

	INPUT STATUS					
INPUT	DESCRIPTION	STATUS	INPUT	DESCRIPTION	STATUS	
ХO	EMERGENCY STOP		X20	AIR PRESSURE 1	•	
X1	CYCLE START PB1		X21	VACCUME MID		
X2	RESET		X22	TILT SENSOR SLIDE HOME		
ХЗ	CYCLE START PB2	•	X23	TILT SENSOR SLIDE FRD		
X4	TILT SENSOR UP		X24	CLAMP HOME		
X5	TILT SENSOR UP		X25	AIR PRESSURE 2		
Х6	VACCUME DOWN		X26	JOYSTICK X1 DOWN CLOSE		
Х7	VACCUME UP		X27	JOYSTICK Y1 DOWN OPEN		



NEXT

	INPUT STATUS					
INPUT	DESCRIPTION	STATUS	INPUT	DESCRIPTION	STATUS	
X30	JOYSTICK X2 DOWN OPEN		X40	LH TILT SLIDE POSITION		
X31	JOYSTICK Y2 DOWN CLOSE		X41	RH TILT SLIDE POSITION		
X32	PUNCH		X42	SPARE	0	
хээ	LH FIXTURE POSITION		X43	SPARE	•	
X34	RH FIXTURE POSITION		X44	SPARE	0	
X35	RH MECH. SLIDE POSITION		X45	SPARE		
X36	LH MECH. SLIDE POSITION		X46	SPARE		
х37	REJECTION BOX		X47	SPARE		



NEXT

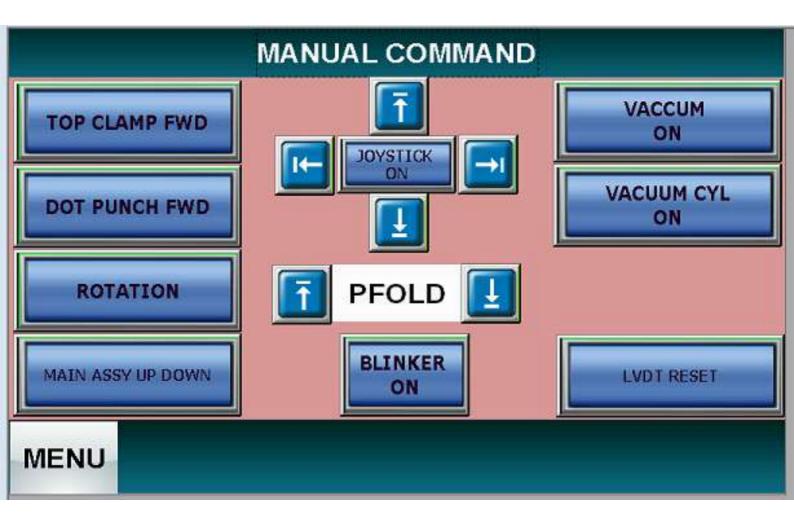
OUT STATUS						
OUTPUT	DESCRIPTION	STATUS	OUTPUT	DESCRIPTION	STATUS	
YO	D CLAMP		Y20	AIR ON UP & DOWN		
Y1	CLAMP		¥21	ROTATING CYLINDER		
¥2	TILT SENSOR CYCLE SLIDE FR D		¥22	ROTATING CYLINDER HOM		
Y3	TILT SENSOR CYCLE SLIDE RE V		Y23	PUNCH		
¥4	SPARE		¥24	X-Y JOYSTICK CYCL UP		
Y5	SPARE		Y25	X-Y JOYSTICK CYCL DOWN		
Y6	SPARE		Y26	VACCUME UP/DOWN	•	
¥7.	SPARE		¥27	VACCUME		



NEXT

40		OUT S	STATUS		
OUTPUT	DESCRIPTION	STATUS	OUTPUT	DESCRIPTION	STATUS
Y30	SPARE		Y40	SPARE	
Y31	RED TOWER LAMP		Y41	SPARE	
¥32	YELLOW TOWER LAMP		¥42	SPARE	
Y33	GREEN TOWER LAMP		¥43	SPARE	
¥34	POLARITY		¥44	SPARE	
Y35	MOTOR 1		¥45	SPARE	
Y36	MOTOR 2		¥46	SPARE	
¥37	SPARE		¥47	SPARE	





