

우경주/KI2017/0662/20190329165932

STYLE : 170426, 170460

ESSENTIALS HOODIE (CHASE)

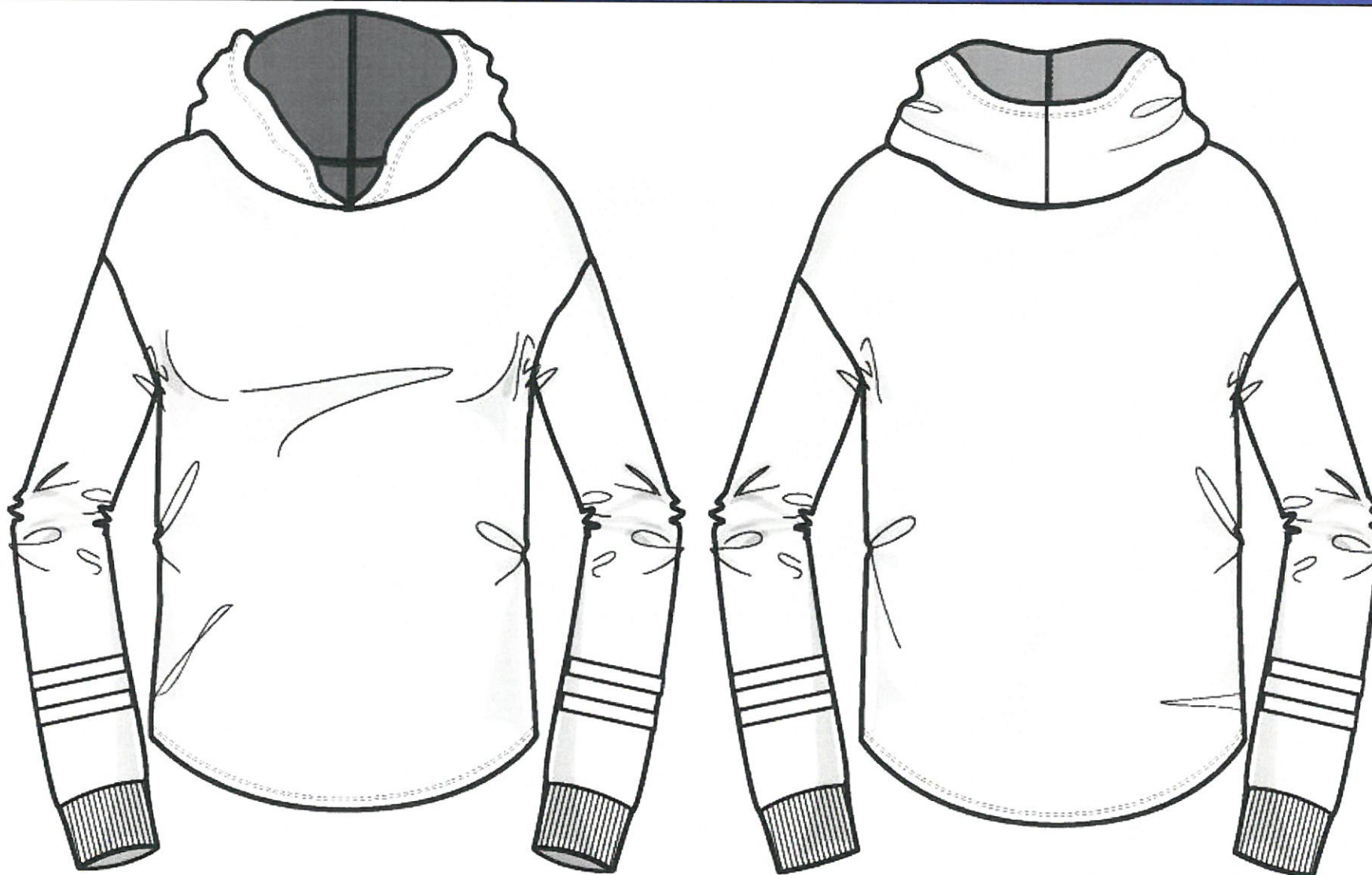
BTS 2019



Brand: JUSTICE
Department: 30 CUT & SEW
Class:
Create Date: 2017-07-26 15:42:56

Buyer: MARISSA SIMON
Designer: KENDALL WALTER
Tech Designer: STARR POWELL
Modified Date: 2017-09-08 14:06:28

PRODUCT SUMMARY



F:/Justice/Design/AI/'17 SEASONS/BTS17/core_004b



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BILL OF MATERIALS

FABRIC

Material No	Internal Mat No	Material Name	Comments	GRAPHITE HEATHER	RHODODENDRON	
14969		76/21/3 VISCOSE/POLY ELASTANE HACCI	ENTIRE BODY	GRAPHITE HEATHER	RHODODENDRON	

TRIM

Material No	Internal Mat No	Material Name	Comments	GRAPHITE HEATHER	RHODODENDRON	
3446	JMISC	JMISC	TR POLY THREAD			

