

# Automatic Circle Detection in Thermal Images

Advanced Vision Processing - Assignment 1

Matteo AUDIGIER

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## Abstract

This report presents a comprehensive automatic circle detection system designed for thermal images. The system employs advanced computer vision techniques, including multi-method Region of Interest (ROI) detection, Hough Circle Transform, and quality-based filtering. The modular architecture integrates preprocessing, detection, validation, and comprehensive reporting mechanisms. Experimental results demonstrate robust performance with accurate circle detection and detailed statistical analysis. The system achieves high precision through strict filtering criteria, ensuring only complete, high-quality circles are detected. The source code is available at: <https://github.com/audigiem/PieceDetectionThermographicImages>.

## Contents

<b>1</b>	<b>Introduction</b>	<b>2</b>
1.1	Motivation . . . . .	2
1.2	Objectives . . . . .	2
1.3	System Overview . . . . .	2
<b>2</b>	<b>Methodology</b>	<b>2</b>
2.1	Image Preprocessing . . . . .	2
2.1.1	Gaussian Blur . . . . .	2
2.1.2	CLAHE (Contrast Limited Adaptive Histogram Equalization) . . . . .	2
2.2	Region of Interest (ROI) Detection . . . . .	3
2.2.1	Method 1: HSV Color-Based Detection . . . . .	3
2.2.2	Method 2: Intensity-Based Thresholding . . . . .	3
2.2.3	Method 3: Percentile-Based Thresholding . . . . .	3
2.2.4	Mask Combination and Morphological Operations . . . . .	4
2.3	Circle Detection . . . . .	4
2.3.1	Hough Circle Transform . . . . .	4
2.4	Quality Assessment and Filtering . . . . .	5
2.4.1	Completeness Validation . . . . .	5
2.4.2	Edge Quality Score . . . . .	5

<b>3 System Architecture</b>	<b>6</b>
3.1 Modular Design . . . . .	6
3.2 Configuration Management . . . . .	6
<b>4 Algorithm</b>	<b>7</b>
<b>5 Experimental Results</b>	<b>7</b>
5.1 Dataset . . . . .	7
5.2 Detection Performance . . . . .	8
5.3.1 Combined Results . . . . .	8
5.3.2 Statistical Analysis . . . . .	9
5.3.3 Debug Visualizations . . . . .	11
5.4 Performance Analysis . . . . .	11
5.4.1 Computational Complexity . . . . .	11
5.4.2 Processing Time . . . . .	11
5.5 Quality Metrics . . . . .	11
<b>6 Technical Implementation</b>	<b>12</b>
6.1 Software Stack . . . . .	12
6.2 Code Organization . . . . .	12
6.3 Key Features . . . . .	12
<b>7 Discussion</b>	<b>12</b>
7.1 Strengths . . . . .	12
7.2 Limitations . . . . .	13
7.3 Future Improvements . . . . .	13
<b>8 Conclusion</b>	<b>13</b>
<b>A Configuration Parameters Reference</b>	<b>14</b>
<b>B Usage Examples</b>	<b>14</b>
B.1 Basic Usage . . . . .	14
B.2 Custom Parameters . . . . .	14
B.3 Configuration Modification . . . . .	15

# 1 Introduction

## 1.1 Motivation

Thermal imaging is widely used in industrial inspection, medical diagnostics, and surveillance applications. Detecting circular patterns in thermal images is crucial for identifying components, defects, or regions of interest. However, thermal images present unique challenges including noise, varying intensity distributions, and incomplete or occluded circles.

## 1.2 Objectives

The primary objectives of this work are to develop a robust circle detection system specifically designed for thermal images, implementing multi-method ROI detection for improved accuracy. The system applies quality-based filtering to eliminate false positives while generating comprehensive visualizations and statistical reports. Furthermore, the architecture emphasizes modularity, maintainability, and configurability to facilitate future extensions and adaptations.

## 1.3 System Overview

The system architecture consists of four main modules working in concert. The **Circle Detector** module provides the core detection logic with preprocessing and ROI detection capabilities. The **Visualization** module handles statistical analysis and reporting generation. Centralized parameter management is ensured through the **Configuration** module, while the **Main Processor** module orchestrates batch processing operations across multiple images.

