PLA Search –User Manual

October 2020

Version 1.0
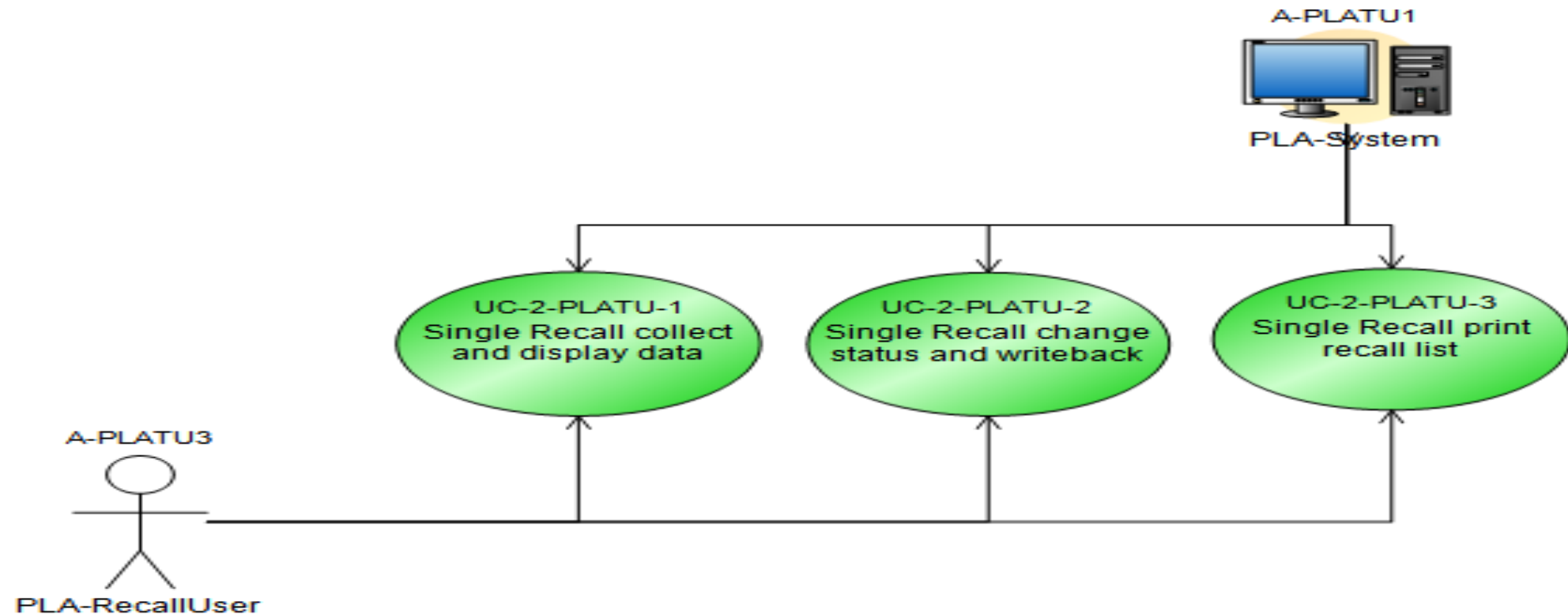
PLA Single Recall Application Overview

