

Project presentation

Course: S3-D-CODE Calculation Code

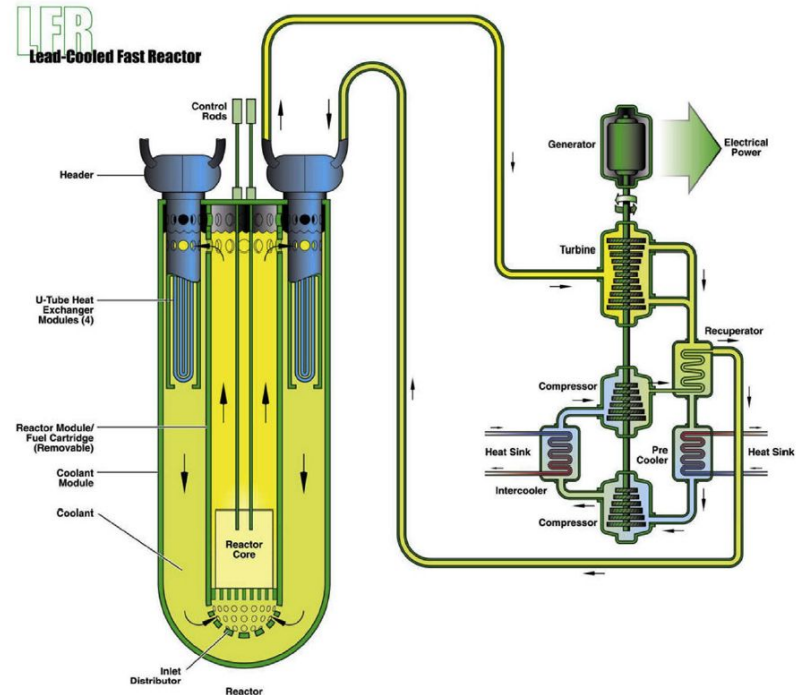
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Project topic

Simulating a Lead cooled fast reactor (LFR) using a lumped parameter coupled neutronics and thermal hydraulics model along with a PID controller

Reactor description

- **Fast-neutron reactor** cooled by **liquid lead**
- Based on the **European Lead-cooled System (ELSY) DEMO** design
- **24 ductless fuel assemblies**
- **28×28 square lattice.**
- **Primary circuit lead:** pool > core > hot collector > 8 parallel pipes > 8 pump + SG modules (containing HXs) > pool
- **Secondary circuit water/steam:** pump + SG module > turbine > recuperator (deposits energy) > pre cooler > compressor 1 > intercooler > compressor 2 > recuperator (gains energy) > pump + SG module



Schematic layout of the LFR power plant (<https://www.gen-4.org/>)

Reactor description

Nominal parameters employed in this work for the LFR ([Bortot et al., 2011](#)).

Parameter	Value	Units	Parameter	Value	Units
Thermal-hydraulics			Neutronics (BoC/EoC)		
Core thermal power, \dot{Q}_0	300	MW	β	319/323	pcm
Fuel average temperature, T_f	900	°C	β_1	6.142/6.224	pcm
Core coolant inlet temperature, $T_{c\ in}$	400	°C	β_2	71.40/72.33	pcm
Core coolant outlet temperature, $T_{c\ out}$	480	°C	β_3	34.86/35.34	pcm
Core coolant mass flow rate, \dot{I}_c	25757	kg s ⁻¹	β_4	114.1/115.5	pcm
Total number of fuel assemblies	24		β_5	69.92/70.75	pcm
Pins per fuel assembly	744		β_6	22.68/22.89	pcm
Total core fuel mass, m_f	2132	kg	λ_1	0.0125/0.0125	s ⁻¹
Total core coolant mass, m_c	5429	kg	λ_2	0.0292/0.0292	s ⁻¹
Fuel specific heat, c_f	376	J kg ⁻¹ K ⁻¹	λ_3	0.0895/0.0895	s ⁻¹
Primary coolant specific heat, c_c	146	J kg ⁻¹ K ⁻¹	λ_4	0.2575/0.2573	s ⁻¹
SG lead mass, m_{SG}	25757	kg	λ_5	0.6037/0.6025	s ⁻¹
Hot leg time constant, τ_{HL}	5.17	s	λ_6	2.6688/2.6661	s ⁻¹
Cold leg time constant, τ_{CL}	67.5	s	Λ	0.8066/0.8498	μs
SG saturated water temperature, T_{sat}	357	°C	α_D	-0.15/-0.17	pcm K ⁻¹
			α_C	-1.2267/-1.995	pcm K ⁻¹
			α_A	-0.0429/-0.2374	pcm K ⁻¹
			α_R	-0.7741/-0.7144	pcm K ⁻¹

