

A Venn diagram consisting of three overlapping circles. The top circle is pink and labeled 'Maintenance (Breaks, Operations)'. The bottom-left circle is green and labeled 'Production (Availability)'. The bottom-right circle is purple and labeled 'Resources (Time, Workforce, Competence, Training)'. The central area where all three circles overlap is labeled 'INTEGRATED MAINTENANCE'.

Maintenance  
(Breaks,  
Operations)

INTEGRATED  
MAINTENANCE

Production  
(Availability)

Resources  
(Time,  
Workforce,  
Competence,  
Training)