

Report for the CPS Final Project

Andrea Auletta

`andrea.auletta@studenti.unipd.it`

Niccolò Zenaro

`niccolo.zenaro@studenti.unipd.it`

February 14, 2025

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Abstract

Modbus is a commonly used protocol in Supervisory Control And Data Acquisition (*SCADA*) environments for monitoring, control and data acquisition. Despite its wide popularity, Modbus is not secure because when it was developed and adopted (1979) security was not considered to be a concern in isolated Industrial Control Systems (*ICS*), thus is not designed to be secure like modern IT networks. Among the various attacks, 4 different taxonomies can be identified to facilitate formal risk analysis efforts for clarifying the nature and the scope of the security threats on Modbus systems and networks.

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