- Introduction
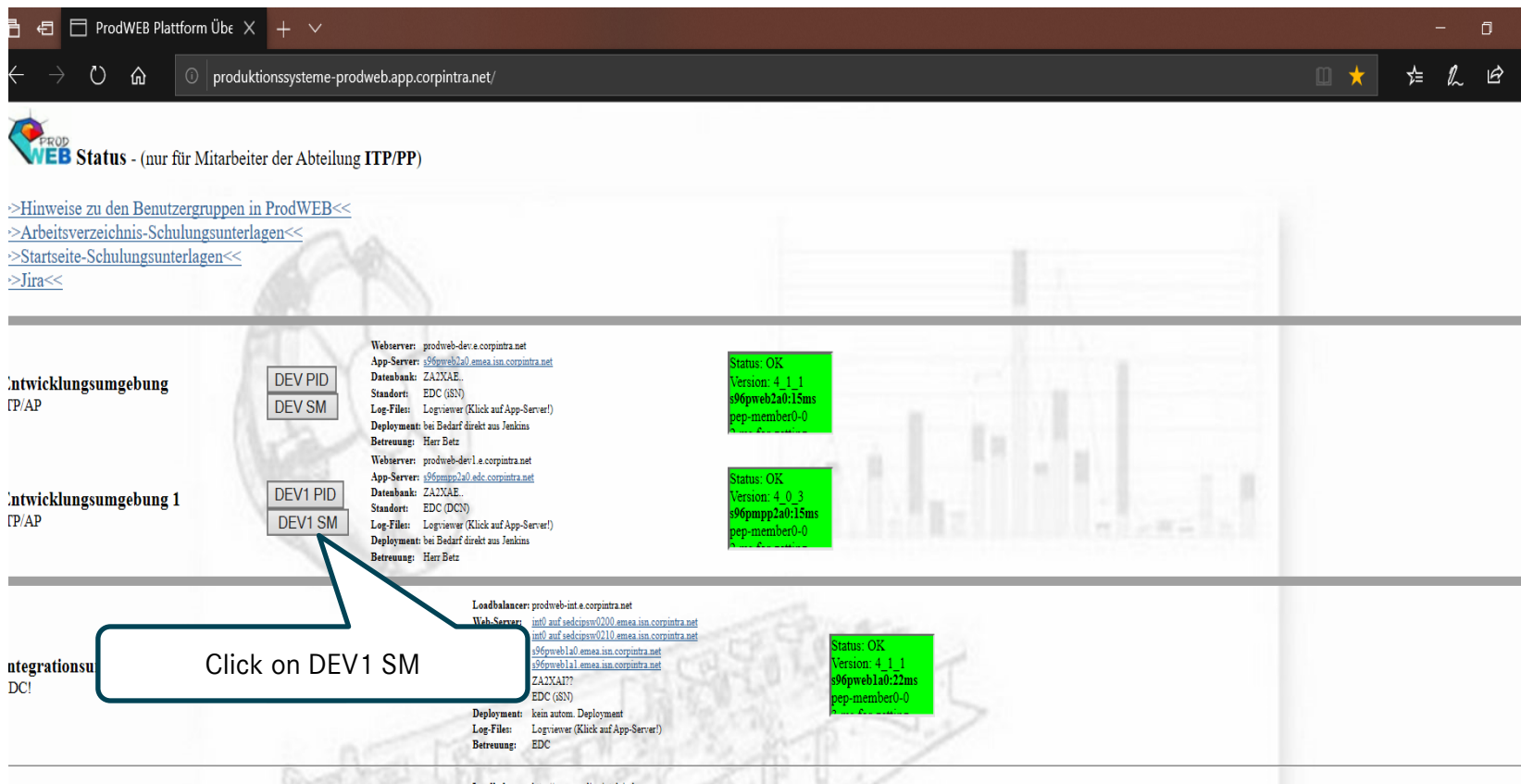- System walkthrough

Introduction

- The single recall is used for the selective change of a parts recall status without the need to use