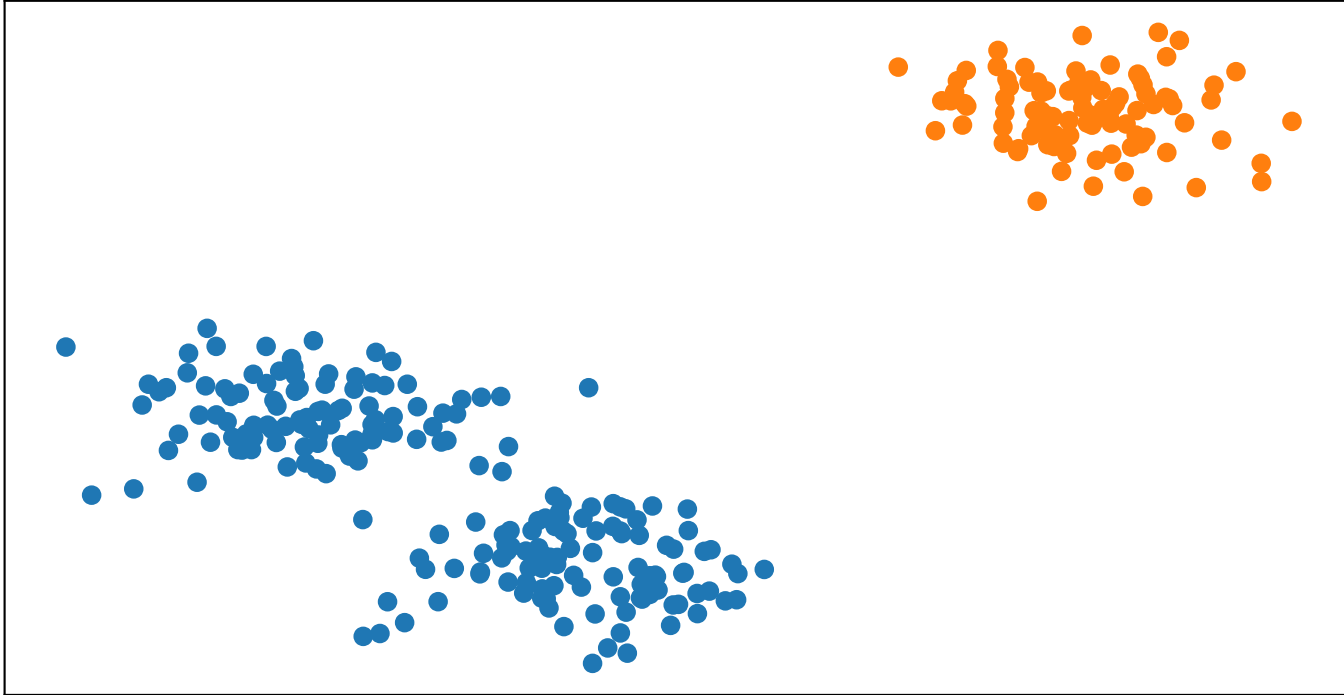
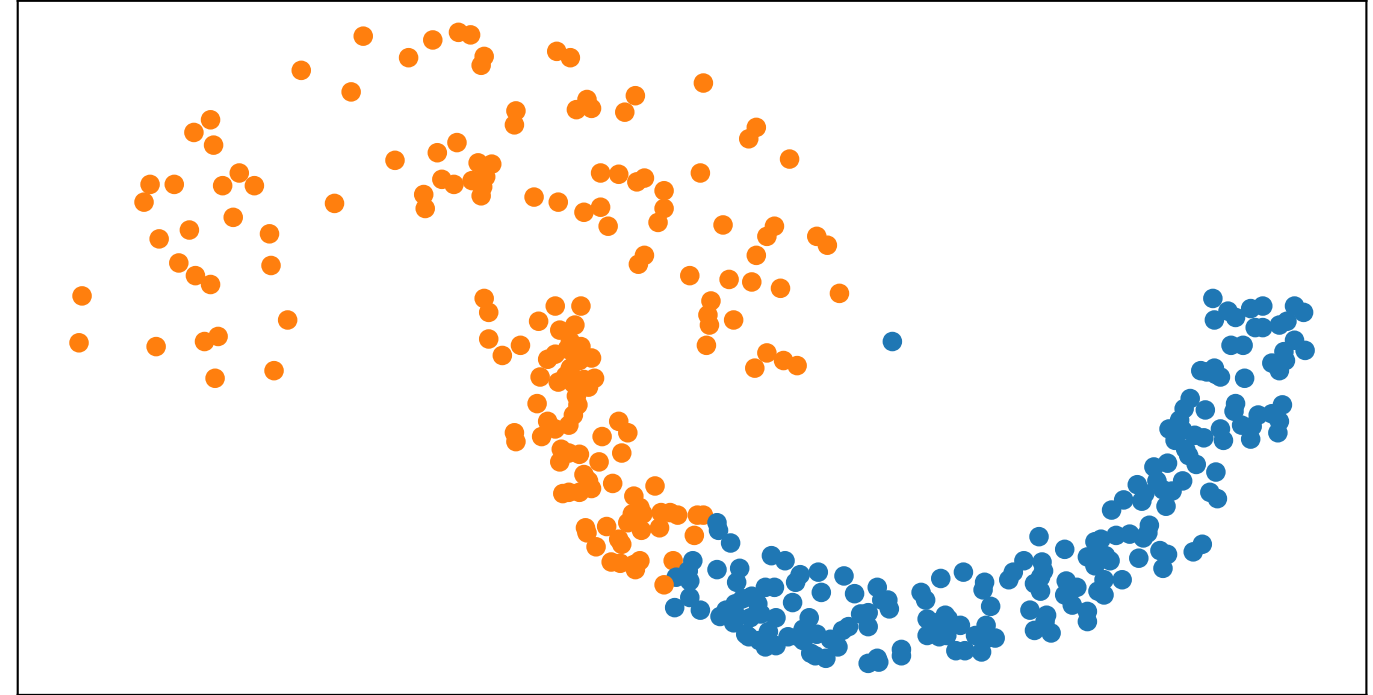


