OP_10 RECIEVED [DB1]

OP_10 RECIEVED Properties							
General							
Name	OP_10 RECIEVED	**Number**	1	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP10 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP10 CURRENT STATION NG	Bool	false	False	True	True	True	False		

OP_10 SEND [DB4]

OP_10 SEND Properties									
General									
Name	OP_10 SEND	**Number**	4	**Type**	DB	**Language**	DB		
Numbering	Automatic								
Information									
Title		**Author**		**Comment**		**Family**			
Version	0.1	**User-defined ID**							

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/ OPC UA/ Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP10 SEARCH	Bool	false	False	True	True	True	False		
OP10 DATA SAVE	Bool	false	False	True	True	True	False		
OP10 BARCODE	String	' '	False	True	True	True	False		
OP10 LEAK RATE	Real	0.0	False	True	True	True	False		
OP10 FINAL RESULT	String	' '	False	True	True	True	False		

OP_20 RECIEVED [DB2]

OP_20 RECIEVED Properties							
General							
Name	OP_20 RECIEVED	**Number**	2	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/ OPC UA/ Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP20 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP20 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP10 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP10 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP10 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_20 SEND [DB12]

OP_20 SEND Properties							
General							
Name	OP_20 SEND	Number	12	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP20 SEARCH	Bool	false	False	True	True	True	False		
OP20 DATA SAVE	Bool	false	False	True	True	True	False		
OP20 BARCODE	String	' '	False	True	True	True	False		
OP -20 LOWER BEARING DIS-PLACEMENT	Real	0.0	False	True	True	True	False		
OP -20 LOWER BEARING LOAD	Real	0.0	False	True	True	True	False		
OP20 BOTTOM CAMERA STA-TUS	String	' '	False	True	True	True	False		
OP -20 LOWER BEARING RE-SULT	String	' '	False	True	True	True	False		
OP -20 UPPER BEARING DIS-PLACEMENT	Real	0.0	False	True	True	True	False		
OP - 20 UPPER BEARING LOAD	Real	0.0	False	True	True	True	False		
OP - 20 UPPER SIM STATUS	String	' '	False	True	True	True	False		
OP -20 UPPER CAMERA STATUS	String	' '	False	True	True	True	False		
OP - 20 UPPER BERAING RE-SULT	String	' '	False	True	True	True	False		
OP-20 FINAL RESULT	String	' '	False	True	True	True	False		

OP_30 RECIEVED [DB3]

OP_30 RECIEVED Properties							
General							
Name	OP_30 RECIEVED	**Number**	3	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP30 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP30 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP20 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP20 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP20 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_30 SEND [DB13]

OP_30 SEND Properties								
General								
Name	OP_30 SEND	**Number**	13	**Type**	DB	**Language**	DB	
Numbering	Automatic							
Information								
Title		**Author**		**Comment**		**Family**		
Version	0.1	**User-defined ID**						

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP30 SCAN	Bool	false	False	True	True	True	False		
OP30 DATA SAVE	Bool	false	False	True	True	True	False		
OP30 BARCODE	String	' '	False	True	True	True	False		
OP30 DISPLACEMENT	Real	0.0	False	True	True	True	False		
OP30 LOAD	Real	0.0	False	True	True	True	False		
OP30 MIDDLE GEAR SHAFT STATUS	String	' '	False	True	True	True	False		
FINAL RESULT	String	' '	False	True	True	True	False		

OP_40 RECIEVED [DB5]

OP_40 RECIEVED Properties								
General								
Name	OP_40 RECIEVED	**Number**	5	**Type**	DB	**Language**	DB	
Numbering	Automatic							
Information								
Title		**Author**		**Comment**		**Family**		
Version	0.1	**User-defined ID**						

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP40 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP40 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP30 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP30 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP30 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_40 SEND [DB14]

OP_40 SEND Properties

General

Name	OP_40 SEND	Number	14	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP40 SCAN	Bool	false	False	True	True	True	False		
OP40 DATA SAVE	Bool	false	False	True	True	True	False		
OP40 BARCODE	String	' '	False	True	True	True	False		
OP40 SCREW1 DATA	String	' '	False	True	True	True	False		
OP40 SCREW1 STATUS	Real	0.0	False	True	True	True	False		
OP40 SCREW2 DATA	Real	0.0	False	True	True	True	False		
OP40 SCREW2 STATUS	String	' '	False	True	True	True	False		
OP40 DISPLACEMENT	Real	0.0	False	True	True	True	False		
OP40 LOAD	Real	0.0	False	True	True	True	False		
FINAL RESULT	String	' '	False	True	True	True	False		
TOP BEARING CAMERA STAUS	String	' '	False	True	True	True	False		

