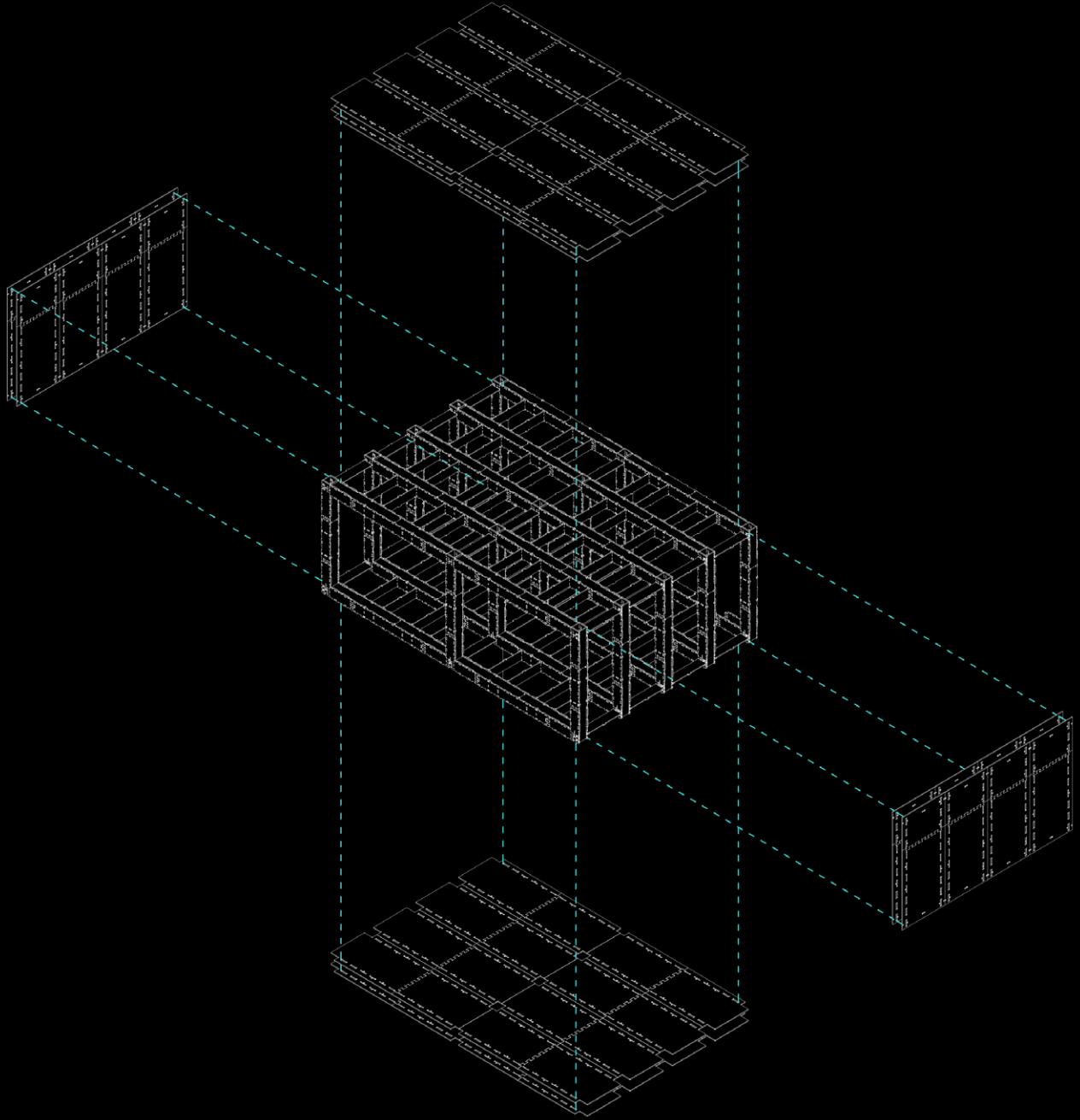


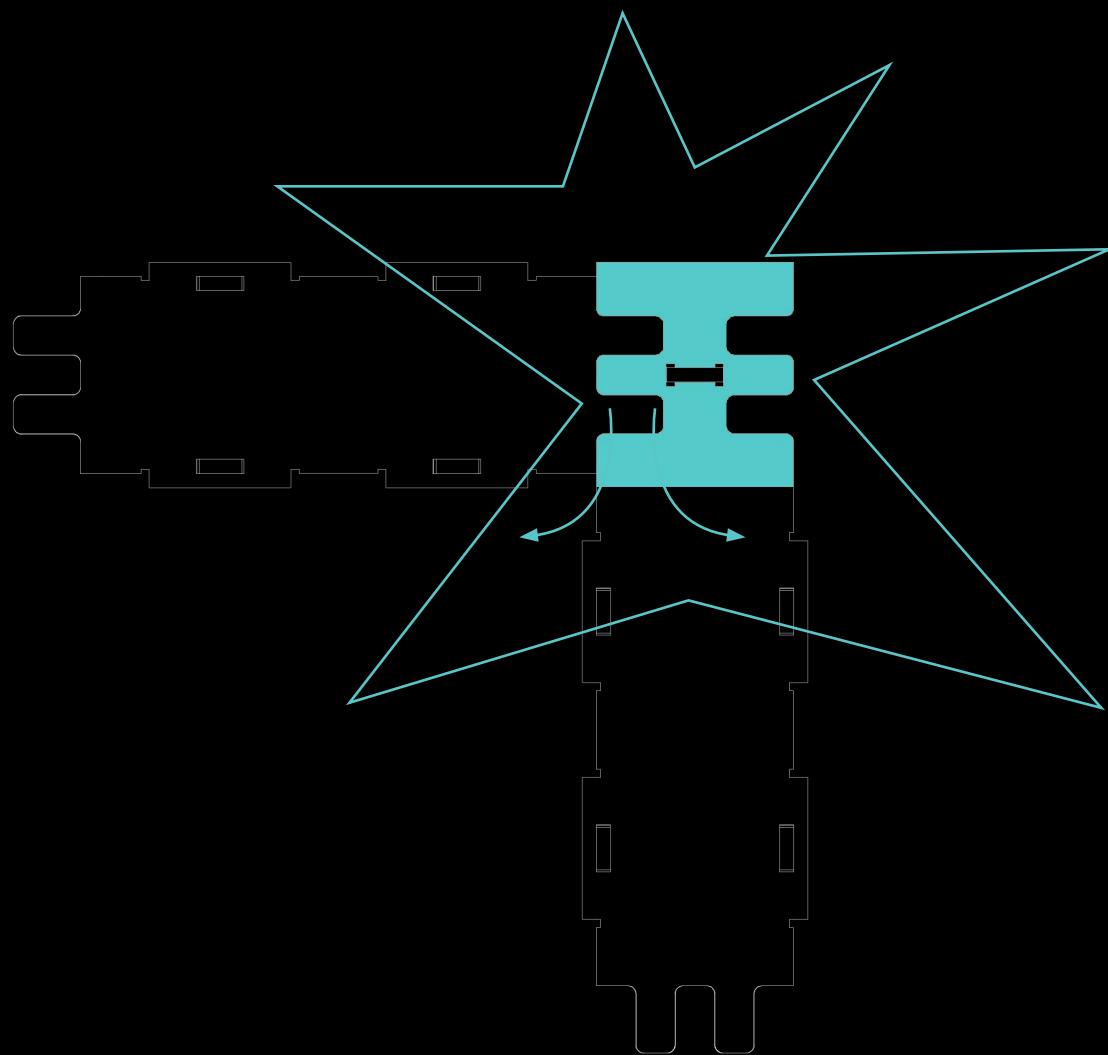


Test 1

Horizontal expansion

The first test was to essentially develop a flat building envelop that could expand horizontally. The box columns and beams were 300mm x 300m to allow for structural rigidity for the potential for roof gardens/roof walking. The frame provided the potential to expand in the Z plane, however if required to expand in the Y plane, the building would have internal openings of 1000mm with 600mm wall thicknesses, which felt uncomfortable inside. In addition to being spatial inefficient, this frame would be inefficient in materials and require more structural plywood for the build.

