

Introducción a los drones DIY

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24 de octubre en *EL EVENTO* UC3M

Diapositivas originales:

“Drone 102” por Bob Forooghi de Rhubarb Studios

Descargar en: <http://tinyurl.com/charladrones>



Basic History



Efficient flight
Some control

NOT efficient
EXTREME precision

Funny mixes...variable range of control



Quadcopters are simple!



¡Examen sorpresa!

Saca el móvil y abre la siguiente URL:

<http://kahoot.it>

<https://play.kahoot.it/#/k/5af14eea-bfa9-4e78-8189-13398eee6fab>

¡Los drones molan!



Parte 1

¿Qué necesito para construir un dron?

Herramientas y habilidades

- **GAFAS PROTECTORAS**
- Taladros
- Llaves Allen
- Destornilladores
- Tijeras
- Alicates
- Ordenador con Chromium o Google Chrome
- Cable micro USB
- **Soldador**
- **Tubo termo-retráctil (heat-shrink tube)**

Build the frame! ~45min

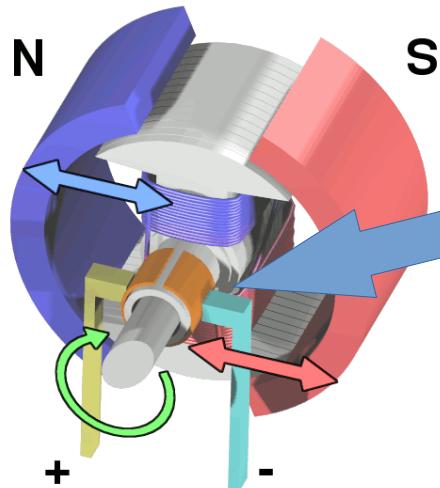
Assemble your frame



Motors

Traditional - inrunner

Alternate current inside motor
Push/pull magnetic fields produced
Fixed magnets to push/pull against
Only needs an analog voltage/current to run



iCon escobillas!

Fewer thick windings = more power - more energy required

More windings = more efficient/less power
- less energy required

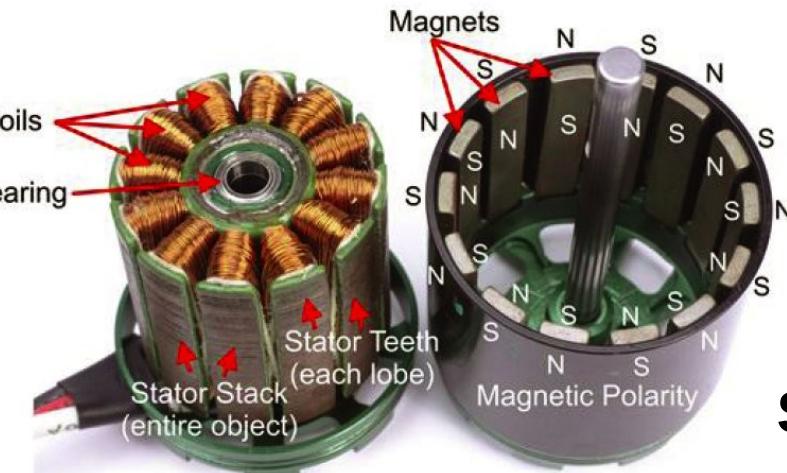
physically limited by windings



Motors

Modern Brushless

OUTRUNNER COMPONENTS



No brushes

Windings on inside, fixed magnets on “bell”

Bell weighs less than “stator”, better response

Fewer moving parts, only two bearings

Waterproof but not immune to corrosion

Better ventilation

Requires delicate controller to operate

Tesla uses an inrunner brushless

SIN escobillas → menor desgaste

Electronic Speed Control (ESC)



Alternates currents in coils in a very careful manner to increase/decrease speed of spinning bell. **VERY** delicate control.

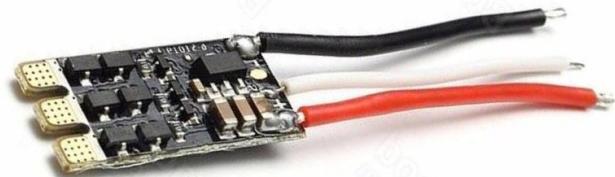
Traditionally would take an analog input and output 256 or 512 steps with slow ramp up/down response

Too slow for the extreme control we require for solid multirotor flight

Special firmware designed to drastically improve response and accuracy.

1024 or more steps with quick sync speed

Much much smoother; near analog response quality



Las baterías.

Quizás lo más peligroso del dron.

**(Aparte de poder impactar contra
alguien, a gran velocidad y con
hélices que giran a 20,000 RPM)**

Lithium Ion Batteries

Liquids(old)...corrode...but that's how they work...ions through liquid

Lithiums are solid state with an ion friendly substrate

Modern lithiums are happy to provide more POWER but:

The chemistry goes bad past a carefully regulated range

If shorted, will dump all power in an instant and “can” burst into flames

Requires careful circuitry to manage.

No battery is very environmentally friendly (Sorry Prius, Tesla, others...)

These are the cells in laptops and thousands used in each Tesla car (this exact cell model).

These are typically NOT the cells used in hobby items because they don't release their energy fast enough...



Lithium Polymer - for hobbies

Used in various applications including ALL your devices... phones, watches, mp3, everything
Hobby variant is a little different.

Ionic substrate allows for EXTREME ion movement which is required

Downside - makes them significantly larger

“LiPo” hobby cells are NOT protected and require VERY CAREFUL management

Cells have a main power lead
And a “balance” charging lead

Cada celda LiPo proporciona
entre 3 y 4.2 voltios.