the standard recall application
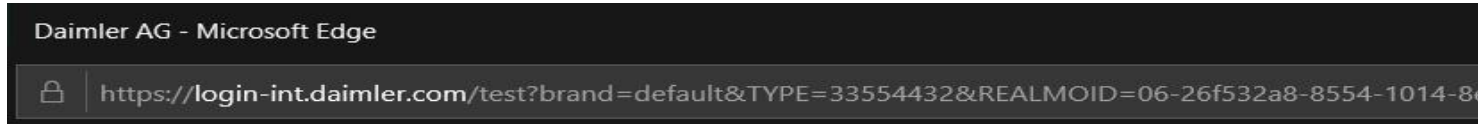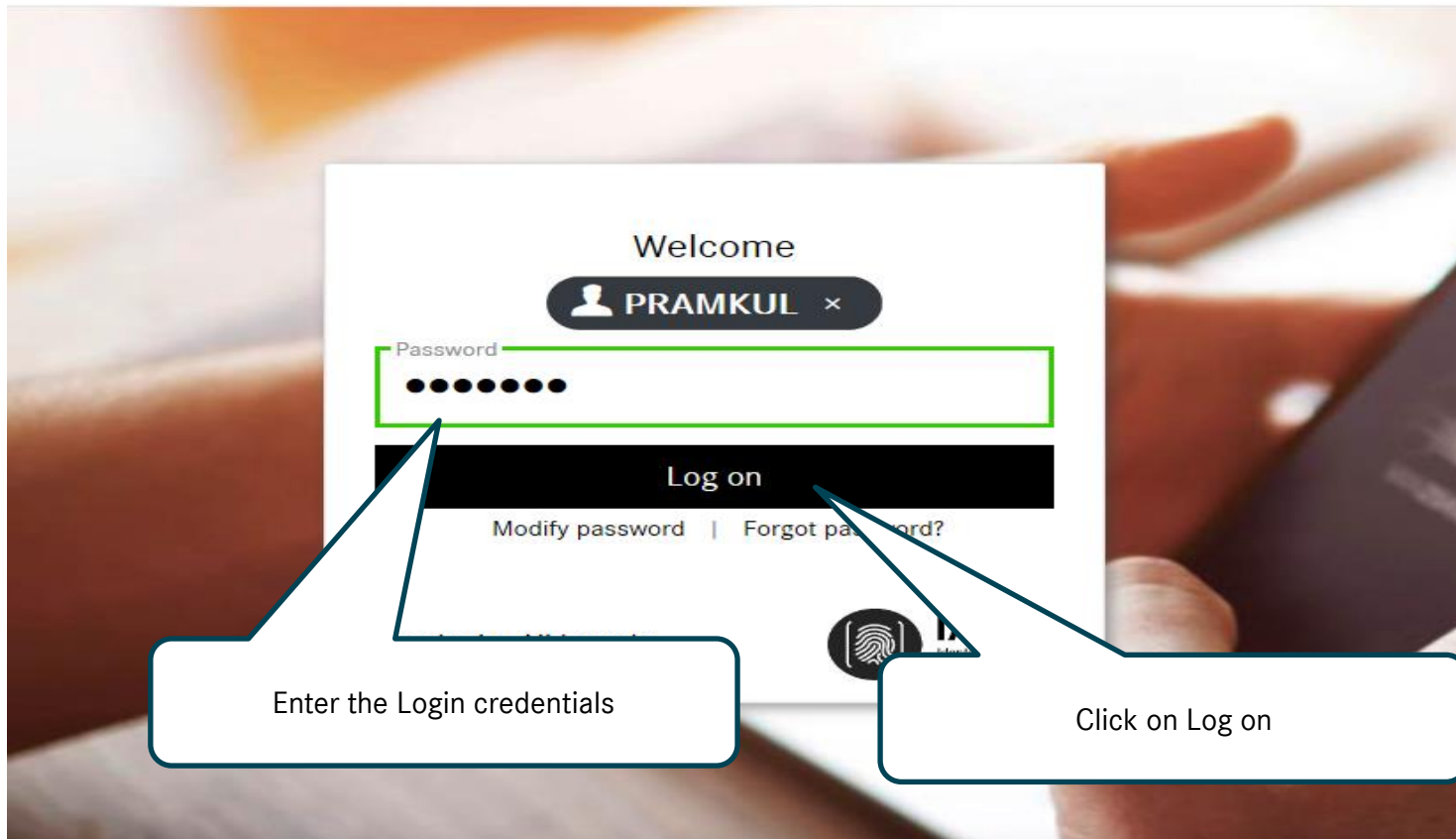
Initiation

- Navigate to   http://produktionssysteme-prodweb.app.corpintra.net/.

