

FABRICATION OPERATIONS	
<p>INTERIOR PLACARD MATERIAL :</p> <p>① VINYL, 3M CLEAR (P64020A), [GN 6]</p> <p>② LEXAN FR 65 (P82889A) - ADHESIVE 3M TRANSFER TAPE, 468MP TO BE USE WITH LEXAN FR65, [GN 6]</p> <p>③ LUMINOUS VINYL, 3M (P68495A), [GN 6]</p> <p>④ RESERVE</p> <p>EXTERIOR PLACARD MATERIAL :</p> <p>④ AVERYSC920 (WHITE MATT)</p> <p>⑤ AVERYSC940 (TRANSPARENT GLOSS)</p> <p>⑦ 3MA7706</p> <p>⑨ RESERVE</p> <p>STENCIL MATERIAL :</p> <p>⑥ MACMASK28180 (STENCIL BASE) OR EQUIVALENT</p> <p>⑩ RESERVE</p>	<p>GENERAL NOTES CONTINUATION :</p> <p>[5] PART NUMBER AND PART MARKING PLACEMENT ARE SHOWN AS AN EXAMPLE AND FOR ILLUSTRATION PURPOSE ONLY. IT DOESNT DICTATE THE EXACT PLACEMENT OF THE PART NUMBER AND PART MARKING.</p> <p>[6] NOT ALLOWED TO USE TO FABRICATE PLACARD WITH SIZE OVER 1 FT² UNLESS OTHERWISE STATED.</p> <p>[7] THE MANUFACTURER WILL INCLUDE THE PART MARKING DETAILS PRIOR TO PRINTING DEPENDING ON THE APPROVAL DATA AND THE MANUFACTURER. THE APPLICABLE PART MARKING DETAILS ARE SHOWN IN PART MARKING TABLE.</p> <p>[8] REFER TO FONT DETAIL TABLE FOR</p>

BACKGROUND COLOR	PART MARKING TEXT COLOR (UNLESS OTHERWISE SPECIFIED)
WHITE / BEIGE	GREY (GCS-31/ EQUIVALENT TO GSC-31)
CLEAR	
SILVER	WHITE (GCS-10)
OTHER	WHITE (GCS-10)

The diagram illustrates a label layout with the following fields and dimensions:

- TITLE(ENGLISH) [GN 8]**: The top-most text field.
- TRIM LINE**: A horizontal line below the English title.
- BODY(ENGLISH) [GN 8]**: The main body of English text.
- TITLE(OTHER) [GN 8]**: A line of wavy characters below the English body.
- BODY(OTHER) [GN 8]**: A larger area of wavy characters below the other title.
- PART MARKING [GN 3,5 & 7]**: A horizontal line with a thick black arrow pointing left, located below the other body.
- RADIUS**: A dimension line indicating the radius of the bottom-left corner.
- PART No. [GN 3,5 & 7]**: A dimension line indicating the width of the part marking area.
- ARTWORK**: A dimension line indicating the width of the entire label area.
- BACKGROUND**: The area below the label, indicated by a dimension line.

APPROVED DATA	MANUFACTURER	PART MARKING DETAILS
EYEng EASA DOA	EYENG MRO	EYEng EPA
EYEng GCAA DOA	EYENG MRO	EYEng UAEPA
EYEng MRO (TPM 2-10)	EYENG MRO	EYEng
EYEng EASA DOA	EYENG EASA Part 21G	EYEng PO EPA
EYEng EASA DOA	EXTERNAL	EPA [GN3-II]
EYEng GCAA DOA	EXTERNAL	UAEPA [GN3-II]

- [1] FOR INTERIOR PLACARD, USE GCS COLOR SPECIFICATION, UNLESS OTHERWISE STATED.
- [2] ALL DIMENSIONS ARE IN MILLIMETERS, UNLESS OTHERWISE STATED.
- [3] PLACARD PART MARKING IS TO BE DONE AS FOLLOWS:
 - i) FOR PART FABRICATED BY EYeng.
PART MARKING IS TO BE DONE AS PER EYeng TPM 5-28, INCLUDING WHEN APPROVED UNDER EYeng EASA DOA OR EYeng GCAA DOA OR EYeng MRO.
 - ii) FOR PART FABRICATED BY EXTERNAL MANUFACTURER (OTHER THAN EYeng) PART MARK WITH "EPA" WHEN APPROVED UNDER EYeng EASA DOA OR WITH "UAE PA" WHEN APPROVED UNDER EYeng GCAA DOA AND ADDITIONALLY MARK THE NAME, TRADEMARK, OR SYMBOL IDENTIFYING THE MANUFACTURER.
 - iii) PART MARKING FONT TYPE "ARIAL".
- [4] FOR EXTERIOR PLACARD & STENCIL, INSTALL APPLICATOR P/N: ATPTPT1000P ON THE PRINTED SIDE BEFORE PACKING.