Ponemos varias en serie, para
obtener mayor capacidad y
potencia (2S, 3S, 4S...)

Conectarlas en paralelo, es malo para la salud



LiPo Charge Rate

You can safely charge your battery at 1C

This means it will take ONE hour to charge the battery

Most chargers take an additional ~5min to balance properly

Higher charge rate will deteriorate battery

~50min total charge time

Cargar a 1C quiere decir:

Una batería de 600mAh

carga a 0.6 amperios

**No conviene cargar
varias en paralelo**



LiPo Management

The typical lithium cell lives in a voltage range from 3.3-4.2v and average 3.7v

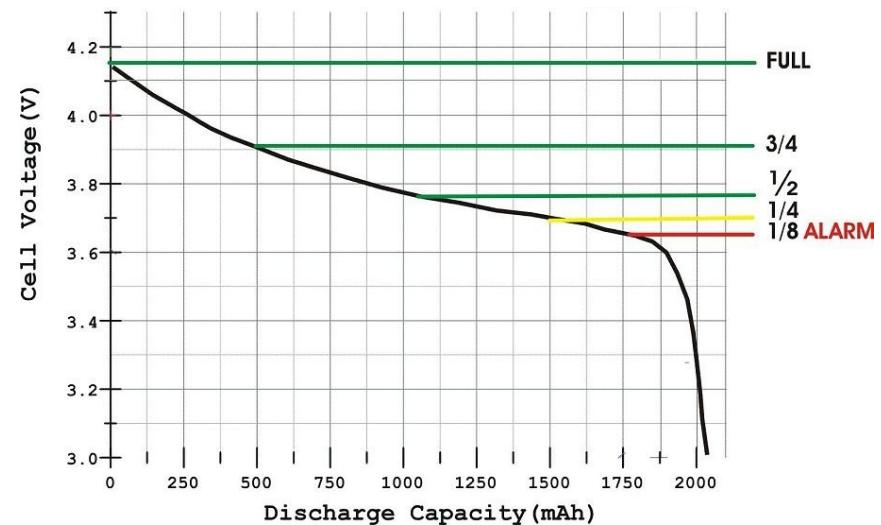
“Empty” at 3.3v

“Full” at 4.2v

Outside this range, the cell will deteriorate exponentially faster

If taken too low/high, chemistry will begin to exhaust gasses

Multicopters operate at higher voltages so we stack cells in series to achieve 11.1v avg or higher.



Flight Controllers = AWESOME

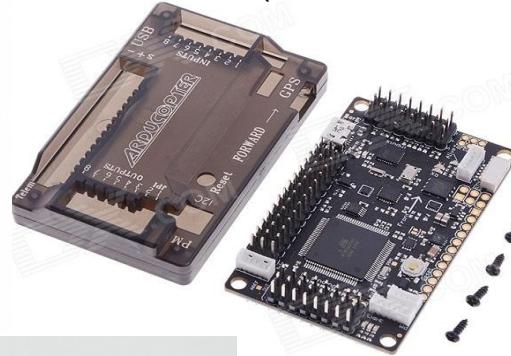
KK Board



Naze32



APM (standard size shown)



Multiwii (Highly variable forms)



Naza

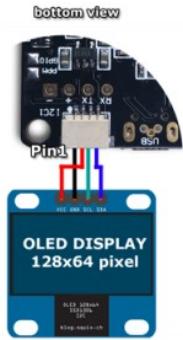


Pixhawk

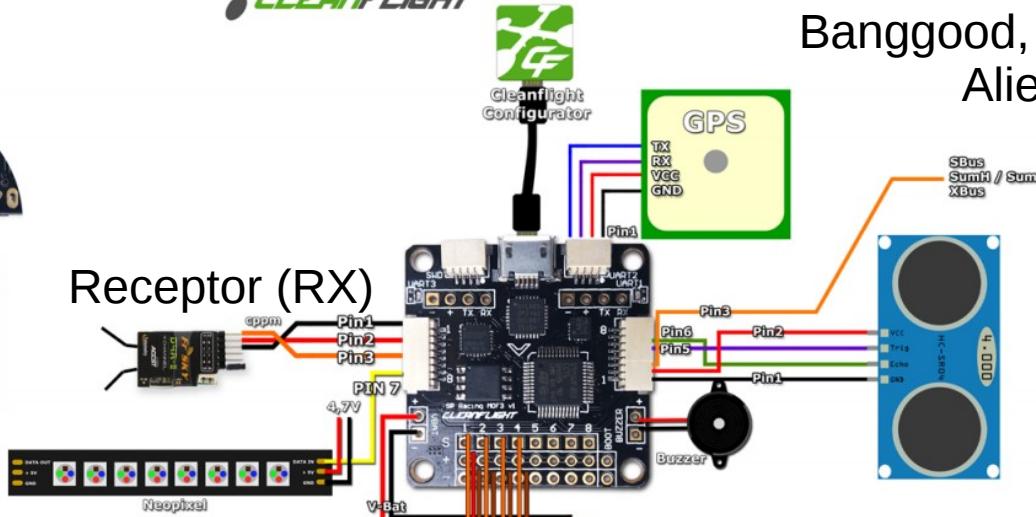




¡Ya disponible en su tienda
online mas cercana!
Banggood, Gearbest, eBay,
Aliexpress...

