

Snapshot Executive Summary

North Stradbroke (Minjerribah) is a small (8,500-person) island in Moreton Bay with significant sand resources, strong cultural ties (Quandamooka people) and unique ecology (e.g. dugong seagrass habitat). The goal is to create a **circular-economy energy hub**: all waste and local resources (sand minerals, household recyclables) reused, with clean energy exported to mainland grids (Brisbane/Gold Coast). The strategy emphasizes **resilience** (against storms and supply shocks), local ownership, and integration with existing legal/cultural frameworks ¹ ². We prioritize proven renewables + storage (solar, wave/tidal, sand/salt batteries) and pilot “dream” tech (e.g. thorium MSR) only after legal/economic conditions change. Ecosystem co-benefits (reef protection, seagrass restoration) and financing (a sovereign wealth fund seeded by energy royalties, green bonds, reef credits) are central. All proposals are scaled to the island’s <10,000-resident community but aim to maximize generation (for export). Technical and ecological uncertainties are flagged. Detailed LCOE/LCOS estimates (2024 AUD) show solar PV and CSP as lowest-cost, with wave/tidal currently higher.

Key Points: - **High-penetration solar + storage:** Rooftop/ground PV (shore and floating) will likely deliver the cheapest power, with solar-thermal CSP with storage as a dispatchable complement ³. Sand-battery (PolarNight) and molten-salt (1414°) storage offer very long-duration backup (LCOE ~\$30–50/MWh ⁴).

- **Wave/tidal R&D:** Modest nearshore wave (e.g. OWC on artificial reefs) and tidal stream/lagoon schemes are promising but costly and immature (CapEx ~\$8–13k/kW ³; LCOE hundreds of \$/MWh). They **could** provide firm, complementary output (since waves are more consistent in autumn-winter) ⁴ (Confidence:0.4).

- **Eco-engineering:** Innovative coastal works (offshore sand “spurs”, living breakwaters, artificial reefs, seagrass beds) can protect Amity/Point Lookout and bolster marine life ⁵ ⁶. The Dutch “Sand Motor” and Singapore polder show how to build land buffers and new habitat ⁵ ⁷. Palm Jumeirah’s troubles warn of turbidity and habitat loss ⁶.

- **Underground & logistics:** A wet-soil tunnel loop (small TBM “Prufrock”) could move goods, with spoil reused as geopolymer panels or filtration sand. Subterranean farms/bunkers offer climate security. (These ideas are speculative but have physics-basis; confidence ~0.3–0.5.)

- **Circular economy:** A material flow diagram will show how waste (compost, plastics, metals) is recycled on-island (e.g. plastics → filament, organics→biochar) to minimize imports. Mining sand for modules (geopolymers, glass) is key.

- **Finance & governance:** We recommend forming a **Straddie Sovereign Clean Energy Fund** (like Norway’s or Alaska’s) governed with strong ESG and community input ⁸ ¹. Income (energy sales, reef/blue carbon credits, green bonds) capitalizes the fund; a blockchain-based Straddie-Energy-Token could enable community staking and on-chain PPAs.

- **Integration & training:** All systems plug into a “Straddie Everything App” (digital twin) for real-time dashboards, jobs, and micro-credentials (e.g. wave-engineer, reef-gardener). The fund itself can finance local training.

- **Risks:** We highlight cultural sensitivities (protecting Quandamooka sites), ecological limits (reef and dugong protection), supply-chain shocks (e.g. for rare minerals), and regulatory barriers (e.g. nuclear bans) with mitigation plans.

In summary, Straddie’s venture combines **advanced renewables and storage, waste-driven construction, and ecological infrastructure**. It is funded by a sovereign-style trust fed by island energy revenues. We support fast-tracking solar/storage for immediate gains, while piloting wave/tidal

and longer-term tech (sand/salt batteries, modular MSR) in parallel. Every section below ends with a “So-what for Straddie” note.

2. Technology Deep-Dive

2.1 Wave-energy Converters (nearshore & oscillating-water-column reefs)

Wave energy could provide steady, renewable power (waves persist at night and in storms) and add exportable capacity. Options include **fixed nearshore attenuators and Oscillating Water Column (OWC)** modules mounted on artificial reefs or breakwaters. OWCs (like the Basque Mutriku plant) capture wave pressure in a chamber to drive turbines ⁹. Attenuators (long floating tubes) also extract energy from wave motion. South-East QLD’s resource is moderate; we estimate **capacity factor ~30–40%** (i.e. they run ~30–40% of time) (Conf:0.4). The technology is still expensive: GenCost 2024 cites ~\$8362/kW CapEx ³. At CF~0.35, WACC~7%, and ~3% O&M, a rough LCOE = (CapEx×CRF + O&M)/(8760×0.35) ≈ **340 AUD/MWh** (Confidence:0.3). Table 1 summarizes our ballpark LCOEs. Key uncertainties include wave variability and maintenance in cyclone conditions (Conf:0.4).

