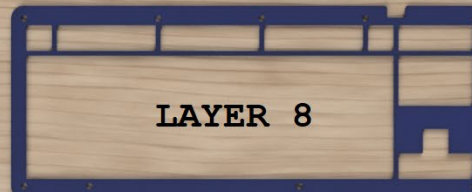
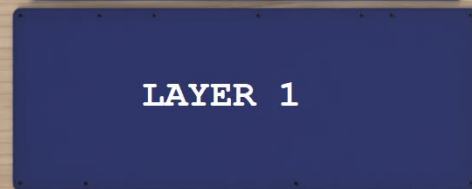


OSTKL Assembly Guide

Applicable to both the H88 and H87A case variations

Parts:

1h
1g
1f
1e
1d
1c
1b
1a



4 rubber bumpons



22 M3x6mm Screws



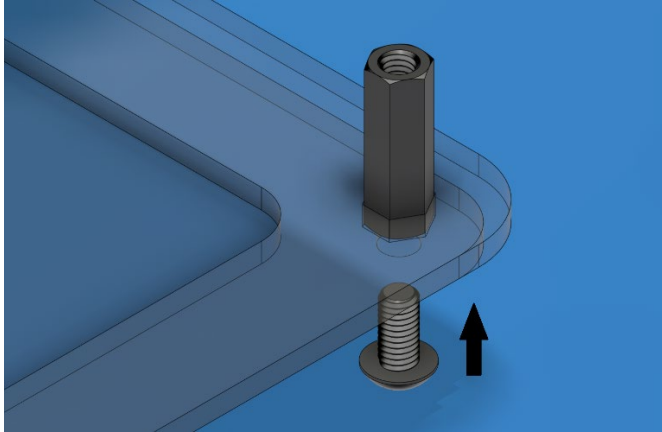
11

M3x14mm Standoffs

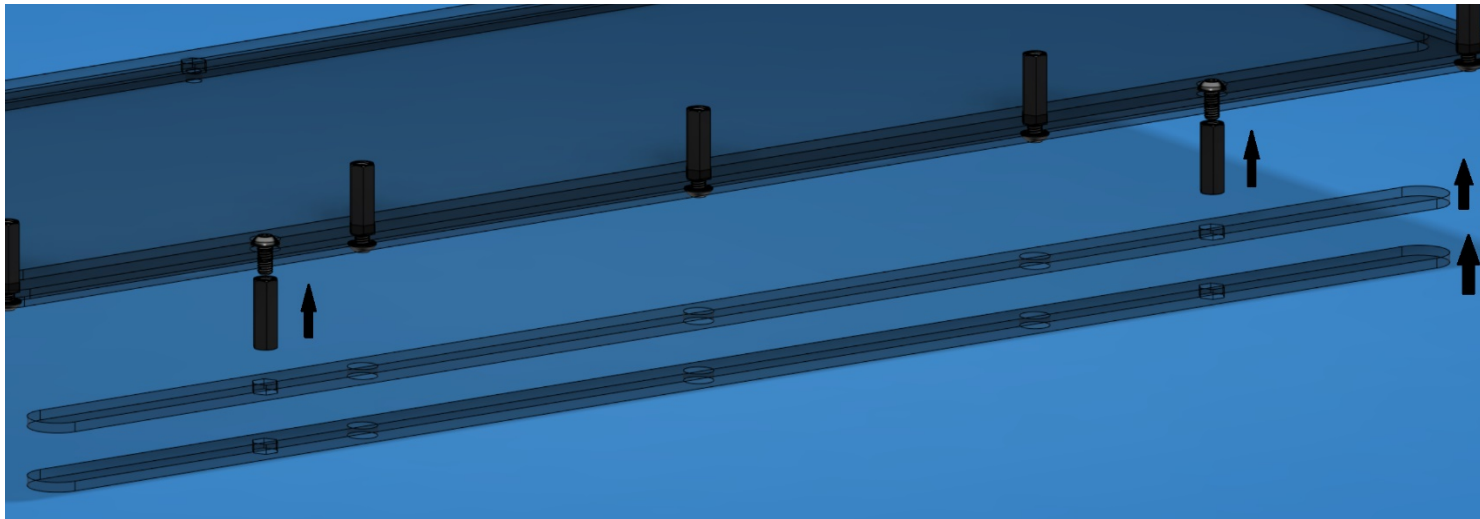