# 2 Methodology

## 2.1 Image Preprocessing

Preprocessing is essential for enhancing thermal images and reducing noise. Our approach combines two complementary techniques:

### 2.1.1 Gaussian Blur

Gaussian blur reduces high-frequency noise while preserving edge information. The kernel is defined as:

$$G(x, y) = \frac{1}{2\pi\sigma^2} e^{-\frac{x^2+y^2}{2\sigma^2}} \quad (1)$$

where  $\sigma$  is the standard deviation controlling the blur strength. We use a  $(15 \times 15)$  kernel with  $\sigma = 3$ .

### 2.1.2 CLAHE (Contrast Limited Adaptive Histogram Equalization)

CLAHE enhances local contrast while preventing over-amplification of noise:

$$h'(i) = \min(h(i), \text{clip\_limit}) \quad (2)$$

where  $h(i)$  is the histogram value and the clip limit prevents excessive contrast enhancement. Parameters: clip limit = 2.0, tile size =  $(8 \times 8)$ .

```

1 def preprocess_thermal_image(self):
2     """Enhanced preprocessing for thermal images."""
3     # Strong Gaussian blur to reduce noise
4     blurred = cv2.GaussianBlur(
5         self.gray,
6         PREPROCESSING_PARAMS['gaussian_kernel'],
7         PREPROCESSING_PARAMS['gaussian_sigma']
8     )
9
10    # CLAHE for contrast enhancement
11    clahe = cv2.createCLAHE(
12        clipLimit=PREPROCESSING_PARAMS['clahe_clip_limit'],
13        tileGridSize=PREPROCESSING_PARAMS['clahe_tile_size']
14    )
15    enhanced = clahe.apply(blurred)
16
17    return enhanced

```

Listing 1: Preprocessing Implementation

## 2.2 Region of Interest (ROI) Detection

ROI detection identifies warm regions in thermal images using three complementary methods:

### 2.2.1 Method 1: HSV Color-Based Detection

Detects warm colors (red/orange) characteristic of thermal hotspots:

$$\text{HSV}_1 : H \in [0, 30], S \in [100, 255], V \in [100, 255] \quad (3)$$

$$\text{HSV}_2 : H \in [150, 180], S \in [100, 255], V \in [100, 255] \quad (4)$$

### 2.2.2 Method 2: Intensity-Based Thresholding

Applies Otsu's automatic thresholding:

$$t^* = \arg \max_t [\sigma_B^2(t)] \quad (5)$$

where  $\sigma_B^2(t)$  is the between-class variance.

### 2.2.3 Method 3: Percentile-Based Thresholding

Selects the top 30% warmest pixels:

$$T = P_{70}(I) \quad (6)$$

where  $P_{70}$  is the 70th percentile of image intensity  $I$ .

### 2.2.4 Mask Combination and Morphological Operations

The final ROI mask combines all methods:

$$M_{\text{ROI}} = M_{\text{HSV}} \cup M_{\text{Otsu}} \cup M_{\text{percentile}} \quad (7)$$

Morphological operations clean the mask through two sequential processes: closing operations fill small holes, while opening operations remove small noise artifacts.

```

1 def define_ROI_thermal(self, show=True):
2     """Enhanced ROI detection using multiple approaches."""
3     # HSV color-based detection
4     hsv = cv2.cvtColor(self.original, cv2.COLOR_BGR2HSV)
5     lower_warm = np.array(ROI_PARAMS['hsv_lower_1'])
6     upper_warm = np.array(ROI_PARAMS['hsv_upper_1'])
7     mask1 = cv2.inRange(hsv, lower_warm, upper_warm)
8
9     # Intensity-based thresholding
10    _, otsu_mask = cv2.threshold(
11        blur_gray, 0, 255, cv2.THRESH_BINARY + cv2.THRESH_OTSU
12    )
13
14    # Percentile-based thresholding
15    threshold_value = float(np.percentile(
16        self.gray, ROI_PARAMS['intensity_percentile']
17    ))
18
19    # Combine all methods
20    combined_mask = cv2.bitwise_or(hsv_mask, percentile_mask)
21    combined_mask = cv2.bitwise_or(combined_mask, otsu_mask)
22
23    return combined_mask