Equation (LCOE):
$$LCOE = \frac{\text{CAPEX} \times CRF + \text{annual OPEX}}{8760 \times \text{CF}}$$
 (Capital Recovery Factor $CRF = \frac{r(1+r)^n}{(1+r)^n - 1}$ with discount r and lifetime n .)

Tech	CAPEX (AUD/kW) ³	CF	O&M	LCOE (AUD/MWh)
Wave (nearshore)	8,362	0.35	3%	~340 (Conf:0.4)
Tidal Stream	12,979	0.35	3%	~490 (Conf:0.3)
Solar PV (roof)	1,463	0.20	1%	~90 (Conf:0.5)
Solar PV (ground)	6,769	0.20	1%	~370 (Conf:0.5)
Solar-Thermal	1,336 (16h store)	0.30	2%	~50 (Conf:0.5)

So, what for Straddie: Wave-energy offers **resilience and complementarity** (generating when sun is low, especially in winter) but is **currently cost-prohibitive** ³. We recommend piloting modular OWCs (perhaps integrated into breakwaters) for R&D, funded by the sovereign fund, while focusing first on cheaper solar. Maintenance and grid-connection must be planned (Cyclone-proofing needed). Monitoring of nearshore ecology will ensure reef-based converters don’t harm seagrass (low TSS designs should be chosen). (Confidences: high for cost data, medium for CF.)

2.2 Tidal stream & tidal-range options

The island’s tides (diurnal semidiurnal range ~1–2m) are modest, but *tidal stream* turbines (underwater turbines in fast channels) could harness steady flows at channel narrows (e.g. Jumpinpin?). *Tidal-range* (lagoon or barrage) requires building a basin with sluice gates. Both are proven overseas (e.g. UK’s MeyGen or China’s La Rance), but large-scale dams disrupt ecology. Small *tidal lagoons* (say 50–100 MW) could supply reliable power on schedule. **CapEx** from GenCost is ~\$12,979/kW ³. Assuming CF~35% and 3% O&M, LCOE is very high (~500 AUD/MWh as in Table 1). Even if learning curves halve costs by 2040, tidal remains >100/MWh (speculative).

Cultural/ecological note: tidal barrages and lagoons can alter seagrass salinity/flooding; channels for turbines affect fish. Any project must avoid dugong feeding grounds and get QLD marine approvals (the area is GBR Marine Park).

So, what for Straddie: We view tidal tech as **high-risk, low-priority** given cost. However, a small pilot tidal turbine in a high-flow spot (with fish-friendly design) could double as attraction/training. Tidal-range (lagoon) is probably infeasible due to environmental laws and tidal height. In short, **tidal remains a watch-list item**: watch for cost drops internationally, but focus resources elsewhere for now. (Conf:0.3 on cost, 0.5 on feasibility given cultural/legal constraints.)

2.3 Solar PV & Solar-Thermal Concentration

Solar photovoltaic (PV) is abundant on Straddie. Rooftop PV on homes and public buildings can cover much of local daytime needs and feed the island mini-grid. Additional ground PV (carports, parks, floating on ponds) can scale export. Queensland PV CAPEX is ~\$1,500/kW for roof, ~\$6,800/kW for large arrays ³, with high capacity factors (CF~15–25%). LCOE estimates (see Table 1) are low: roof PV might be ~90 AUD/MWh, utility PV ~370 AUD/MWh (farm/ground) under conservative assumptions (Conf:0.5). On-straddie solar farms benefit from cheap land (former mining sites). **Solar-thermal** (CSP with molten salt or similar) can concentrate sun for dispatchable power. For instance, a 16-hour storage CSP has CAPEX ~\$1,336/kW ³. At CF~0.3, we get LCOE ~50 AUD/MWh (Conf:0.5) – very cheap on an energy basis, plus we gain firm night electricity. (Australia has several CSP projects demonstrating storage.) PV and CSP synergy is attractive: PV for day, CSP+heat storage for evening.

We should include solar on all feasible roofs and carports. Check structural capacity and shading constraints. For floating PV, see Brisbane International example (Cf. a Qld government feasibility study on floating PV recommending it to conserve land). Also consider building PV into recreation facilities (e.g. at Amity sports ground). CSP could be a business-scale facility, possibly co-located with the 1414° thermal battery (next section) to decarbonize loads and sell power.

Equation (LCOE recap): For any generator,

$$\text{\$}LCOE = \frac{\text{\$}\text{CAPEX} \times CRF + \text{\$}\text{annual O\&M}}{8760 \times CF} \text{\$}$$

Using this (Table 1), the cheapest is **solar-thermal** (~50 AUD/MWh), then **roof PV** (~90 AUD/MWh). Solar fits Straddie's sunny climate.

So, what for Straddie: **Solar is “low-hanging fruit”**. Every roof and parking area should host PV arrays; greenfield solar farms can use mined land. Solar-thermal with storage is especially attractive as it produces power on demand (confirm via local CSP demos). Solar arrays are also extremely storm-resilient with proper engineering. Critical actions: survey roof/game areas for PV, partner with 1414°/ARENA for CSP pilots. Export agreements with grid (Gold Coast/Brisbane) will back solar growth. (Conf: high for cost and viability due to strong evidence, low for performance issues.)

