rogramming Manual

SmartSEM Remote API

Programming the API



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Abstract

This document describes the SmartSEM[®] Application Programming Interface which allows external programs to communicate with SmartSEM[®] software.

All reasonable steps have been taken to ensure that this publication is correct and complete, but should any user be in doubt about any detail, clarification may be sought from **Carl Zeiss SMT Ltd**, or their accredited representative.

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1. Introduction

This guide is written for 3rd party developers wishing to write software applications that communicate with the Carl Zeiss Scanning Electron Microscopes (SEM). The application programming interface (API) consists of an Active X control that provides access to the SmartSEM software and via this software to the SEM microscope settings. The following series of microscopes are supported:

- 1400 Series
- 1500 Series
- EVO Series
- Supra Series
- Ultra Series
- CrossBeam Series

As an Active X control the API can be accessed by various programming languages such as Visual Basic, Visual C++ and various scripting languages (VBScript, JavaScript). A small survey has shown us that most 3rd party developers prefer to use MS Visual C++ (version 6.0 or unmanaged .NET) so the example code that is on the installation CD-ROM will be written in C++.

In this manual the reader will be made familiar with some concepts of the EM Server – client model, and the role of the API in it. The API exposes a COM Idispatch interface and all methods and Events will be explained. Some snippets of example code will be presented but the user is best referred to the example program. At the end we present a list of Parameters (analogues and digital states) and commands that should operate the machine. Some parameters are read-only, depending on modes and privileges. Same for commands: not all of them are allowed because of the machine type, options and user privileges.

Whilst this document describes the use of the Carl Zeiss SMT API.OCX, it is necessary to have an agreement with Carl Zeiss SMT to develop applications that utilise it. Upon the signing of such an agreement, Carl Zeiss SMT will provide the necessary support files and technical information to allow development to proceed. In the first instance contact the Carl Zeiss SMT software team at:

Carl Zeiss SMT Ltd

511 Coldhams Lane

Cambridge CB1 3JS

United Kingdom

Tel: +44-1223-414166

Email: software@smt.zeiss.com

2. Some concepts

2.1 Client - Server architecture

The main part of the SmartSEM software is the EM Server. The Server maintains a list of states and parameters of the SEM. The SmartSEM UIF or external applications can send instructions ("Filament Heating On") or modify parameters ("Magnification = 10000"), which are then processed by the EM Server. The CZEMAPI ActiveX Control is the main channel of communication to the EM Server. It can run on the same computer as the EM Server or on a second computer. When the 3rd party software runs on a

separate computer then the API Active X will take care of the communication between client and EM Server, but that has to be configured first.

2.2 Parameters, States and Commands

The control of an instrument, and hence the interface between User Interface components and the Instrument control, is based on the concept of parameters, states and commands. All messages to the server from client applications that refer to any parameter do so by means of a unique identifier that is derived from the type of parameter and the low-level parameter ID. When using the CZ EM API Control you just refer to the parameter symbol as a string (e.g. "AP_MAG") and the Control will get the parameter ID.

All parameters, states and commands have a visibility attribute that determines if they are used on the current machine type.

Every parameter, state and command may have associated with it a Rule that defines when it is permitted or valid. If a parameter (or state or command) is not permitted or invalid then it should be presented as greyed-out on the UIF. Rules are defined as logical expressions based on states, state values and licences. The EM Server manages and applies the rules.

Setting of a parameter and display of a parameter value are two very different functions:

- If the user sets a value on the UIF this results in a request to the EM Server to set the value. As appropriate the value is subject to limit and validity checking and then routed to the appropriate low-level module to perform the required function, this may or may not result in the parameter being set to the required value. For instance, a value may not be achievable under the current set of conditions or it may be subjected to some time constant.
- The low-level functions detect a parameter value change, either because of setting a value, executing a command or interrogation of hardware. Hence, a notification message is send to the server, which is passed on to API.OCX, which then notifies interested UIF objects that a parameter or state has changed. The UIF element should in turn request the current values (suitably converted) for display.

This separation ensures that all objects are correctly updated and setting of parameters is subjected to consistent checks that are localised to the modules concerned.

Parameters are subject to upper and lower limits and machine states can have only a number of discrete values.

Since there are a very large number of parameters on the SEM, a mechanism is provided to reduce the number of choices presented to the user according to the user's requirements. Each parameter, state and command is assigned to a category: Novice, Expert or Service and a user may select a 'User Level' of Novice/Expert/Service which restricts the number of parameters presented for selection according to category, i.e. "Novice" presents only Novice category, "Expert" presents Novice and Expert category, Service presents all parameters.

2.2.1 Analogue Parameters

Analogue parameters are those that have a full numerical range between defined limits. Example: "Image Shift X".

All parameter values are in standard SI units, e.g. currents are in Amps, distances are in Metres, etc. Many adjustment parameters, like deflector values, are in percentages and are internally converted into currents. When parameters are displayed on the UIF then a suitable display string is made, using for instance mm, μ m, nm, etc. rather than 10^{-3} m, 10^{-6} m, 10^{-9} m etc.

Every analogue parameter has a unique numerical identity, which is associated with a symbol starting AP_, e.g. AP_ MAG. This identity is used throughout the Server and lower level modules.

Attributes of an analogue parameter are:

- Name (for display by default English, but may be alternative language)
- High limit
- Low Limit
- Entry only (if set parameter is not available for mouse adjustment)
- Read Only (Cannot be set by the user; modified internally by EM Server)
- Parameter type (Normal, X of XY pair, Y of XY pair)
- Dynamic characteristics for mouse adjustment (linear/log with constants defining logical to physical relationship)
- Units type. Defines the display format according to current value and data entry format
- Coarse/Fine increments for mouse adjustment (logical units)
- Enabled/Disabled (according to Rules)
- Visible (if not set then does not apply to the current machine type)
- Target/Actual. Identifies if parameter is Target or Actual and identifies the associated parameter – see below

There is a special group of analogue parameters, which consists of pairs related as Target and Actual values.

An Actual value is a Read-Only parameter which displays the current value of some entity, e.g. AP_STAGE_AT_X defines the current Stage X position.

A Target value is a Read/Write parameter, which defines the desired value for some entity, e.g. AP STAGE GOTO X defines the requested Stage X position.

2.2.2 Digital Parameters (states)

Digital parameters are those parameters that have a discrete set of values. For example, the digital parameter "Spot Mode" (DP_SPOT) has the states "On" and "Off".

Every digital parameter has a unique numerical identity which is associated with a symbol starting DP_, e.g. DP_STAGE_IS. This identity is used throughout the Server and lower level modules. Read-Only (RO) states represent the dynamic conditions of the instrument, e.g. the "Beam State" which includes not only the static states like "EHT Off" or "Beam On" but also all transitional states such as "ramping" and "shutting down".

Attributes of Digital Parameters:

- Name (for display by default English, but may be alternative language)
- Read-Only. (cannot be set by the user; modified internally by EM Server)
- Enabled/Disabled (according to Rules)
- Set of state values see below
- Group state. Identifies this parameter as a Group state (see below) if set the state also has a collection of group command identities.
- Visible (if not set then does not apply to the current machine type)

State Values

State values are the discrete values that a state may have.

Every state value has a unique symbol starting S_ e.g. S_ON, S_IDLE etc.

Attributes of a state value are:

- Value (e.g. 0)
- Name (for display by default English, but may be alternative language)

2.2.3 String Parameters

There are a small number of string parameters, e.g. SV_SERIAL_NUMBER = "1540XB-29-03". Some are read-only and others are editable.