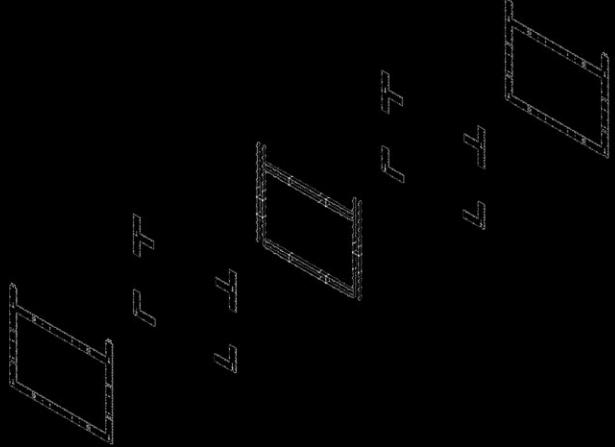
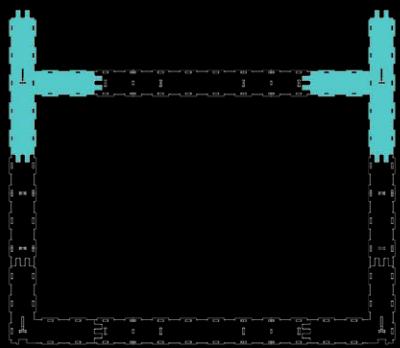
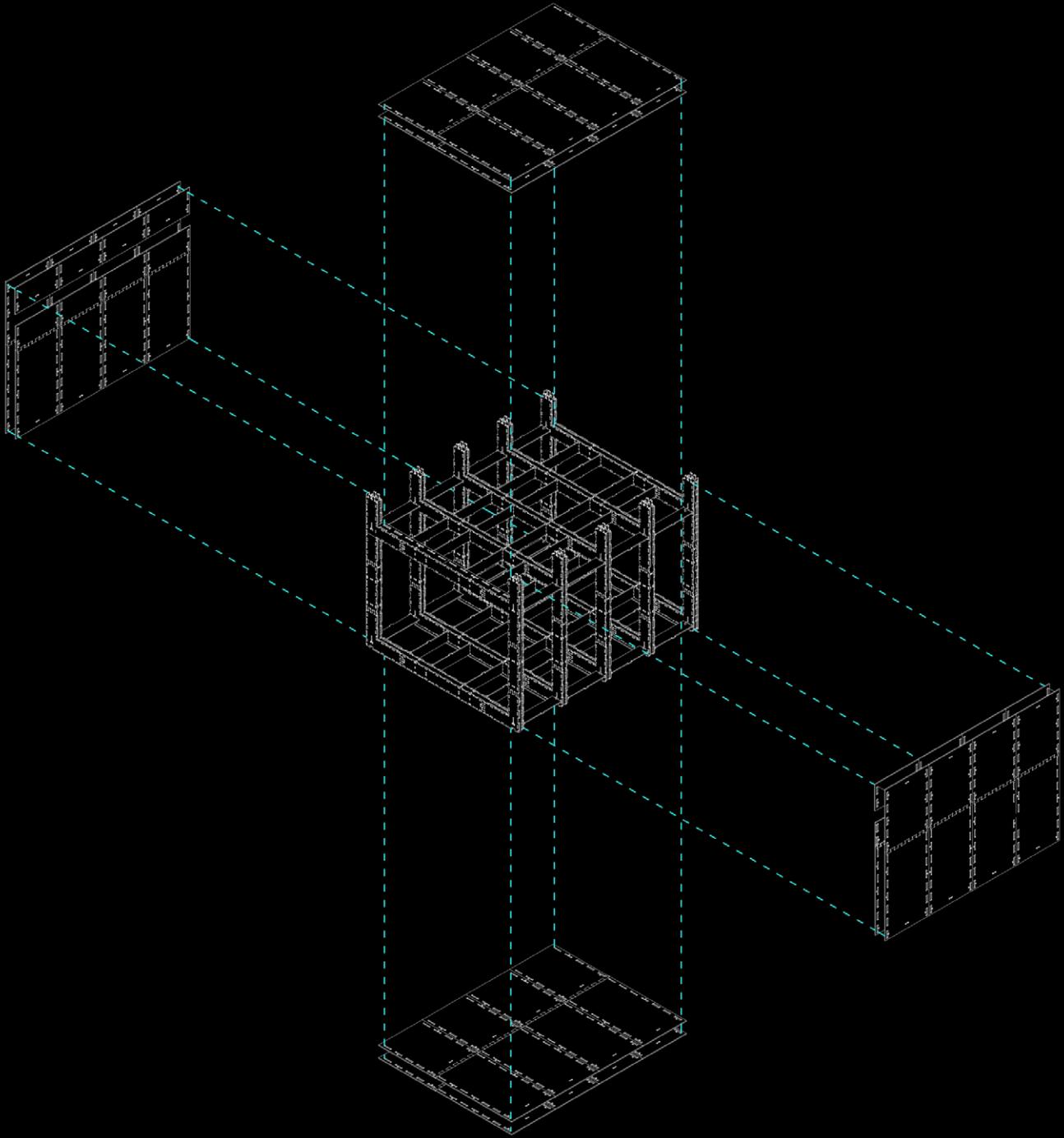