2.4 Sand-Battery & Salt-Battery Thermal Storage (Polar Night & 1414° case studies)

Sand batteries (sensible heat storage in sand) and **molten-salt** (or molten silicon) “liquid batteries” allow long-duration storage (>8–24h). The Finnish startup Polar Night Energy operates sand-storage: they heat cheap sand to ~600°C to store up to 10 GWh of heat ¹⁰. Their 10 MW/1000 MWh design claims ~90% round-trip efficiency (heat→steam) ¹¹. They have piloted 3 MWh systems now scaled to district heating. *Polar Night* says sand battery LCOE could be **\$30–50/MWh** ⁴ (cheaper than gas peakers, per EMS analysis). We estimate similarly (~0.03–0.05 AUD/kWh) if scaled (see **Table 1**). Sand is local (use local silica or reused glass powder), and negligible material cost. Losses over months are small if insulated.

Salt/Si battery (1414 Degrees) uses molten silicon (melts at 1414°C) as storage. A 2017 analysis reported a 10 MWh plant for ~AUD\$700,000 (~\$70/kWh CapEx) ¹². Purely electrical efficiency (electricity out) is low (~30–40%) because heat→steam has Carnot limits ¹³. However, **if waste heat is**

also used (combined heat-power for industry), overall efficiency ~80–90% ¹⁴. Queensland has abundant process heat needs (food, ceramics). 1414° claims their techno-economic advantage lies in low CAPEX and long life (zero degradation) rather than pure electric efficiency ¹⁵. They are piloting a small plant in SA with CSP partners ¹⁶. However, no grid-scale electricity output from 1414° exists yet – their P2H2P product is expected by 2026 ¹⁷.

Thus, **our plan**: build a large sand-thermal battery on Straddie to capture excess solar (and wind). It can discharge heat into a steam turbine or district heating (or future P2H2P for electricity). It would use mined sand/quartz (locally abundant) as fill. We'd partner with Polar Night or similar for design (Polar Night's Finland site stores 3–8 MWh in 7 m silo ¹⁸ ¹⁹; Straddie could scale multi-hundred MWh). Also track 1414° developments: if coal/gas power plants nearby (e.g. Brisbane) start to use TESS, it may open policy doors. But for now, focus on sand battery first.

LCOS (Levelised Cost of Storage): Similar to LCOE, $LCOS = (CAPEX \times CRF + O\&M) / (\text{energy output})$. For sand, assume daily cycling: CAPEX ~\$150/kWh (optimistic) yields LCOS under 50 \$/MWh (Conf:0.4). We note EMS analysis says \$30–50/MWh ⁴. For completeness, LCOS formula (discharging once per day at roundtrip eff η):

$$LCOS \approx \frac{CAPEX \times CRF + \text{annual O\&M}}{8760 \times DoD \times \eta} \text{, \$}$$

So, what for Straddie: Sand and salt batteries **unlock 24/7 renewable power**. The sand-battery is very attractive: high efficiency, safety, local materials. We recommend a large sand-storage tank (multi-100 MWh) co-located with a steam turbine. 1414°'s molten-silicon is **worth monitoring** (Confidence:0.5) – it could become a NSW/QLD “first mover” project if laws relax. (Confidence:0.2 given current Australian nuclear bans, discussed later.) Overall, thermal storage LCOE is low enough to justify island-scale deployment, greatly reducing curtailment of PV.

2.5 Modular Thorium (Molten Salt Reactor) – Watch-List Only

Thorium molten-salt reactors (MSRs) are an advanced nuclear concept: they use thorium (abundant) in a liquid fuel to generate heat at high efficiency, with inherent safety features. Designs (e.g. Denmark's Seaborg, US ORNL) aim for small modular MSRs. *However*, Australia currently bans nuclear power ²⁰. Real deployment would require **national law changes** or exceptions in EPBC Act/Qld law ⁸ ²⁰ and massive public buy-in. Global R&D (China, UK, India) is active, but no commercial MSR exists yet. Given timeline volatility (AI/tech disrupts decades), we do **not** plan thorium for initial phases. We include it here to note that if international risk is de-risked (e.g. decades of operation with no incidents), and legal barriers fall, a small thorium MSR could eventually provide very high energy density and firm power.

So, what for Straddie: **Thorium remains a long-term “moonshot”**. We **propose research only**, e.g. hire an advisor to monitor MSR progress. In the meantime, focus on renewables and storage. (Confidence: 0.2 – the legal and social hurdles are huge, but physics suggests it could eventually be viable.)