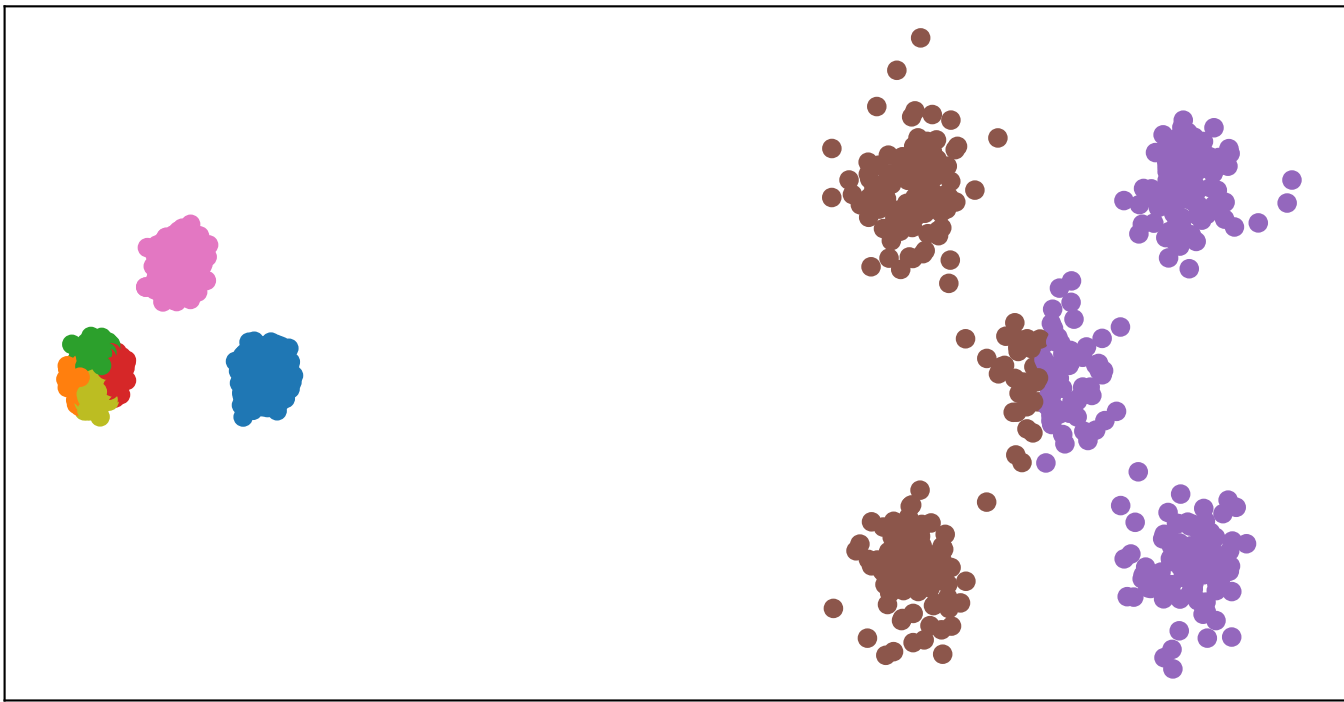
Wrong k



Non-spherical shape



Unbalanced cluster sizes



Different variance in clusters