OP_50 RECIEVED [DB6]

OP_50 RECIEVED Properties							
General							
Name	OP_50 RECIEVED	**Number**	6	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP50 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP50 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP40 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP40 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP40 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_50 SEND [DB15]

OP_50 SEND Properties								
General								
Name	OP_50 SEND	**Number**	15	**Type**	DB	**Language**	DB	
Numbering	Automatic							
Information								
Title		**Author**		**Comment**		**Family**		
Version	0.1	**User-defined ID**						

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP50 SCAN	Bool	false	False	True	True	True	False		
OP50 DATA SAVE	Bool	false	False	True	True	True	False		
OP50 BARCODE	String	''	False	True	True	True	False		
OP50 SCREW1 DATA	String	''	False	True	True	True	False		
OP50 SCREW1 STATUS	Real	0.0	False	True	True	True	False		
OP50 SCREW2 DATA	Real	0.0	False	True	True	True	False		
OP50 SCREW2 STATUS	String	''	False	True	True	True	False		
OP50 SCREW3 DATA	Real	0.0	False	True	True	True	False		
OP50 FINAL RESULT	String	''	False	True	True	True	False		

OP_60 RECIEVED [DB7]

OP_60 RECIEVED Properties							
General							
Name	OP_60 RECIEVED	**Number**	7	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP60 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP60 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP50 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP50 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP50 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_60 SEND [DB16]

OP_60 SEND Properties							
General							
Name	OP_60 SEND	**Number**	16	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP60 SCAN	Bool	false	False	True	True	True	False		
OP60 DATA SAVE	Bool	false	False	True	True	True	False		
OP60 BARCODE	String	' '	False	True	True	True	False		
OP60 SCREW1 DATA	Real	0.0	False	True	True	True	False		
OP60 SCREW1 STATUS	String	' '	False	True	True	True	False		
OP60 SCREW2 DATA	Real	0.0	False	True	True	True	False		
OP60 SCREW2 STATUS	String	' '	False	True	True	True	False		
OP60 SCREW3 DATA	Real	0.0	False	True	True	True	False		
OP60 SCREW3 STATUS	String	' '	False	True	True	True	False		
OP60 SCREW4 DATA	Real	0.0	False	True	True	True	False		
OP60 SCREW4 STATUS	String	' '	False	True	True	True	False		
OP60 SCREW5 DATA	Real	0.0	False	True	True	True	False		
OP60 SCREW5 STATUS	String	' '	False	True	True	True	False		
OP60 SCREW6 DATA	Real	0.0	False	True	True	True	False		
0P60 FINAL RESULT	String	' '	False	True	True	True	False		

OP_70 RECIEVED [DB8]

OP_70 RECIEVED Properties							
General							
Name	OP_70 RECIEVED	**Number**	8	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP70 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP70 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP60 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP60 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP60 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_70 SEND [DB17]

OP_70 SEND Properties							
General							
Name	OP_70 SEND	**Number**	17	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP70 SCAN	Bool	false	False	True	True	True	False		
OP70 DATA SAVE	Bool	false	False	True	True	True	False		
OP70 BARCODE	String	''	False	True	True	True	False		
OP70 SENSOR MIN VLTG	Real	0.0	False	True	True	True	False		
OP70 SENSOR MAX VLTG	Real	0.0	False	True	True	True	False		
OP70 FINAL RESULT	String	''	False	True	True	True	False		

OP_80 RECIEVED [DB9]

OP_80 RECIEVED Properties							
General							
Name	OP_80 RECIEVED	**Number**	9	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP80 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP80 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP70 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP70 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP70 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_80 SEND [DB18]

OP_80 SEND Properties							
General							
Name	OP_80 SEND	**Number**	18	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/ OPC UA/ Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP80 SCAN	Bool	false	False	True	True	True	False		
OP80 DATA SAVE	Bool	false	False	True	True	True	False		
OP80 BARCODE	String	' '	False	True	True	True	False		
OP80 DISPENSING	String	' '	False	True	True	True	False		
OP80 LOAD	Real	0.0	False	True	True	True	False		
OP80 FINAL RESULT	String	' '	False	True	True	True	False		