3. Artificial-Land & Coastal-Defence Concepts

3.1 Land-reclamation for Amity Point foreshore (“Sand Motor” etc.)

Amity Point's low beach is threatened by erosion and sea-level rise. Rather than hard seawalls, we consider **“Building with Nature”** approaches. The Dutch *Sand Motor* is a model: a one-time dumping of ~21 million m³ of sand (2011) formed a hook-shaped peninsula that redistributed itself for 20 years of nourishment ⁵. It protected the coast and created new dunes and habitats ⁵. A scaled Sand Motor

for Amity (say 500k–1M m³) could buy decades of beach, using offshore dredged sand (possibly from Brisbane shipping channels) or on-island sand stockpiles.

Alternatively, Singapore's Tekong *polder* is instructive. They are enclosing areas with a dike (10 km long, 6 m high) and then pumping out water ²¹. When finished (~2025), that project adds 810 ha of land, using far less imported sand (protected by the berm) ²¹. On Straddie, a mini-polder could defend critical zones (e.g. build a small dike and reservoir behind Amity to act as buffer).

Dubai's Palm Jumeirah warns caution: huge sand dredging created severe turbidity and smothered reefs/seagrass ⁶. Any reclamation must schedule works outside dugong grazing seasons and use silt curtains to protect coral/seagrass ⁶. We should study hydrodynamic models to avoid interrupting littoral drift (Palm caused shore erosion on some beaches).

So, what for Straddie: A **proposed "Amity Sand Motor"** – a one-off beach nourishment – could stabilize the foreshore naturally ⁵. This should be co-designed with Quandamooka people (cultural sites) and GBRMPA. We should run a detailed coastal model. If a polder approach is viable (diked lagoon), it could reduce sand needs and create a protected harbor expansion (perhaps for a fish refuge). We recommend a scoping study on dredge-source and pumping methods. Lessons from Palm Jumeirah emphasize mitigation: expect heavy monitoring and adaptive management (turbidity, new reef creation, frequent replenishment if needed) ⁶. (Conf:0.5 – concept proven but site-specific modeling needed.)

3.2 Eco-engineered breakwaters, living seawalls & seagrass/macroalgae beds

Eco-breakwaters: Instead of uniform concrete walls, use *habitat-enhancing designs*. For example, Reef Design Lab's Living Seawalls use 3D-printed "swim-through" and "honeycomb" concrete panels bolted to seawalls to mimic natural niches ²² ²³. Trials in Queensland and NSW show these attract seaweed, invertebrates and juvenile fish (e.g. gobies, bream) on formerly bare walls ²². A similar approach around Amity boat ramps or stormwalls could increase biodiversity. Spacing groynes or reef units offshore (like precast oyster reef blocks) can break waves while providing substrate for oysters and seagrass (in turn stabilizing sediment) ²⁴. In Bangladesh, low oyster-reef breakwaters attenuated waves and promoted mudflat accretion (landward accretion ~29 cm vs 12.5 cm at control) ²⁴. We can mimic such "living breakwaters" with local stones seeded with oysters/mussels and fastened kelp.

Seagrass and macroalgae: Straddie is prime dugong habitat – seagrass is critical. Protecting existing meadows (Minjerribah and Blue Lake beds) is mandatory (refer GBRMPA guidelines). For restoration, we'd follow CSIRO-backed methods: e.g. plant shoots in wave-sheltered zones, monitor water quality (N, sediment) as per global meta-analysis showing 60–80% survival if conditions stable ²⁵ ²². Also consider *fencing off* areas to allow grasses to expand, and encouraging herbivores (turtles) that keep algae in check. Macroalgae (like *Caulerpa* or *Sargassum*) can be grown offshore as a living breakwater – their buoyant canopies dissipate wave energy (kelp forests attenuate waves ²⁶). Pilot off Amity should test this.

So, what for Straddie: By combining engineered structures with biology, we **harden shores without killing habitat**. For example, placing reef-like breakwaters seeded with oyster/shrimp will boost local fisheries and shore stability ²⁴. Living seawall panels on oceanfront walls would increase fishery recruitment ²². Seagrass restoration (with GBRMPA protocols) will be part of every dredge or construction permit, ensuring dugong food remains. Overall, this section's measures **transform grey infrastructure into green-blue infrastructure**. (Conf:0.7 for seawall concept, 0.5 for project-specific success; monitor outcomes closely.)

3.3 Silica-sand sintering and modular bio-blocks

With abundant quartz sand on Straddie, we can explore *in-situ construction blocks* by sintering (melting) sand into solid glass-ceramic bricks. Technologies exist to laser-sinter beach sand into strong bricks (e.g. R.E.D. Sand). These could form interlocking breakwater stones or modular pavers. Importantly, we can **blend in recycled glass, plastics or metal scrap** when melting, turning waste into construction. Adding bio-aggregates (mycelium, hemp) can reduce energy and enhance insulation.

For example, Germany's "BioMason" creates bricks with bacteria; combining that with sand-sintering could yield reef-friendly blocks. Another idea is 3D-printing reef shapes with a sand-based composite (we could partner with a lab like Rijkswaterstaat or a US company like Coral Vita). The goal is local manufacture of structural elements: turbine anchors, reef modules, even tunnel segments (section 4.4) from waste-sand composites.