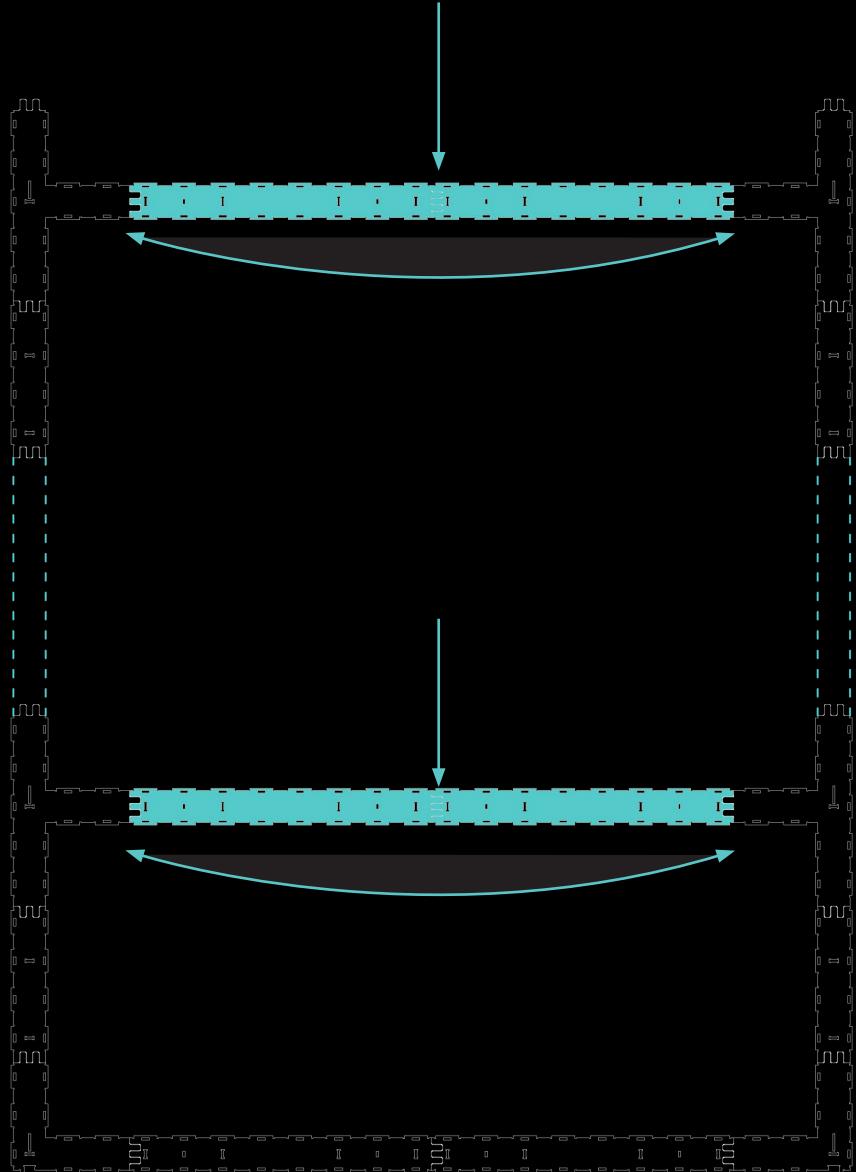


TEST 2

Horizontal expansion

The second test was in the same fashion as test 1, in being able to horizontally expand. I have designed a custom corner piece to allow for expansion in the Z and Y planes, as seen in the model images (Page 27), the issue surrounding this frame was corner connections. The bespoke piece leaves approximately 100mm for the corner connection from Z to Y. With a force on top, such as a garden, or person standing, the risk of snapping to these pieces was too high to feel secure with this design.