OP_90 RECIEVED [DB10]

OP_90 RECIEVED Properties								
General								
Name	OP_90 RECIEVED	**Number**	10	**Type**	DB	**Language**	DB	
Numbering	Automatic							
Information								
Title		**Author**		**Comment**		**Family**		
Version	0.1	**User-defined ID**						

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/ OPC UA/ Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP90 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP90 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP80 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP80 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP80 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_90 SEND [DB19]

OP_90 SEND Properties							
General							
Name	OP_90 SEND	**Number**	19	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ- able from HMI/ OPC UA/ Web API	Visible in HMI engi- neering	Setpoint	Supervi- sion	Comment
▼ Static									
OP90 SCAN	Bool	false	False	True	True	True	False		
OP90 DATA SAVE	Bool	false	False	True	True	True	False		
OP90 BARCODE	String	' '	False	True	True	True	False		
OP90 SEAT LT DATA	Real	0.0	False	True	True	True	False		
OP90 SEAT STATUS	Real	0.0	False	True	True	True	False		
OP90 STEAM LT DATA	Real	0.0	False	True	True	True	False		
OP90 FINAL RESULT	Real	0.0	False	True	True	True	False		

OP_100 RECIEVED [DB11]

OP_100 RECIEVED Properties							
General							
Name	OP_100 RECIEVED	**Number**	11	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/ OPC UA/ Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP100 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP100 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP90 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
OP90 PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
OP90 PREVIOUS STATION NG	Bool	false	False	True	True	True	False		

OP_100 SEND [DB20]

OP_100 SEND Properties							
General							
Name	OP_100 SEND	Number	20	Type	DB	Language	DB
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP100 SCAN	Bool	false	False	True	True	True	False		
OP100 DATA SAVE	Bool	false	False	True	True	True	False		
OP100 BARCODE	String	''	False	True	True	True	False		
OP100 SENSOR O/P OPEN V	Real	0.0	False	True	True	True	False		
OP100 START OF CLOSE SEN-SOR V	Real	0.0	False	True	True	True	False		
OP100 SENSOR O/P FULL CLOSE V	Real	0.0	False	True	True	True	False		
OP100 RESPONSE TIME FWD (MSEC)	Time	T#0ms	False	True	True	True	False		
OP100 RESPONSE TIME REV (MSEC)	Time	T#0ms	False	True	True	True	False		
OP100 MOTOR V START OF CLOSE A	Real	0.0	False	True	True	True	False		
OP100 MOTOR V FULL CLOSE B	Real	0.0	False	True	True	True	False		
OP100 MOTOR V STARTBACK C	Real	0.0	False	True	True	True	False		
OP100 MOTOR V FULL OPEN D	Real	0.0	False	True	True	True	False		
OP100 MOTOR RMS CURRENT A	Real	0.0	False	True	True	True	False		
OP100 FINAL RESULT	Real	0.0	False	True	True	True	False		

OP_110 RECIVED [DB22]

OP_110 RECIVED Properties

General

Name	OP_110 RECIVED	Number	22	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
OP110 CURRENT STATION NG	Bool	false	False	True	True	True	False		
OP110 CURRENT STATION OK	Bool	false	False	True	True	True	False		
OP100 PREVIOUS STATION NOT FOUND	Bool	false	False	True	True	True	False		
ALL PREVIOUS STATION OK	Bool	false	False	True	True	True	False		
ALL PREVIOUS STATION NG	Bool	false	False	True	True	True	False		
OP110 DATA SAVE	Bool	false	False	True	True	True	False		

OP_110 SEND [DB21]

OP_110 SEND Properties									
General									
Name	OP_110 SEND	**Number**	21	**Type**	DB	**Language**	DB		
Numbering	Automatic								
Information									
Title		**Author**		**Comment**		**Family**			
Version	0.1	**User-defined ID**							

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/ OPC UA/ Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
OP100 SCAN	Bool	false	False	True	True	True	False		
OP100 DATA SAVE	Bool	false	False	True	True	True	False		
OP100 BARCODE	String	''	False	True	True	True	False		
OP100 SEARCH	String	''	False	True	True	True	False		