GENERAL NOTES CONTINUATION :	
[5]	PART NUMBER AND PART MARKING PLACEMENT ARE SHOWN AS AN EXAMPLE AND FOR ILLUSTRATION PURPOSE ONLY. IT DOESNT DICTATE THE EXACT PLACEMENT OF THE PART NUMBER AND PART MARKING.
[6]	NOT ALLOWED TO USE TO FABRICATE PLACARD WITH SIZE OVER 1 FT ² UNLESS OTHERWISE STATED.
[7]	THE MANUFACTURER WILL INCLUDE THE PART MARKING DETAILS PRIOR TO PRINTING DEPENDING ON THE APPROVAL DATA AND THE MANUFACTURER. THE APPLICABLE PART MARKING DETAILS ARE SHOWN IN PART MARKING TABLE.
[8]	REFER TO FONT DETAIL TABLE FOR FONT TYPE.

METRIC		INCHES	
Dimension	Tolerances	Dimension	Tolerances
0-5	±0.5	0-0.2	±0.020
6-200	±1	0.21-8	±0.040
201-700	±1.5	8.1-27.5	±0.060
701-1500	±2	27.6-59	±0.078
1500-2000	±2.5	59.1-78.7	±0.099

FONT No.	FONT TYPE
1	Alte DIN 1451 Mittelschrift
2	DINNext LT ARABIC
3	ARIAL (ARABIC)






TABLE 1			
A/C TYPE	EYEng EWR/TR / OTHER	DESCRIPTION	APPROVED DATA (DC / MB / PA / EI / EO / OTHER)
A350-1041	EYEng/EWR/0223/3812	DECAL MANUFACTURING	DA5-23111735-DC01

① IF APPROVED DATA STARTS WITH LETTER "G" IT IS GCAA APPROVED "E" IT IS EASA APPROVED & "D" IT IS DUAL RELEASE EASA/GCAA APPROVED.


② REFER TO AI FILE SUPPLIED (REF A511351610_REV--AI)

[illegible][illegible]

<input checked="" type="checkbox"/>	DOA Ref. EASA.21J.163 SEE TABLE 1
<input checked="" type="checkbox"/>	DOA Ref. UAE.21J.002 SEE TABLE 1
<input type="checkbox"/>	OTHER

<p>DRAWN BY:</p>  <p>RAMON CASTRO</p>	<p>CHECKED BY :</p>  <p>JOWELL FLORES</p>
<p>LANGUAGE APPROVAL:</p>  <p>TALAL AL JAWALI</p>	<p>CHECKED BY ENGINEER:</p>  <p>NUR EKO BUDIYANTO</p>
<p>APPROVAL SIGNATORY:</p>  <p>PAUL MORALES</p>	<p>DATE:</p> <p>27-FEB-2023 (DD-MMM-YYYY)</p>

ETIHAD AIRWAYS ENGINEERING
DESIGN, ENGINEERING AND INNOVATION
ABU DHABI, UNITED ARAB EMIRATES

TITLE:		<p>INTERIOR MARKINGS</p> <p>A350</p> <p>(CARGO)</p>	
PLACARD / MARKING DRAWING NO. <p>A511351610</p>			REV LTR <p>--</p>
SCALE: SCALED AS INDICATED. REFER TO EPS FILE			SHEET <u>1</u> OF <u>22</u>



ITEM-018



ITEM-019



ITEM-020



ITEM-021



ITEM-022



ITEM-023



ITEM-024



ITEM-025



ITEM-026



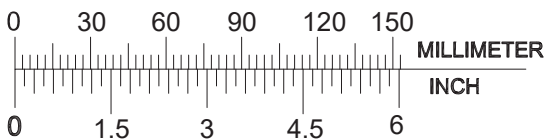
ITEM-027



ITEM-028



ITEM-029



A511351610		REV. LTR	
		--	SHEET 4

REVISIONS						
SHT/ZONE	REV LTR	DESCRIPTION	DATE (DD-MMM-YYYY)	DRAWN BY:	CHECKED BY: ENGINEER	APPROVED BY:
ALL	--	ORIGINAL ISSUE (EWR : EYEng/EWR/0223/3812)	27-FEB-2023	RAMON CASTRO	NUR EKO BUDIYANTO	PAUL MORALES

D

C

B

A

PLACARD / MARKING DRAWING NO.				REV LTR	SHEET
A511351610				--	22
132	131	130	129	128	127
EYEng/TS/8660				ISSUE 13	DEC 2021