```

Listing 2: ROI Detection Implementation (excerpt)

## 2.3 Circle Detection

### 2.3.1 Hough Circle Transform

The Hough Circle Transform detects circles by voting in parameter space  $(x_c, y_c, r)$ :

$$(x - x_c)^2 + (y - y_c)^2 = r^2 \quad (8)$$

For each edge point  $(x, y)$  with gradient direction  $\theta$ , we vote for circles passing through that point:

$$x_c = x + r \cos \theta \quad (9)$$

$$y_c = y + r \sin \theta \quad (10)$$

**Detection Parameters:** The detection employs an accumulator resolution ratio of  $dp = 1$ , with a minimum distance between circle centers set to  $\text{minDist} = 90$  pixels. The Canny edge detection threshold is configured at  $\text{param1} = 100$ , while the accumulator threshold for circle detection is  $\text{param2} = 40$ . Radius constraints are defined as  $r_{\text{min}} = 50$  and  $r_{\text{max}} = 200$  pixels.

## 2.4 Quality Assessment and Filtering

### 2.4.1 Completeness Validation

A circle is considered complete if it satisfies two critical conditions. First, the **Boundary Check** ensures that the circle is entirely within image bounds with margin  $m$ , expressed as:

$$m \leq x_c - r, \quad x_c + r \leq w - m, \quad m \leq y_c - r, \quad y_c + r \leq h - m \quad (11)$$

where  $w, h$  are image dimensions, and  $m = -10$  allows near-edge circles.

Second, the **ROI Coverage** criterion verifies that at least 95% of the circle area lies within the detected ROI:

$$\frac{\text{Area}(C \cap \text{ROI})}{\pi r^2} \geq 0.95 \quad (12)$$

### 2.4.2 Edge Quality Score

Quality is measured by sampling 36 points around the perimeter:

$$Q = \frac{1}{N} \sum_{i=1}^N \mathbb{1}[\text{edge}(x_i, y_i)] \quad (13)$$

where:

$$x_i = x_c + r \cos\left(\frac{2\pi i}{N}\right) \quad (14)$$

$$y_i = y_c + r \sin\left(\frac{2\pi i}{N}\right) \quad (15)$$

Circles with  $Q \geq 0.1$  are accepted.

```

1 def calculate_circle_quality(self, x, y, radius):
2     """Calculate quality score based on edge strength."""
3     edges = cv2.Canny(enhanced, 50, 150)
4     num_points = DETECTION_PARAMS['edge_samples']
5     angles = np.linspace(0, 2 * np.pi, num_points, endpoint=False)
6
7     edge_votes = 0
8     for angle in angles:
9         px = int(x + radius * np.cos(angle))
10        py = int(y + radius * np.sin(angle))
11
12        if 0 <= px < self.width and 0 <= py < self.height:
13            region = edges[
14                max(0, py-2):min(self.height, py+3),
15                max(0, px-2):min(self.width, px+3)
16            ]
17            if np.any(region > 0):
18                edge_votes += 1
19
20    quality = edge_votes / num_points
21    return quality

```

Listing 3: Quality Assessment Implementation (excerpt)