Click on Dev1 SM and
Enter your credentials

Initiation

Enter valid user name and password and Click on Log on button

Home Page-Prod web tree

On Click of login button Prodweb page is displayed.

PLA user can select respective Plants and Cost center and access the PLA application

To select particular node navigate from Machines->Plant 10 →Production Engines[PT/M] → PT/MVM

Plant 10 points to Plant Untertürkheim

PT/M Consists of Production Engine information

All Engine Component Manufacturing information is present in node PT/MF2_UT

Content
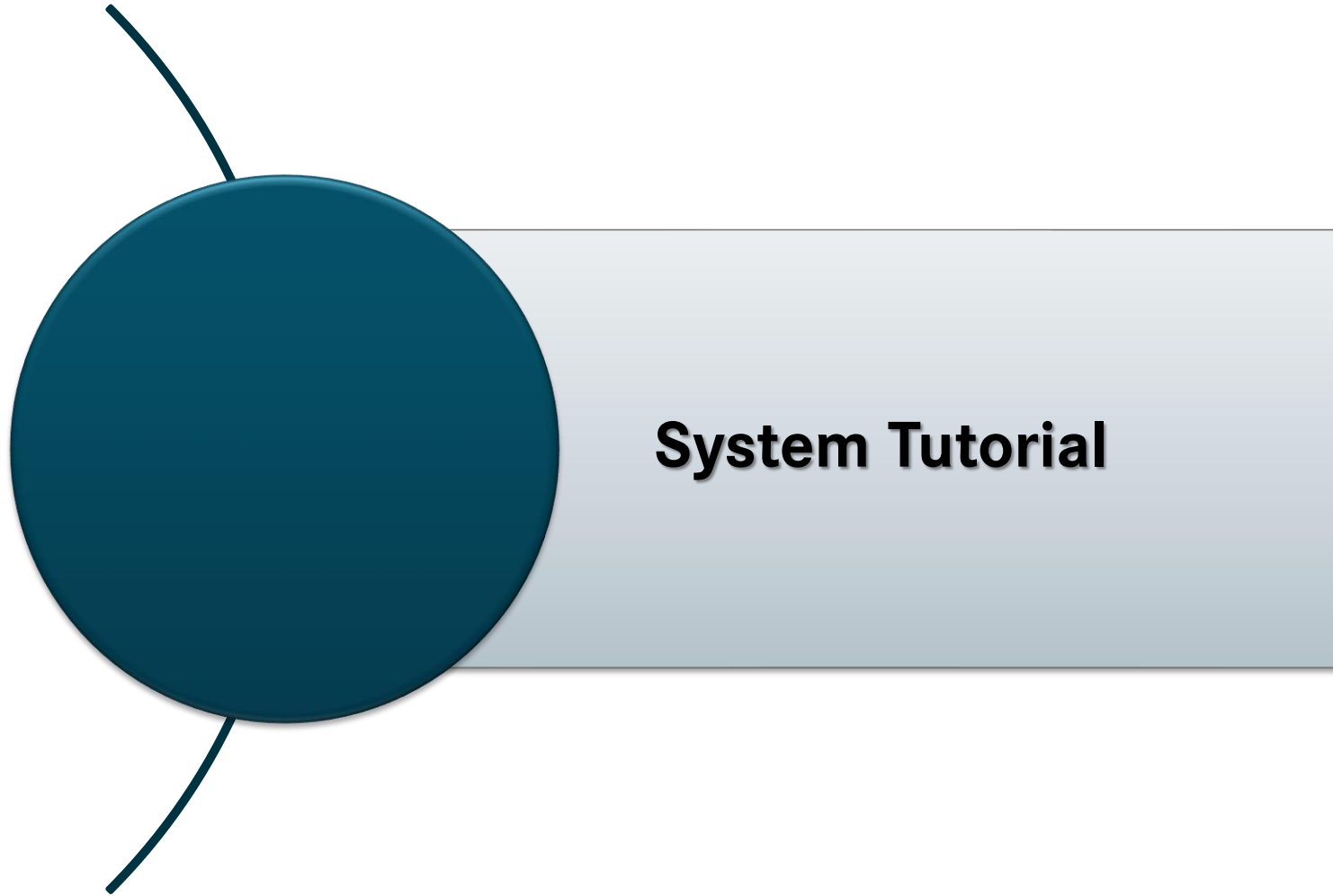
System Tutorial

System Tutorial Navigation
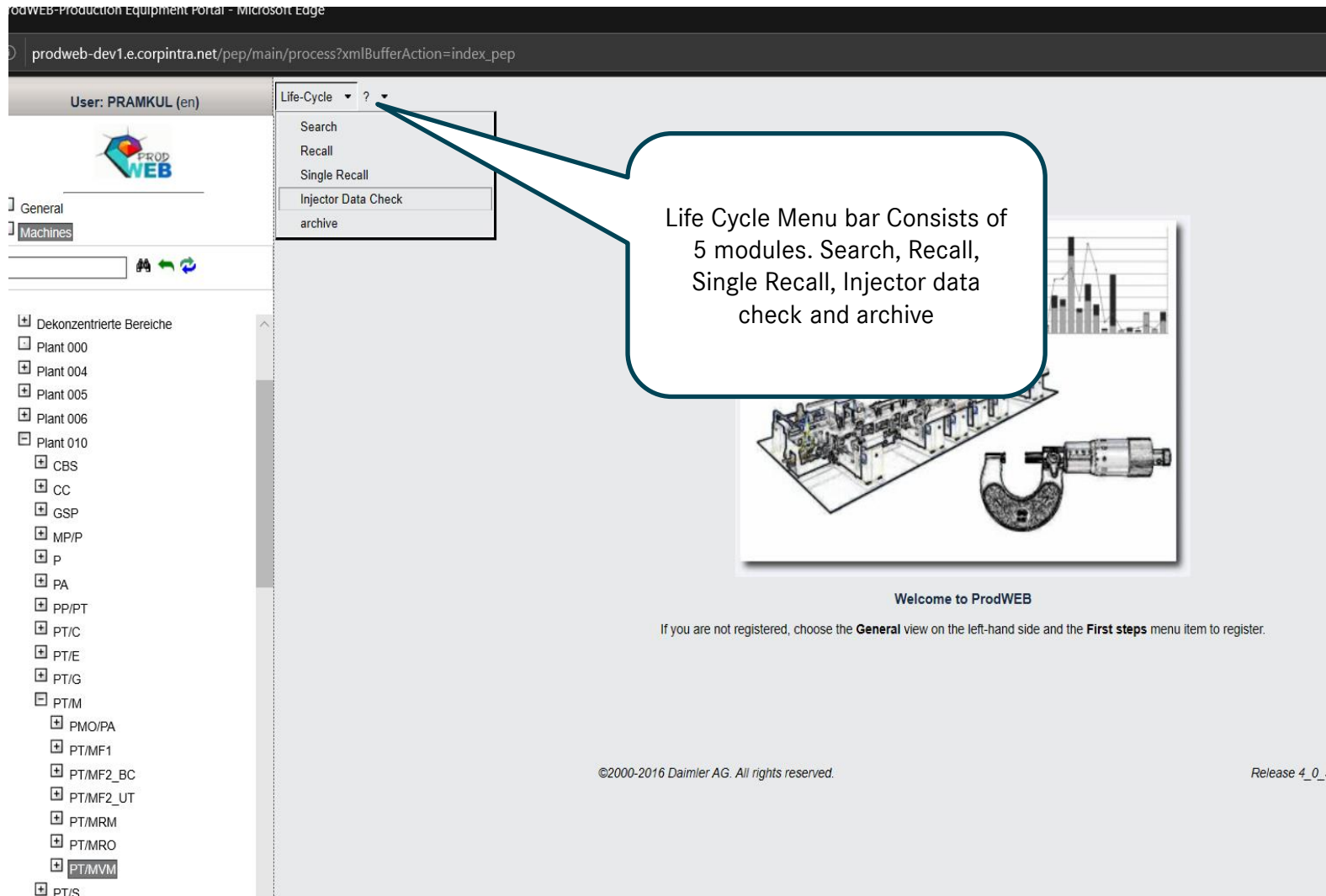
PLA-User can access any module based on the rights assigned to each user. On Click of Single Recall module Single Recall Search page will be displayed

