


	Material 45S20K				Scale 1:1	
	Heat treatment of blank					
125 ✓ 63 (✓) 32 (✓) 25 (✓)	Heat treatment DI					
	°C	Carb./Hard. depth MIN. 1	(K1)			1.60.01.548
		Surface	(K1)			
		Heart	(K)			
Tempering temp.	Hardness after tempering 56±2 HRC				MICROGEAR	
	H					