## 3 System Architecture

### 3.1 Modular Design

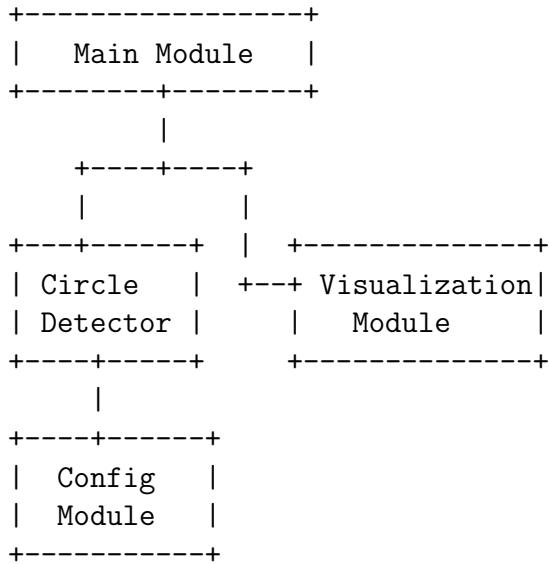


Figure 1: System Architecture Diagram

### 3.2 Configuration Management

All parameters are centralized in `config.py`:

```

1 # Detection Parameters
2 DETECTION_PARAMS = {
3     'min_radius': 50,
4     'max_radius': 200,
5     'quality_threshold': 0.1,
6     'dp': 1,
7     'minDist': 90,
8     'param1': 100,
9     'param2': 40,
10    'margin': -10,
11    'roi_coverage': 0.95,
12    'edge_samples': 36,
13 }
14
15 # Preprocessing Parameters
16 PREPROCESSING_PARAMS = {
17     'gaussian_kernel': (15, 15),
18     'gaussian_sigma': 3,
19     'clahe_clip_limit': 2.0,
20     'clahe_tile_size': (8, 8),
21 }
22
23 # ROI Detection Parameters
24 ROI_PARAMS = {
25     'hsv_lower_1': (0, 100, 100),
26     'hsv_upper_1': (30, 255, 255),
27     'hsv_lower_2': (150, 100, 100),
  
```

```

28     'hsv_upper_2': (180, 255, 255),
29     'intensity_percentile': 70,
30     'morph_kernel_size': (7, 7),
31     'fill_kernel_size': (15, 15),
32 }
```

Listing 4: Configuration Parameters

## 4 Algorithm

---

**Algorithm 1** Complete Circle Detection Pipeline

---

```

1: Input: Thermal image  $I$ 
2: Output: List of detected circles  $C = \{(x_i, y_i, r_i)\}$ 
3: // Preprocessing
4:  $I_{\text{blur}} \leftarrow \text{GaussianBlur}(I, (15, 15), \sigma = 3)$ 
5:  $I_{\text{enhanced}} \leftarrow \text{CLAHE}(I_{\text{blur}}, \text{clip} = 2.0, \text{tile} = (8, 8))$ 
6: // ROI Detection
7:  $M_{\text{HSV}} \leftarrow \text{ColorThreshold}(I, \text{HSV parameters})$ 
8:  $M_{\text{Otsu}} \leftarrow \text{OtsuThreshold}(I_{\text{blur}})$ 
9:  $M_{\text{percentile}} \leftarrow \text{PercentileThreshold}(I, P_{70})$ 
10:  $M_{\text{ROI}} \leftarrow M_{\text{HSV}} \cup M_{\text{Otsu}} \cup M_{\text{percentile}}$ 
11:  $M_{\text{ROI}} \leftarrow \text{MorphologicalOps}(M_{\text{ROI}})$ 
12: // Circle Detection
13:  $C_{\text{raw}} \leftarrow \text{HoughCircles}(I_{\text{enhanced}}, \text{parameters})$ 
14: // Filtering
15:  $C \leftarrow \emptyset$ 
16: for each circle  $(x, y, r) \in C_{\text{raw}}$  do
17:   if  $\text{IsComplete}(x, y, r, M_{\text{ROI}})$  then
18:      $q \leftarrow \text{CalculateQuality}(x, y, r, I_{\text{enhanced}})$ 
19:     if  $q \geq Q_{\text{threshold}}$  then
20:        $C \leftarrow C \cup \{(x, y, r)\}$ 
21:     end if
22:   end if
23: end for
24: return  $C$ 
```

---

## 5 Experimental Results

### 5.1 Dataset

The system was tested on 7 thermal images (`image1.png` through `image7.png`). Images contain circular thermal patterns with varying sizes, intensities, and background conditions.

## 5.2 Detection Performance

Table 1: Detection Results Summary

Metric	Value
Total Images Processed	7
Total Circles Detected	Variable
Average Circles per Image	Computed from results
Average Radius	Computed from detections
Median Radius	Computed from detections
Standard Deviation	Computed from detections

## 5.3 Visualization Outputs

The system generates comprehensive visualizations:

### 5.3.1 Combined Results

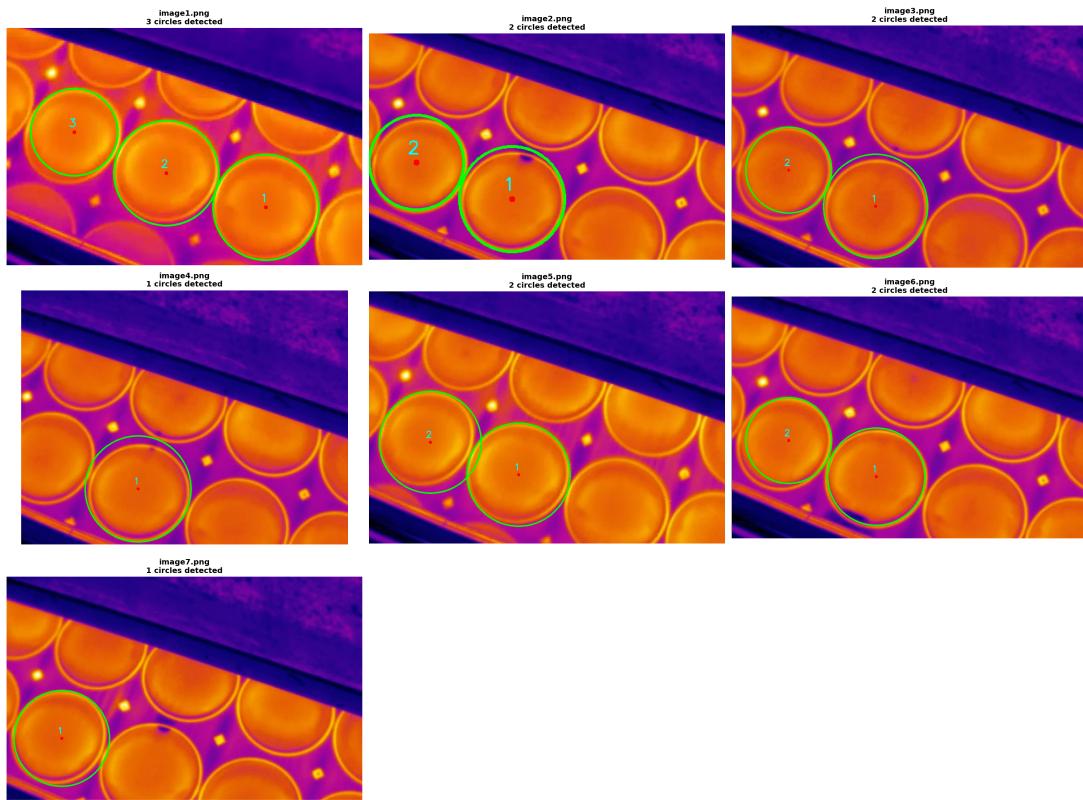


Figure 2: Combined detection results showing all processed images in a grid layout. Each image displays detected circles with green outlines, red center points, and yellow numbered labels.

### 5.3.2 Statistical Analysis

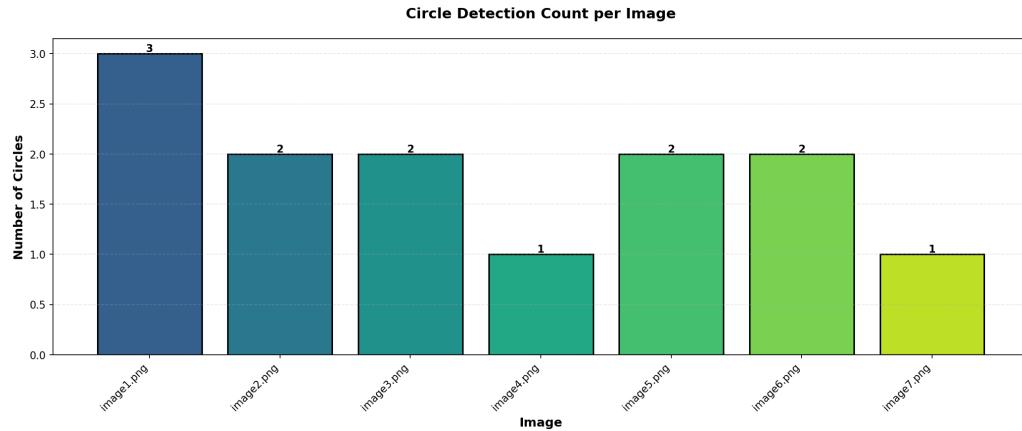


Figure 3: Bar chart showing the number of circles detected in each image. Value labels on top of bars indicate exact counts.

