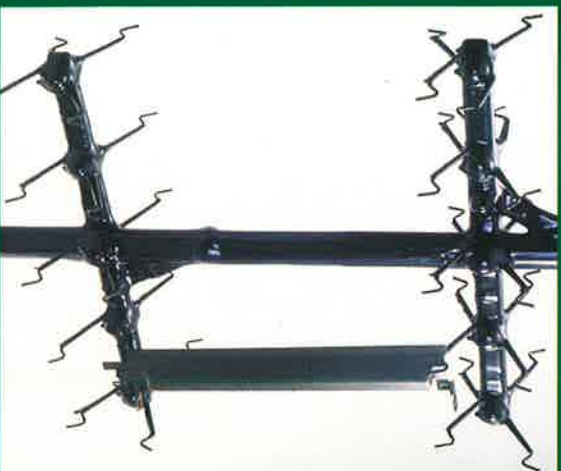


Illinois Rack has 28 years of experience serving metal finishing, painting, and electronics companies. We are experienced in all phases of the design and manufacture of custom racks, baskets, fixtures and accessories. This experience, together with our extensive knowledge of industrial processes means we can satisfy your requirements.



ANODIZING & PLATING RACKS

Illinois Rack engineers understand plating processes and design each rack to maximize part capacity, allow easy loading and unloading, and meet all processing requirements without compromising the quality of the finish. This drive for efficiency ensures that Illinois Rack customers purchase the minimum number of racks possible to accomplish their plating needs. This translates into direct cost savings. With our six different tanks varying in size from three feet deep to eleven feet deep and an oven large enough to cure the largest rack, size is rarely a limitation.

PAINT RACKS

At Illinois Rack, we understand the need to produce consistent paint quality at the lowest possible cost. Each rack, whether for dip, electrostatic flow or powder coating or spray, is designed to ensure quality paint application and optimum utilization. Thorough knowledge of painting processes enable our engineers to develop the best methods of securing parts without diminishing paint quality. We can also provide maintenance (cleaning) of all sizes of paint and powder coating racks and hooks.

PRINTED CIRCUIT RACKS

The continually changing needs of the printed circuit industry require the ability to quickly design and manufacture specialized equipment. Illinois Rack has the experience necessary to rapidly respond to such demands. Whether your application requires a rack, fixture or basket, Illinois Rack can produce the appropriate configuration to satisfy your printed circuit processing requirements.

PLASTISOL COATING

Illinois Rack offers several types of plastisol coating in many colors for rust and corrosion protection, cushioning, color-coding and aesthetics.

BASKETS

Illinois Rack provides a wide variety of basket designs to meet your anodizing, degreasing, dipping, drying, heat treating, plating and material handling requirements. In addition to our extensive inventory of standard designs, Illinois Rack can custom design baskets out of steel, titanium, aluminum and stainless steel in bar, rod, mesh, expanded or perforated configurations to meet your individual specifications.

PLASTIC FABRICATION

We manufacture plastic recovery baskets to specification for plating tanks and plastic parts of many kinds for the plating industry.

FIXTURE FABRICATION & REPAIR

Illinois Rack has a full service welding shop ready to handle your repair requests. We can repair or rebuild your existing fixtures to extend their useful life. This saves you money by reducing the need to purchase replacement fixtures. Our technicians are experienced in mig and spot welding and are ready to provide rapid turnaround.

CARTS

Illinois Rack can design and manufacture specialized racks for storage and/or transport of a large variety of finished parts.

SERVICE, QUALITY, VALUE

Illinois Rack is committed to doing what it takes to ensure that your requirements are translated into products that meet your needs. Each unit is designed and manufactured to provide quality results for your individual application. We finish the job with free pickup and delivery within a 150 mile radius of our plant. Our extensive customer base is a testament to our ability to provide value to our customers.

ILLINOIS RACK ENTERPRISES, INC.

480 Scotland Road
Lakemoor, Illinois 60050-8672

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illinoistrack@yahoo.com



Our tanks and ovens can accommodate items up to 11' high and 2.5' x 4' wide.

LARRY OHLER started plating as a young man and became a plating foreman for 10 years. He has spent the last 18 years using that plating experience to help his customer solve their plating and painting problems.

JORGE MARTINEZ brings over 10 years of work experience in production of plating and paint racks, baskets, plastisol coating and fabrication and repair. As plant manager he makes sure that your job is done correctly and in a timely manner.