LABELS / HANGTAGS

Material No	Internal Mat No	Material Name	Comments	GRAPHITE HEATHER	RHODODENDRON	
10847		MAIN LABEL -WOVEN				



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GRADED MEASUREMENTS

Tolerance Model : KNIT TOPS

Size Range : REG AND PLUS

POM Descr :

Base Size : 10

Grading Method/UM :

Product Category : KNIT TOPS

POM	Description	Tol-	Tol+	6	7	8	10	12
LTH100LG	LENGTH FROM HPS (NK SEAM) TO CF HEM	-1/2	1/2	18 3/4	20	21	22	22 3/4
LTH100LG	LENGTH FROM HPS (NK SEAM) TO CB HEM	-1/2	1/2	19 3/4	21	22	23	23 3/4
SWP407	SHIRTTAIL DEPTH - CF UP TO SS	-1/8	1/8	2 1/4	2 1/4	2 1/2	2 1/2	2 1/2
ACR300DS	ACROSS SHOULDER SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	14	14 1/2	15 1/4	16	16 3/4
ACR200DS	ACROSS BACK @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	13 3/4	14 1/4	15	15 3/4	16 1/2
ACR100DS	ACROSS FRONT @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	13 1/2	14	14 3/4	15 1/2	16 1/4
BST101	BUST/CHEST 1" BELOW ARMHOLE (1/2)	-1/2	1/2	13 1/2	14	14 3/4	15 1/2	16 1/4
SWP101KT	SWEEP STRAIGHT @ TOP OF SHIRT TAIL (1/2)--KNIT	-1/2	1/2	14 1/2	15	15 3/4	16 1/2	17 1/4
NCK100ME	NECK OPENING WIDTH HPS TO HPS - SEAM TO SEAM--MEDIUM	-1/4	1/4	6 3/4	7 1/8	7 1/2	7 3/4	8
NCK106	MINIMUM NECK OPENING (1/2)	0	1/2	10 3/4	11	11 1/4	11 1/2	11 3/4
NCK200	FRONT NECK DEPTH HPS TO CF NECK SEAM - HIGH NECK	-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8
NCK300	BACK NECK DEPTH HPS TO CB NECK SEAM - HIGH NECK	-1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/4	1 1/4
SHR101	SHOULDER FORWARD	-1/8	1/8	3/8	3/8	3/8	3/8	3/8
SHR100	SHOULDER SLOPE	-1/4	1/4	1 7/8	1 7/8	1 7/8	2	2
ARM103	ARMHOLE STRAIGHT @ DROP SHOULDER SEAM	-1/8	1/8	5 1/4	5 1/2	5 3/4	6	6 1/4
SLV101DS	SLEEVE LENGTH L/S SLEEVE - FROM SHLDR--DROP SHOULDER	-1/4	1/4	13 7/8	15 1/4	16	16 3/4	17 5/8
SLV407	SLEEVE WIDTH @ ELBOW - HALF OF UNDERARM SEAM	-1/8	1/8	4 1/8	4 1/4	4 3/8	4 1/2	4 3/4
SLV401	SLEEVE WIDTH @ CUFF SEAM (1/2)	-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8
SLV402	SLEEVE WIDTH @ OPENING - L/S (1/2)	-1/8	1/8	2 3/4	2 7/8	3	3 1/8	3 1/4
SLV500	SLEEVE CUFF HEIGHT	-1/8	1/8	1 3/4	1 3/4	2	2	2
MSC000	BOTTOM STRIPE PLACEMENT FROM CUFF SEAM	-1/8	1/8	1 1/2	1 1/2	2 1/2	2 1/2	2 1/2
MSC000	SLEEVE STRIPE SPACING	-1/8	1/8	1/2	1/2	1/2	1/2	1/2
MSC000	SLEEVE STRIPE WIDTH	-1/8	1/8	3/4	3/4	3/4	3/4	3/4
HOD100	HOOD OPENING RELAXED - STRAIGHT	-1/4	1/4	12	12 1/4	12 1/2	12 3/4	13

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Grading Method/UM :

Size Range : REG AND PLUS
Base Size : 10
Product Category : KNIT TOPS

POM	Description	Tol-	Tol+	6	7	8	10	12
HOD200	HOOD HEIGHT @ HPS	-1/4	1/4	11 1/8	11 1/4	11 3/8	11 1/2	11 5/8
HOD203	HOOD WIDEST POINT POSITION FROM HOOD TOP EDGE	0	0	5 1/4	5 1/4	5 1/4	5 1/4	5 1/4
HOD201	HOOD WIDTH @ WIDEST POINT	-1/4	1/4	7 7/8	8	8 1/8	8 1/4	8 3/8

