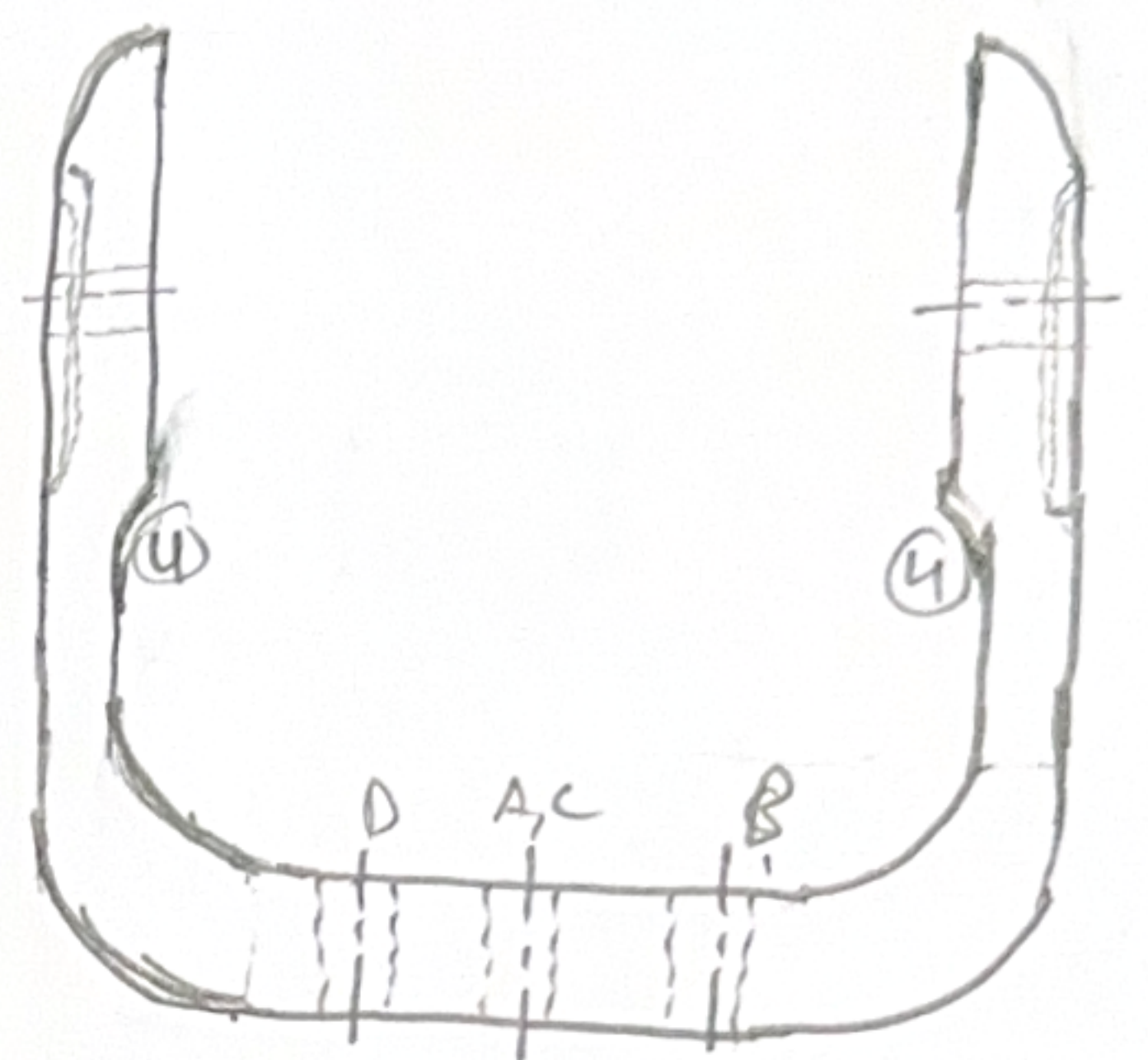
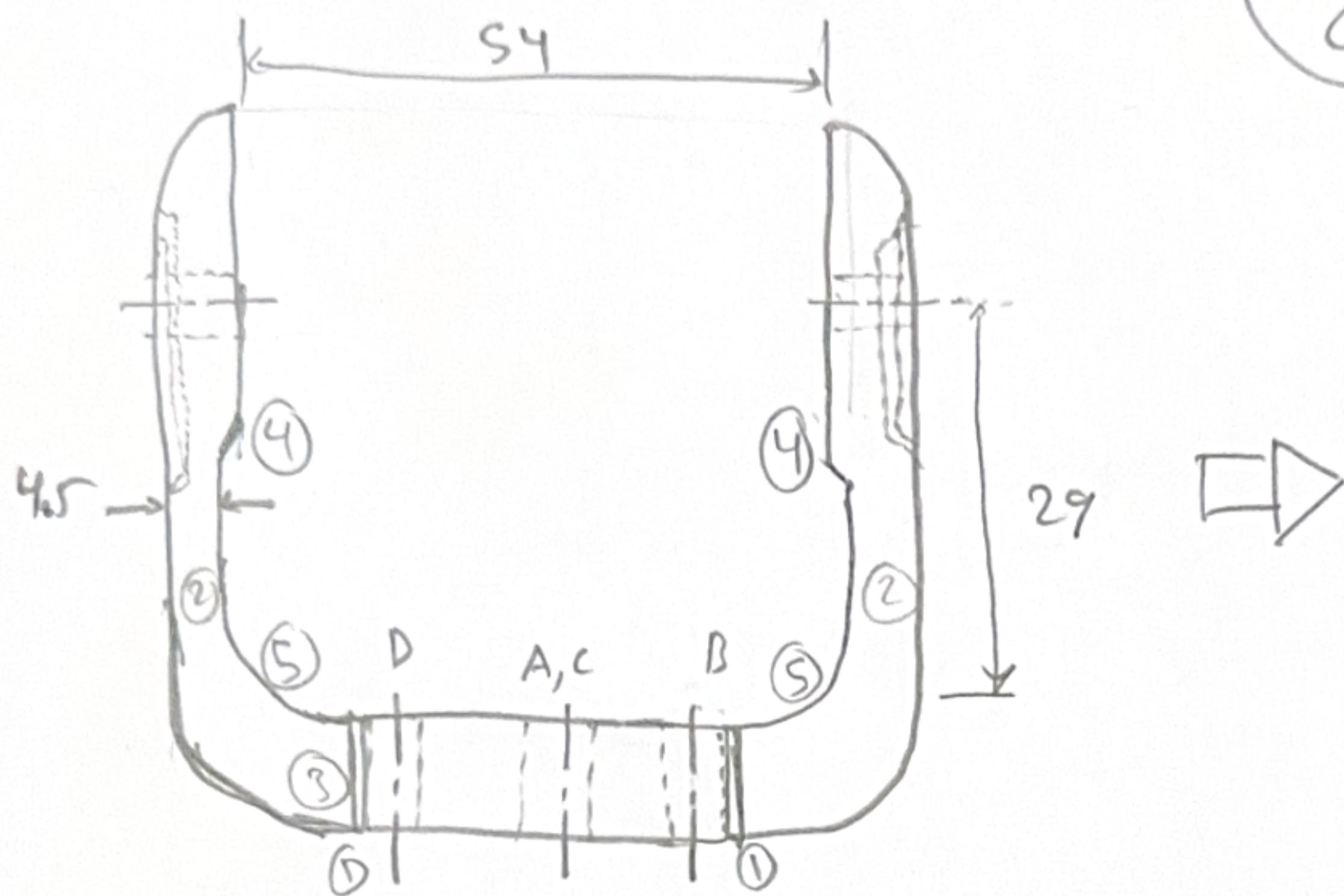


2



- ④ Remove the chamber at ④ and replace it with fillet to reduce stress.
- ⑤ B&D were moved away from the fillet ⑤ to avoid failures due to tensile stress and less than adequate <sup>bolt</sup> torque.