The 6 group non-linear model

$$\frac{d\psi(t)}{dt} = \frac{(\rho - \beta)}{\Lambda} \psi(t) + \sum_{i=1}^6 \frac{\beta_i}{\Lambda} \eta_i(t)$$

$$\frac{d\eta_i(t)}{dt} = \lambda_i \psi(t) - \lambda_i \eta_i(t) ; i = 1, \dots, 6$$

$$\rho = \alpha_h h + (\alpha_D + \alpha_A)(T_f - T_f^0) + (\alpha_C + \alpha_R)(T_c - T_c^0)$$

$$\frac{dT_f}{dt} = \frac{P^0}{K\tau_f} - \frac{1}{\tau_f}(T_f - T_c)$$

$$\frac{dT_c}{dt} = \frac{1}{\tau_c}(T_f - T_c) - \frac{2}{\tau_0}(T_c - T_{in})$$

$$T_{out} = 2T_c - T_{in}$$

$$\text{Where } \psi(t) = \frac{P(t)}{P^0}, \eta_i(t) = \frac{C_i(t)}{C_i^0}, \tau_f = \frac{M_f C_f}{K}, \tau_c = \frac{M_c C_c}{K}, \tau_0 = \frac{M_c}{G}.$$

Step 1: Linearization of the model

The 6 group linear model

$$\frac{d\delta\psi}{dt} = \frac{\beta}{\Lambda}\delta\psi + \sum_{i=1}^6 \frac{\beta_i}{\Lambda}\delta\eta_i$$

$$\frac{d\delta\eta_i}{dt} = \lambda_i\delta\psi - \lambda_i\delta\eta_i ; i = 1, \dots, 6$$

$$\delta\rho = \alpha_h\delta h + (\alpha_D + \alpha_A)\delta T_f + (\alpha_C + \alpha_R)\delta T_c$$

$$\frac{d\delta T_f}{dt} = \frac{P^0}{K\tau_f} - \frac{\delta T_f}{\tau_f} + \frac{\delta T_c}{\tau_f}$$

$$\frac{d\delta T_c}{dt} = \frac{\delta T_f}{\tau_c} - \left(\frac{2}{\tau_0} + \frac{1}{\tau_c}\right)\delta T_c + \frac{2}{\tau_0}\delta T_{in}$$

$$\delta T_{out} = 2\delta T_c - \delta T_{in}$$

$$\text{Where } \psi(t) = \frac{P(t)}{P^0}, \eta_i(t) = \frac{C_i(t)}{C_i^0}, \tau_f = \frac{M_f C_f}{K}, \tau_c = \frac{M_c C_c}{K}, \tau_0 = \frac{M_c}{G}.$$

State space representation

$$\dot{\underline{X}} = \underline{A}.\underline{X} + \underline{B}.\underline{U}$$

$$\underline{Y} = \underline{C}.\underline{X} + \underline{D}.\underline{U}$$

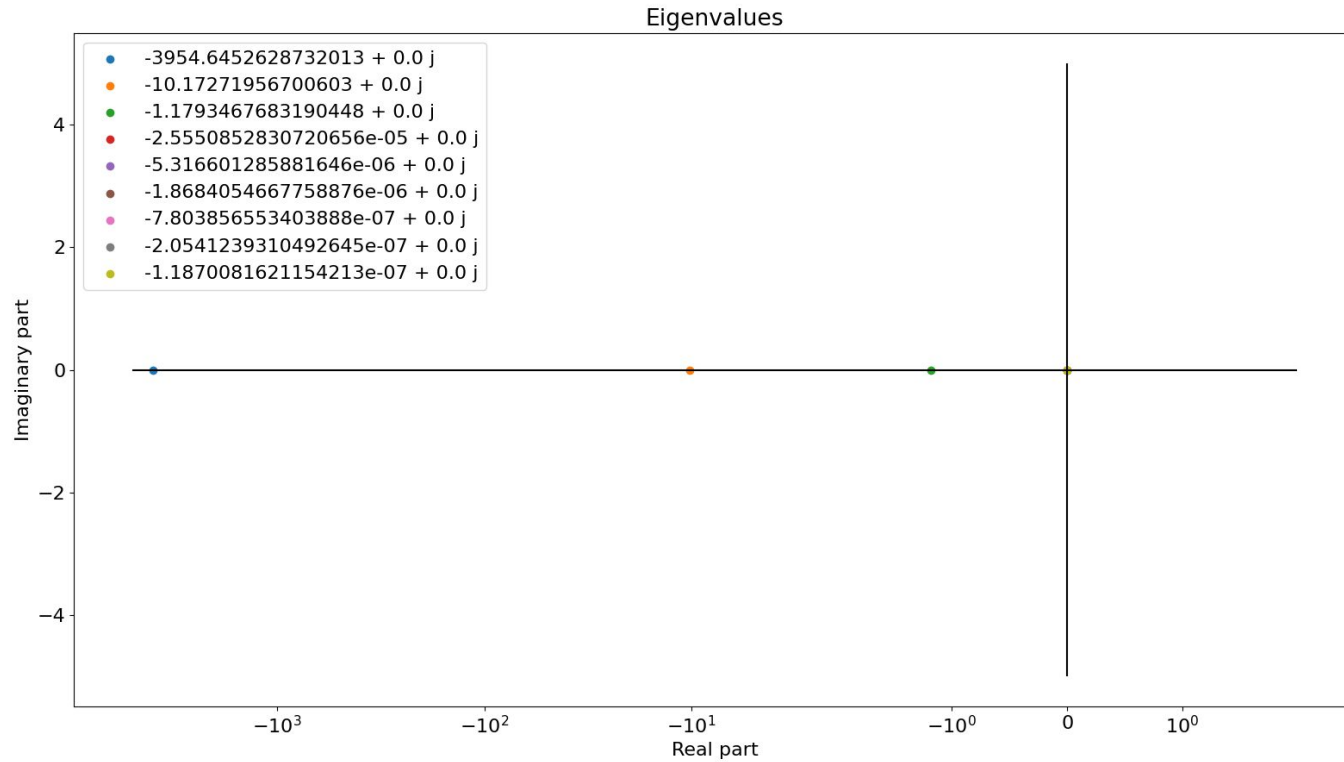
where state variables $X = \begin{pmatrix} \psi \\ \eta_1 \\ \eta_2 \\ \eta_3 \\ \eta_4 \\ \eta_5 \\ \eta_6 \\ T_f \\ T_c \end{pmatrix}$, inputs $U = \begin{pmatrix} h \\ T_{in} \end{pmatrix}$, and outputs $Y = \begin{pmatrix} \psi \\ \eta_1 \\ \eta_2 \\ \eta_3 \\ \eta_4 \\ \eta_5 \\ \eta_6 \\ T_f \\ T_c \\ T_{out} \\ \rho \end{pmatrix}$