2.2.4 Commands

Commands are functions that initiate some action. E.g. "Beam On".

Every command has a unique numerical identity which is associated with a symbol starting CMD_, e.g. CMD_BEAM_ON. This identity is used throughout the Server and lower level modules.

Attributes of a command are:

- Name (for display by default English, but may be alternative language)
- Enabled/Disabled (according to Rules)
- Group Flag indicating if command is associated with a Group State (see below), if set the command also includes the identity of the Group State.
- Visible (if not set then does not apply to the current machine type)

2.2.5 Groups

These are a special combination of a Read-Only state and the group commands that affect the state. Example is "Beam State" and the associated commands are "Shutdown Gun", "EHT Off" and "Gun On".

2.3 Licences

Licences are used to enable optional functions. Each licence has a unique numerical identity, which is associated with a symbol starting LIC_, e.g. LIC_VAR_VOLTS for the Variable Voltage Software licence. Licences are used in rules and a licence state may be queried via the EM Server.

2.4 Macros

Macros are a set of SEM instructions that can include conditionals (if..then...else), states, analogue parameters, commands and special functions. With macros it is possible to bring up SmartSEM dialogs or run programs on the SEM PC. Refer for further instructions to the Macro editor online Help.

3. Installing the CZEMAPI ActiveX control

Firstly, you need to decide how your client application is going to be used. Either it is installed on the same PC as where the EM Server runs, i.e. on the microscope PC, or the client application is installed on a second, remote PC. If you chose the first option then you only need to have the SmartSEM software installed on your PC. For the second option, you also need to install the Remote Client on the second PC.

3.1 Installing the SmartSEM software

You need the SmartSEM installation CD. First install any drivers and then install the SmartSEM software. For testing purposes you can install the SmartSEM software as "PC-only" on a PC without microscope attached to it. In order to run the SmartSEM software as PC-only you need to obtain a PC dongle from Zeiss. Installing SmartSEM will also install and register the CZEMAPI.OCX. It is now ready to be put into your application.

The SmartSEM installation will also install the remote server program on the PC. This will include the .NET Framework 1.1 (or later). The remote server is called "Remote Relay.exe" and will take care of any communication between EM Server and Client(s). Remote Relay.exe starts automatically on Windows start-up and will continue to run in the background. It can handle multiple remote clients, on multiple PCs. On the first installation RemoteRelay tries to access the network. Windows XP security will detect this activity and block it. You must now manually allow RemoteRelay to access the network and instruct Windows XP to remember this decision.

3.2 Installing the remote client

If the client software runs on a second PC then you need to install the Remote Client software, to be found on the Remoting Installer CD-ROM. Run the RClientInstaller.exe. This will install CZEMApi.ocx, support files and the Client Configuration program. Run RConfigure.exe. This will configure the IP addresses and ports of Server and Client on the Client side. A small program will start running in the background of the client machine, called "Interceptor.exe". This program actually communicates to "Remote Relay.exe" on the server. CZEMApi.ocx is automatically registered on the Client computer and ready for use. The EM Server can handle more than one remote client at the time. When Interceptor tries to access the network, Windows XP security will detect this activity and block it. You must now manually allow Interceptor to access the network and instruct Windows XP to remember this decision.

3.3 SmartSEM versions

This document describes Remote API version 2. This will only work with SmartSEM version 5.2 and not with earlier versions. The reason is that the Remoting client and server need to be matched. On machines running the older SmartSEM version 5.1 you need to use Remote API version 1.

3.4 Dot NET Remoting vs. NetDDE

The remote client – server communication is done by the programs "Interceptor.exe" and "Remote Relay.exe". These use the new Microsoft .NET remoting technology. This is why the .NET runtime is installed on both client and server. For the 3rd party developer there is no need to be concerned how it works under the hood however.

Previous versions of the CZEMApi.ocx, called LeoApi.ocx, also supported the older technology NetDDE. NetDDE is still supported in CZEMApi.ocx but this manual will not explain how to set it up because it will be deprecated in the near future.

3.5 Inserting the CZEMApi ActiveX control into an MFC Application

From your MFC App in Visual Studio 6 chose the menu "Project>Add to Project>Components and Controls". Chose "CZ EM API Control" from the "Registered Active X Controls" from the Gallery. This will insert the class CZEMApi into the project.

In Visual Studio .NET 2003 you do something similar. Chose the menu "Project > Add Class...". From the dialog box chose the category "Visual C++ > MFC > MFC Class from Active X Control" and press <Open>. This brings up the "Add class from Active X

Control Wizard". Chose CZ EM API Control from the list of available Active X controls. Rename class and stub files to CZEMApi, CZEMApi.cpp etc.

If the CZ EM Api Control is not in the list then you need to register the Active X control with RegSvr32. If there is already a file association then double-click on the control program icon, or right-click and select "Open with..." and browse for RegSvr32 in the Windows\System32 directory.

The control can now be dragged on a form and you can associate a control parameter with it from the ClassWizard. In Visual Studio .NET you have to do this manually. Declare a member parameter in the header file:

```
CZEMApi m_cApi;
```

Subsequently create the control object in the form class OnInitDialog(..) member function. See the example code.

4. The API Interface

For initialisation of the control you have to chose between initialising the CZEMApi for use with EM Server running locally, or as a Client App on a second PC. For the former use "Initialise" and for the latter use "InitialiseRemoting". The CZEMApi.ocx has the following methods and events:

4.1 Initialise Method

long Initialise(LPCTSTR lpszMachine)

[in] *IpszMachine* is the name of the machine with the microscope

Remarks:

Use Initialise(...) to run the client App locally on the same PC as EM Server.

This method must be called before any of the others (except GetVersion). It initialises the communication between the OCX and the EM Server. If a NULL machine name is supplied, the EM Server is assumed to be on the same machine as the CZEMAPI ActiveX Control.

Supplying a machine name will search for microscopes specified by the NetBIOS name, lpszMachine.

Return Value:

If the call succeeds, it returns 0. If the call fails an error code is returned from the function.

Errors:

API_E_NOT_INITIALISED:

The control could not be initialised

Error codes are defined in the header file "api err.h".

4.2 InitialiseRemoting Method

long InitialiseRemote(void)

Remarks:

Use InitialiseRemoting to run the client App on a second PC and communicate with the EM Server remotely. This method must be called before any of the others (except GetVersion). In contrast to the Initialise() method, no registration is made directly with EM Server. Instead, the Remoting architecture acts as a 'go-between' and will allow

initialisation to take place no matter what the state is of the EM Server (loaded, unloaded, logged in, logged out).

You need to have the RemoteRelay.exe running on the same computer as the EM Server for this to work. This program runs from Windows start-up and does not provide a heavy load on computer resources.

If you start the API with InitialiseRemoting() you get more useful information on the status of the EM Server than with Initialise(), because it can distinguish between whether the EM Server has loaded or whether a user has logged On. Initialise() actually bypasses RemoteRelay and will run up the server and show the logon screen if needed. See also the "Notify Event" section and compare the notification messages that you get when using InitialiseRemoting() or Initialise().

InitialiseRemoting() can be called from an application running on the same PC as the EM Server. All that is needed is the RemoteClient to be installed and the client and remote IP addresses to be set to "localhost".

Return Value:

If the call succeeds, it returns 0. If the call fails an error code is returned from the function.