PCB

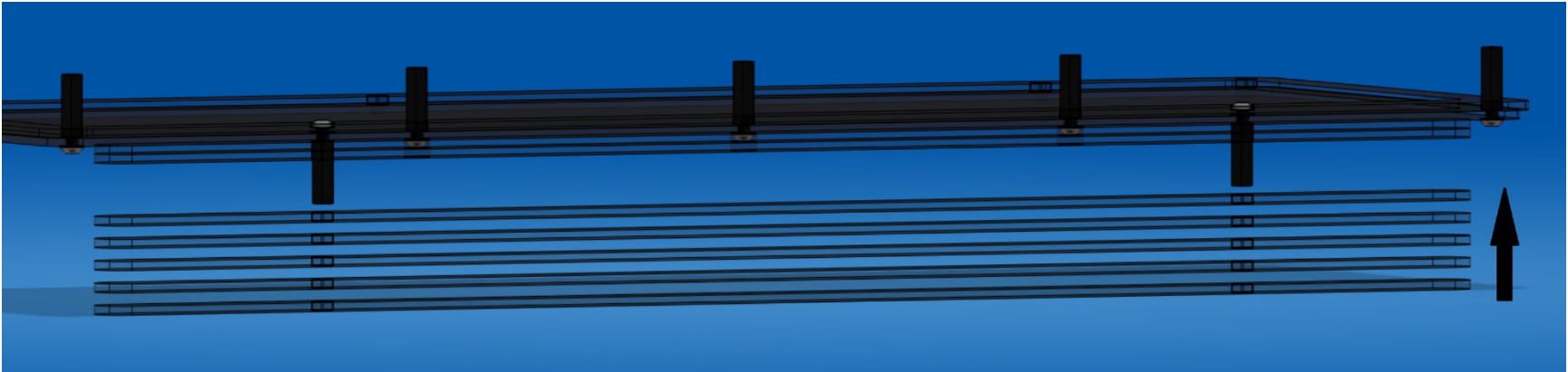
1. Begin by aligning Layer 2 on top of layer 1 and insert standoffs and screws. Repeat for all 9 case standoffs.



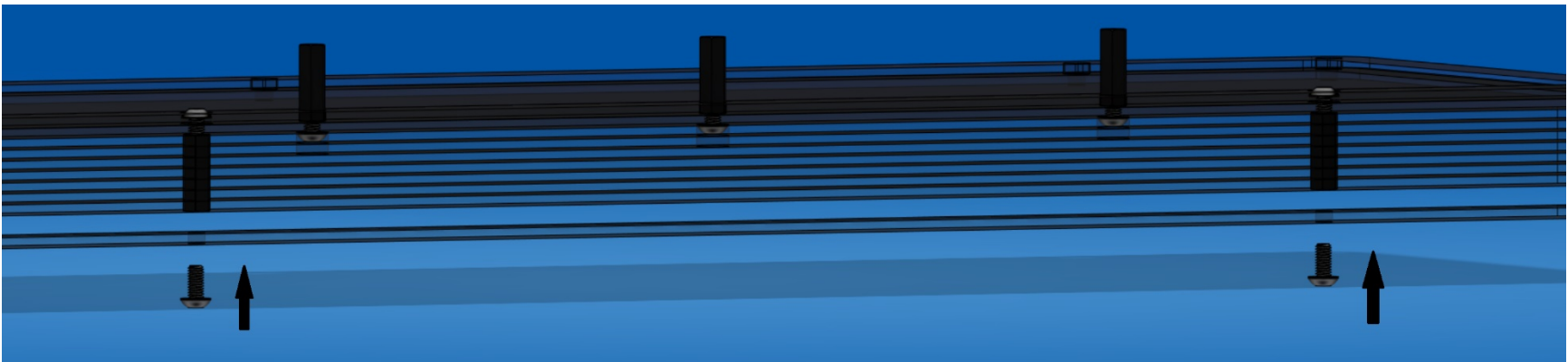
2. [Optional] Insert screws for typing angle assembly from the top and screw on standoffs.
 - a. Align standoffs with layers 1a and 1b.



