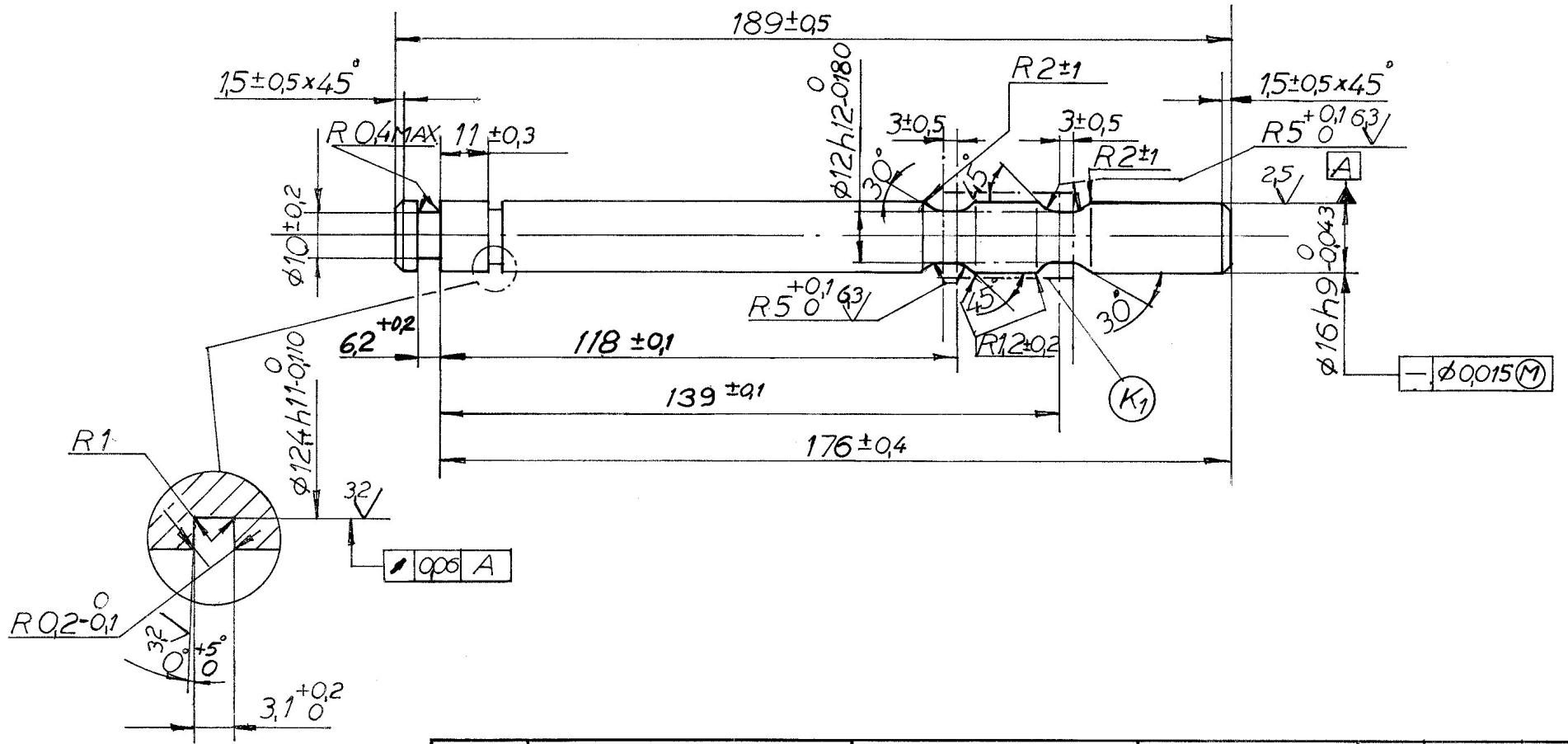


8 7 6 5 4 3 2 1

100
90
80
70
60
50
40
30
20
10
0

Material				Scale
45S20K				
Heat treatment of blank				
Heat treatment				
125	✓			
6,3	✓			
32	✓			
2,5	✓			
C		Carb./Hard. depth	MIN. 1	
Temper temp.		Surface	HRC	
Hardness after tempering		Heart	H	
		K ₁	K ₁	Place
		K ₁	K ₁	
		K	K	

1.60.01.548

MICROGEAR