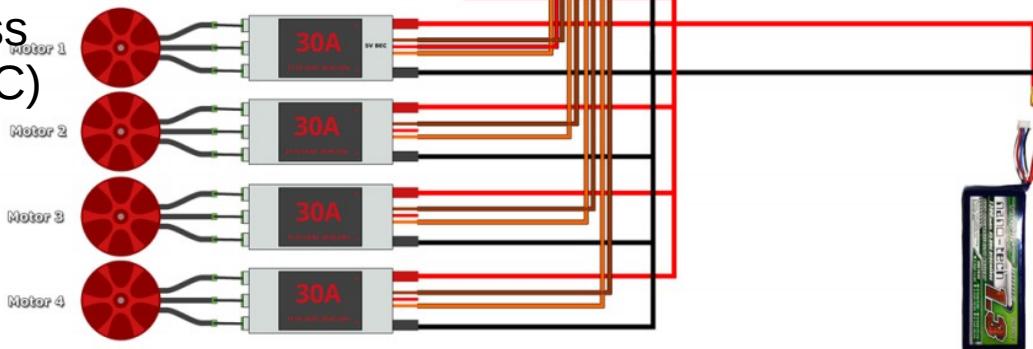


Receptor (RX)



Sensor de
distancia al
suelo

Motores brushless
y variadores (ESC)

