

FABRICATION OPERATIONS

INTERIOR PLACARD MATERIAL :
① VINYL, 3M CLEAR (P64020A). [GN 6]
② LEXAN FR 65 (P82889A) - ADHESIVE 3M TRANSFER TAPE, 468MP TO BE USE WITH LEXAN FR65. [GN 6]
③ LUMINOUS VINYL, 3M (P68495A). [GN 6]
⑧ RESERVE

EXTERIOR PLACARD MATERIAL :
④ AVERYSC920 (WHITE MATT)
⑤ AVERYSC940 (TRANSPARENT GLOSS)
⑦ 3MA7706
⑨ RESERVE

STENCIL MATERIAL :
⑥ MACMASK28180 (STENCIL BASE) OR EQUIVALENT
⑩ RESERVE

PART MARKINGS COLOR GUIDANCE : [GN 3,5 & 7]

| BACKGROUND COLOR | PART MARKING TEXT COLOR (UNLESS OTHERWISE SPECIFIED) |
|------------------|--|
| WHITE / BEIGE | GREY (GCS-31/ EQUIVALENT TO GSC-31) |
| CLEAR | |
| SILVER | WHITE (GCS-10) |
| OTHER | WHITE (GCS-10) |

EXAMPLE OF PLACARD:

TITLE(ENGLISH) [GN 8]

TRIM LINE

BODY(ENGLISH) [GN 8]

TITLE(OTHER) [GN 8]

BODY(OTHER) [GN 8]

PART MARKING [GN 3,5 & 7]

RADIUS

PART No. [GN 3,5 & 7]

ARTWORK

BACKGROUND

PART MARKING TABLE [GN3] [GN7] ⚠

| APPROVED DATA | MANUFACTURER | PART MARKING DETAILS |
|----------------------|---------------------|----------------------|
| EYEng EASA DOA | EYENG MRO | EYEng EPA |
| EYEng GCAA DOA | EYENG MRO | EYEng UAEPA |
| EYEng MRO (TPM 2-10) | EYENG MRO | EYEng |
| EYEng EASA DOA | EYENG EASA Part 21G | EYEng PO EPA |
| EYEng EASA DOA | EXTERNAL | EPA [GN3-ii] |
| EYEng GCAA DOA | EXTERNAL | UAEPA [GN3-ii] |

GENERAL NOTES [GN]:

[1] FOR INTERIOR PLACARD, USE GCS COLOR SPECIFICATION, UNLESS OTHERWISE STATED.

[2] ALL DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE STATED.

[3] PLACARD PART MARKING IS TO BE DONE AS FOLLOWS:
i) FOR PART FABRICATED BY EYEng, PART MARKING IS TO BE DONE AS PER EYEng TPM 5-28, INCLUDING WHEN APPROVED UNDER EYEng EASA DOA / EYEng GCAA DOA OR EYEng MRO.
ii) FOR PART FABRICATED BY EXTERNAL MANUFACTURER (OTHER THAN EYEng) PART MARK WITH "EPA" WHEN APPROVED UNDER EYEng EASA DOA OR WITH "UAE PA" WHEN APPROVED UNDER EYEng GCAA DOA AND ADDITIONALLY MARK THE NAME, TRADEMARK, OR SYMBOL IDENTIFYING THE MANUFACTURER.
iii) PART MARKING FONT TYPE "ARIAL".

[4] FOR EXTERIOR PLACARD & STENCIL, INSTALL APPLICATOR PIN: ATPTPT1000P ON THE PRINTED SIDE BEFORE PACKING.

NOTE: FOR EFFECTIVITY AND LOCATION, REFER TO AIRCRAFT APPLICABLE IPC, AMM AND CMM USING THE ORIGINAL OEM PART NUMBER AND / OR USING EYEng PUBLICATION AMENDMENT (SEE TABLE 1).

GENERAL NOTES CONTINUATION :

[5] PART NUMBER AND PART MARKING PLACEMENT ARE SHOWN AS AN EXAMPLE AND FOR ILLUSTRATION PURPOSE ONLY. IT DOESN'T DICTATE THE EXACT PLACEMENT OF THE PART NUMBER AND PART MARKING.

[6] NOT ALLOWED TO USE TO FABRICATE PLACARD WITH SIZE OVER 1 FT² UNLESS OTHERWISE STATED.

[7] THE MANUFACTURER WILL INCLUDE THE PART MARKING DETAILS PRIOR TO PRINTING DEPENDING ON THE APPROVAL DATA AND THE MANUFACTURER. THE APPLICABLE PART MARKING DETAILS ARE SHOWN IN PART MARKING TABLE.

[8] REFER TO FONT DETAIL TABLE FOR FONT TYPE.