Errors:

API_E_REMOTING_NOT_CONFIGURED Remoting incorrectly configured, use RConfigure to correct

API_E_REMOTING_FAILED_TO_CONNECT Remoting did not connect to the server

API_E_REMOTING_COULD_NOT_CREATE_INTERFACE Remoting could not start (unknown reason)

API_E_REMOTING_EMSERVER_NOT_RUNNING Remote server is not running currently.

API_E_REMOTING_NO_USER_LOGGED_IN Remote server has no user logged in

Note: the above errors can also occur when you use other methods. Please refer to api_err.h for all error definitions.

4.3 GetVersion Method

long GetVersion(short* Version)

[out] Version is the current version of the CZ EM API OCX

Remarks:

This function is now deprecated.

Return Value:

If the call succeeds, it returns 0.

4.4 GetLimits Method

long GetLimits(LPCTSTR lpszParam, VARIANT* vMinValue, VARIANT* vMaxValue)

[in] *lpszParam* is the name of the parameter e.g. "AP_MAG"

[out] vMinValue is the minimum value of the parameter

[out] *vMaxValue* is the maximum value of the parameter

Remarks:

This call will get the minimum and maximum value of the parameter specified and will return them in vMinValue and vMaxValue. The values will be returned as type VT_R4. You cannot get limits for digital parameters DP_XXXX.

Return Value:

If the call succeeds, it returns 0. If the call fails, vValue's variant type is set to VT_ERROR and the error code is returned in this variable. The same error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

API_E_GET_TRANSLATE_FAIL: Unrecognised parameter string or unable to translate

string

API_E_GET_LIMITS_FAIL: Unable to get limits

4.5 Get Method

long Get(LPCTSTR lpszParam, VARIANT* vValue)

[in] *lpszParam* is the name of the parameter e.g. "AP_MAG"

[in][out] *vValue* is the value of the parameter

Remarks:

This call will get the value of the parameter specified and return it in vValue.

In C++, before calling this functions you have to specify the variant type (vValue.vt) to either VT_R4 or VT_BSTR. If no variant type is defined for vValue, it defaults to VT_R4 for analogue parameters (AP_XXXX) and VT_BSTR for digital parameters (DP_XXXX).

If the variant type is VT_R4 for an analogue parameter, then the floating point representation is returned in the variant. If a VT_BSTR variant is passed, analogue values are returned as scaled strings with the units appended (e.g. AP_WD would return "= 10mm").

For digital parameters, VT_R4 variants result in a state number and VT_BSTR variants result in a state string (e.g. DP_RUNUPSTATE would return state 0 or "Shutdown" or the equivalent in the language being supported).

In C++, if the variant type was specified as VT_BSTR then the API will internally allocate a BSTR which the caller has to de-allocate using the SDK call ::SysFreeString (vValue.bstrVal)

Parameter Type	Passed Variant Type	Return Variant Type	Variant Contents
Analogue	None	VT_R4	Floating point value e.g. 0.01
Analogue	VT_BSTR	VT_BSTR	Scaled string e.g. = 10 mm
Digital Digital	None VT R4	VT_BSTR VT_R4	State name e.g. Shutdown State number e.g. 0
String	VT_BSTR	VT_BSTR	string

Return Value:

If the call succeeds, it returns 0. If the call fails, vValue's variant type is set to VT_ERROR and the error code is returned in this variable. The same error code is returned from the function.

Errors:

API E NOT INITIALISED: The control has not been initialised

API_E_GET_TRANSLATE_FAIL: Unrecognised parameter string or unable to translate

string

API_E_GET_AP_FAIL: Unable to get the analogue parameter specified

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API_E_GET_DP_FAIL: Unable to get the digital parameter specified

API_E_GET_BAD_PARAMETER: Parameter specified is neither analogue (AP_) nor digital (DP_)

4.6 Set Method

long Set(LPCTSTR lpszParam, VARIANT* vValue)

[in] IpszParam is the name of the parameter e.g. AP MAG

[in] *vValue* is the value of the parameter

Remarks:

This call will set the value of the parameter specified to the value specified in vValue. If the parameter is an analogue value (AP_XXX) then the variant type for vValue can be VT_R4 specifying the floating point value.

If vValue has its variant type set to VT_BSTR and lpszParameter is an analogue parameter, the parameter is set to the scaled value specified in vValue (e.g. lpszParam=AP_WD and vValue->bstrVal="10" would set the working distance to 0.010 i.e. 10 mm becomes 0.010 metres).

There is no easy way to discover the units for the scaled value other than by getting a value using vValue set to VT_BSTR in a Get() and extracting the units from the string value returned.

State parameters are set if the variant type for vValue is VT_BSTR or VT_R4 representing a state string and a state value respectively (e.g. DP_SCAN_ROT can be set to 0 or "Off" or the equivalent in the language being supported).

Parameter Type	Passed Variant Type	Variant Contents
Analogue	VT_R4	Floating point value e.g.
		0.01
Analogue	VT_BSTR	Scaled string e.g. 10
Digital	VT_BSTR	State name e.g. Off
Digital	VT_R4	State number e.g. 0

Return Value:

If the call succeeds, it returns 0. If the call fails, vValue's variant type is set to VT_ERROR and the error code is returned in this variable. The same error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

API_E_SET_TRANSLATE_FAIL: Unrecognised parameter string or unable to translate

string

API_E_SET_STATE_FAIL: Unable to set digital parameter state

API_E_SET_FLOAT_FAIL: Unable to set analogue parameter value

API_E_SET_BAD_VALUE: Unrecognised value submitted (neither a string nor a

float)

4.7 GetMulti Method

Not implemented.

4.8 SetMulti Method

Not implemented.

4.9 Execute Method

long Execute(LPCTSTR lpszCommand)

[in] *lpszCommand* is the name of the command e.g. CMD_BEAM_ON

Remarks:

This call will execute the command specified. If lpszCommand has a prefix of MCF_ or MCL_ then a macro file or macro library command will be executed (e.g. MCF_FREEZE will run the macro file FREEZE). The macro needs to be located in the ... SmartSEM\DISTRIB directory or the user directory (e.g. C:\Program Files\Carl Zeiss SMT Ltd\SmartSEM\user\default\My Macro.MLF) of the currently logged-on microscope user.

Return Value:

If the call succeeds, it returns 0. If the call fails an error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

API_E_EXEC_TRANSLATE_FAIL: Unrecognised CMD_ string or unable to translate

string

API_E_EXEC_CMD_FAIL: Failed to execute CMD_ command

API_E_EXEC_MCF_FAIL: Failed to execute MCF_ macro file

API_E_EXEC_MCL_FAIL: Failed to execute MCL_ macro library

API_E_EXEC_BAD_COMMAND: Unrecognised command (not CMD_, MCF_ nor

MCL_)

4.10 GetStagePosition Method

long GetStagePosition(VARIANT* x, VARIANT* y, VARIANT* z, VARIANT* t, VARIANT* r, VARIANT* m)

[out] x is the x co-ordinate of the stage/metres

[out] z is the z co-ordinate of the stage/metres

y is the y co-ordinate of the stage/metres

[out] t is the tilt of the stage/degrees

[out] r is the rotation of the stage/degrees

[out] m is the master-z of the stage/metres

Remarks:

[out]

This call obtains the current position of the stage, if initialised. The stage variables will be returned as pointers to VT_R4 (Single or float) values.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

API_E_GET_STAGE_FAIL: Unable to get stage values

4.11 MoveStage Method

long MoveStage(float x, float y, float z, float t, float r, float m)

[in] x is the x co-ordinate of the stage/metres

[in] y is the y co-ordinate of the stage/metres

[in] z is the z co-ordinate of the stage/metres

[in] *t* is the tilt of the stage/degrees

[in] r is the rotation of the stage/degrees

[in] m is the master-z of the stage/metres

Remarks:

This call moves the stage to the position specified. The call is non-blocking and hence DP_STAGE_IS should be examined to check whether the stage is busy or idle.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

API_E_GET_STAGE_FAIL: Unable to set stage values

4.12 Grab

long Grab(short xoff, short yoff, short width, short height, short reduction, LPCTSTR lpszFilename)

[in] xoff is the x-offset of the image to grab

[in] *yoff* is the y-offset of the image to grab

[in] width is the width of the image to grab

[in] *height* is the height of the image to grab

[in] reduction is the subsampling factor for the image to grab (0 means no subsampling)

[in] *lpszFilename* is the filename where the Bitmap image is saved.

