safety function => 1

sensors => 2

period => 14

control function => 1

Failure => 15

component failure => 1

Control computer => 11

DACS control => 21

DACS control computer => 10

calculation => 4

DACS software => 1

communication => 11

malfunction => 3

maintenance => 3

Motor driver => 6

Motor control => 2

Hard-wired signals => 2

Motor speed => 1

output signals => 1

network interface => 6

safety => 7

Functional => 1

functional => 1

response time => 1

lifetime => 1

Environment => 3

hazard => 1

reactor power => 33

operation modes => 10

Operation mode => 15

control modes => 10

sequence operation => 24

second => 4

temperature => 1