

dd/mm/yy

HH:MM:SS

WELCOME
TO
END OF LINE TESTING MACHINE
STATION

BY

ACCURATE AUTOMATION

MECHANICAL

ELECTRICAL

ELECTRICAL WITH BLINKER

TIP TAP

PROJECT DONE BY ACCURATE AUTOMATION CONTACT NO: 09767574787

MAIN MENU

LOAD JOB

CYCLE RESET

MAIN MENU

INPUT LIST

OUTPUT LIST

ADMIN SETTING
















AUTO STATUS

MANUAL

TIPTAP STATUS



INPUT STATUS

INPUT	DESCRIPTION	STATUS	INPUT	DESCRIPTION	STATUS
X0	EMERGENCY STOP		X20	AIR PRESSURE 1	
X1	CYCLE START PB1		X21	VACCUME MID	
X2	RESET		X22	TILT SENSOR SLIDE HOME	
X3	CYCLE START PB2		X23	TILT SENSOR SLIDE FRD	
X4	TILT SENSOR UP		X24	CLAMP HOME	
X5	TILT SENSOR UP		X25	AIR PRESSURE 2	
X6	VACCUME DOWN		X26	JOYSTICK X1 DOWN CLOSE	
X7	VACCUME UP		X27	JOYSTICK Y1 DOWN OPEN	



















MENU

CALIBRATION

NEXT

INPUT STATUS

INPUT	DESCRIPTION	STATUS	INPUT	DESCRIPTION	STATUS
X30	JOYSTICK X2 DOWN OPEN		X40	LH TILT SLIDE POSITION	
X31	JOYSTICK Y2 DOWN CLOSE		X41	RH TILT SLIDE POSITION	
X32	PUNCH		X42	SPARE	
X33	LH FIXTURE POSITION		X43	SPARE	
X34	RH FIXTURE POSITION		X44	SPARE	
X35	RH MECH. SLIDE POSITION		X45	SPARE	
X36	LH MECH. SLIDE POSITION		X46	SPARE	
X37	REJECTION BOX		X47	SPARE	



MENU

CALIBRATION

NEXT

OUT STATUS

OUTPUT	DESCRIPTION	STATUS	OUTPUT	DESCRIPTION	STATUS
Y0	D CLAMP		Y20	AIR ON UP & DOWN	
Y1	CLAMP		Y21	ROTATING CYLINDER	
Y2	TILT SENSOR CYCLE SLIDE FR D		Y22	ROTATING CYLINDER HOM E	
Y3	TILT SENSOR CYCLE SLIDE RE V		Y23	PUNCH	
Y4	SPARE		Y24	X-Y JOYSTICK CYCL UP	
Y5	SPARE		Y25	X-Y JOYSTICK CYCL DOWN	
Y6	SPARE		Y26	VACCUME UP/DOWN	
Y7	SPARE		Y27	VACCUME	



















MENU

CALIBRATION

NEXT

OUT STATUS

OUTPUT	DESCRIPTION	STATUS	OUTPUT	DESCRIPTION	STATUS
Y30	SPARE		Y40	SPARE	
Y31	RED TOWER LAMP		Y41	SPARE	
Y32	YELLOW TOWER LAMP		Y42	SPARE	
Y33	GREEN TOWER LAMP		Y43	SPARE	
Y34	POLARITY		Y44	SPARE	
Y35	MOTOR 1		Y45	SPARE	
Y36	MOTOR 2		Y46	SPARE	
Y37	SPARE		Y47	SPARE	



CALIBRATION

BACK

MANUAL COMMAND

TOP CLAMP FWD

DOT PUNCH FWD

ROTATION

MAIN ASSY UP DOWN



JOYSTICK
ON



PFOLD



BLINKER
ON

VACCUM
ON

VACUUM CYL
ON

LVDT RESET

MENU

ELECTRICAL LH

MECHANICAL LH

ELECTRICAL RH

MECHANICAL RH



	MIN	MAX	ACTUAL	STATUS
GROUND (DEG.)	12.3	12.3	12.3	
SKY (DEG.)	12.3	12.3	12.3	
EXTERIOR (DEG.)	12.3	12.3	12.3	
INTERIOR (DEG.)	12.3	12.3	12.3	
GLASS PULL OUT LOAD (Kg.)	12.3		123.4	
BLINKER CURRENT				

MECHANICAL

ELECTRICAL

ELECTRICAL WITH BLINKER

TIP TAP

CYCLE RESET

PROD. COUNTER

12345

RESET

LOAD JOB

MENU

LH PART

RH PART

6RF857507AG9B9

MIN

ACTUAL

STATUS

GLASS PULL OUT LOAD (Kg.)

12.3

123.4



MECHANICAL

ELECTRICAL

ELECTRICAL WITH BLINKER

TIP TAP

RESET

PROD. COUNTER

12345

RESET



CYCLE RUNNING

MENU

LH CALIBRATION OF ELECTRICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED	ADD LH		FINAL
LEFT	12345	##.##	12.3	#. #		12.3
RIGHT	12345	##.##	12.3	#. #		12.3
BACK	12345	##.##	12.3	#. #		12.3
FRONT	12345	##.##	12.3	#. #		12.3
LOAD CELL	12345	###.##	12.3	##. #		12.3



MENU

BACK

LH CALIBRATION OF MECHNICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED	ADD LH		FINAL
LEFT	12345	##.##	12.3	#. #		12.3
RIGHT	12345	##.##	12.3	#. #		12.3
BACK	12345	##.##	12.3	#. #		12.3
FRONT	12345	##.##	12.3	#. #		12.3
LOAD CELL	12345	###.##	12.3	##. #		12.3



MENU

BACK

RH CALIBRATION OF ELECTRICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED		ADD RH	FINAL
LEFT	12345	##.##	12.3		#. #	12.3
RIGHT	12345	##.##	12.3		#. #	12.3
BACK	12345	##.##	12.3		#. #	12.3
FRONT	12345	##.##	12.3		#. #	12.3
LOAD CELL	12345	###.##	12.3		##. #	12.3



MENU

BACK

ELECTRIC MIRROR SETTING

	MIN	MAX
GROUND	##.##	##.##
SKY	##.##	##.##
EXTERIOR	##.##	##.##
INTERIOR	##.##	##.##
PULL LOAD	###.##	###.##
ACTUAL PULL LOAD	123.4	Kg

MENU

TIME/DATE

MANUAL MIRROR
SETTING



MENU

MANUAL MIRROR SETTING

	MIN	MAX	
GROUND	##.#	##.#	0
SKY	##.#	##.#	0
INTERIOR	##.#	##.#	0
EXTERIOR	##.#	##.#	0
PULL LOAD	##.#	##.#	KG
ACTUAL PULL LOAD	12.3	Kg	

MENU

ELECTRIC MIRROR
SETTING

RH CALIBRATION OF MECHNICAL ORVM

DIR	COUNT	FACTOR	CALIBRATED		ADD RH	FINAL
LEFT	12345	##.##	12.3		#. #	12.3
RIGHT	12345	##.##	12.3		#. #	12.3
BACK	12345	##.##	12.3		#. #	12.3
FRONT	12345	##.##	12.3		#. #	12.3
LOAD CELL	12345	###.##	12.3		##. #	12.3



MENU

BACK

dd.mm.yy

TORISHI CODE
[99/04/99 JOCNCS9,123]