Remarks:

This call grabs an image from the microscope with the offset, dimensions and subsampling supplied and saves it as a Windows Bitmap in the file specified by lpszFilename. If reduction is set to -1, then the image is grabbed with the overlay plane or datazone with no subsampling.

If this command is used over a network (after InitialiseRemote) the image file is created on the local, client machine.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

API E GRAB FAIL: Grab failed

Created by Hidde Wallaart Confidential 6 September 2007

4.13 GetLastError Method

long GetLastError(VARIANT* Error)

[out] Error is the error string associated with the error code for the last error

Remarks:

This call will return a VT_BSTR VARIANT associated with the last error.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

4.14 ClosingControl Method

long ClosingControl()

Remarks:

This call must be called before the control is destroyed.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

4.15 SetNotify Method

long SetNotify(LPCTSTR lpszParameter, boolean bNotify)

[in] *IpszParameter* is the parameter to be notified regarding

[in] bNotify is a flag enabling or disabling the notification

Remarks:

This call will enable notification of changes or exceptions in the parameter specified if bNotify is set to TRUE. Setting bNotify to FALSE will disable notifications for that parameter. Notifications are received via the Notify() event.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

Errors:

API_E_NOT_INITIALISED: The control has not been initialised

API_E_NOTIFY_TRANSLATE_FAIL: Unrecognised parameter string or unable to

translate string

API_E_NOTIFY_SET_FAIL: Unable to set notification

4.16 GetCurrentUserName

long GetCurrentUserName(BSTR *strServerUserName, BSTR* strNTUserName)

[out] strServerUserName Username on Zeiss EM Server

[out] strNTUserName Windows XP username

Remarks:

Remoting only. Get both the usernames with which the user is logged onto Windows XP and logged onto the EM Server via the SmartSEM application.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

4.17 GetUserIsIdle

long GetUserIsIdle(long* bUserIsIdle)

[out] bUserIsIdle User on Server is idle Yes/No

Remarks:

Remoting only. Has the user on the EM Server been idle for more than 30 seconds? This means, has he not been typing or moving the mouse? If "yes", bUserIsIdle = 1, if "no", bUserIsIdle = 0.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

4.18 GetLastRemotingConnectionError

long GetRemotingLastConnectionError(BSTR *strError)

[out] strError error string

Remarks:

Remoting only. Get the last remoting error as a string, if an error occurred.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

4.19 SetSuppressRemotingConnectionErrors

long SetSuppressRemotingConnectionErrors()

Remarks:

Remoting only. Suppress remoting connection errors to pop up so that the 3rd party application can handle error by itself. You can call this only once and not undo it.

Return Value:

If the call succeeds, it returns 0. If the call fails, an error code is returned from the function.

4.20 Notify Event

Notify(LPCTSTR lpszParameter, long Reason) [eventid = 1]

[out] IpszParameter is the parameter for which this notification has been issued

[out] Reason is the numerical value of the cause of the notification

Remarks:

This event is fired in the following cases: Remote API Version 1.0 or when used on the local PC, initialised with Initialise(). In other cases handle the NotifyWithCurrentValue() event.

The Notify event will be fired by the control when a parameter for which it has been asked to notify a change in with the function SetNotify(), actually changes. The parameter is specified in IpszParameter (e.g. "AP_IMAGE_SHIFT_X") and the reason for the notification is specified in Reason. This event is also fired when the EM Server is closing down in which case IpszParameter is set to "SVR CLOSING DOWN".

The Reason parameter can have the following values:

0	Value changed
1	High limit changed
2	Low limit changed
3	Enabled
4	Disabled
5	Command Group Changed
6	XY Value Changed
1111111	EMSERVER_HAS_LOADED
2222222	EMSERVER_HAS_EXITED
3333333	EMSERVER_USER_LOGGED_ON
444444	EMSERVER_USER_LOGGED_OFF
5555555	REMOTING_SERVER_EXITED
6666666	EMSERVER_FIBUI_HAS_LOADED

The last six notifications will only come after initialisation with InitialiseRemoting(). If your application gets the EMSERVER_HAS_LOADED notification then all it has to wait for is a user to log in with the EM Server (e.g. via the SmartSEM application). If your application is notified EMSERVER_USER_LOGGED_ON then communication with the EM Server is possible. Before that, any attempt to communicate will get the reply "EMServer is not running on the remote machine" or "No user is logged into EM Server on the remote machine". It is not possible to provoke the logon screen via InitialiseRemoting() (as is possible with the Initialise() call). The notification EMSERVER_USER_LOGGED_OFF indicates the user has logged Off. The notification EMSERVER_HAS_EXITED means that the EM Server application has been stopped. The REMOTING_SERVER_EXITED is something you should not normally get.

In practice, the notifications with "Value Changed" are the most important ones. The software should respond by a Get() method to get the actual value of the parameter.

4.21 NotifyWithCurrentValue Event

 $NotifyWithCurrentValue \ (\ LPCTSTR\ lpszParameter,\ long\ Reason,\ long\ paramid,\ double\ dLastKnownValue\)\ [eventid = 2]$

[out] *IpszParameter* is the parameter for which this notification has been issued

[out] Reason is the numerical value of the cause of the notification

[out] paramid the ID of the parameter as it is used in EM Server

[out] dLastKnownValue the current value as stored in EM Server

Remarks:

This event replaces the Notify event above in the following case: Remoting version 2.0 and above (SmartSEM V5.2 and above) AND you use InitialiseRemoting(). The non-remoting function Initialise() will still give the Notify(..) event. Of course SetNotify(..) should be called first. It would be best to handle both events in your code.

The advantage of NotifyWithCurrentValue() is that the event delivers the current value of the changed parameter. This makes the subsequent Get() call to get the value unnecessary.

The Reason parameter has the same values as above.