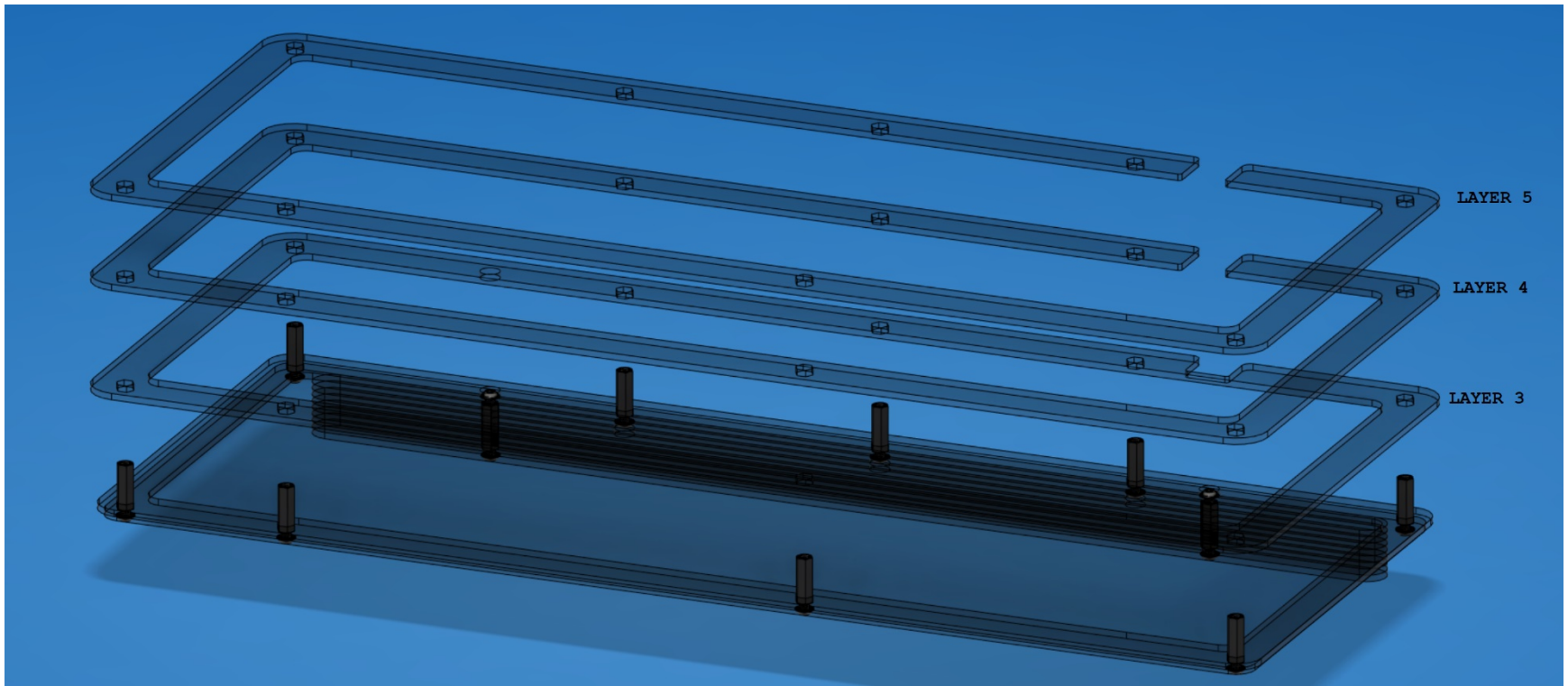
b. Stack the layers 1c-1g onto the standoffs.



c. Place Layer 1h onto the end of the stack and screw together with 2 M3 screws.