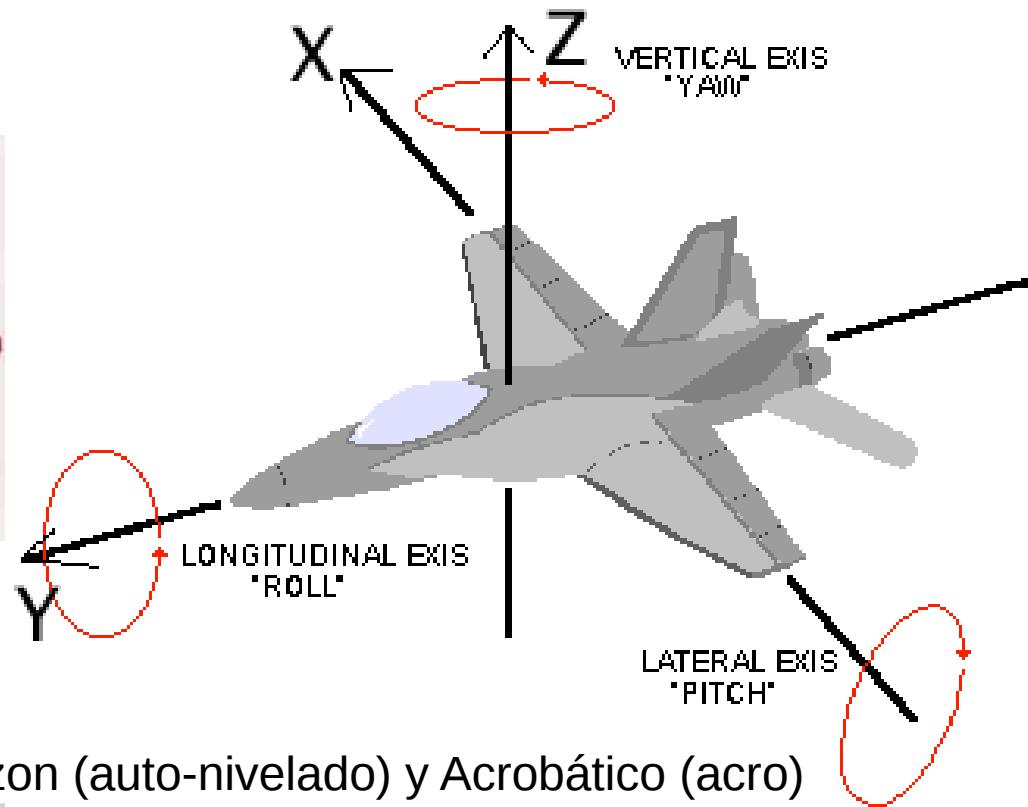


Batería
LiPo

Los drones son fáciles de pilotar

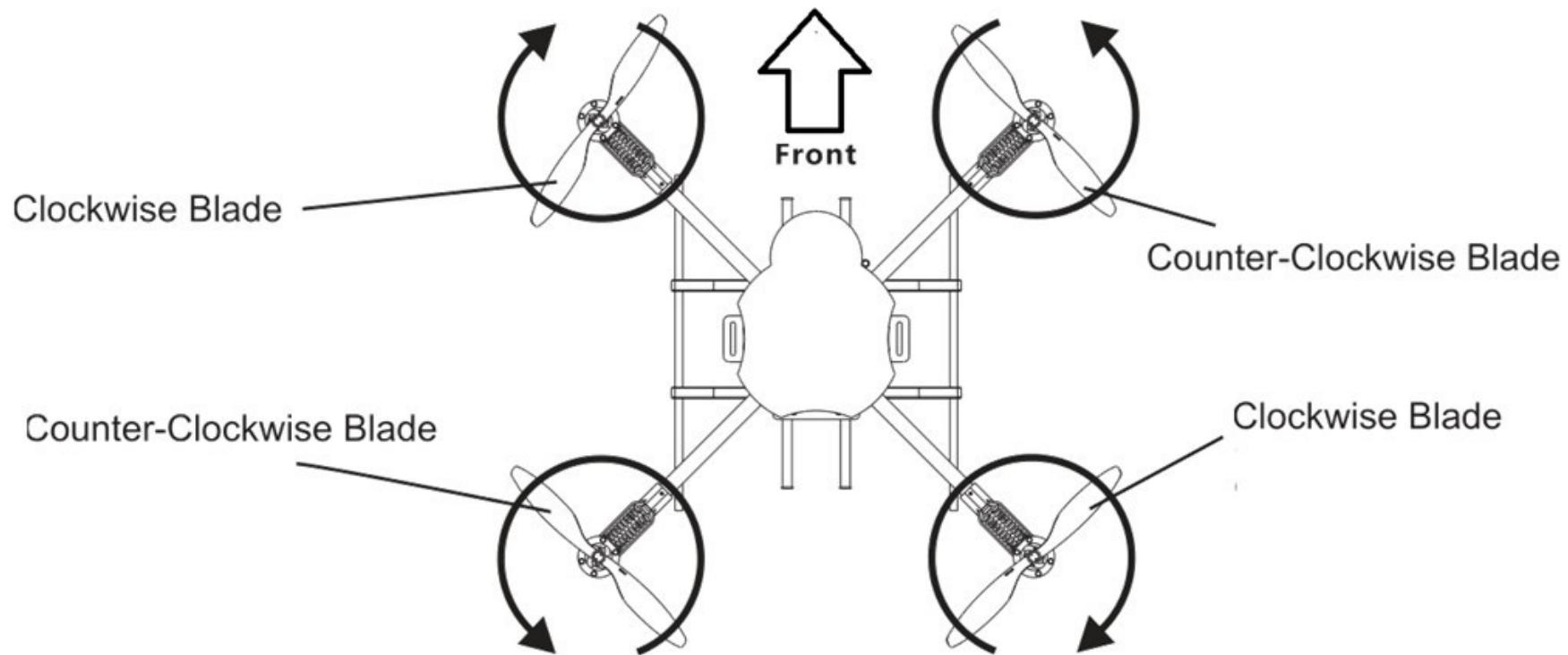


La parte delantera de un dron, normalmente se identifica con hélices de color rojo



Modos de vuelo: Horizon (auto-nivelado) y Acrobático (acro)

Montaje de las hélices



Sistemas de radio

Funny things that are affected by more than just objects and reflection...even wind

Some frequencies are vastly saturated

850/900/1800/1900 are ATT frequencies, anything close to them is pretty much screwed

2.4ghz is used for almost everything (wifi, bluetooth, security systems, you name it)

Many others are used for air traffic control which is relatively light use

1.3ghz is the GPS band but because of the nature of the signal, it's not very saturated

No transmitter is 100% clean. Particular nodes interfere with other signals...1.3/2.4, 433/1.3

Ways to overcome these issues

increase broadcast power - $1/r^2$ - Not a good way

enhanced antenna design - Significantly more difficult but more effective

Place antennas far from each other...

Normalmente las emisoras van a 2.4ghz. El vídeo a 5.8Ghz

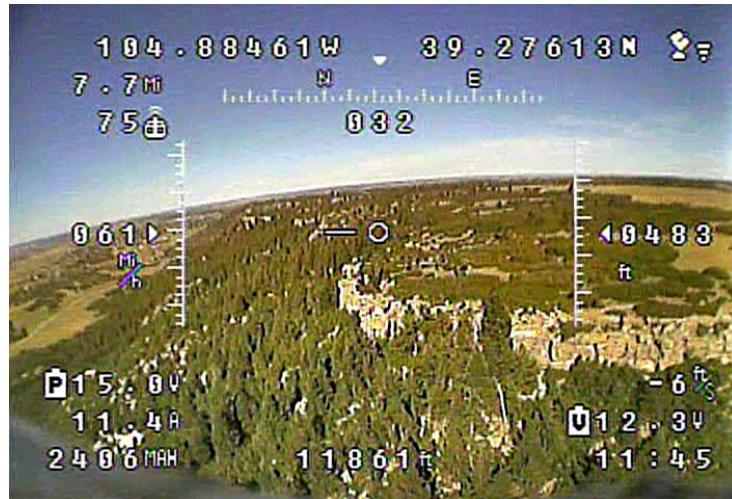
Con salto automático de canal (channel hopping) para reducir interferencias

Rango de control en torno a 1000m. Pero el rango del vídeo es mucho menor.

Depende de muchos factores

Approved bands for public use: **433mhz, 900mhz, 1.3ghz, 2.4ghz, 5.8ghz**

Vídeo FPV (First Person View)



OSD = On Screen Display
(Superposicion de datos en la pantalla)

El sistema FPV es independiente del resto del dron.

El vídeo FPV tiene muy poca resolución. Para HD, se pone otra cámara.



¿Qué necesito para construir un dron?

Vitaminas (Electrónica)

4x motors / Motores
2x CCW propellers / Hélices
2x CW props / Hélices (otro sentido)
4x ESC's / Driver de los motores
1x PDB / Power Distribution Board
1x Flight Controller /
“Cerebro” del dron
1x LiPo Battery /
Batería de polímero de litio
1x RX / Receiver / Receptor
1x FPV Camera / Cámara
1x Video TX / Transmisor de vídeo

Comunicaciones

1x TX / Transmitter / Emisora / Mando
1x FPV goggles / Gafas “First Person View”

Otros componentes

- 1x Battery voltage monitor / Voltímetro
- 1x LiPo Charger / Cargador baterías
- Frame / Marco del dron
- Screws / Tornillería
- zip ties / Bridas

Coste total: ~300€ ¡Fenomenal!



Parte 2

**Programando un dron
Opciones de software libre
(¿Hay otras?)**

Espera ¿Fenomenal?



