PURCHASE ORDER

DATE:

16 Apr 2015

P.O. #

06162015-01

Engineer

Awkward Engineer Creations, LLC

369 Broadway, #2

Somerville, MA 02145

phone: 1-703-772-3373

email: sam@awkwardengineer.com

VENDOR

Century Ty-Wood 79 Lowland St Holliston, MA 01746 508.429.4011

SHIP TO

Awkward Engineer Creations 369 Broadway, #2 Somerville, MA 02145 phone: 1-703-772-3373

REQUISITIONER	SHIP VIA	F.O.B.	SHIPPING TERMS	
Sam Feller	UPS ground	Century Tywood	prepay and add to invoice	

ITEM #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
	see quote# AWK1050010, 16June2015			
	***** Century Tywood to confirm manufacturability of threaded insert location noted on attached "change notes to revC and revD" prior to production *****			
AWK-105-0010, Housing and Cover	unfinished sheet metal parts for fit check	5	\$71.80	\$359.00
AWK-105-0010, Housing and Cover	powder coated and screen printed sheet metal housing. *planned powder coat colors are ANSI61 Gray and FED STD 34094 Green. final color and split TBD	550	\$16.60	\$9,130.00
	Screen print set up charge	1	\$225.00	\$225.00
	Lance tooling charge	1	\$485.00	\$485.00

SUBTOTAL

\$10,199.00

Other Comments or Special Instructions

sales tax exemption form available on request

TOTAL

\$10,199.00

Authorized by

Date

6 June 2015

AWK-105-0002 "BOX, FRONT FACE" NOTES: 1. MATERIAL: .050" ALUMINUM −2X Ø.594 FINISH: POWDER COAT (COLOR TBD), EXTERIOR FACES ONLY. SCREEN PRINT GRAPHICS FOR AWK-105-0002 IN LOCATIONS NOTED. (COLOR TBD) 3. VENDOR MAY SUGGEST ALTERNATE FABRICATION METHOD TO DRILLING AND TAPPING HOLES ON AWK-105-0004 1.89 **→** 2X .07 UP 90° R .01 _SCREEN PRINT GRAPHICS FOR THIS FACE IN ARTWORK FILE: AWK-105-0017 −2X Ø1.52 THRU — 1.52 — ─ 8X Ø.098 THRU (7.15) 3.50 UP 90° R .01 2.25 1.75 **ISOMETRIC VIEW** _SCREEN PRINT GRAPHICS FOR THIS FACE IN ARTWORK FILE: AWK-105-0016 **SCREEN PRINT & HOLE LOCATIONS** AWK-105-0004 "BOX, BACK FACE" − 4X .05 --(9.78)-— 1.90 - (3.48) 3.48 **ISOMETRIC VIEW** —DRILL AND TAP FOR M3 THREAD. FABRICATOR MAY SEEK APPROVAL FOR INSTALLING M3 CLINCH NUT. **ISOMETRIC VIEW** DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± ANGULAR: MACH± BEND ± ENG APPR. HOUSING DRAWINGS, THREE PLACE DECIMAL ± MFG APPR. VOLTMETER CLOCK INTERPRET GEOMETRIC TOLERANCING PER: PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SIZE DWG. NO. REV WK-105-0010 rev POWDER COATED, SCREEN PRINTED NEXT ASSY <INSERT COMPANY NAME HERE> IS PROHIBITED. SCALE: 1:1 WEIGHT:

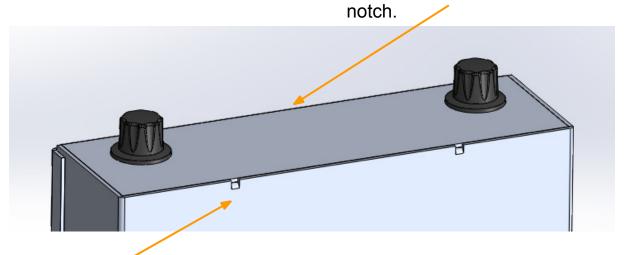
Change notes since last quote (now at Rev D.)

- 1. Material thickness changed from .060" to .050"
- 2. Overall dimensions slightly smaller
- 3. Addition of notches (see below)
- 4. QTY will be 550 pcs, each.
- 5. I am talking to Roy about finish. We'll run two different colors, ANSI 61 Gray with black screenprint, and FED STD 34094 Green, with white screenprint. Final batch sizes TBD.
- 6. Artwork for screenprints is attached

Changes from C to D

- 7. Height of box changed from 4" to 3.5"
- 8. Holes for knobs in top opened up
- 9. Only powder coat exterior faces
- 10. Artwork updated for new box size

can this edge be overbent slightly to improve fit? the face will then squeeze the



notch is intended to support case wall.

can the notch be formed on the turret punch?