5. Developing applications

5.1 Visual Basic

Once the control has been inserted, you can access its methods:

```
Private Sub Command1_Click()
Dim Reply As Long
Dim fValue As Variant
' Initialise a connection to the microscope named SEM
Reply = Api1.Initialise("")
If Reply = 0 Then
   MsgBox ("Initialised OK")
Else
   Reply = Apil.GetLastError(sError)
   MsgBox ("Unable to Initialise: " + CStr(sError))
End If
' Obtain the magnification value from the microscope
Reply = Apil.Get("AP_MAG", fValue)
If Reply = 0 Then
   MsgBox ("Magnification =" + CStr(fValue))
Else
   Reply = Apil.GetLastError(sError)
   MsgBox ("Unable to obtain magnification: " + CStr(sError))
End If
' Close the control
Reply = Api1.ClosingControl()
If Reply = 0 Then
   MsgBox ("Closed Control OK")
Else
   Reply = Api1.GetLastError(sError)
   MsgBox ("Unable to close control: " + CStr(sError))
End If
End Sub
```

5.2 Visual C++

The control can be inserted in the usual way. This will give you a new class named CApi:

```
#include "api_err.h" // Error codes
API = new CApi;
```

```
'this' specifies a CWnd derived class
// IDD_API is the identifier of the CZ EM API OCX resource
BOOL bResult = API->Create("API", NULL, CRect(0,0,0,0), this,
IDD_API,
                      NULL, FALSE, NULL);
if(bResult == FALSE)
    AfxMessageBox("Failed to create CZ EM API OCX control");
    return;
// Initialise the control to connect to the local CZ EM
long lResult = API->Initialise("");
if(lResult != 0)
    AfxMessageBox("Failed to initialise control");
    return;
// Get the magnification value from the microscope
VARIANT vValue;
lResult = API->Get("AP_MAG", &vValue);
if(lResult != 0)
    AfxMessageBox("Failed to get magnification");
    return;
if(vValue.vt == VT_R4)
    *pOutputStream << vValue.fltVal;
// Tidy up
lResult = API->ClosingControl();
if(lResult != 0)
    AfxMessageBox("Failed to close control");
    return;
delete API;
```

See the VC.NET projects "TestAPI_2004" (VS2003) ans SmartSEM_API_Test (VS2005) on the Remote API Installation disk for more C++ examples

5.3 VBScript/JavaScript/JScript

The following is a hypertext file which includes the LEO API OCX and calls methods in the control using VBScript. The window_onLoad() subroutine will be executed when the HTML file is loaded into Internet Explorer 3.0 or higher.

6. Parameter Mnemonics

The concept of commands, analogue and digital parameters has been explained in section 2.2. This section provides a list of most commonly used parameter mnemonics, together with a brief description. If you want to know more about the functionality and validity of parameters then please ask the Carl Zeiss SMT software team for more information. Also, if you want to know about other parameters that are not listed here, then contact us.

Most parameters and commands have restrictions on their use. RO means "Read-only"; "EVO" means "EVO or 1400 machine type"; "Lic" means that a Licence is required for this functionality; "Sup" means that "Supervisor privilege is needed for this functionality"; "FIB" means that a "Focused Ion Beam must be fitted". Apart from these restrictions the validity of parameters and commands often depends on other modes and states.

6.1 Analogue Parameters

6.1.1 Gun

Mnemonics	Description	Units	Restrictions
AP_GUNTILT_X, Y	Gun Tilt	%	EVO
AP_GUNSHIFT_X, Y	Gun Shift	%	EVO
AP_GUNALIGN_X, Y	Gun Align	%	
AP_EXTCURRENT	Extractor	Amperes	RO
	Current		
AP_MANUALEXT	Extractor V	Volts	
	Target		
AP_MANUALKV	EHT Target	Volts	
AP_ACTUALKV	EHT	Volts	RO
AP_ACTUALCURRENT	Filament	Amperes	RO
	Current		
AP_FILAMENT_AGE	Filament Age	Hours	

6.1.2 Beam

AP_BEAMSHIFT_X, Y	Beam Shift	%	
AP_BEAM_OFFSET_X, Y	Beam Offset	Metres	RO
AP_BRIGHTNESS	Brightness	%	
AP_CONTRAST	Contrast	%	
AP_MAG	Magnification	Х	
AP_WD	Working	Metres	
	Distance		
AP_SPOT	Spot Signal		RO
AP_PIXEL_SIZE	Pixel Size	Metres	RO
AP_SCM	Specimen	Amperes	RO
	Current		
AP_SPOTSIZE	Relative Spot	-	
	Size		
AP_IPROBE	Probe Current	Amperes	
AP_STIG_X, Y	Stigmation	%	
AP_AUTO_BRIGHT	Auto	%	
	Brightness		
	Target		
AP_AUTO_CONTRAST	Auto Contrast	%	
	Target		

AP_ZOOM_FACTOR	Zoom Factor	Χ	
AP_TILT_ANGLE	Tilt Angle	Degrees	

6.1.3 Scanning

· ·			
AP_SPOT_POSN_X, Y Spot PositionScreen co-ordinates	Spot at X, Y	Screen pixels	
AP LINE POSN X, Y	Line position	Screen pixels	
AP LINE LENGTH	Line Length	Screen pixels	
AP SCANROTATION	Scan Rotation	Degrees	
AP PIXEL SIZE	Pixel Size	Metres	RO
AP_FIXEL_SIZE AP_LINE_TIME	Line Time	Milliseconds	RO
AP_LINE_TIME AP_FRAME_TIME			+
	Cycle Time	Milliseconds	RO
AP_FRAME_AVERAGE_COUNT	Frames to	-	
AD EDAME INT COUNT	average		
AP_FRAME_INT_COUNT	Frames to	-	
AD LINE INT COUNT	integrate		
AP_LINE_INT_COUNT	Line	-	
	integration		
AD DED DACTED DOCAL V V	count	Carra an initial	
AP_RED_RASTER_POSN_X, Y	Reduced	Screen pixels	
	Raster		
AD DED DACTED W. H.	Position	Oanaan minala	
AP_RED_RASTER_W, H	Reduced	Screen pixels	
	Raster Width,		
AD LINE AVEDAGE COUNT	Height		
AP_LINE_AVERAGE_COUNT	Line average	-	
AD ND COFFE	count Noice		
AP_NR_COEFF		-	
	Reduction Co-		
AD MIDTH	efficient	Motros	
AP_WIDTH	Width (of field	Metres	
AD LIFICUIT	of view)	Matura	
AP_HEIGHT	Height (of field of view)	Metres	
	Tot view)		

6.1.4 Apertures

AP_APERTURESIZE	Aperture Size	Metres	EVO
AP_APERTURE_ALIGN_X, Y	Aperture Align	%	
AP_APERTUREPOSN_X, Y	Aperture	Metres	
	Position		

6.1.5 Detectors / Camera

AP_PHOTO_NUMBER	Photo number	-	
AP_GAMMA	Gamma	-	LIC
AP COLLECTOR BIAS	Collector Bias	Volts	

6.1.6 Stage

AP_STAGE_AT_X, Y, Z, T, R, M	Stage position	Metres
AP_STAGE_GOTO_X, Y, Z, T, R,	Target position	Metres
M		
AP_STAGE_HIGH_X, Y, Z, T, R,	High limit	Metres
M		
AP_STAGE_LOW_X, Y, Z, T, R,	Low limit	Metres
M		
AP_PIEZO_AT_X	Peizo position	Metres
AP_PIEZO_GOTO_X, Y	Piezo target	Metres

6.1.7 Vacuum

AP_HP_TARGET	Variable	Bar	
	Pressure		
	Target		
AP_SYSTEM_VAC	System	Bar	RO
	vacuum		
AP_COLUMN_VAC	Gun Vacuum	Bar	RO
AP_CHAMBER_PRESSURE	Chamber	Bar	RO, VP/EP
	pressure		

6.1.8 FIB

AP_FIB_MAGNIFICATION	FIB Mag	Χ	FIB
AP_FIB_OBJECTIVE_POTENTIAL	FIB Focus	Volts	FIB
AP_FIB_EMISSION_CURRENT	FIB Emission	Amperes	RO, FIB
	Current		
AP_FIB_STIGMATOR_X, Y	FIB Stig	%	FIB
AP_FIB_BEAM_SHIFT_X, Y	FIB Beam	Metres	FIB
	Shift		
AP_FIB_SCAN_ROTATION	FIB Scan Rot	Degrees	FIB
AP_FIB_EHT_TARGET	FIB EHT	Volts	FIB
	Target		
AP_FIB_EHT_ACTUAL	FIB EHT	Volts	RO, FIB
AP_FIB_DRIFT_X, Y	FIB Drift	Metres	FIB