¡Son 300€!
Pero ya me he gastado
mis ahorros en una
impresora 3D :'(

¿Fenomenal?



=



¿Fenomenal?



=



Ahora sí, ¡Fenomenal!



=



300€

= ¡6 micro drones!

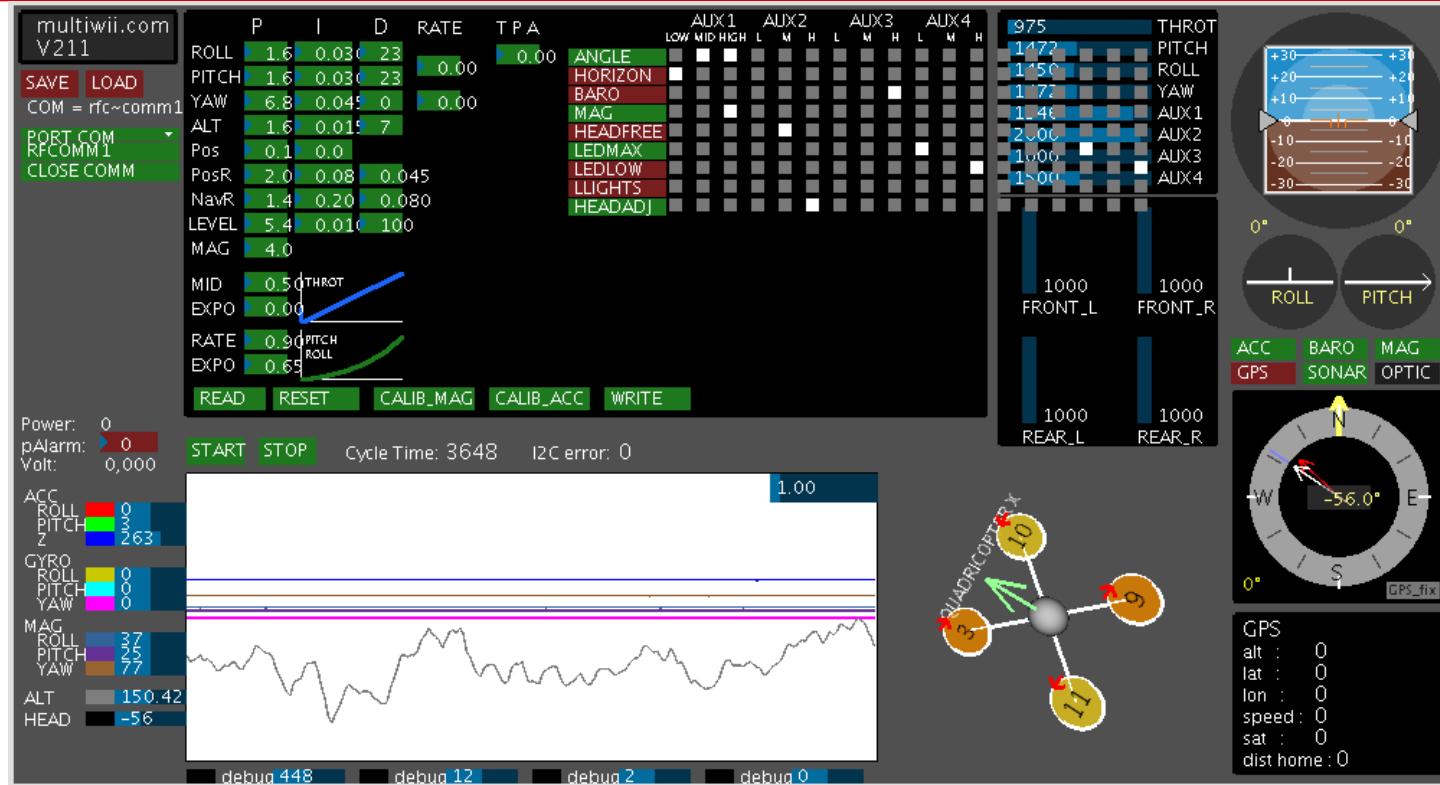
¡Los micro-drones sí que molan!



