

Week 10 PSET

## Thermal Expansion of Two Glasses

(A): (a) A

(b): B

(c): C

# Carburization of Iron

Recall Fick's Second Law:

$$\frac{C(x,t) - C_s}{C_0 - C_s} = \text{erf}\left(\frac{x}{2\sqrt{Dt}}\right)$$

then, plug in

$$C_s = 0.012$$

$$C_0 = 0$$

$$C(x,t) = C(0.0001 \text{ m}, t) = 0.009$$

$$x = 0.0001 \text{ m}$$

$$D = 1 \cdot 10^{-10} \text{ m}^2/\text{s}$$

$$\frac{0.009 - 0.012}{0 - 0.012} = \text{erf}\left(\frac{0.0001}{2\sqrt{10^{-10} t}}\right)$$

defer to an erf value table and find

$$\text{erf}^{-1}\left(\frac{0.009 - 0.012}{0 - 0.012}\right) \approx 0.225, \text{ thus}$$

$$0.225 = \frac{0.0001}{2\sqrt{10^{-10} t}}$$



$$t = 496 \text{ s} \square$$

# Hydrogen Diffusion in Steel

Recall (Fick's Second Law):

$$\frac{C(x,t) - C_s}{C_0 - C_s} = \operatorname{erf}\left(\frac{x}{\sqrt{2Dt}}\right)$$

Then,

$$C(x,t) = 1/2$$

$$C_s = 0$$

$$C_0 = 1$$

$$x = 0.05$$

~~$0.05 \text{ m}$~~  is unknown

$$t = 50.60$$

$$\frac{1/2}{1} = \operatorname{erf}\left(\frac{0.05}{\sqrt{2 \cdot D \cdot 50.60}}\right)$$

$\Downarrow$

$$0.475 = \frac{0.05}{\sqrt{2 \cdot D \cdot 50.60}}$$

$$(0.475)^2 = \frac{(0.05)^2}{4 \cdot D \cdot 50.60}$$

$$D = 4.82 \cdot 10^{-7}$$

## Nitrogen Diffusion in Cobalt

See that the diffusion constant

$$D = D_0 \exp\left(\frac{-E_A}{8.314 \cdot T}\right)$$
$$= 2.69 \cdot 10^{-10} \frac{\text{cm}^2}{\text{s}}$$

Then, Fick's Second law:

$$\frac{1862 - 111}{3091 - 111} = 0.52 = \text{erf}\left(\frac{x}{2\sqrt{Dt}}\right)$$



$$t = 3440 \text{ seconds}$$

## Aluminum Diffusion In Silicon

Once again, recall Fick's Second Law. Plugging in  $C_s = 1$ ,  $C_0 = 0$ ,  $C(x,t) = 0.35$ ,  $x = 590400$ , and  $D = 10^{-14}$ ;

$$\frac{0.35 - 1}{0 - 1} = \operatorname{erf} \left( \frac{X}{2\sqrt{10^{-14} \cdot 590400}} \right)$$

↓

$$0.66 = \frac{X}{2\sqrt{10^{-14} \cdot 590400}}$$

$$X = 1.01 \cdot 10^{-4} \text{ cm}$$

# Chromium Diffusion In Steel

Calculate the diffusivity:

$$D = D_0 \exp\left(\frac{-E_A}{8.314 T}\right)$$

$$= 0.54 \exp\left(\frac{-286000}{8.314 (980 + 273)}\right)$$

$$= 6.446 \cdot 10^{-13}$$

Then plug into Fick's Second Law:

$$\frac{0.018 - 1}{0 - 1} = \operatorname{erf}\left(\frac{0.002}{2 \sqrt{\frac{6.446 \cdot 10^{-13} \cdot t}{6.446}}}\right)$$



$$\frac{0.002}{2 \sqrt{\frac{6.446 \cdot 10^{-13} \cdot t}{6.446}}} = 1.675$$

$$\frac{(0.002)^2}{4 \cdot 6.446 \cdot 10^{-13}} = (1.675)^2 t$$

$$t = 6.4 \text{ days}$$

## Boron Diffusion In Silicon

Once again, apply Fick's Second Law, where we let

$$C(x,t) = 10^{15}$$

$$C_0 = 0$$

$$C_s = 10^{20}$$

$$D = 3 \cdot 10^{-11}$$

$$x = 0.0006$$

Then,

$$\frac{C(x,t) - C_0}{C_s - C_0} = 0.999999 = \operatorname{erf} \left( \frac{0.0006}{2\sqrt{3 \cdot 10^{-11} t}} \right)$$

$\Downarrow$

$$3.12 = \frac{0.0006}{2\sqrt{3 \cdot 10^{-11} t}}$$

$$(3.12)^2 = \frac{(0.0006)^2}{4 \cdot 3 \cdot 10^{-11} t}$$

$$t = \cancel{1.11 \cdot 10^{-11}} \quad 308$$

# Surface Strengthening

(A): Option 4



## Cooling Rates

(A): Glass B

KCl Salt Bath

(a) Option 5

(b) Option 5