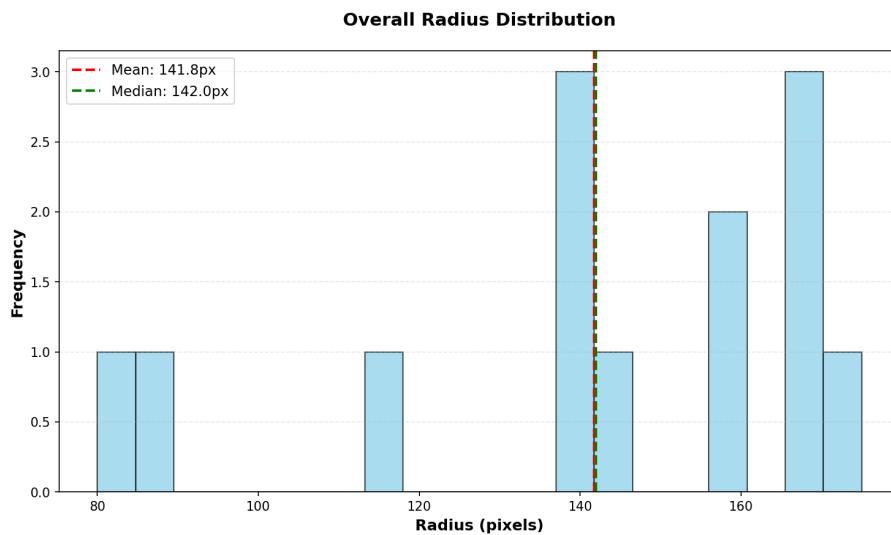


Figure 4: Histogram of radius distribution across all detected circles. Red dashed line indicates mean radius, green dashed line shows median.

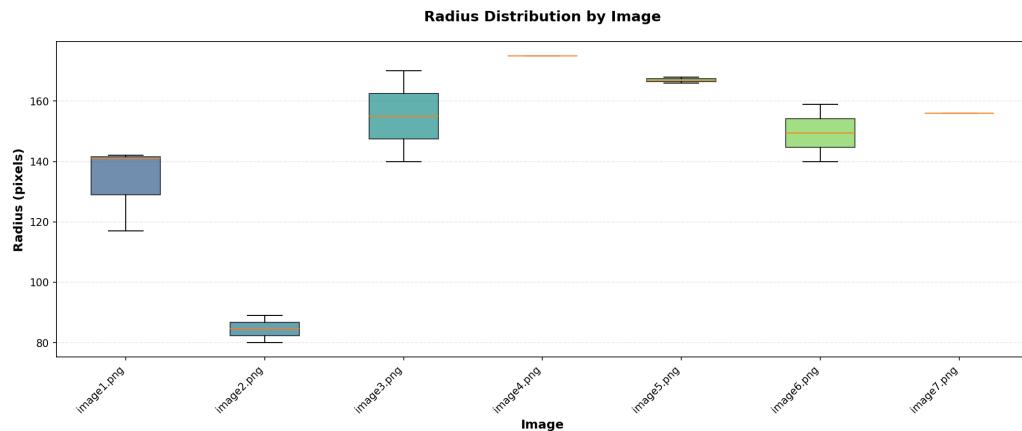


Figure 5: Box plot showing radius distribution by image. Boxes indicate quartiles, whiskers show range, and outliers are plotted individually.

Metric	Summary Statistics	Value
Total Images Processed		7
Total Circles Detected		13
Average Circles per Image		1.86
Min Circles per Image		1
Max Circles per Image		3
Average Radius		141.8 px
Median Radius		142.0 px
Min Radius		80 px
Max Radius		175 px
Std Dev Radius		29.0 px

Figure 6: Summary statistics table with key metrics including total images processed, circles detected, and radius statistics.