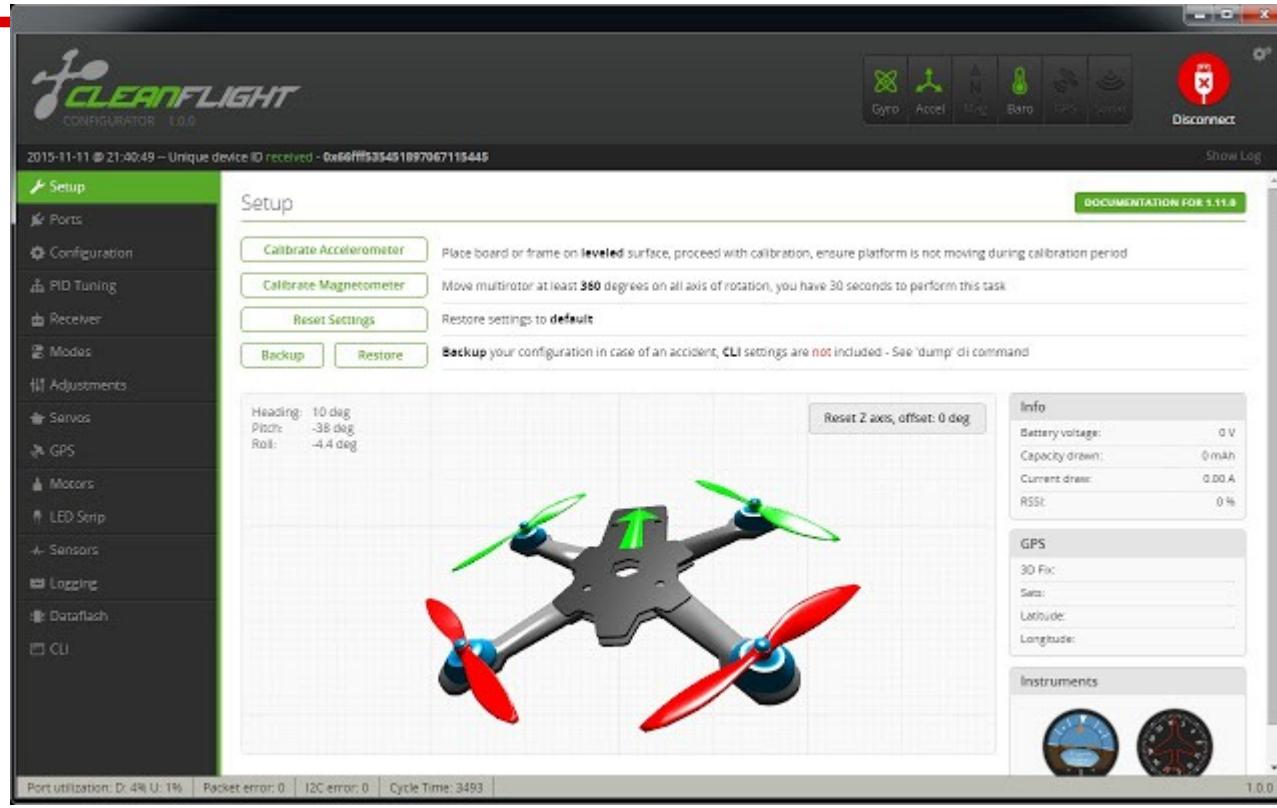
Parte 2

**Programando un dron
Opciones de software libre
(¿Hay otras?)**

Firmware. MultiWii



Firmware. CleanFlight



Firmware. BetaFlight, RaceFlight

BETAFLIGHT

2016-04-22 @ 19:58:53 - Unique device ID received: 0x29001e3235510c33363635

Setup

- Calibrate Accelerometer
- Calibrate Magnetometer
- Reset Settings
- Backup
- Restore

Heading: 0 deg
Pitch: 0 deg
Roll: 0 deg



RACEFLIGHT

CONFIGURATOR 1.1.4

2016-04-03 @ 09:48:12 - Unique device ID received: 0x29001e3235510c33363635

Setup

- Ports
- Configuration
- PID Tuning
- Receiver
- Modes
- Adjustments
- Servos
- GPS
- Motors
- LED Strip
- Sensors
- Logging
- Dataflash
- CLI

Calibrate Accelerometer | Place board or frame on **leveled** surface; proceed with calibration, ensure platform is not moving during calibration period

Calibrate Magnetometer | Move multirotor at least **360** degrees on all axis of rotation, you have 30 seconds to perform this task

Reset Settings | Restore settings to **default**

Backup | Restore | **Backup** your configuration in case of an accident; CLI settings are **not** included - See 'dump' cli command