6.2 Digital Parameters

6.2.1 General

Mnemonic	Description	Rest.	Value	Text
DP_COLUMN_TYPE	Column		5	1400
			6	1500
			7	1400VP
			8	1500VP
			9	1400EP
			10	1500XB
			11	1400XB
			12	EVO
			13	1500GT
DP_DC_SEM_STATE	Sem drift status		0	Not Available
			1	Busy
			2	No Reference
			3	Failed
			4	Success
			5	Ready
DP_PANEL_DISABLE	Panel Disable		0	No
			1	Yes
DP_JOYSTICK_DISABLE	Joystick Disable		0	No
			1	Yes

6.2.2 Modes

DP_OPERATING_MODE	Operating	RO	0	Normal
	Mode		1	Split
			2	Quad
			3	Emission
			4	Small
			5	Reduced
			6	TV

DP_IMAGE_MODE	Image Mode	RO	0	Full
			1	Reduced
DP_SPOT	Spot Mode		0	Off
	'		1	On
DP_STEM	STEM		0	Absent
_			1	Present

6.2.3 Gun

DP_FIL_BLOWN	Filament blown	RO	0	No
			1	Yes
			2	unknown
DP_RUNUPSTATE	Beam State	RO	0	Shutdown
			1	Beam On
			2	Running Up
			3	Shutting Down
			4	Running Down
			5	Beam Going Off
			6	Restoring Beam
			7	Standby
			8	EHT going off
			9	Beam Off
			10	EHT Off
			11	Run up
			12	Waiting Vac
			13	Service Runup
			14	Emergency Rundown
			15	Conditioning
DP_HIGH_CURRENT	High Current	LIC	0	Off
			1	On

6.2.4 Beam

DP_BEAM_BLANKED	Beam		0	No
	Blanked		1	Yes
DP_BEAM_BLANKING	Beam		0	Off
	Blanking		1	On
DP_AUTO_FUNCTION	Auto	RO	0	Idle
	Function		1	Focus
			2	Gun Align
			3	Stigmation
			4	Saturate
			5	Find Peak
			6	Find Mean
			7	Find Image
			8	Focus Scan
			9	Focus+Stig
			10	ABC
DP_SCM_RANGE	Specimen	RO	0	3->10 pA
	Current		1	10->30 pA
	Measurement		2	30->100 pA
	range		3	100->300 pA
			4	300->1000 pA
			5	1->3 nA
			6	3->10 nA
			7	10->30 nA
			8	30->100 nA
			9	100->300 nA
			10	300->1000 nA
			11	1->3 microAmps
			12	3->10 microAmps

DP_SCM	SCM fitted	0	No Yes
DP_AUTO_VIDEO	Auto Brightness Contrast	0 1 2	Off B C BC

6.2.5 Scanning

DP_SCAN_ROT	Scan Rotation		0	Off On
DP_FREEZE_ON	Freeze on		0	End Frame
DP_FREEZE_ON	Freeze on		_	
			1	End Line
			2	Command
DP_LINE_SCAN	Line Scan		0	Off
			1	On
DP_EXT_SCAN_CONTROL	Ext.Scan		0	Off
	Control		1	On
DP_MAX_RATE	Max Scan	RO	0	0
	Speed		1	1
			2	2
			3	3
			4	4
DP_SCANRATE	Scan Speed	RO	1-15	1-15
_			16-21	16-21
DP_NOISE_REDUCTION	Noise	RO	0	Frame Int. Busy
	Reduction		1	Line Int. Busy
			2	Frame Avg
			3	Line Int. Done
			4	Frame Int. Done
			5	Line Avg
			6	Pixel Avg.
			7	Continuous Avg.
DP IMAGE STORE	Store		0	1024 * 768
D	resolution		1	512 * 384
	10001411011		2	2048 * 1536
			3	3072 * 2304
DP FROZEN	Image		0	Live
	illage		1	Frozen
DP LEFT FROZEN	All Frozen	RO	0	No
DI_LLI I_I NOZLIN	All I IUZGII	110	1	Yes
DP_RIGHT_FROZEN	Right	RO	0	No
DI _HIGHT_FROZEN	Frozen	חט	1	Yes
DP DISPLAY CHANNELS	Cannels	LIC	0	1
DF_DISPLAT_CHAINNELS	Carmeis	LIC	1	'
			I	2

6.2.6 Apertures

DP_APERTURE	Aperture	0	1
	Number	1	2
		2	3
		3	4
		4	5
		5	6

6.2.7 Detectors / Camera

DP_OUT_DEV	Output dev	RO	0	120 mm Camera
			1	35 mm Camera

			2	Polaroid 545
			3	Polaroid 550
			4	14/15 inch display
			5	17 inch display
			6	19/21 inch display
			7	P68B video print
			8	P78B video print
			9	CP100B video print
			10	CP210U video print
			11	CP200BH video print
			12	Alden video print
			13	P66D video print
			14	Video Print
DD 40000 04 0 0 4	01.0.0.1		15	Default Printer
DP_4QBSD_Q1, 2, 3, 4	Q1, 2, 3, 4		0	Off
			1	Normal
			2	Inverted
DP_4QBSD_VISIBLE	BSD Fast		0	No
			1	Yes
DP 4QBSD	BSD		0	Absent
2 ~ 202			1	Present
DP ZONE	Zone		0-	0-7
DF_ZONE	Zone		7	0-7
DD DETECTOR CHANNEL	Ciana al A			0.7
DP_DETECTOR_CHANNEL	Signal A		0-	0-7
	_		7	
DP_DETECTOR_TYPE	Detector		0	None
			1	INLENS
			2	SE2
			3	QBSD
			4	RBSD
			5	SCM
			6	Cathodo
			7	Trans
			8	T.V.
			9-	Aux 1-9
			17	
DP_HRRU_SPEED	Photo Fast		0	No
			1	Yes
DP HRRU PHOTO STATUS	Camera		0	Idle
	status		1	Busy
DP_HRRU_SOURCE		1		Stored
DE_URRO_SOURCE	Camera		0	
	Image		1	Live Image
			2	Cal Bri.
			3	Cal Cont.

Note: The detectors need to be configured first in the Administrator program. You can insert detectors in channels 1-7. Then you can select from DP_DETECTOR_CHANNEL the detector you want to use, e.g. a value of "0" represents the detector in Channel 1. If you work with the numbers then you need to know in which channels the detectors are put. It is also possible to set a string value, e.g. "QBSD" but that detector need to be configured first.

6.2.8 Stage

DP_STAGE_TYPE	Stage	Don't	0	Cartesian
	Туре	change!	1	Eucentric
			2	Cartesian 95/98
			3	Makro MK1
			4	Fjeld 6 in.