TOLERANCE TABLE

| METRIC | | INCHES | |
|-----------|------------|-----------|------------|
| Dimension | Tolerances | Dimension | Tolerances |
| 0-5 | ±0.5 | 0-0.2 | ±0.020 |
| 6-200 | ±1 | 0.21-8 | ±0.040 |
| 201-700 | ±1.5 | 8.1-27.5 | ±0.060 |
| 701-1500 | ±2 | 27.6-59 | ±0.078 |
| 1500-2000 | ±2.5 | 59.1-78.7 | ±0.099 |

FONT DETAILS TABLE: [GN 8]

| FONT No. | FONT TYPE |
|----------|-----------------------------|
| ① | Alte DIN 1451 Mittelschrift |
| ② | DINnext LT ARABIC |
| ③ | ARIAL (ARABIC) |

| TABLE 1 | | | |
|-----------|----------------------|---------------------|--|
| A/C TYPE | EYEng EWR/TR / OTHER | DESCRIPTION | APPROVED DATA (DC / MB / PA / EI / EO / OTHER) |
| A350-1041 | EYEng/EWR/0223/3812 | DECAL MANUFACTURING | DA5-23111735-DC01 |

NOTES:

① IF APPROVED DATA STARTS WITH LETTER "G" IT IS GCAA APPROVED "E" IT IS EASA APPROVED & "D" IT IS DUAL RELEASE EASA/GCAA APPROVED.

② REFER TO AI FILE SUPPLIED (REF A511351610_REV--AI)

| DRAWING SHEETS INFORMATION | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----------------------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|--|--|--|--|--|
| SHEET No. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | | | | | |
| REVISION | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | | | | | |

| LIST OF MATERIALS OR PART LIST SHEETS INFORMATION | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|----|----|----|----|----|----|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| SHEET No. | 1 | 2 | 3 | 4 | 5 | 6 | | | | | | | | | | | | | | | | | | | | | |
| REVISION | -- | -- | -- | -- | -- | -- | | | | | | | | | | | | | | | | | | | | | |

THE TECHNICAL CONTENT OF THIS DOCUMENT IS APPROVED UNDER THE AUTHORITY OF THE:

☒ DOA Ref. EASA.21J.163
SEE TABLE 1

☒ DOA Ref. UAE.21J.002
SEE TABLE 1

☐ OTHER

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THE DATA CONTAINED IN THIS DRAWING IS OF A PROPRIETARY AND CONFIDENTIAL NATURE AND IS THE SOLE PROPERTY OF EYEng. NO UNAUTHORIZED USE, SCANNING, TRACING OR PHOTOCOPYING IS ALLOWED IN WHATSOEVER MANNER WITHOUT THE WRITTEN CONSENT OF EYEng IN ADVANCE AND FOR THE PURPOSES OF WORK TO BE CARRIED OUT WITH THE APPROVAL AND CONSENT OF EYEng. ANY PERSON WHO BREACHES THE ABOVE NOTICE WILL BE THE SUBJECT OF LEGAL PROCEEDING FOR BREACH OF THE ABOVE NOTICE.

DRAWN BY:
RAMON CASTRO
LANGUAGE APPROVAL:
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APPROVAL SIGNATORY:
PAUL MORALES

CHECKED BY :
JOWELL FLORES
CHECKED BY ENGINEER:
NUR EKO BUDIYANTO
DATE:
27-FEB-2023 (DD-MMM-YYYY)

ETIHAD AIRWAYS ENGINEERING
DESIGN, ENGINEERING AND INNOVATION
ABU DHABI, UNITED ARAB EMIRATES

TITLE:
INTERIOR MARKINGS
A350
(CARGO)

PLACARD / MARKING DRAWING NO.
A511351610

REV LTR
--

SCALE: SCALED AS INDICATED.
REFER TO EPS FILE

SHEET 1 OF 22

6

5

4

3

2

1

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41P

A511351610-018

ITEM-018

42L

A511351610-019

ITEM-019

42P

A511351610-020

ITEM-020

43L

A511351610-021

ITEM-021

44L

A511351610-022

ITEM-022

43P

A511351610-023

ITEM-023

45L

A511351610-024

ITEM-024

31R

A511351610-025

ITEM-025

32R

A511351610-026

ITEM-026

33R

A511351610-027

ITEM-027

41R

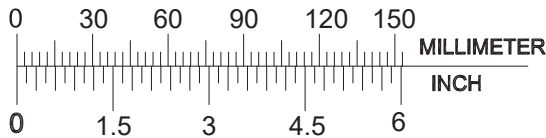
A511351610-028

ITEM-028

42R

A511351610-029

ITEM-029



| | | |
|------------|----------|-------|
| A511351610 | REV. LTR | SHEET |
| | -- | 4 |

| REVISIONS | | | | | | |
|-----------|------------|--|-----------------------|--------------|-------------------------|--------------|
| SHT/ZONE | REV LTR | DESCRIPTION | DATE (DD-MMM-YYYY) | DRAWN BY: | CHECKED BY: ENGINEER | APPROVED BY: |
| ALL | -- | ORIGINAL ISSUE (EWR : EYEng/EWR/0223/3812) | 27-FEB-2023 | RAMON CASTRO | NUR EKO BUDIYANTO | PAUL MORALES |

D

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| | | | | | |
|-------------------------------|-----|-----|-----|----------|----------|
| PLACARD / MARKING DRAWING NO. | | | | REV LTR | SHEET |
| A511351610 | | | | -- | 22 |
| 132 | 131 | 130 | 129 | 128 | 127 |
| EYEng/TS/8660 | | | | ISSUE 13 | DEC 2021 |