MBRDI is only responsible for Search, Recall, Single recall and Injector Data check. Archive is not in the scope of MBRDI.

Single Recall Screen

Single Recall Page consists of part ID input field to perform search. PLA-RecallUser enters a part ID in the only input field on the screen.

Single Recall Page consists Search, Recall and SQL button

Module Switcher to navigate from Single recall to other modules.

PLA Recall user has option to change language from English to German and Vice Versa

Single recall on Click of Search

Input part ID"D1339 80060001" input field and Click on Search button. Search result is checked and displayed to PLA recall user by PLA system.

Single recall on Click of Search

Single recall on Click of Search button

Single recall on Click of Search button

On Click of Part ID hyperlink

Life Cycle window should be opened in Separate window. Complete Life cycle information of part can be seen here.

Click of Print preview button

Click of Print preview button

On Click of Column toggle

This is print button. On Click of Print button, Print options should be displayed .

This consists of columns toggler to remove columns which shouldn't be part of print. Column toggle consists of checkboxes, boxes which are checked only those columns will be printed

On Click of Print button inside print preview window

Change status and system for recall number B18722

On Click of Confirm button

Click on Reset button

Part ID [D1339 80060001 ✕] [Search] [Reset] [🖨 Print preview] [SQL]

Part ID	D1339 80060001	Current operation	injector da...ck
Part number	A1330107800	Workstep	compare inje... ...ith database entry
Overall status	🟢 IO	Operation time	11/04/2019 06:2...