3. Press layers 3 through 5 onto the case standoffs.

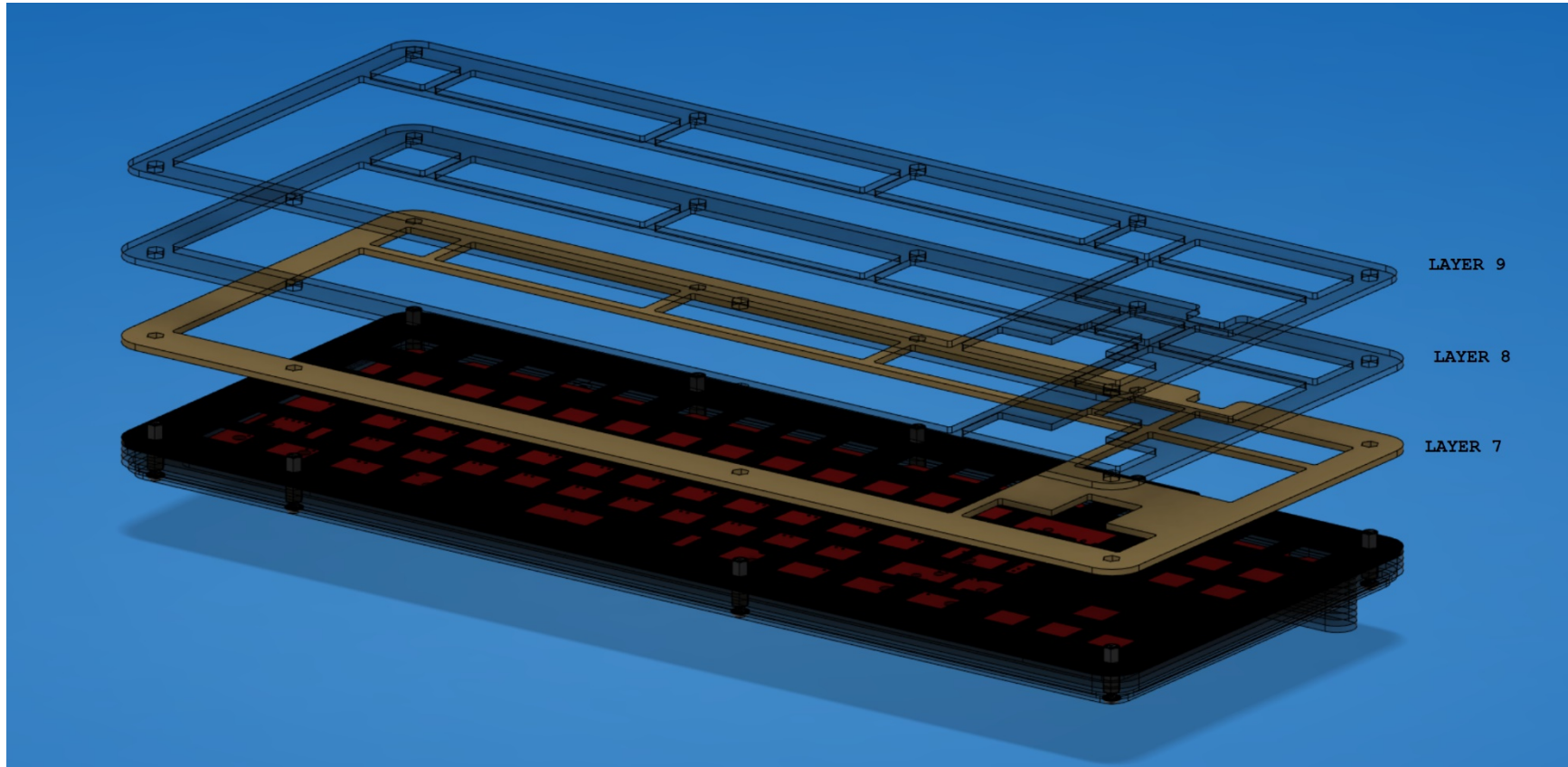


4. Solder together your PCB and plate assembly