So, what for Straddie: Using **sand-as-concrete** turns the mining legacy into building blocks for the future. We recommend a pilot to produce a sintered-sand paver integrating ~10% recycled glass/plastic, and test its durability. Such blocks could be used for new breakwater revetments or pedestrian zones, showcasing circularity. (Conf:0.4 – concept proven in labs, but scale-up and costs unknown.)

4. Sub-terrain & Logistics

4.1 Wet-sand TBM ("mini-Prufrock") tunnel loop

A **small tunnelling system** under roads (10–15 m depth) could shuttle goods (freight pods, batteries, etc.) around the island without trucks. The concept is a "Prototypical Robotic Underground Freight" (like Mit's Prufrock TBM) adapted for sand. Recent proposals (e.g. Boring Co's Chicago Loop, or the "Prufrock" paper) suggest tunnelling with bentonite slurry or a mobile pressurized cutter in sandy geology. For Straddie, we'd build a ~10 km closed loop linking Dunwich, Amity and Point Lookout under the bay road. Cargo carts (electric tugs) would circulate, reducing surface traffic and fuel use. In future, robotic people-movers could upgrade it for commuters. Construction spoil (silica slurry) can be processed as in 4.2.

Technically, wet-sand TBM faces challenges (sand collapse), but Dutch microtunnels (HEMA) or slurry TBMs (Bechtel, Herrenknecht) show it's feasible ²⁷. Key is continuous backfill and bentonite to support walls. The mining would be fractionally expensive relative to overall fund (\$50–100M range, conf:0.3) but could qualify for infrastructure investment.

So, what for Straddie: A "Straddie Freight Loop" would dramatically reduce truck traffic and fossil use. It also creates underground volume for future uses (data centres, emergency shelters). We flag early routing study (avoiding cultural heritage sites) and a cost-benefit vs ferry or road upgrades. (Conf:0.3 – innovative but unprecedented in sand, so this is high-innovation.)

4.2 Spoil-to-product pathways

Tunnelling/sanding operations will generate vast sand slurry. This "waste" can be turned into products: e.g. **geopolymer panels** (via alkali-activation of silica and metal waste) for construction; **ultra-pure quartz crystals** (using hydrothermal processing) for solar cells or Li-ion battery anodes ²⁸ ³; and high-quality filter sand for water treatment. An on-island *sand-processing plant* could accept TBM spoil and fabricate such materials, creating skilled jobs. Local foundries (microfoundries) can melt down

small metal pieces into new parts. Food waste composters and anaerobic digesters (biochar on-site) turn organics into fertilizer/energy.

So, what for Straddie: By treating mining spoil as a **resource**, the project stays circular. We propose a pilot small production line: e.g. extrude sand-glass bricks (Section 3.3) or quartz-sand batteries. Also partnership with battery recycling firms (for local scrap). (Conf:0.5 – many techs exist at scale; just needs adaptation to local volume.)

4.3 Community bunkers & underground farming

Climate disasters (floods, cyclones) motivate climate-hardened facilities. We suggest multi-purpose **subterranean bunkers** (reinforced, underground community centers with power, water, food). These could double as climate-controlled vertical farms (mushrooms, aeroponics) using waste heat from sand-battery or a small nuclear reactor (if ever allowed). Existing examples: Helsinki's underground data centers; "DoD" style shelters. A ~500 m² underground space near Dunwich (old quarry or purpose-dug) could feed families and serve as emergency HQ.

Also feasible: convert old sand mine cavities into climate labs or seed vaults (like Svalbard mini-models for local crops).

So, what for Straddie: We note bunkers as resilience infrastructure. Recommendation: design a multi-use "Straddie Shelter" that stays cool in summer and warm in winter (using earth's insulation or waste heat). A partner could be the Straddie community college for vertical farming. (Conf:0.4 – straightforward engineering, but funding/need assessment needed.)

4.4 Lateral wall mining for subterranean infrastructure

Given the island's thick sands, traditional underground mining is impossible. However, **lateral wall mining** (akin to bench mining sideways) could create under-road chambers. Coupled with slurry TBMs (above), one could "peel off" layers of sand to build 30–50 m wide subterranean halls. These could house under-island utilities or even a future AI/data center (an island supercomputer race concept). This is highly experimental (Japan's METI is funding sandy-ground tunnel tech).

So, what for Straddie: This is blue-sky. We flag it for long-range planning: e.g. if/when an Australian Arcturus (AI national supercomputer) is proposed, it might be buried here with heat recycled to greenhouses. For now, include wall-mining R&D in technology roadmap (conf:0.2).

5. Circular-Economy & Resource-Flow Model

The heart of the venture is *closing loops*. We will produce an **island-wide Sankey diagram** showing inputs (imports, e.g. food, fuel, tech) vs outputs (exports: MWh, construction materials, recyclables). Key principles: maximize reuse, minimize landfill.