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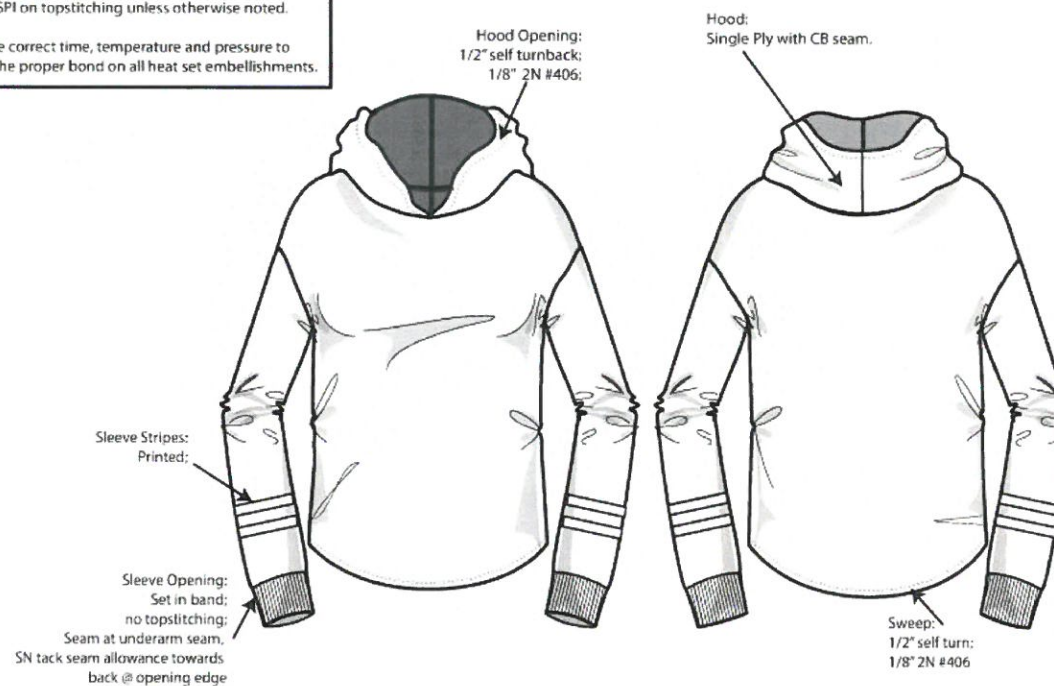


Company: ASCENA
Brand: JUSTICE
Department: 30 CUT & SEW
Season: HOLIDAY 2017
Style Desc: ESSENTIALS HOODIE (CHASE)

CONSTRUCTIONS

General construction details:

- 1) 1/4" 2N 4TH overedge all seams and interior raw edges; 12-14 SPI
- 2) Clear elastic in neckline seam only.
- 3) 12-14 SPI on topstitching unless otherwise noted.
- 4) Use the correct time, temperature and pressure to achieve the proper bond on all heat set embellishments.



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ESSENTIALS HOODIE (CHASE)

BTS 2019



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Department: 30 CUT & SEW
Season: HOLIDAY 2017
Style Desc: ESSENTIALS HOODIE (CHASE)

INSTRUCTIONS

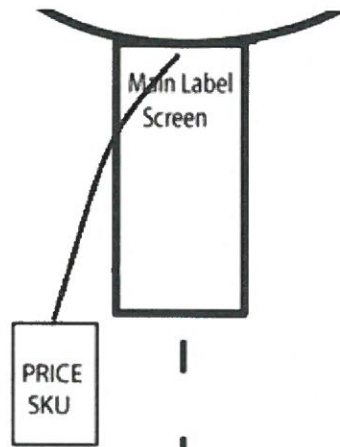
CARE INSTRUCTIONS

ARG-001

TURN INSIDE OUT, MACHINE WASH COLD WITH LIKE COLORS, ONLY NON-CHLORINE BLEACH WHEN NEEDED, TUMBLE DRY LOW, WARM IRON ON REVERSE IF NEEDED, DO NOT IRON ON DECORATION

Fiber content:

76% Viscose/ 21%Polyester/ 3% Elastane



LABELS - MAIN

MAIN LABEL SCREEN AT CB NECK

- * main label to be attached at CB neck seam.
- * Price ticket to be attached using a 3" long swift tack on top layer of main label.

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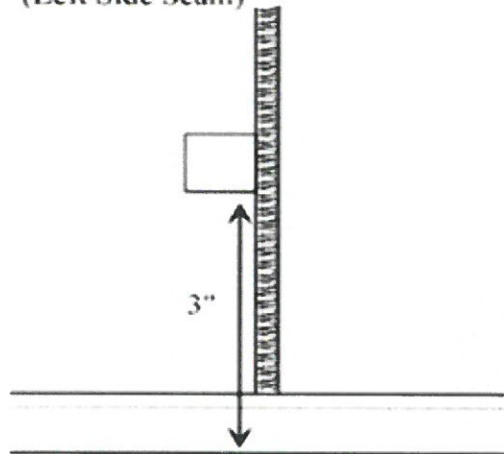
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Style Desc: ESSENTIALS HOODIE (CHASE)

INSTRUCTIONS

(Left Side Seam)



TRACKING LABEL PLACEMENTS

instruction details:

- *Tracking label must include: Style Number, Factory ID, and Date of Initial Production.
- * Standard garments: Label is placed 3" above bottom edge.