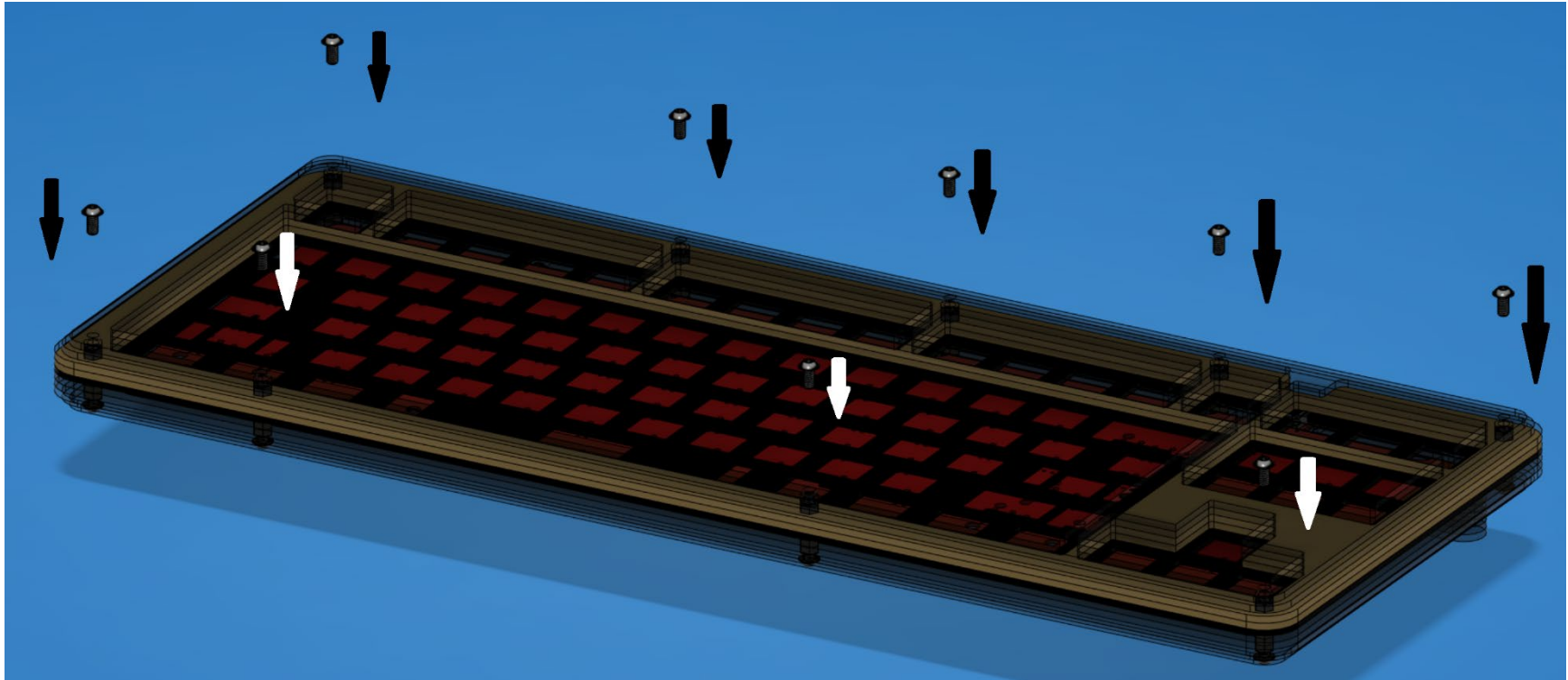
5. Align the plate assembly to the standoffs and slowly press down.