Heading: 14 deg
Pitch: -48.9 deg
Roll: 3.9 deg

Reset Z axis, offset: 0 deg

Board
REVO F4



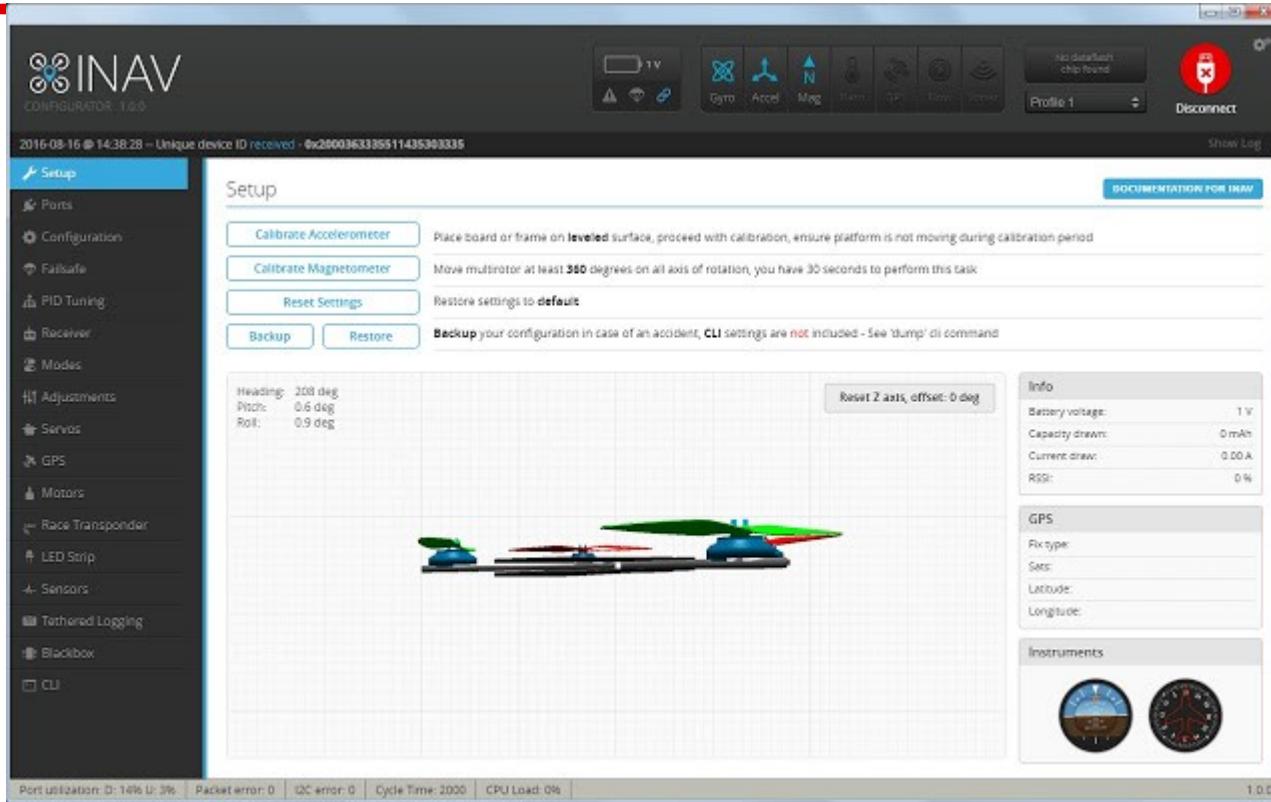
Info

- Battery voltage: 0 V
- Capacity drawn: 0 mAh
- Current draw: 0.00 A
- RSSI: 0 %

GPS

Port utilization: D: 3% U: 1% | Packet error: 0 | I2C error: 0 | Cycle Time: 126 | 1.1.4

Firmware. INAV

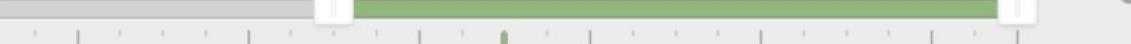


Interruptores del mando

Modes

[DOCUMENTATION FOR 2.5.0](#)

Use ranges to define the switches on your transmitter and corresponding mode assignments. A receiver channel that gives a reading between a range min/max will activate the mode. Remember to save your settings using the Save button.

ARM	AUX 2 <input type="button" value="▼"/>		<input type="button" value="X"/>
	Min: 1500	900 1000 1200 1400 1500 1600 1800 2000 2100	
	Max: 2100		
ANGLE	<input type="button" value="Add Range"/>		
HORIZON	AUX 1 <input type="button" value="▼"/>		<input type="button" value="X"/>
	Min: 1300	900 1000 1200 1400 1500 1600 1800 2000 2100	
	Max: 2100		
AIR MODE	AUX 2 <input type="button" value="▼"/>		<input type="button" value="X"/>
	Min: 1500	900 1000 1200 1400 1500 1600 1800 2000 2100	
	Max: 2100		
ACRO PLUS	<input type="button" value="Add Range"/>		

Calibrado de los PIDs

CLEANFLIGHT
CONFIGURATOR 1.0.0

2015-11-25 @ 18:03:07 ~ Unique device ID received - 0x66eff555451897067142852

Disconnect

PID Tuning

DOCUMENTATION FOR 1.10.0

Name	Proportional	Integral	Derivative
ROLL	4.0	0.030	23
PITCH	5.0	0.030	23
YAW	8.5	0.045	0
LEVEL	9.0	0.010	100

ROLL rate	PITCH rate	YAW rate
0.25	0.25	0.25

TPA	TPA Breakpoint
0.00	1500

Port utilization: D: 0% U: 0% | Packet error: 0 | I2C error: 0 | Cycle Time: 3513 | 1.0.0

Refresh Save



Have a LOT a LOT a LOT of FUN!

TONS OF UNIMAGINABLE FUN!

Develop your awesome skills!