- **Waste streams:** Food and yard waste → composters/biochar kilns → island soil amendments (shrubs, forests, food). Plastic waste → mechanical recycling into products (bins, filament for 3D printing) or chemical recycling (e.g. pyrolyzer for fuels) if scale permits. Metals → micro-smelters (solar-powered induction for aluminum/steel scrap). E-waste → refurb/parts harvesting.
- **Recycling loop examples:** For instance, collected beach glass from Stradbroke can be crushed and re-melted into glass-ceramic bricks. Fridge compressors (rare earth magnets) could be mini-refined and reused in renewable generators.

- **Energy loop:** Export all surplus electricity (aim >100% local generation) into NEM contracts; import only rare fuels (if any) or handle emergency via microgrids. Explore local hydrogen production from wind/sun (no current demand, but future shipping fuel?).
- **Material flows:** The old sand-mine closed loop: mined quartz → PV production or sand batteries → worn-out panels/glass returned to sand → recalcinate.

(A full diagram would show, for example, that 80% of island plastics are diverted to filament production or fuel, leaving <20% waste; organics 100% to compost/biogas; water 100% recycled via wetlands.)

So, what for Straddie: The circular model ensures Straddie **literally lives by reusing its own sand and garbage**. It reduces dependence on ferries/shipping (important resilience). Action: commission a Material Flow Analysis (using e.g. SIMBA or eCMF tools) to set closed-loop targets (80% landfill diversion by 2030, etc.). Begin demonstration projects: e.g. a community 3D-print workshop turning recycled plastic bottles into school furniture (Confidence:0.6 – many global examples).

6. Sovereign Wealth Fund & Finance Stack

6.1 Comparable Regional Funds (Norway, Alaska, Timor-Leste)

We propose a **Straddie Sovereign Energy Fund (SEF)**, seeded by initial grants and future energy revenues. By analogy to Norway's Government Pension Fund, Alaska Permanent, or Timor-Leste's Petroleum Fund, the SEF would be professionally managed with a strong ethical mandate ⁸. Key lessons: - **Governance:** Independent board with community representation (including Quandamooka Board) to prevent political meddling (Norway rule: only real resource revenue adds to fund). Social license: distribute some returns via community dividends or services.

- **ESG:** Explicit mandates to fund only sustainable projects (no coal, no giant dams). State funds often invest globally; here we might reinvest domestically for island projects first (blue economy). Timor's fund shows the need for transparency and citizen oversight (Timor's Petroleum Fund is audited and parliamentary-subjected).

- **Buffer:** The fund allows smoothing of boom-bust cycles (e.g. if a sand battery sells extra power one year, money saved for a downturn).

So, what for Straddie: The SEF would legally own assets (island lands, factories, IP), and hold cash. We should draft establishing legislation (perhaps via a QLD Act or Constitutional amendment in the co-op structure). Seed finance: land value (former mining leases), plus initial government grant. Then ringfence a percentage of every MWh sale as "sovereign royalty" (like an oil fund). Publish annual fund reports to build trust (Conf:0.7 – following models).

6.2 Capitalisation Road-map: royalties, bonds, reef-credits

- **Energy royalties:** Treat power sales as quasi-mineral resource. For example, 5–10% of revenue per kWh goes to SEF (structured like Western Australia's mining royalties) ⁸. Over decades this composes a large corpus.
- **Green bonds:** The island's clean assets (solar farm, sand battery) could be financed via municipal-style green bonds or via international climate funds (Australia's ARENA/CEFC has funding lines). This raises capital without diluting local ownership.
- **Reef-credit markets:** Emerging in GBRMPA are *Reef Restoration Credits* (ecosystem services credits for rebuilding reefs/seagrass). Straddie could pioneer a local "blue carbon" market: e.g. voluntary credits sold to fund species protection. If we restore 100ha of seagrass, we might claim X tons CO₂ eq in blue carbon credits (methods exist in Australia). Similarly, coral-larvae reintroduction might yield biodiversity credits under future schemes.

So, what for Straddie: Early actions: legalize an “energy commodity royalty” and launch SEF tokens for community investment. Issue a first Straddie Green Bond to finance battery/solar build-out (retail pitch: island empowerment). Investigate pilot reef credits (call GBRMPA; they funded initial reef credit work in WA). (Conf:0.6 – concept proven globally, local markets just starting.)

6.3 Web3 Layer: Straddie-Energy-Token (SET)

We can add a **blockchain layer** for transparency and community engagement. The *Straddie-Energy-Token (SET)* would encode ownership rights in generation/storage assets (akin to security tokens). Mechanisms: - **On-chain PPAs:** Community members could buy tokens representing MWh (1 SET = 1 MWh) of solar, giving an “ownership” and right to dividends from that asset (or power off-take). This democratises energy investment.

- **Staking for capacity:** Battery capacity could be tokenized. For instance, staking SET in a smart contract could allocate a “virtual node” in the sand-battery, earning yield as blocks or micro-payments when the system dispatches power.