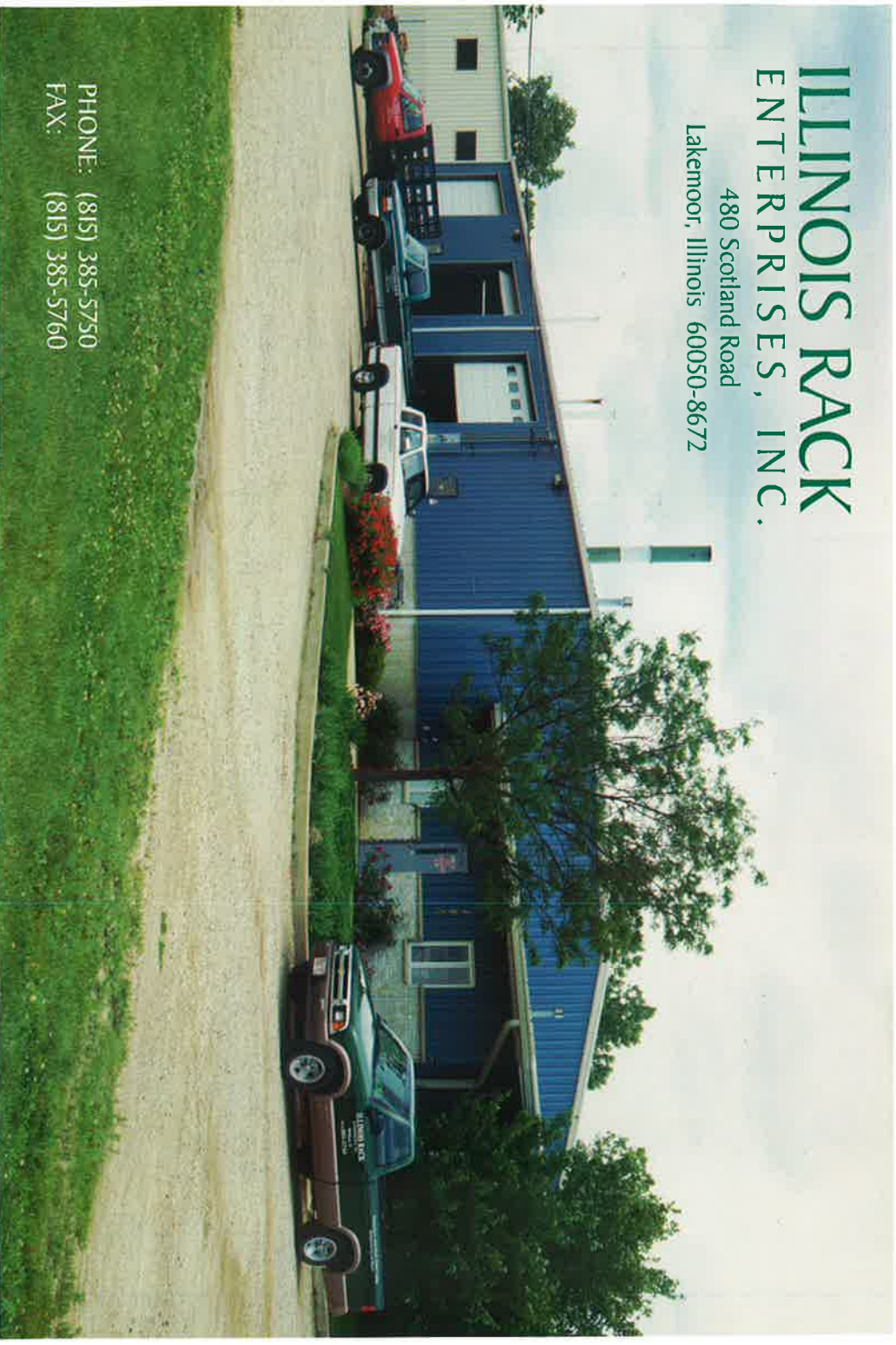
GERNOT GRUBER has been designing and producing plating and paint racks for over 27 years. He has been the owner and President of Illinois Rack since 1985 and is responsible for the exceptional growth of the company.

BRIAN MOONEY has spent 10 years in the production of all kinds of racks, baskets and fabrication. He works with the sales teams to develop new ideas that can be produced to better serve the customers. As Plant Foreman he assures that your rack is produced to its specifications.

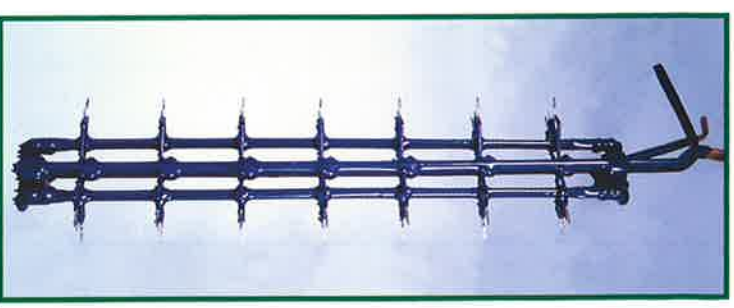
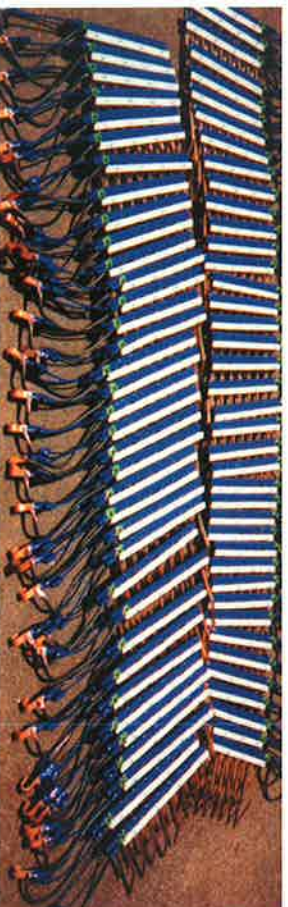
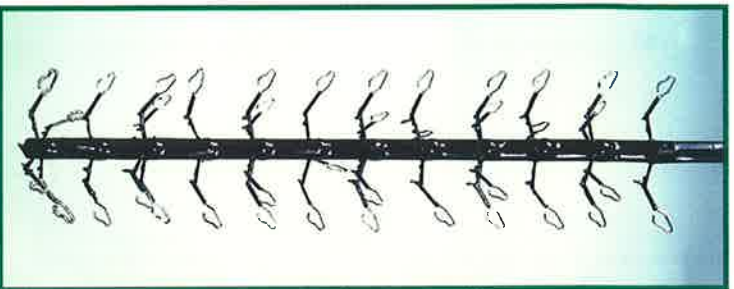
RON FAGAN designed his first painting rack in 1968 and moved on to Plant Manager. He has for the past 15 years been working with his customers across the country, helping them design state-of-the-art plating and painting racks.

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QUALITY RACKS FOR QUALITY PARTS