safety function => 1

Failure => 27

safety => 10

sensors => 2

Control computer => 27

DACS control => 42

period => 19

DACS control computer => 19

Hard-wired signals => 3

control function => 1

component failure => 2

calculation => 5

DACS software => 1

communication => 13

malfunction => 3

maintenance => 5

Motor control => 5

Motor driver => 8

Motor speed => 1

output signals => 1

reactor power => 45

network interface => 6

Functional => 1

functional => 1

response time => 2

lifetime => 1

Environment => 5

temperature => 2

hazard => 1

sensor input => 1

operation modes => 20

Operation mode => 46

control modes => 12

sequence operation => 27

second => 5

Power supply => 2