Click on Reset button

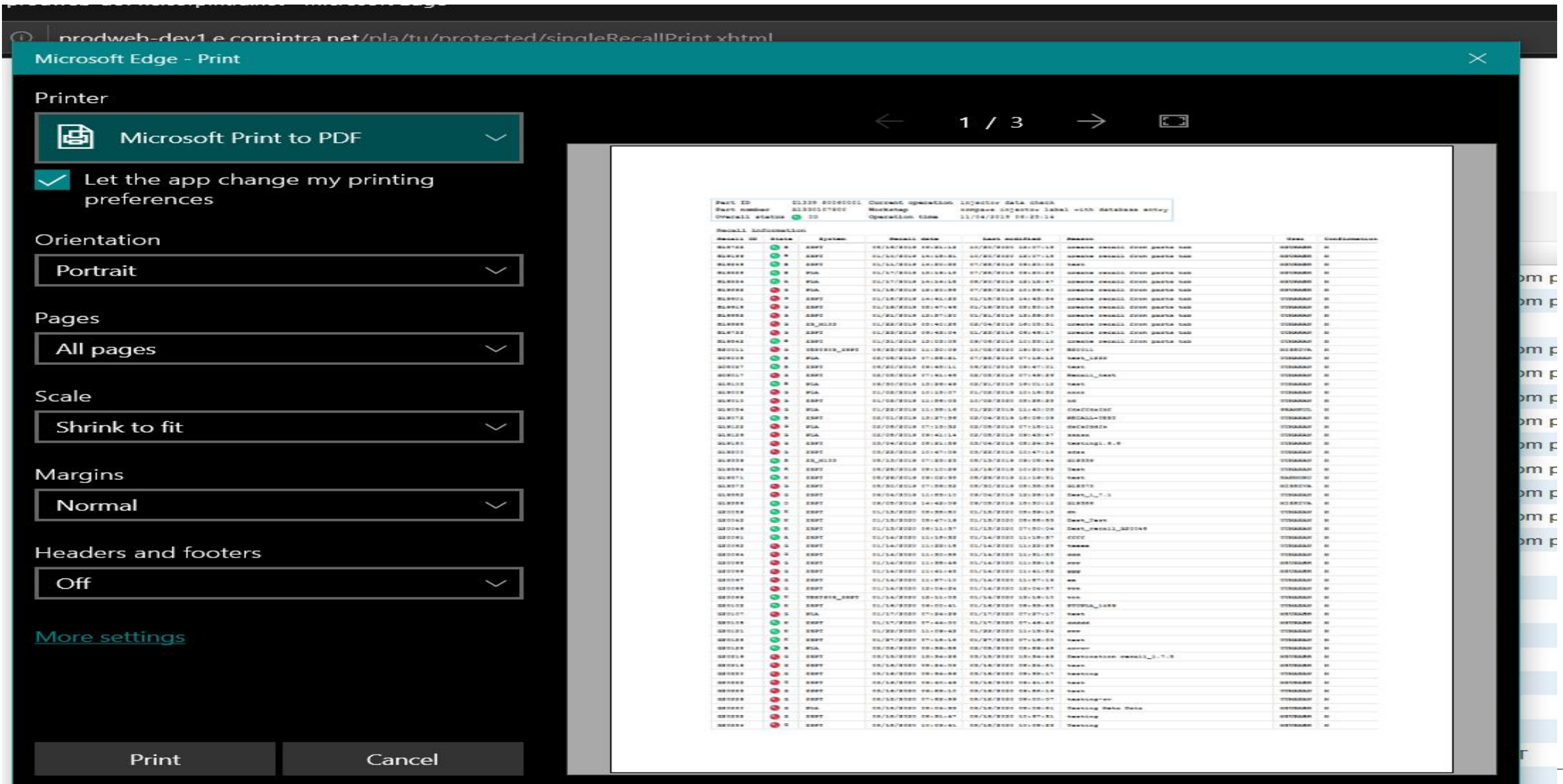| Recall ID	State	New state	System			Reason	Responsible	Modified by	Confirmation
B18722	🟢 B	B ▾	ZSPT			...all from parts tab	MSURABH	UUMARAN	M
B19196	🟢 B	B ▾	ZSPT ▾	01/10/2019 14:18:31	10/20/2020 12:07:18	create recall from parts tab	MSURABH	UUMARAN	M
B19249	🟢 B	B ▾	ZSPT ▾	01/11/2019 14:50:55	07/25/2019 09:20:02	test	MSURABH	MSURABH	M
B19528	🟢 B	B ▾	PLA ▾	01/17/2019 13:19:15	07/25/2019 09:20:26	create recall from parts tab	MSURABH	MSURABH	M
B19534	🟢 R	R ▾	PLA ▾	01/17/2019 14:14:18	08/20/2019 12:12:47	create recall from parts tab	MSURABH	UUMARAN	M
B19592	🔴 G	G ▾	PLA ▾	01/18/2019 12:20:58	07/25/2019 10:56:40	create recall from parts tab	MSURABH	MSURABH	M
B19601	🔴 G	G ▾	ZSPT ▾	01/18/2019 14:41:23	01/18/2019 14:43:54	create recall from parts tab	UUMARAN	UUMARAN	M
B19618	🔴 G	G ▾	ZSPT ▾	01/19/2019 05:47:46	01/19/2019 05:50:18	create recall from parts tab	UUMARAN	UUMARAN	M
B19682	🔴 G	G ▾	ZSPT ▾	01/21/2019 13:57:20	01/21/2019 13:59:50	create recall from parts tab	UUMARAN	UUMARAN	M
B19698	🔴 G	G ▾	ZS_M133 ▾	01/22/2019 05:40:28	02/04/2019 16:05:31	create recall from parts tab	UUMARAN	AHANSEL	M
B19735	🔴 G	G ▾	ZSPT ▾	01/23/2019 06:43:04	01/23/2019 06:46:17	create recall from parts tab	UUMARAN	UUMARAN	M
B19842	🟢 B	B ▾	ZSPT ▾	01/31/2019 15:03:08	09/06/2019 10:55:12	create recall from parts tab	UUMARAN	UUMARAN	M
B20011	🔴 G	G ▾	TESTSYS_ZSPT ▾	06/23/2020 11:30:09	10/02/2020 19:50:47	B20011	MISHIVA	PRAMKUL	M