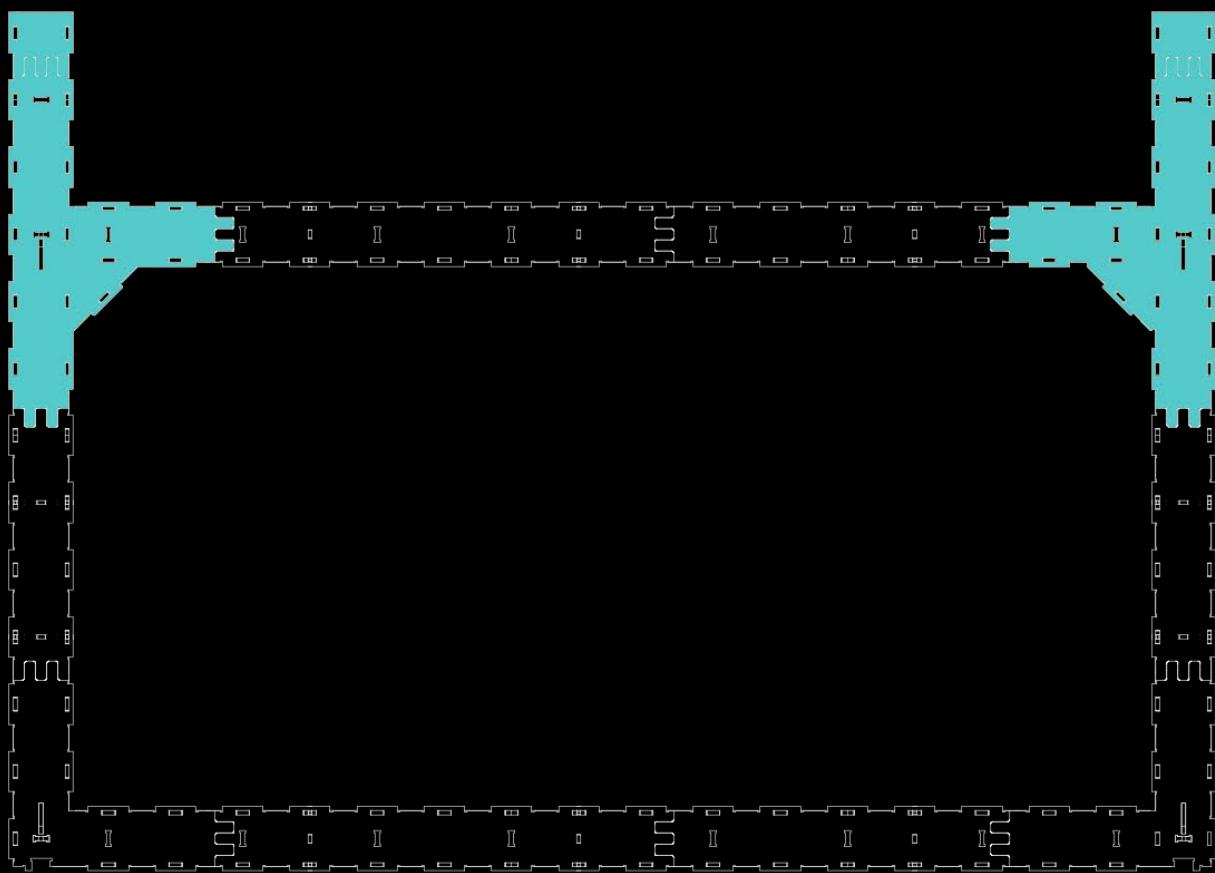


Test 3

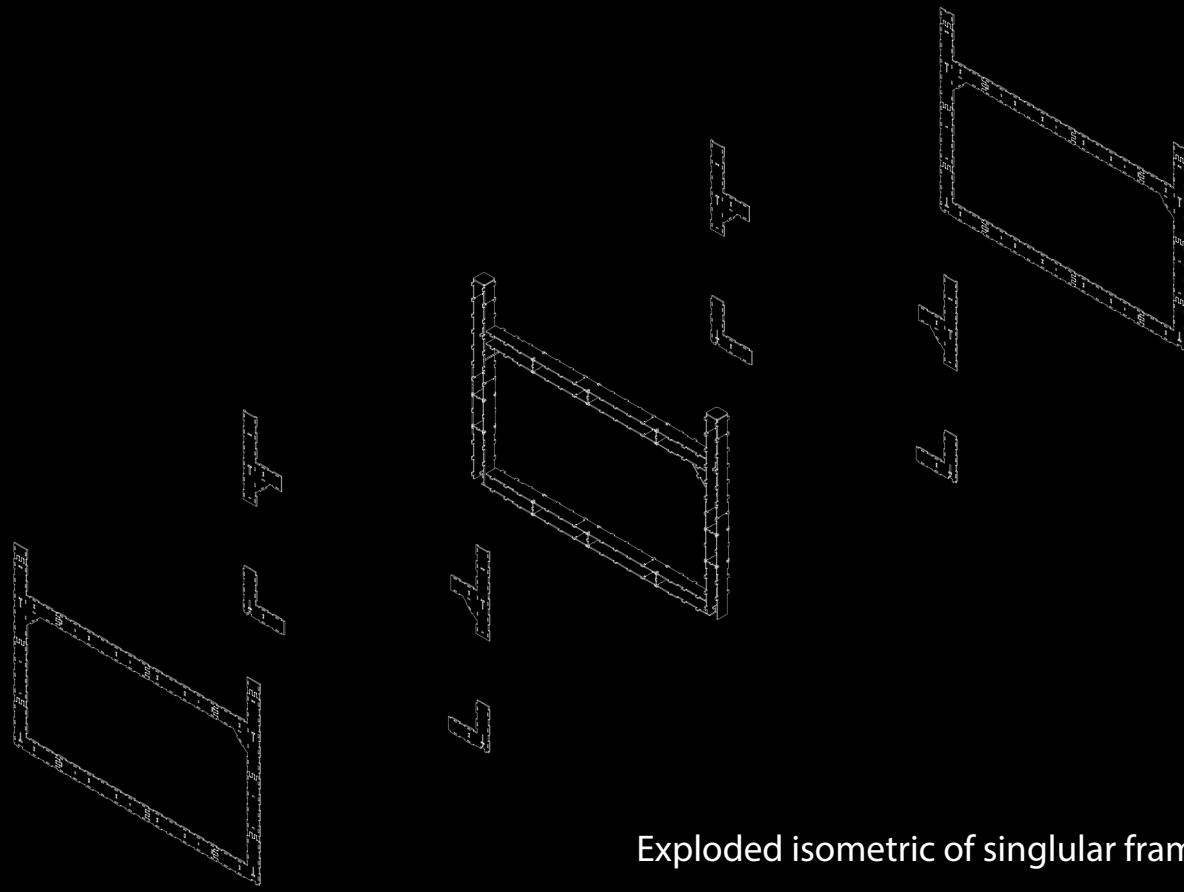
Vertical expansion

The third test developed as a result of the first two test and in addition to the Thesis design project. The decision to expand vertically as opposed to horizontally allowed for an exposed piece to be placed at the top of the building, that could act as a parapet/balcony for a roof garden. Although this test met all of the requirements of the new design, when used for a public building, which is bigger in width in the Thesis project, it has a greater chance of bending and snapping due to greater load forces on top.