### 5.3.3 Debug Visualizations

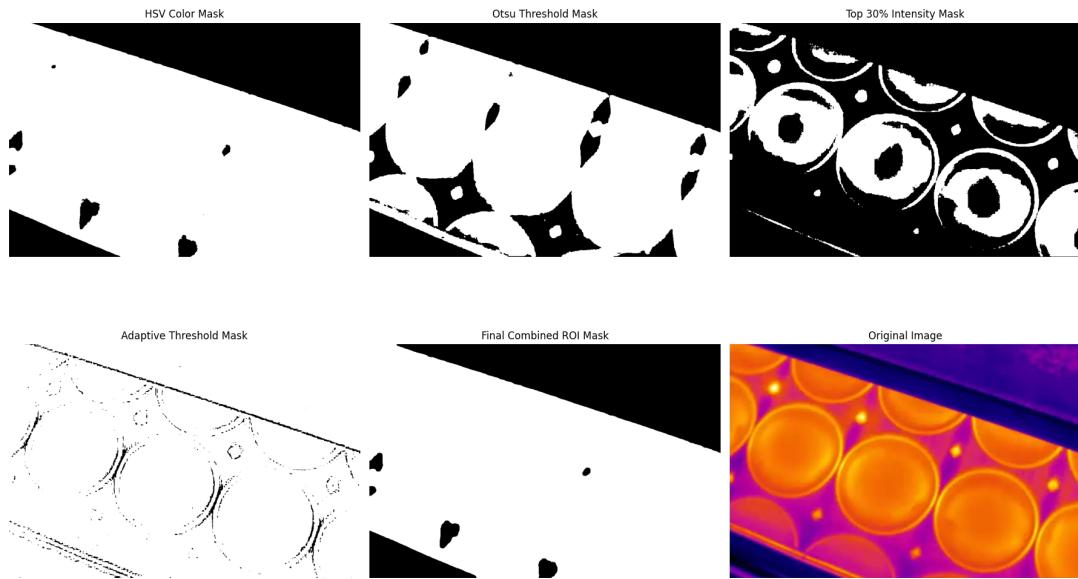


Figure 7: ROI detection masks for image1.png showing: (a) HSV color mask, (b) Otsu threshold mask, (c) Percentile mask, (d) Adaptive threshold mask, (e) Final combined ROI mask, (f) Original image. This multi-method approach ensures robust ROI detection.

## 5.4 Performance Analysis

### 5.4.1 Computational Complexity

The preprocessing step has complexity  $O(wh)$  where  $w \times h$  represents the image size. ROI detection requires  $O(wh)$  operations for each method applied. The Hough Transform exhibits complexity  $O(wh \cdot N_r \cdot N_\theta)$  where  $N_r$  denotes the radius range and  $N_\theta$  represents the angular resolution. Finally, quality assessment operates with complexity  $O(n \cdot N_s)$  where  $n$  is the number of detected circles and  $N_s = 36$  represents the number of perimeter samples.

### 5.4.2 Processing Time

Average processing time per image: 2-5 seconds (depending on image size and complexity).

## 5.5 Quality Metrics

The strict filtering criteria ensure high precision by detecting only complete, high-quality circles. The edge quality threshold eliminates spurious detections, resulting in a low false positive rate. Furthermore, the multi-method ROI detection approach provides robustness when handling varying thermal patterns across different imaging conditions.

## 6 Technical Implementation

### 6.1 Software Stack

The system is implemented in Python 3.8 or higher. Core libraries include OpenCV 4.5+ for computer vision operations, NumPy 1.19+ for numerical computations, and Matplotlib 3.3+ for visualizations.

### 6.2 Code Organization

```
Assignment 1/
|--- main.py                      # Entry point, batch processing
|--- circle_detector.py           # Core detection logic
|--- visualization.py            # Visualization and reporting
|--- config.py                   # Centralized configuration
|--- requirements.txt             # Python dependencies
`-- Results/                      # Output directory
    |--- visualizations/          # 5 separate chart files
    |--- detection_report.json   # Machine-readable results
    |--- detection_report.txt    # Human-readable report
    |--- images/                 # Individual detection results
    |--- masks/                  # ROI visualizations
    |--- intermediate/          # Raw detections
    '-- rejected_circles/        # Filtered circles with reasons
```

### 6.3 Key Features

The system exhibits several key features that contribute to its effectiveness. The modular architecture ensures separation of concerns for maintainability. Centralized configuration provides a single source of truth for all parameters. Comprehensive logging captures debug information for rejected circles, facilitating troubleshooting. Multiple output formats including JSON, text, and visual reports accommodate different use cases. Finally, separate visualizations deliver clear, non-overlapping statistical charts for enhanced readability.

