

$$Q_{11} = Q_{\text{main}} = 1750 \text{ cfm (10 diffuser)}; 18'' = 16'' \times 17'' = 400 \times 425 \text{ mm}$$

**For Duct 2:**

$$Q_2 = 175 \text{ cfm}; P_D = 0.045'' \quad P_L = 0.08''$$

$$V = \frac{1750 \text{ cfm}}{\frac{(16 \times 17)}{144}} = 926.47 \text{ fpm} \quad \frac{A_2}{A_{11}} = \frac{Q_2}{Q_{11}} = \frac{175}{1750} = 0.1;$$

$$0.1 \text{ and } 0.1 C_b = 0.32 \rightarrow P_{F1} = C_b \left( \frac{v}{4000} \right)^2 = 0.017''$$

$$P_{T2} = P_D + P_L + P_{F1} = 0.045 + 0.08 + 0.017 = 0.142'' \rightarrow \text{Friction chart for Duct size}$$

Using Friction chart: 0.142'' and 175 cfm; 6.5'' (6x6) => **150x150 mm**

**For Duct 1-2:**

$$Q_{12} = 1750 - 175 = 1575 \text{ cfm}; P_L = 0.08''$$

Using Friction chart: 0.08'' and 1575 cfm; 17'' (16x16) => **400x400 mm**

**For Duct 3:**

Same size of Duct 2: Duct<sub>2</sub> = Duct<sub>3</sub> : 6.5'' (6x6) => **150x150 mm**

**For Duct 1-3:**

$$Q_{13} = 1575 - 175 = 1400 \text{ cfm}; P_L = 0.08''$$

Using Friction chart: 0.08'' and 1400 cfm; 16'' (14x15) => **350x375 mm**

**For Duct 4:**

$$Q_4 = 175 + 175 = 350 \text{ cfm}; P_D = 0.045'' \quad P_L = 0.08''$$

$$V = \frac{1400 \text{ cfm}}{\frac{(14 \times 15)}{144}} = 960 \text{ fpm} \quad \frac{A_4}{A_{13}} = \frac{Q_4}{Q_{13}} = \frac{175 + 175}{1400} = 0.25 \approx 0.3;$$

$$0.3 \text{ and } 0.3 C_b = 0.73 \rightarrow P_{F4} = 0.73 \left( \frac{960}{4000} \right)^2 = 0.042''$$

$$P_{T4} = P_D + P_L + P_{F4} = 0.045 + 0.08 + 0.042 = 0.167'' \rightarrow \text{Friction chart for Duct size}$$

Using Friction chart: 0.167'' and 350 cfm; 8.5'' (9x7) => **225x175 mm**

**For Duct 5:**

$$Q_5 = 175 \text{ cfm}; P_D = 0.045'' \quad P_L = 0.08''$$

$$V = \frac{350 \text{ cfm}}{9 \times 7 / 144} = 800 \text{ fpm}$$

$$\frac{A_5}{A_4} = \frac{Q_5}{Q_4} = \frac{175}{350} = 0.5;$$

$$0.5 \text{ and } 0.5 C_s = 0.04 \rightarrow P_{F5} = 0.04 \left( \frac{800}{4000} \right)^2 = 0.00016'' \text{ (negligible)}$$

$$P_{T5} = P_D + P_L + P_{F5} = 0.045 + 0.08 + 0.042 = 0.167'' \rightarrow \text{Friction chart for Duct size}$$

Using Friction chart: 0.167'' and 175 cfm; 6.5'' (6x6) => **150x150 mm**

**For Duct 1-4**

$$Q_{14} = 1400 - 350 = 1050 \text{ cfm}; P_L = 0.08''$$

Using Friction chart: 0.08" and 1050 cfm; 14.5" (12x15) => **300x375 mm**

**For Duct 6:**

$$Q_6 = 175 \text{ cfm}; P_D = 0.045" \quad P_L = 0.08"$$

$$V = \frac{1050 \text{ cfm}}{(12 \times 15) / 144} = 840 \text{ fpm}$$

$$\frac{Q_6}{Q_{14}} = \frac{A_6}{A_{14}} = \frac{175}{1050} = 0.167 \approx 0.2;$$

$$0.2 \text{ and } 0.2 C_b = 0.32 \rightarrow P_{F6} = 0.32 \left( \frac{840}{4000} \right)^2 = 0.014"$$

$$P_{T6} = P_D + P_L + P_{F6} = 0.045 + 0.08 + 0.014 = 0.139" \rightarrow \text{Friction chart for Duct size}$$