			5 6 7	Fjeld 5 in. Makro MK2 Custom
DP_STAGE_BACKLASH	Stage Backlash		0	Off On
DP_STAGE_INIT	Stage Initialised	RO	0	No Yes
DP_STAGE_IS	Stage Is	RO	0	Idle Busy
DP_STAGE_TOUCH	Stage Touching	RO	0	No Yes
DP_X_BACKLASH, Y, Z, T, R, M	X, Y, Backlash		0 1 2 3	Off + - + -
DP_X_LIMIT_HIT, Y, Z, T, R, M	X, Y, Limit hit	RO	0 1 2 3 4 5 6	None Low outer Low Inner Low user High user high inner high outer
DP_X_AXIS_IS, Y, Z, T, R, M	X, Y, axis is	RO	0	Idle Moving
DP_X_AXIS, Y, Z, T, R, M	X, Y, Axis	RO	0	Absent Present
DP_X_ENABLED, Y, Z, T, R, M	X, Y, Enabled	Sup	0	No Yes
DP_STAGE_TILTED	Stage Tilt	RO	0	in X In Y
DP_JOYSTICK_DISABLE	Joystick Disable		0	No Yes

6.2.9 Vacuum

0.1	БО	_	Oleveni
	KO		Closed
		-	Open
valve		2	Disconnected
		3	Error
Column	RO	0	Idle
pumping		1	Ready
		2	Pumping
		3	Error
		4	Requested
Column	Sup	0	Absent
Pump		1	Present
Chamber	RO	0	Power Up
Vacuum		1	At Air (VP)
Status		2	At Air (HV)
		3	Pumping (HV)
		4	Going to VP
		5	At VP
		6	Ready to Vent
		7	Ready to Pump
		8	Gun enabled
		9	Gun Delay
		10	Wait > MCP
		11	Wait < MCP
		12	Error
		13	VP mode error
	Column Pump Chamber Vacuum	Column pumping Column Pump Chamber RO Vacuum	Chamber valve 1 2 3 Column pumping RO 0 pumping Column Pump Sup 0 pumping Chamber Vacuum Status RO 0 pumping Status 2 3 4 5 6 7 8 9 10 11 12

			14 15 16 17	At Air (EP) At EP Going to EP Humidifying
DP_VACSTATUS	Vac Status	RO	0 1 2 3 4 5 6 7 8	At Air Ready Pumping Error Waiting Turbo Speed Waiting Penning Waiting EHT Vent Inhibited Going VP
DP_VAC_MODE	Vacuum Mode		0 1 2	High Vacuum Variable Pressure Extended Pressure
DP_EP_OK	EP Mode OK		0	No Yes
DP_AIRLOCK	Airlock Monitor		0 1	Absent Present
DP_AIRLOCK_CONTROL	Airlock Control		0	No Yes
DP_AIRLOCK_READY	Airlock Ready	RO	0	No Yes
DP_EHT_VAC_READY	EHT Vac ready	RO	0 1	No Yes
DP_BAKEOUT	Bakeout	Sup	0 1 2 3	Quick Overnight Weekend User
DP_BAKEOUT_STATUS	Bakeout state	RO	0 1 2	Idle Heating Cooling

6.2.10 FIB

	1			
DP_FIB_MODE	FIB Mode	RO	0	Imaging
			1	Remote
			2	Milling
			3	Deposition
			4	To Imaging
			5	To Milling
			6	To Deposition
			7	To Remote
DP_FIB_IMAGE_PROBE	FIB Image		0	Undefined
	Probe		1	1 pA
	Current		2	2 pA
			3	5 pA
			4	10 pA
			5	20 pA
			6	50 pA
			7	100 pA
			8	200 pA
			9	500 pA
			10	1 nA
			11	2 nA
			12	5 nA
			13	10 nA
			14	20 nA
			15	50 nA

DP_FIB_MILL_PROBE	FIB Milling Probe Current		0- 15	As above
DP_FIB_PROBE	FIB Probe		0-	As above
	Current		15	
DP_FIB_IMAGING	FIB		0	SEM
	Imaging		1	FIB
			2	Milling
			3	SEM + FIB
			4	Mill + SEM
			5	Drift SEM
			6	Drift FIB
			7	None
			8	Ext
			9	Ext + SEM
DP_FIB_GUN_STATE	FIB Gun	RO	0	Off
	State		1	On
			2	Ramping
			3	Error
			4	Vac Not Ready
DP_FIB_BLANKED	FIB		0	No
	Blanked		1	Yes

6.3 String Parameters

6.3.1 General

Mnemonic		Description
SV_USER_NAME	RO	Logged-on SmartSEM user e.g "SYSTEM"
SV_SERIAL_NUMBER	RO	Microscope serial number e.g. "1540XB-29-03"
SV_VERSION	RO	Software version e.g. "V05.02 23 Jun 2006"
SV_MAG_REF_TO	RO	Magnification defined in reference to e.g. "Polaroid 545"

6.3.2 Image Save

SV_FILE_NAME	RO	Last image saved-in filename
SV_USER_TEXT	RO	User text added to saved Tiff file
SV_SAMPLE_ID		Sample ID
SV_IMAGE_PATH	RO	Default image file location
SV OPERATOR		A name you can give yourself

6.3.3 User defined

SV_USER_DEV_1	User-defined string
SV_USER_DEV_5	Up to five strings

6.4 Commands

6.4.1 Mode switching

Command Mnemonic	Description	Restriction
CMD_MODE_NORMAL	Go to Normal mode	
CMD_MODE_SPLIT	Go to Split Screen	Lic
CMD_MODE_REDUCED	Go to Reduced Raster	
	Screen mode	

CMD_MODE_EMISSION	Go to Emission mode	

6.4.2 Gun

CMD_SHUTDOWN	Shutdown	
CMD_MANUAL	Beam On	
CMD_RUNUP	Gun On	
CMD_BEAM_ON	EHT On	
CMD_BEAM_OFF	Beam Off	
CMD_EHT_OFF	EHT Off	

6.4.3 Beam

CMD_AUTO_ALIGN_COARSE	Coarse Align
CMD_AUTO_ALIGN_STANDARD	Standard Align
CMD_AUTO_ALIGN_FINE	Fine Align
CMD_AUTO_FOCUS_COARSE	Coarse Focus
CMD_AUTO_FOCUS_FINE	Fine Focus
CMD_AUTO_STIG	Auto Stig
CMD_AUTO_SATURATION	Auto Saturate
CMD_FOCUS_STIG	Auto Focus+Stig
CMD_OPTIBEAM_OFF	Optibeam Off
CMD_OPTIBEAM_LOW_PROBE	Low Probe
CMD_OPTIBEAM_MEDIUM_PROBE	Medium Probe
CMD_OPTIBEAM_HIGH_PROBE	High Probe
CMD_OPTIBEAM_FIELD	Optibeam Field
	Mode
CMD_OPTIBEAM_RESOLUTION	Optibeam
	Resolution
CMD_DO_SEM_DRIFT_CORRN	Do SEM Drift
	Correction

6.4.4 Scanning

CMD_SCANRATEUP	Scan +
CMD_SCANRATEDOWN	Scan -
CMD_FREEZE_ZONE	Freeze Zone
CMD_UNFREEZE_ZONE	Unfreeze Zone
CMD_TOGGLE_FREEZE	Toggle Freeze
	/ Unfreeze
CMD_FREEZE_ALL	Freeze All
CMD_UNFREEZE_ALL	Unfreeze All
CMD_FRAME_INT	Frame
	Integration
CMD_FRAME_AVERAGE	Frame Average
CMD_ABORT_AUTO	Cancel Auto
CMD_AUTO_STIG	Auto Stig
CMD_AUTO_FOCUS_COARSE	Coarse Focus
CMD_AUTO_FOCUS_FINE	Fine Focus
CMD_LINE_INT	Line Integration
CMD_PIXNR	Pixel Noise
	reduction
CMD_CONTINUOUS_AVG	Continuous
	Avg.
CMD_SCANRATE1CMD_SCANRATE15	Scan Speed 0 -
	15