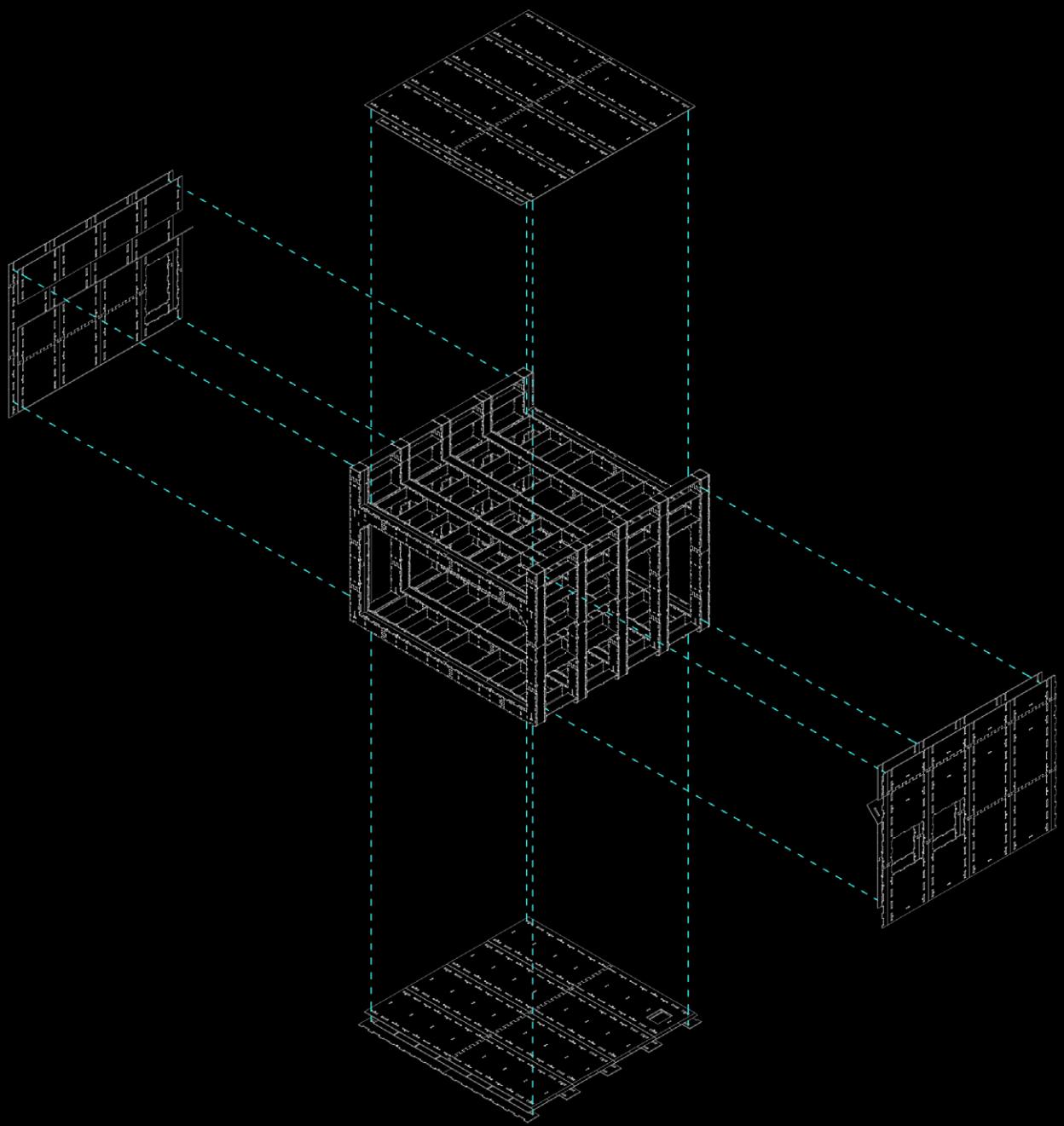
FINAL FRAME



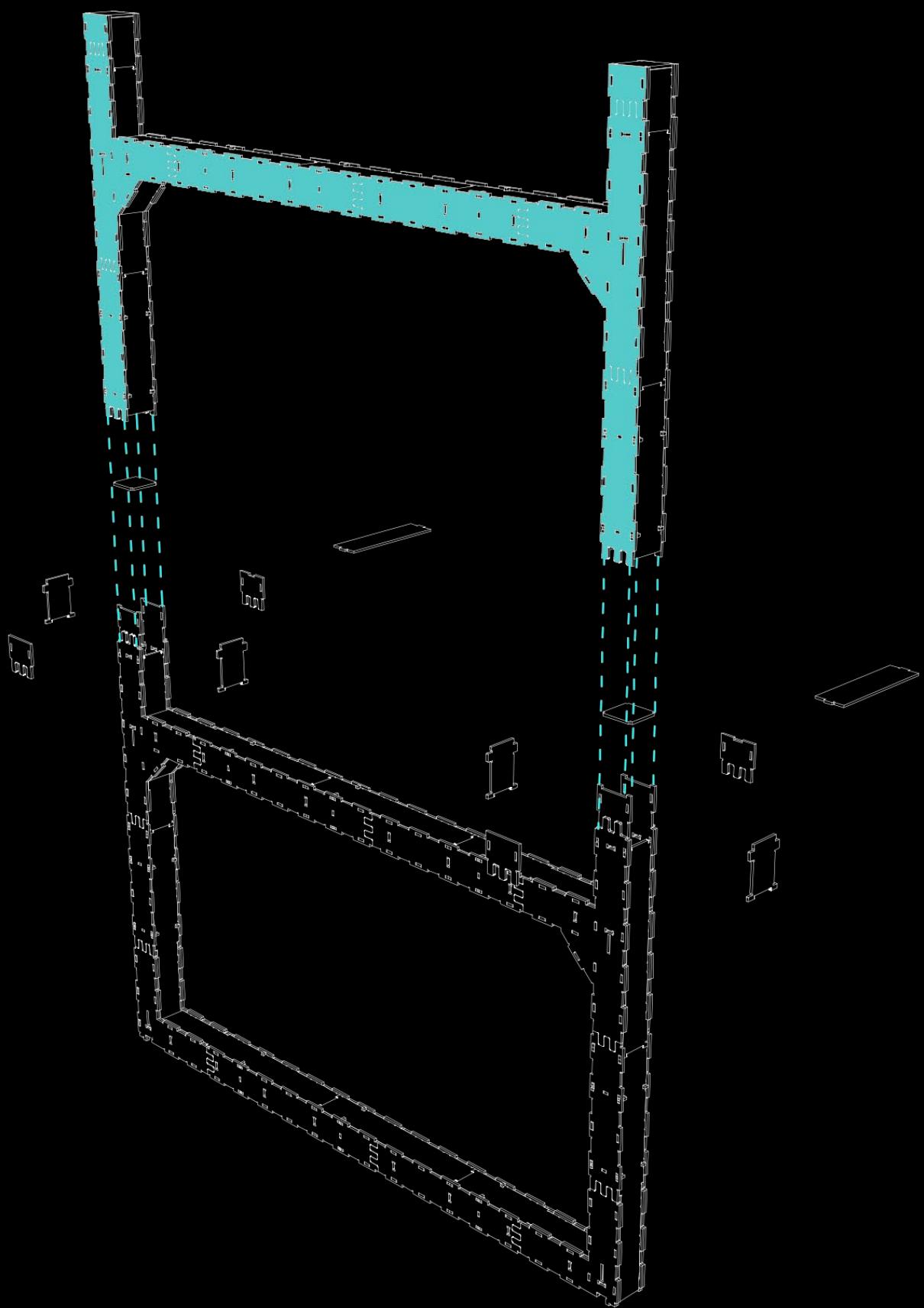
Frame elevation - 2400mm by 5000mm internal