Using Friction chart: 0.139" and 175 cfm; 7" (6x7) => **150x175 mm**

**For Duct 1-5:**

$$Q_{15} = 1050 - 175 = 875 \text{ cfm}; P_L = 0.08"$$

Using Friction chart: 0.08" and 875 cfm; 13.5"

**Based on space availability of 200mm max height: (7x24) => 175x600 mm**

**For Duct 7:**

Same size of Duct 6: Duct<sub>7</sub> = Duct<sub>6</sub> : 7" (6x6) => **150x175 mm**

**For Duct 1-6:**

$$Q_{16} = 875 - 175 = 700 \text{ cfm}; P_L = 0.08"$$

Using Friction chart: 0.08" and 700 cfm; 12.5"

**Based on space availability of 200mm max height: (7x20) => 175x500 mm**

**For Elbow Duct :**

$$Q_{16\text{elbow}} = 700 \text{ cfm}; P_D = 0.045" ; A_{\text{elbow}} = A_{16} = 7 \times 20$$

$$H = 175\text{mm} : W = 500\text{mm} : r = (6.25") \quad 150 \text{ mm}$$

$$H/W = 0.35 \approx 0.5 ; r/W = 0.30 \approx 0.5 ; K = 1.0 \text{ for } 90 \text{ degrees}$$

$$0.4 \text{ and } 1.0 C_p = 1.38 \rightarrow C_o = K_f C_p = 1.0(1.38) = 1.38$$

$$V = \frac{700 \text{ cfm}}{\frac{(7 \times 20)}{144}} = 720 \text{ fpm}$$

$$P_{\text{elbow}} = 1.38 \left( \frac{720}{4000} \right)^2 = 0.0447"$$

$$P_{\text{total}} = P_D + P_{\text{elbow}} = 0.045 + 0.0447 = 0.0897"$$

Using Friction chart: 0.0897" and 700 cfm; 12.5" (7x20) => **175x500 mm**

Since pressure is negligible, we can use same area of intake duct

**For Duct 8:**

$$Q_8 = 175 \text{ cfm}; P_D = 0.045'' \quad P_L = 0.08''$$

$$\frac{Q_8}{Q_{16}} = \frac{A_8}{A_{16}} = \frac{175}{700} = 0.25 \approx 0.3;$$

$$V = \frac{700 \text{ cfm}}{7 \times 20 / 144} = 720 \text{ fpm}$$

$$0.3 \text{ and } 0.3 C_b = 0.73 \rightarrow P_{F6} = 0.73 \left( \frac{720}{4000} \right)^2 = 0.024''$$

$$P_{T8} = P_D + P_L + P_{elbow} + P_{F1} = 0.045 + 0.08 + 0.024 = 0.149''$$

Using Friction chart: 0.149'' and 175 cfm; 6.5'' (6x6) => **150x150 mm**

**For Duct 1-7:**

$$Q_{17} = 700 - 175 = 525 \text{ cfm}; P_L = 0.08''$$

Using Friction chart: 0.08'' and 525 cfm; 12''

**Based on space availability of 200mm max height: (7x18) => 175x450 mm**

**For Duct 9:**

$$Q_9 = 175 \text{ cfm}; P_D = 0.045'' \quad P_L = 0.08''$$

Same size of Duct 8: Duct<sub>7</sub> = Duct<sub>6</sub>: 6.5'' (6x6) => **150x150 mm**

**For Duct 1-8:**

$$Q_{17} = 525 - 175 = 350 \text{ cfm}; P_L = 0.08''$$

Using Friction chart: 0.08'' and 350 cfm; 10''

**Based on space availability of 200mm max height: (7x12) => 175x300 mm**

**For Bullhead Tee Duct:**

$$Q_{18\text{Tee}} = 350 \text{ cfm}; P_D = 0.045'' \quad P_L = 0.08''$$

$$\frac{Q_{10}}{Q_{tee}} = \frac{A_8}{A_{16}} = \frac{175}{350} = 0.5$$

$$V = \frac{350 \text{ cfm}}{7 \times 12 / 144} = 600 \text{ fpm}$$

$$0.5 \text{ and } 0.5 C_{b1} = 1.01 \rightarrow P_{tee} = 1.01 \left( \frac{600}{4000} \right)^2 = 0.023''$$

$$P_{total} = P_D + P_L + P_{tee} = 0.045 + 0.08 + 0.023 = 0.148''$$

Using Friction chart: 0.148'' and 350 cfm; 8.5''

**Based on space availability of 200mm max height: (7x9) => 175x225 mm**

**For Duct 10 and 11:**

$$Q_{10} = 175 \text{ cfm}$$

We use the bullhead tee size : 8.5''

**Based on space availability of 200mm max height: (7x9) => 175x225 mm**