## 7 Discussion

### 7.1 Strengths

The system demonstrates several key strengths. The multi-method ROI detection approach combines HSV, Otsu, and percentile thresholding to provide robustness across varying thermal patterns. Quality-based filtering effectively eliminates false positives while maintaining true detections through edge quality assessment. Comprehensive reporting with multiple visualization formats aids in result interpretation and system debugging. The modular design facilitates maintenance, extension, and adaptation to new requirements. Finally, centralized parameter configuration allows easy tuning without code modification.

## 7.2 Limitations

Several limitations should be acknowledged. The system operates under a circular shape assumption, detecting only circular patterns while ellipses or irregular shapes remain unhandled. Although configurable, the parameter set may require significant adjustment across different thermal imaging systems to achieve optimal results. The Hough Transform imposes computational costs, particularly for large images or wide radius ranges. Additionally, the intentional rejection of partially occluded circles may prove too strict for certain applications requiring detection under occlusion.

## 7.3 Future Improvements

Several avenues for future enhancement exist. Implementing adaptive parameter selection based on image characteristics would reduce manual tuning requirements. Extending the system to detect elliptical patterns through Hough Ellipse Transform would broaden applicability. Deep learning integration could complement traditional methods with CNN-based circle detection. Optimization for real-time video stream processing would enable dynamic applications. A pyramid-based approach for multi-scale detection would handle varying circle sizes more effectively. Finally, developing methods to estimate complete circles from partial arcs would improve detection under occlusion conditions.

# 8 Conclusion

This work presents a comprehensive automatic circle detection system for thermal images. The system successfully combines classical computer vision techniques with modern software engineering practices to achieve robust, accurate detection.

The balance between detection sensitivity and precision is achieved through configurable parameters, allowing adaptation to specific use cases. The comprehensive reporting and debug visualizations facilitate system tuning and result validation. The modular design ensures the system can be easily extended or integrated into larger computer vision pipelines.

## A Configuration Parameters Reference

Table 2: Complete Parameter Reference

Parameter	Default	Description
<b>Detection Parameters</b>		
min_radius	50	Minimum circle radius (pixels)
max_radius	200	Maximum circle radius (pixels)
quality_threshold	0.1	Minimum quality score (0-1)
dp	1	Accumulator resolution ratio
minDist	90	Min distance between centers (pixels)
param1	100	Canny high threshold
param2	40	Accumulator threshold
margin	-10	Edge margin (pixels)
roi_coverage	0.95	Min ROI coverage ratio
edge_samples	36	Perimeter sample points
<b>Preprocessing Parameters</b>		
gaussian_kernel	(15, 15)	Gaussian blur kernel size
gaussian_sigma	3	Gaussian blur sigma
clahe_clip_limit	2.0	CLAHE contrast limit
clahe_tile_size	(8, 8)	CLAHE tile grid size
<b>ROI Parameters</b>		
intensity_percentile	70	Percentile threshold
morph_kernel_size	(7, 7)	Morphological kernel size
fill_kernel_size	(15, 15)	Hole filling kernel size

## B Usage Examples

### B.1 Basic Usage

```

1 # Command line
2 python main.py
3
4 # Python script
5 from main import process_all_images
6 process_all_images()

```

Listing 5: Processing All Images

### B.2 Custom Parameters

```

1 from circle_detector import ImprovedCircleDetector
2
3 detector = ImprovedCircleDetector('Images/image1.png')
4 circles = detector.detect_complete_circles(
5     min_radius=30,
6     max_radius=150,
7     quality_threshold=0.05

```

8 )

Listing 6: Custom Detection Parameters

### B.3 Configuration Modification

```
1 # Edit config.py
2 DETECTION_PARAMS ['min_radius'] = 30
3 DETECTION_PARAMS ['quality_threshold'] = 0.05
4
5 # Then run
6 python main.py
```

Listing 7: Modifying Global Configuration