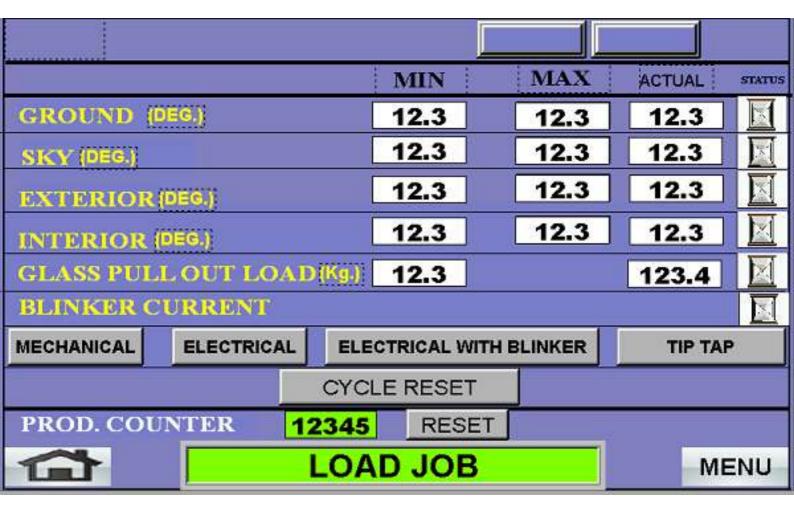
ELECTRICAL LH

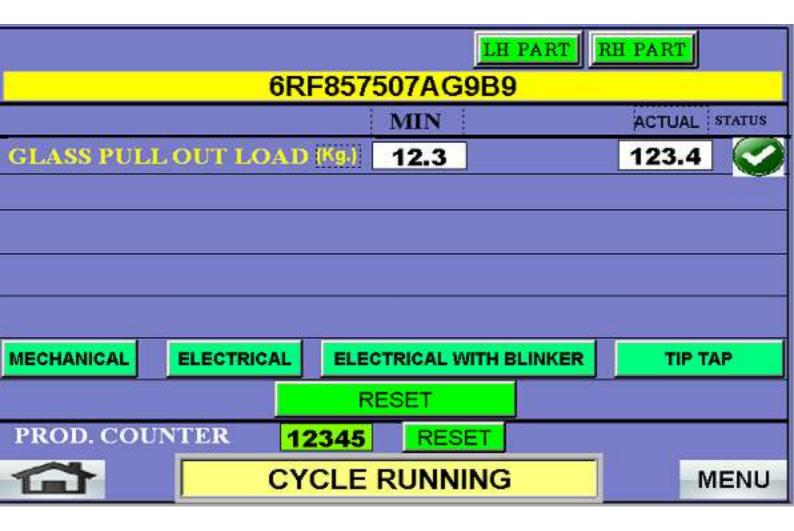
MECHANICAL LH

ELECTRICAL RH

MECHANICAL RH







LH CALIBRATION OF ELECTICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED	ADD LH	FINAL
LEFT	12345	##.##	12.3	#.#	12.3
RIGHT	12345	##.##	12.3	#.#	12.3
BACK	12345	##.##	12.3	#.#	12.3
FRONT	12345	##.##	12.3	#.#	12.3
LOAD CELL	12345	###.##	12.3	##.#	12.3



LH CALIBRATION OF MECHNICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED	ADD LH	FINAL
LEFT	12345	##.##	12.3	#.#	12.3
RIGHT	12345	##.##	12.3	#.#	12.3
BACK	12345	##.##	12.3	#.#	12.3
FRONT	12345	##.##	12.3	#.#	12.3
LOAD CELL	12345	###.##	12.3	##.#	12.3
			the same division of		



RH CALIBRATION OF ELECTICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED	ADD RH	FINAL
LEFT	12345	##.##	12.3	#.#	12.3
RIGHT	12345	##.##	12.3	#.#	12.3
BACK	12345	##.##	12.3	#.#	12.3
FRONT	12345	##.##	12.3	#.#	12.3
LOAD CELL	12345	###.##	12.3	##.#	12.3



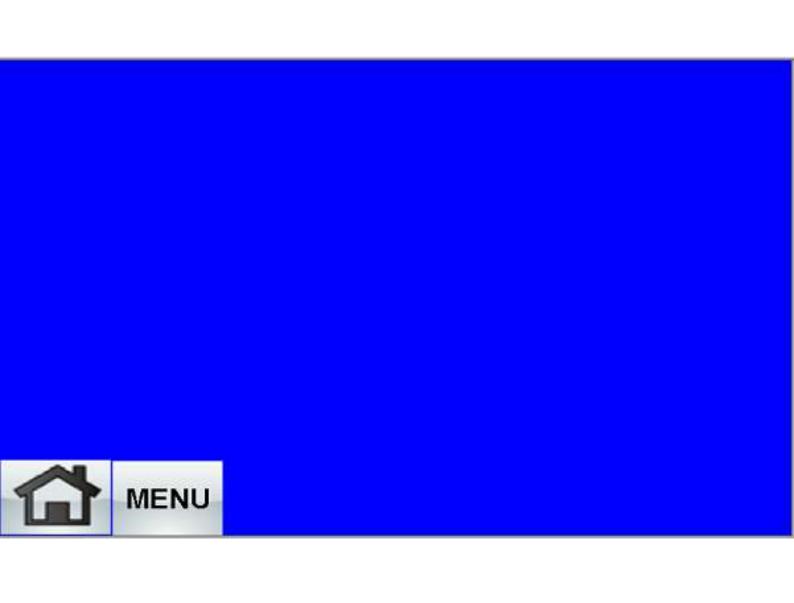
MENU

ELECTRIC MIRROR SETTING

	MIN	MAX
GROUND	##.#	##.#
SKY	##.#	##.#
EXTERIOR	##.#	##.#
INTERIOR	##.#	##.#
PULL LOAD	###.#	###.#
ACTUAL PULL LOAD	123.4 K	g

MENU TIME/DATE

MANUAL MIRROR SETTING



MANUAL MIRROR SETTING

	MIN	MAX	
GROUND	##.#	##.#	
SKY	##.#	##.#	ø
INTERIOR	##.#	##.#	0
EXTERIOR	##.#	##.#	
PULL LOAD	##.#	##.#	KG
ACTUAL PULL LOAD	12.3 K	g	

MENU

ELECTRIC MIRROR SETTING

RH CALIBRATION OF MECHNICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED	ADD RH	FINAL
LEFT	12345	##.##	12.3	#.#	12.3
RIGHT	12345	##.##	12.3	#.#	12.3
BACK	12345	##.##	12.3	#.#	12.3
FRONT	12345	##.##	12.3	#.#	12.3
LOAD CELL	12345	###.##	12.3	##.#	12.3





TORISHICODE.