DANGER

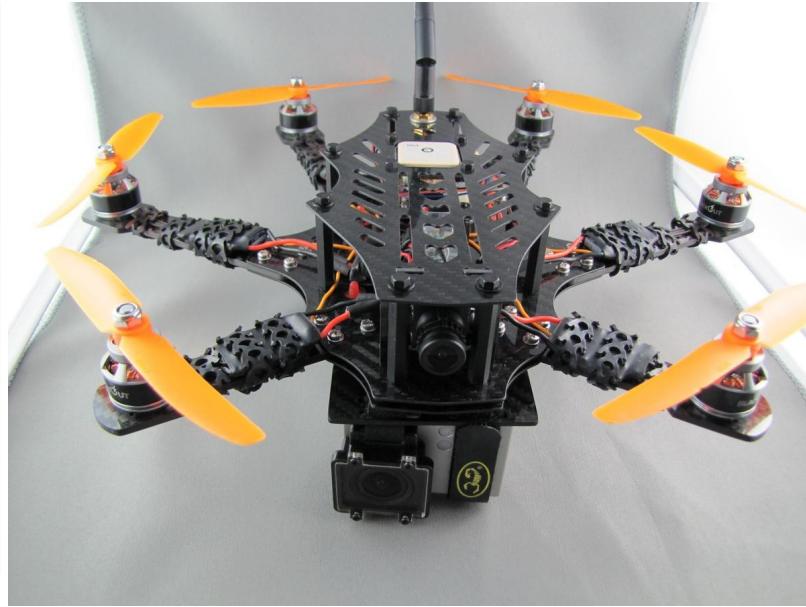
You will be addicted...see you soon

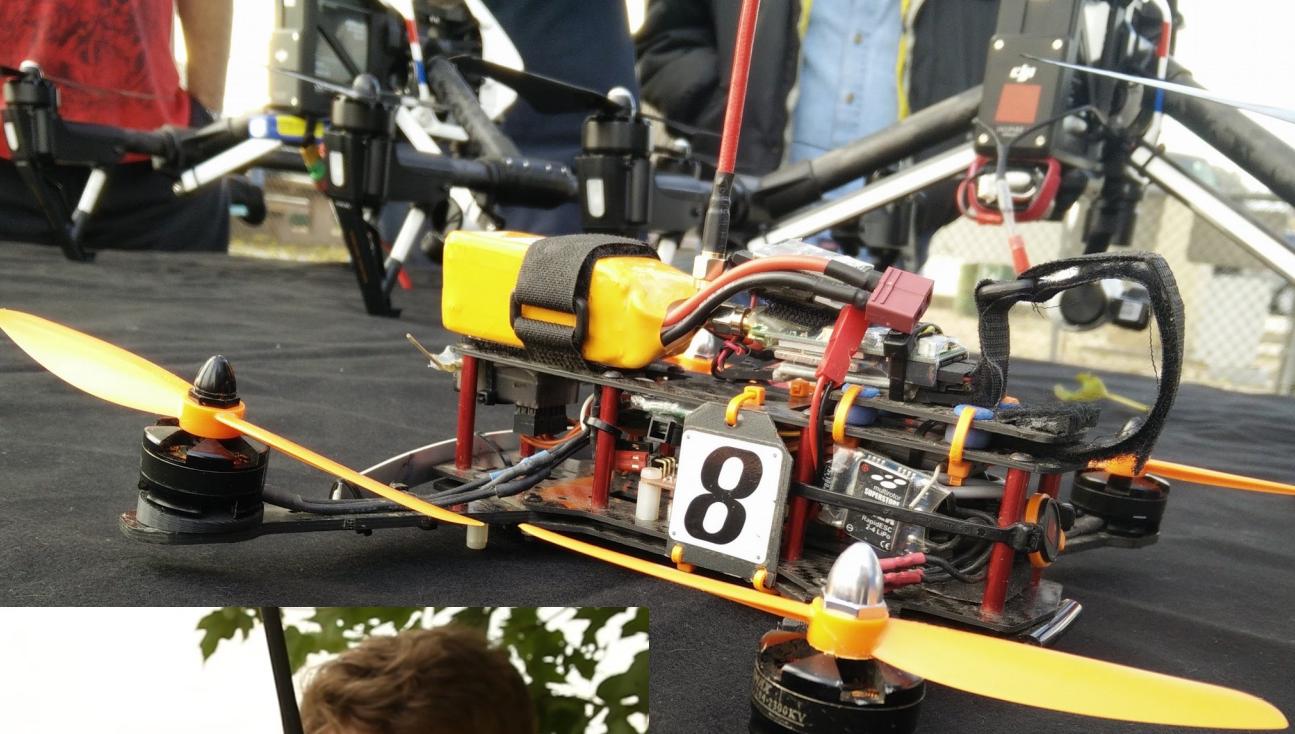
Mini Racers



BLACKOUT
MINI H QUAD

Mini - Sub 300mm





¡Muchas gracias! ¿Alguna duda?

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Motors

KV rating is how many RPM you get per volt of power (arbitrary; historical)

S rating is safe operating voltage

More volts spin faster, higher power requirements, more heat, less efficient

Limiting factor: Motor temp

Too much heat and you'll melt the enamel off your motor windings...

Otherwise, as long as the magnets don't fly off and your bearings don't melt, all is fine.

Motor quality plays a HUGE factor

High Quality: T-motor, Avroto, SunnySky, Cobra, KDE

Mid Quality: DYS, E-Max, RCTimer

Proportional-Integral-Derivative

PID Theory

the most common control algorithm used in industry and has been universally accepted.

A way to get a computer to do what humans/animals do intuitively

Numbers have NO units; are **COMPLETELY ARBITRARY!** Do not try to give them units.

P - How much power/force/responds to use for corrections

I - A corrective term that explains when to 'let go' of the initial force so as to not over/undershoot

D - A corrective term 'over time'; makes minor general overbearing adjustments

Example (not perfect example):

You're cruising in your car and you want to stop at a red light. How hard/fast do you initiate pushing the breaks (P)? When/how do you start to ease off the breaks so as to not over/undershoot where you want to stop (I)? As you're going through the motions of this simple action, you make constant regular adjustments based on your eyes/sensory inputs (D).

Your Flight Controller is doing this at least 400 times EACH second. Still not as good as your intuition

Prop/motor matching

How a wing works...

Wing/prop efficiency

Large props have less drag

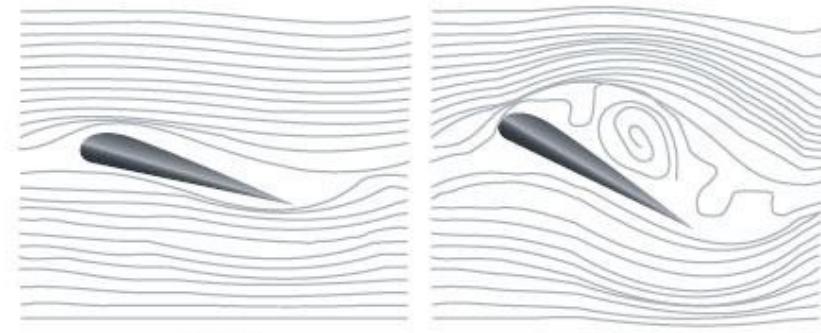
2 blade props have the highest efficiency

Prop pitch is very important for multirotors

Paddle

Speed

Work per rotation



View A

View B