- **Quadratic voting:** Community could allocate a portion of SEF dividends (or minor projects) via quadratic voting (each resident votes on local projects – e.g. breakwater design – with vote weight inversely proportional to coins held, ensuring broad representation).

- **Digital twin integration:** The same ledger could feed the Everything App’s wallet: e.g. an electrician’s license or a token ticket for using the community workshop.

So, what for Straddie: A Web3 layer enforces **transparency** in finance (all transactions on-chain) and engages tech-savvy residents. We should partner with a local fintech incubator to design SET (maybe use an existing blockchain with green credentials). This is **ambitious**; initial step: pilot a micro-PPA with a neighborhood solar array using blockchain settlement. (Conf:0.4 – feasible tech, but societal uptake uncertain.)

7. Integration with “Straddie Everything App” & Employment-Training

The **Straddie Everything App (SEA)** is the unified platform for community services and project management. Proposed **API hooks** for energy projects include: - *Live dashboards:* Real-time generation/storage stats from each asset (solar farm, sand battery) streamed via API to SEA for public display and alerts (e.g. “Peak generation 2pm”).

- *Energy tickets:* A job-dispatch module for maintenance crews (e.g. wave-TBM operator, reef gardener), linked to SEA’s credential wallet to verify trade licenses.

- *Credential micro-credentials:* SEA’s skills-wallet issues certificates (via blockchain) for trained locals (e.g. solar installer, tunnel operator, reef monitor). Training can be organized by Straddie Employment & Training Co-op; we can create certificate courses (e.g. “Modular Renewables Installer Level 1”).

- *Community voting:* As above, SEA includes a Progress Association forum where projects (e.g. “install 50 kW solar at school”) are proposed and upvoted by residents (one-person-one-vote or weighted by tokens).

Integration is more about modular design than specific APIs. Energy systems should expose standardized data endpoints (e.g. via MQTT or REST) that SEA can subscribe to. **We don’t need to build the app itself now**, but ensure our projects produce data and credentials that it can consume.

So, what for Straddie: Ensuring every project is “plug-and-play” with SEA yields a seamless citizen experience. Immediate step: define an “energy data schema” (JSON fields for production, storage levels,

outages) and share with the SEA dev team. Also, align training certificates with local TAFE or AusGrid standards. (Conf:0.7 – straightforward digital integration, but execution detail.)

8. Risk Matrix & Mitigations

We categorize risks (★=high impact):

- **Technical:** Wave/tidal still R&D (Risk: low maturity★; mitigate by phasing small pilots first). Battery thermal losses and component failure (e.g. sand silo insulation aging★; mitigate by over-engineering insulation and regular maintenance). TBM failure underground (★; use proven slurry technology).
- **Ecological:** Coral/seagrass damage from construction★ (use strict EIA protocols, turbidity curtains). Introduced species via reef modules (mussel larvae?★; only use local species for bio-enhancement). **GBRMPA coordination is mandatory** for any in-water work, and we follow current policies on out-of-reef-zone structures (likely require special federal approval).
- **Cultural:** Disruption to Aboriginal heritage sites★. Mitigate by extensive consultation with QYAC (Quandamooka Yoolooburrabee) – e.g. avoid sacred dunes or middens. Projects should incorporate Yulu-Burri-Ba employment and training.
- **Legal/Regulatory:** Nuclear prohibition (EPBC) means MSR can't proceed (★ legal barrier; solution: advocacy, treat as long-term scenario planning). Permits for landfill and building on protected parkland (Much of NSI is national park!) (★; mitigation: site projects on already-modified land or require NPWS leases; e.g. arts precinct on old mine site).
- **Financial:** Cost overruns (★; mitigate by phased bids and contingency). Market volatility (AUD, shipping costs) (medium; hedge via local sourcing where possible). Currency/tariff risk for any EU tech (use high-local-content).
- **Social:** NIMBYism (e.g. no one wants a “nuke” or ugly turbines) (low for solar, medium for wave); ensure transparency and community stakes (as above). Equity: ensure jobs go to locals (hire quotas).
- **Supply Chain:** Hard to get specialized parts during a shock (e.g. delay for turbines during war) (med; mitigate by stocking critical spares, and designing for use of common materials like sand and steel).

Each risk should be rated and assigned a “response strategy” in a living document. We recommend establishing a local “Risk Committee” under the SEF Board to monitor.

9. Phased Implementation (by methodology and milestones)

We do **not use dates** (as requested) but outline logical phases:

1. **Planning & Feasibility (Now-Next)**
2. Form SEF entity; secure initial funding (QD grant + private).
3. Engage community/Quandamooka for governance and buy-in.
4. Detailed feasibility studies: Amity shoreline engineering, TBM loop study, resource flow analysis, LCOE modelling (build on this report).
5. Set up API standards and hire SEA devs liaison.
6. **Build Core Renewables (Pilot→Expand)**

7. **Solar Ramp-Up:** Begin massive rooftop and shade-PV installations (grant programs or co-ops). Bid community solar farm (e.g. 5–10 MW near Dunwich) before wave/tidal.
8. **Sand Battery Pilot:** Build a mid-scale sand battery (e.g. 10 MW/100 MWh) for campus heating or island grid. Use local sand/quartz.
9. **Microgrid Tie:** Upgrade island-grid inverter points and lines for new inputs. Install smart meters and dashboard endpoints.
10. Key gate: Pass cost-benefit review after initial solar & sand-battery ops to move to bigger investments.

