

$20 \div 4 =$	$4 \times 4 =$	$34 \div 4 =$	$49 \div 7 =$
$7 \times 5 =$	$70 \div 8 =$	$1 \times 7 =$	$6 \times 9 =$
$10 \div 1 =$	$3 \times 1 =$	$43 \div 8 =$	$1 \div 1 =$
$5 \div 1 =$	$5 \div 1 =$	$9 \times 5 =$	$32 \div 5 =$
$46 \div 5 =$	$1 \times 9 =$	$35 \div 7 =$	$4 \times 6 =$
$7 \times 5 =$	$36 \div 4 =$	$44 \div 7 =$	$2 \times 4 =$
$20 \div 4 =$	$13 \div 2 =$	$5 \times 9 =$	$40 \div 8 =$
$6 \times 6 =$	$8 \times 3 =$	$84 \div 9 =$	$67 \div 7 =$
$9 \times 8 =$	$15 \div 3 =$	$28 \div 3 =$	$19 \div 4 =$
$45 \div 9 =$	$31 \div 6 =$	$40 \div 8 =$	$9 \div 5 =$
$3 \times 2 =$	$8 \div 2 =$	$48 \div 6 =$	$8 \div 6 =$
$12 \div 2 =$	$7 \div 1 =$	$47 \div 8 =$	$38 \div 8 =$
$59 \div 7 =$	$4 \times 5 =$	$4 \times 3 =$	$48 \div 8 =$
$6 \times 6 =$	$35 \div 7 =$	$2 \div 1 =$	$6 \div 4 =$
$5 \div 1 =$	$40 \div 5 =$	$7 \times 4 =$	$6 \times 3 =$

$652 - 462 =$	$759 - 598 =$	$377 - 314 =$
$592 - 242 =$	$328 - 256 =$	$493 - 150 =$
$402 - 169 =$	$503 - 213 =$	$376 - 237 =$
$345 - 333 =$	$681 - 475 =$	$738 - 632 =$
$227 - 115 =$	$469 - 202 =$	$988 - 637 =$
$176 - 155 =$	$400 - 185 =$	$278 - 210 =$
$983 - 425 =$	$452 - 190 =$	$34 - 16 + 67 =$
$85 - 62 + 78 =$	$24 + 74 - 82 =$	$79 - 37 - 12 =$
$45 + 32 + 75 =$	$12 - 10 + 45 =$	$75 - 23 + 52 =$
$69 - 27 - 35 =$	$64 - 54 + 39 =$	$84 + 19 - 35 =$
$32 - 15 + 14 =$	$36 + 68 - 72 =$	$56 + 69 - 44 =$
$58 - 57 + 81 =$	$19 - 14 + 62 =$	$69 + 31 - 73 =$
$37 + 71 - 42 =$	$45 - 34 + 12 =$	$66 + 43 - 44 =$
$51 - 10 - 32 =$		