On Click of Reset button

Single Recall

Part ID [   ]   Search   Reset   SQL

On Click of Reset button ,Results are cleared.
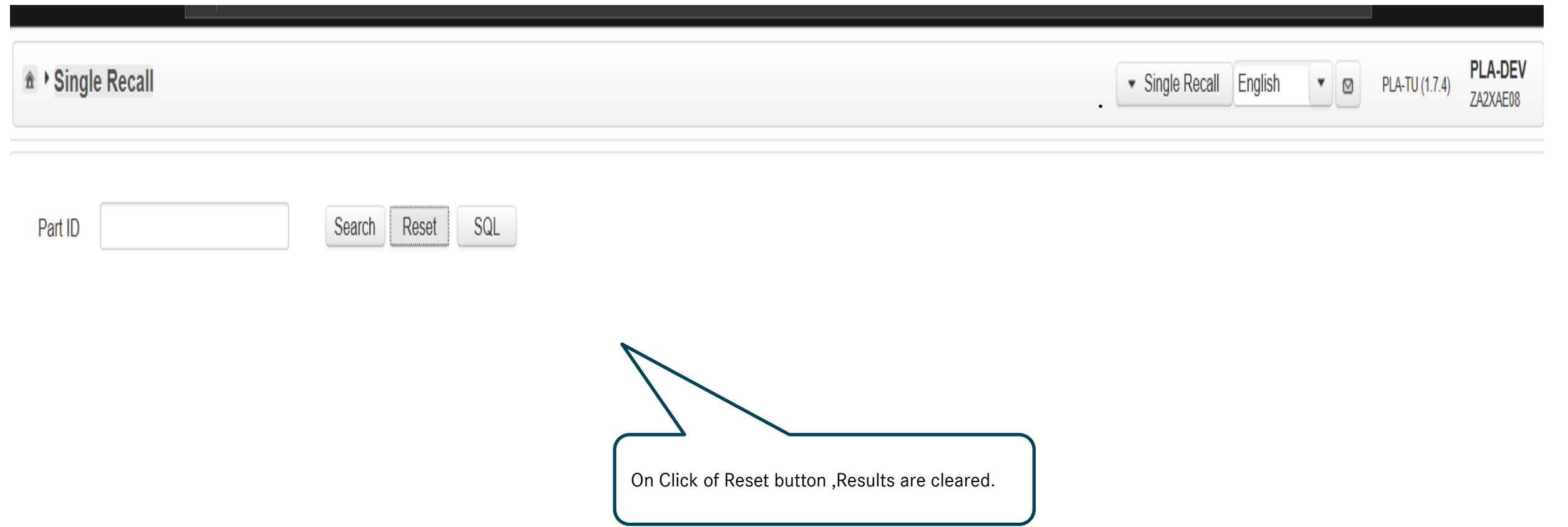
Single Recall Confirmation

- When Status and System is changed and clicked on confirm button, Status and System should be updated for that recall number and stored in DB. Recall Statistics should be displayed with count value.

- When Life cycle window is opened after Status and System change , Information should get updated in respective recall number. Expand accoridian to view the state, modified date and user.Entry should get created in chronology arranged based on date (Ascending order)".

- Print preview must reflect the updated data of recall number. Part Overview and "Recall Information " to be displayed with same data . Data should match.