11. Wave & Tidal Demonstrators

12. Install a small (~100–500 kW) nearshore OWC on a reef base (perhaps at Point Lookout) for R&D. Monitor performance for 1–2 years.
13. Conduct fish/dugong monitoring.
14. Evaluate tidal turbine in a shallow channel (if any consistent flow >1 m/s). Alternatively, skip tidal if data show low viability.
15. Key gate: Decision to expand wave fleet or not, based on measured LCOE and ecological impact.

16. Expand Storage & Resilience

17. Scale sand battery and begin salt-battery pilot (in partnership with 1414° or others) if funding allows.
18. Land-coastal works: execute approved Amity nourishment or breakwater projects. Plant seagrass near diffusers.
19. Extend TBM tunneling (start goods loop) if initial test is positive.
20. Ensure all projects post interim reviews.

21. Mature Circular Operations

22. Open recycling/refinery plants (e.g. glass-to-silica plant, plastics re-melt shop).
23. Advance second-stage: e.g. CSP with the sand battery for power (P2H2P). Possibly integrate small MSR if legal.
24. Continually refine fund investments: issue green bonds, etc.

Milestones: “Decision Gates” before each phase (e.g. after planning, after solar, after wave demos, etc.) with clear deliverables (feasibility vs actual ROI). These gates (with community and fund board review) determine whether to proceed.

Costs: Based on low-scale estimates: e.g. 10 MW solar farm ~AU\$15M; sand battery 100 MWh ~AU\$20M; small wave devices ~\$5M; TBM loop ~\$50M. A true costing exercise should be done post-feasibility. But all capex could be underwritten by green bonds/SEF (as loans).

10. Next-Step Action List (Top 10 bullets)

1. **Form the Straddie Sovereign Energy Fund** with transparent governance (include Quandamooka reps) and seeding by initial government grants/labor.

2. **Commission detailed feasibility studies** on Amity beach nourishment, wet-sand TBM loop, material flows, and wave-resource mapping. (Ensure environmental/Cultural Heritage clearances in parallel.)
3. **Launch massive solar program:** Allocate rooftops and public structures for PV; issue Straddie green bonds to finance a 5–10 MW community solar farm (matched by 10–20kW of sand battery).
4. **Build the first Sand Battery unit:** Partner with Polar Night or academic team to construct a 10 MW/100 MWh demonstration (use local sand; connect to heating and future power-turbine).
5. **Pilot a Living Seawall:** Install habitat panels on an Amity/Dunwich seawall section (e.g. 50–100 m) to monitor biodiversity lift ²².
6. **Seed a circular-industrial precinct:** Set up a workshop turning recycled plastic into 3D-printed products (e.g. signage, park furniture) and a small glass-crusher for sintering experiments.
7. **Integrate energy data feeds to the Everything App:** Develop API spec and add real-time dashboards for the solar farm and battery. Begin community token/PPA trial for solar.
8. **Secure first green bond issuance:** Define scope (e.g. \$10M for solar + storage) and ratings. Launch community outreach to sell bonds (akin to muni bonds).
9. **Establish Straddie Employment & Training Co-op:** Create wave/tunnel/reef micro-credentials. Pilot a training course in “Renewable Technician” with local TAFE, linked to actual project roles.
10. **Risk & compliance checks:** Early on, run GBRMPA consultation for in-water works, and QYAC forums for cultural advice; begin permitting (especially EPBC for coastal works).

Each step has a decision gate at its conclusion. Collectively, this roadmap ensures a systematic build-out: **first-generation solar/storage and governance foundation; then ecological infrastructure; finally, advanced technologies.**

Confidence scores: Most sections combine cited facts ($\text{conf} \geq 0.8$) with forward-looking proposals (flagged, e.g. sand battery costs $\text{conf} \approx 0.6$, wave LCOE $\text{conf} \approx 0.3$, MSR $\text{conf} \approx 0.2$). Uncertainties are noted explicitly above (e.g. cost assumptions, technology readiness).

All data and costs have been cross-checked against 2024–25 sources where possible ³ ⁴. Final design decisions must of course incorporate the latest site-specific surveys and community input.

¹ Why the Southern Moreton Bay Islands are growing three times as fast as mainland

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⁴ Integrating Sand Battery Storage with Steam Turbine Power Plants - EMS Power Machines

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⁵ Sand Motor – building with nature solution to improve coastal protection along Delfland coast (the Netherlands)

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⁶ Dubai's artificial islands have high environmental cost

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