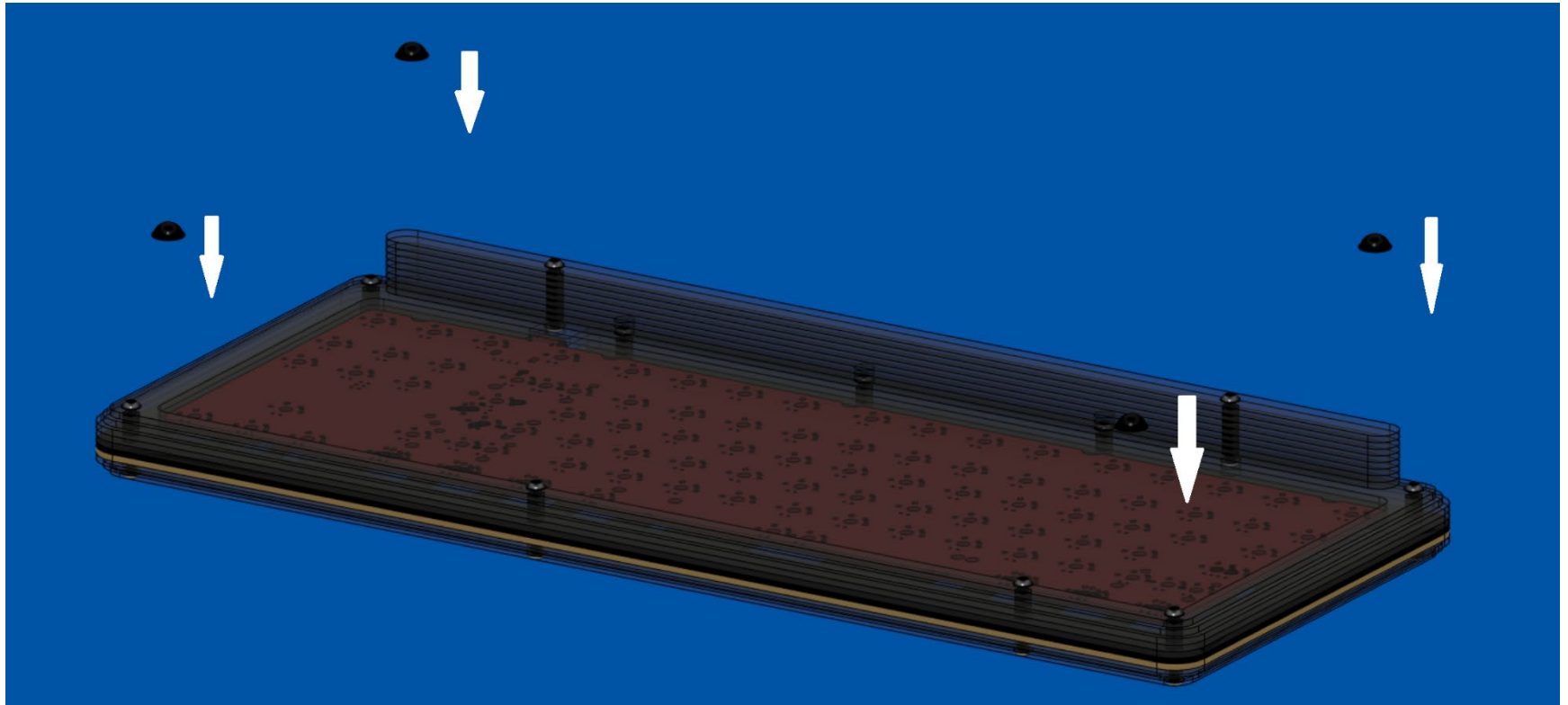
6. Begin placing layers 7, 8, and 9 onto the standoffs.



7. Align Layer 10 to Layer 9 and screw together with 9 M3 screws.



8. Put rubber bump-ons on corners of the case and optionally the typing angle assembly.



9. Put on keycaps and enjoy!