6.4.5 Detectors / Camera

CMD TAKE PHOTO	l Photo	

6.4.6 Stage

CMD_STAGE_INIT	Stage init.	Priv
CMD_STAGE_BACKLASH	Do Stage Backlash	
CMD_STAGE_ABORT	Stage stop	
CMD_UNDO_STAGE_GOTO	Undo Stage Goto	

6.4.7 Vacuum

CMD PUMP	Pump	
CMD VENT	Vent	Priv
CMD START COLUMN PUMP	Start Column	
	Pump	
CMD STOP COLUMN PUMP	Stop Column	
	Pump	
CMD_CLOSE_COL_CHAMBER_VALVE	Close Column	
	Chamber Valve	
CMD_OPEN_COL_CHAMBER_VALVE	Open Column	
	Chamber Valve	
CMD_GOTO_EP	Go To EP	
	(extended	
	pressure range)	
CMD_GOTO_HV	Go To HV	
	(high vacuum)	
CMD_GOTO_VP	Go To VP	
	(variable	
	pressure)	
CMD_VENT_AIRLOCK	Vent Airlock	
CMD_PUMP_AIRLOCK	Pump Airlock	

6.4.8 FIB

CMD_FIB_GUN_ON	FIB Gun On	FIB
CMD_FIB_GUN_OFF	FIB Gun Off	FIB
CMD_FIB_MODE_SEM	FIB Mode SEM	FIB
CMD_FIB_MODE_FIB	FIB Mode FIB	FIB
CMD_FIB_MODE_MILL	FIB Mode Mill	FIB
CMD_FIB_MODE_SEM_FIB	FIB Mode SEM+FIB	FIB
CMD_FIB_MODE_MILL_SEM	FIB Mode Mill+SEM	FIB
CMD_FIB_MODE_EXT	FIB Mode Ext	FIB
CMD_FIB_MODE_EXT_SEM	FIB Mode Ext+SEM	FIB
CMD_FIB_START_MILLING	Start Milling	FIB
CMD_FIB_ABORT_MILLING	Cancel Milling	FIB
CMD_FIB_PAUSE_MILLING	Pause Milling	FIB
CMD_FIB_RESUME_MILLING	Resume Milling	FIB
CMD_FIB_MODE_DRIFT_SEM	FIB Mode Drift SEM	FIB
CMD_FIB_MODE_DRIFT_FIB	FIB Mode Drift FIB	FIB
CMD_FIB_SAVE_DRIFT_SEM	FIB Save Drift (SEM)	FIB
CMD_FIB_SAVE_DRIFT_FIB	FIB Save Drift (FIB)	FIB
CMD_FIB_EXIT_DRIFT	FIB Exit Drift	FIB
CMD_FIB_NUDGE_LEFT	FIB Nudge Mill Left	FIB
CMD_FIB_NUDGE_RIGHT	FIB Nudge Mill Right	FIB
CMD_FIB_NUDGE_UP	FIB Nudge Mill Up	FIB
CMD_FIB_NUDGE_DOWN	FIB Nudge Mill Down	FIB
CMD_FIB_GUN_VALVE_OPEN	FIB Gun Valve Open	FIB
CMD_FIB_GUN_VALVE_CLOSE	FIB Gun Valve Close	FIB

7. Error return codes

ADLE OFT TRANSLATE FAIL	1000	
API_E_GET_TRANSLATE_FAIL	1000	Failed to translate parameter into an
ADLE OFT AD FAIL	1001	id
API_E_GET_AP_FAIL	1001	Failed to get analogue value
API_E_GET_DP_FAIL	1002	Failed to get digital value
API_E_GET_BAD_PARAMETER	1003	Parameter supplied is not analogue nor digital
API_E_SET_TRANSLATE_FAIL	1004	Failed to translate parameter into an id
API E SET STATE FAIL	1005	Failed to set a digital state
API E SET FLOAT FAIL	1006	Failed to set a float value
API_E_SET_FLOAT_LIMIT_LOW	1007	Value supplied is too low
API_E_SET_FLOAT_LIMIT_HIGH	1008	Value supplied is too high
API E SET BAD VALUE	1009	Value supplied is is of wrong type
API E SET BAD PARAMETER	1010	Parameter supplied is not analogue
		nor digital
API E EXEC TRANSLATE FAIL	1011	Failed to translate command into an id
API E EXEC CMD FAIL	1012	Failed to execute command
API_E_EXEC_MCF_FAIL	1013	Failed to execute file macro
API_E_EXEC_MCL_FAIL	1014	Failed to execute library macro
API_E_EXEC_BAD_COMMAND	1015	Command supplied is not
AT I_L_EXEO_BAD_OOMINATED	1013	implemented
API E GRAB FAIL	1016	Grab command failed
API E GET STAGE FAIL	1017	Get Stage position failed
API E MOVE STAGE FAIL		
	1018	Move Stage position failed API not initialised
API_E_NOT_INITIALISED	1019	
API_E_NOTIFY_TRANSLATE_FAIL	1020	Failed to translate parameter to an id
API_E_NOTIFY_SET_FAIL	1021	Set notification failed
API_E_GET_LIMITS_FAIL	1022	Get limits failed
API_E_GET_MULTI_FAIL	1023	Get multiple parameters failed
API_E_SET_MULTI_FAIL	1024	Set multiple parameters failed
API_E_NOT_LICENSED	1025	Missing API license
API_E_NOT_IMPLEMENTED	1026	Reserved or not implemented
API_E_GET_USER_NAME_FAIL	1027	Failed to get user name (Remoting
		Interface only)
API_E_GET_USER_IDLE_FAIL	1028	Failed to get user idle state (Remoting
		Interface only)
API_E_GET_LAST_REMOTING_CO	1029	Failed to get the last remoting
NNECT_ERROR_FAIL		connection error string (Remoting
		Interface Only)
API_E_REMOTING_NOT_CONFIGURED	2027	Remoting incorrectly configured, use RConfigure to correct
API E REMOTING FAILED TO C	2028	Remoting did not connect to the
ONNECT		server
API_E_REMOTING_COULD_NOT_	2029	Remoting could not start (unknown
CREATE INTERFACE	2020	reason)
API E REMOTING EMSERVER N	2030	Remoting: Remote server is not
OT RUNNING	2000	running currently
API_E_REMOTING_NO_USER_LO	2031	Remoting: Remote server has no user
GGED IN	2001	logged in
GGED_IIV	l	l loggod III

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1 490 00 01 00	OHIGHOEW HOHIOLO / II I	1 411 14 . 001 707 0000 000

Carl Zeiss SMT Ltd

Carl Zeiss SMT Ltd

511 COLDHAMS LANE

Cambridge CB1 3JS UK

Tel: +44 1223/ 414166 Fax: +44 1223/ 412776

Info-uk@smt.zeiss.com

Carl Zeiss NTS GmbH

A Carl Zeiss SMT AG Company

CARL ZEISS STRASSE 56

73447 Oberkochen Germany

Tel: +49 73 64/ 20 59 91 Fax: +49 73 46/ 20 46 70

Info-nts@smt.zeiss.com

Carl Zeiss SMT Sarl

86 Avenue de 18 juin 1940

92500 RUEILL-MALMAISON

France

Tel: +33 1 41/ 39 92 10 Fax: +33 1 41/ 39 92 29

Info-fr@smt.zeiss.com

Carl Zeiss SMT Inc.

One Zeiss Drive Thornwood New York 10594 USA

ZEISS

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