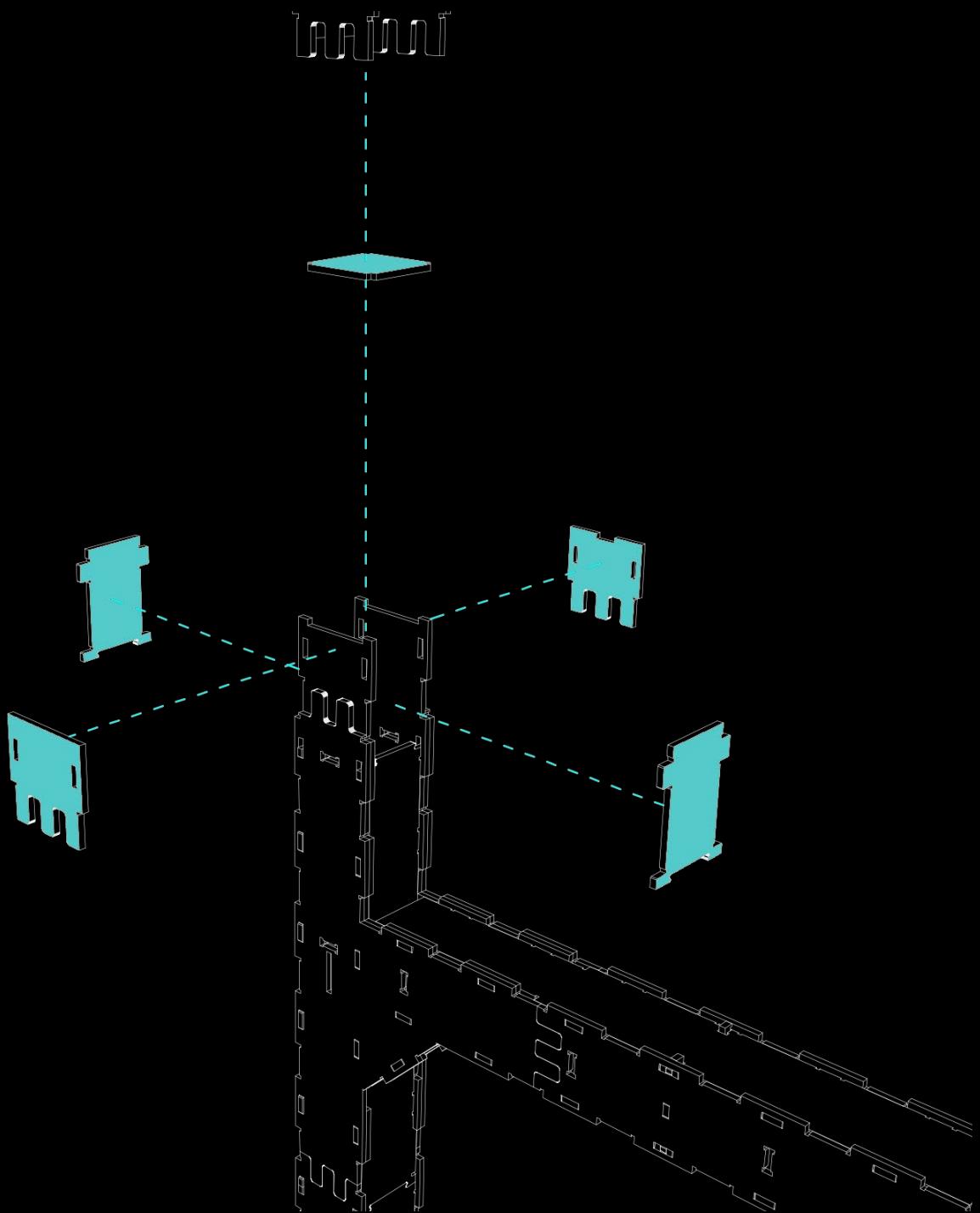
Exploded isometric of singular frame



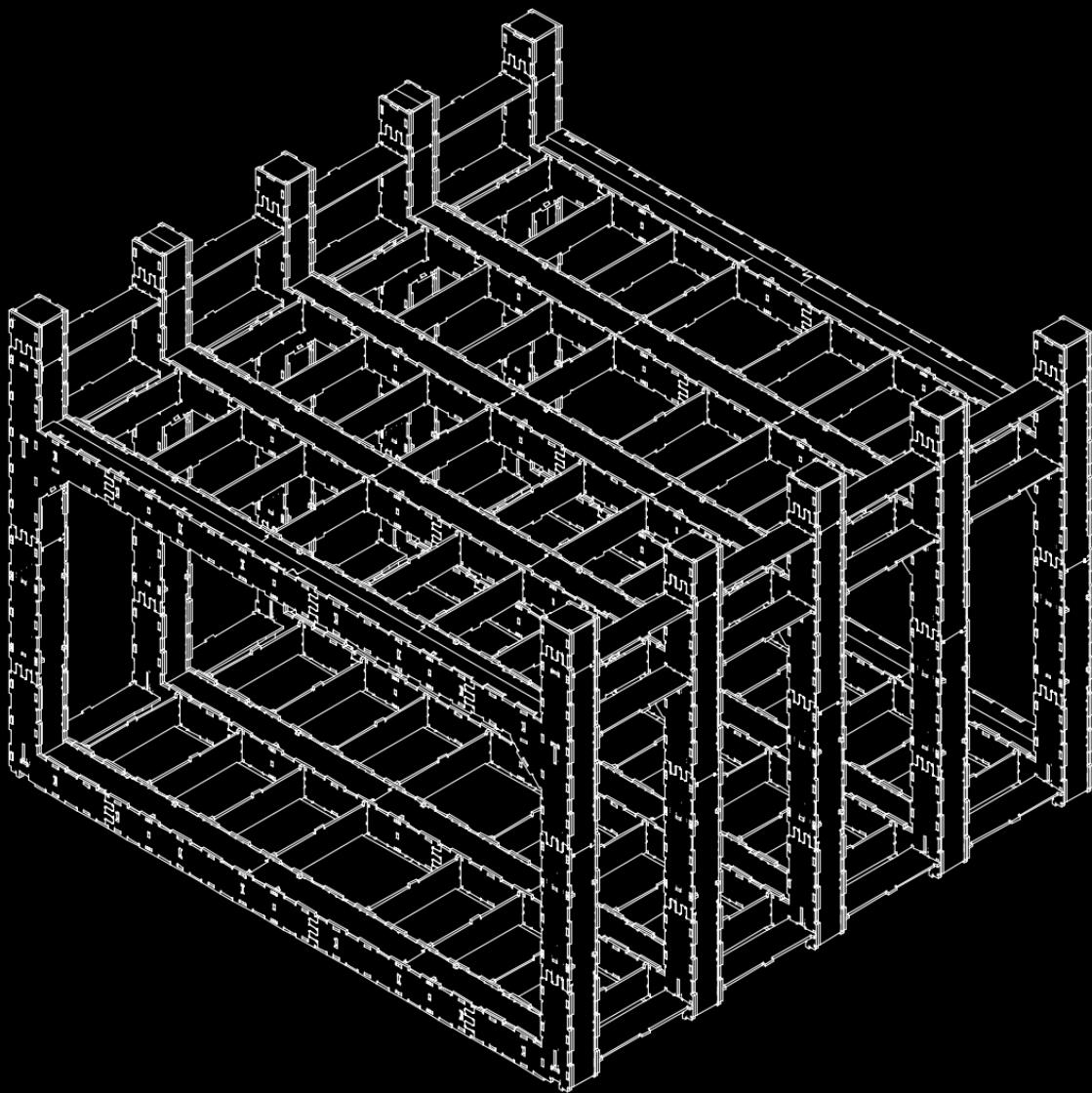
Exploded isometric of frame detail



Exploded isometric explaining expansion detail



Exploded isometric explaining expansion detail



Final developed frame

Explanation

The final developed frame, used in my Thesis project, shows how the researched, testing and exploration has led to a completed frame. The exploded detail isometrics show the component parts I have designed, through the WikiHouse technology, and how the small component sizes allow for minimal work when stripping back the zinc panels and cutting the water barrier, to allow for the vertical expansion. In addition to the minimal stripping of the external components upon the frame, the frame itself shows a developed corner piece internally to allow for the extra support once a greater span is used, within the larger public spaces.

**157 x (1200mm x 2440mm x 18mm)
STRUCTURAL PLYWOOD SHEETS**



REFLECTION

Please read A5 booklet after

When reflecting upon the exploration of the WikiHouse technology, I can now understand things that I would have done differently.

For example, the number of sheets used is not as efficient as it could be. There are a couple of structural plywood sheets with spaces on, which would be wasted. However, as the testing deepened

I was able to recognise this initial missed judgement and the final frame attempts to minimise this. Given more time I would have liked to reduce this further. Overall, I feel confident with a technology unknown before the exploration, however will look to continue this current understanding as the fast pace of technology develops I feel this will too. I feel it is rightly suited to my Thesis masterplan project, showing how the micro and macro scales can influence one another.

BIBLIOGRAPHY

Page 9 - Image sources: <https://www.weberhaus.co.uk/>

Page 14 - Image sources: <https://www.precht.at/>

Page 17 & 18 - Image sources: <https://www.ajbuildingslibrary.co.uk/projects/display/id/2011>

Pages 23, 24 & 25 - <https://www.wikihouse.cc/>