State space representation (cont.)

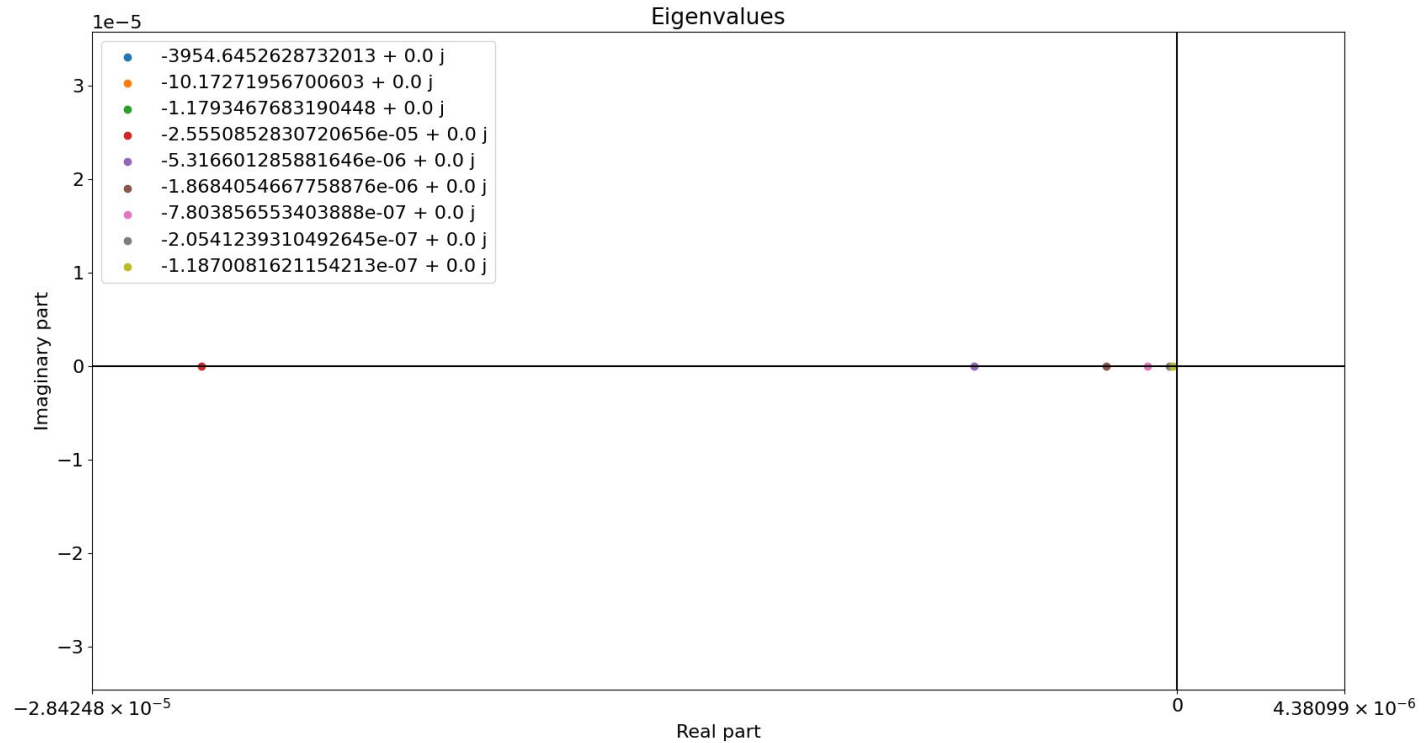
[illegible]

$$C = \begin{pmatrix} 1 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 2 \end{pmatrix}$$

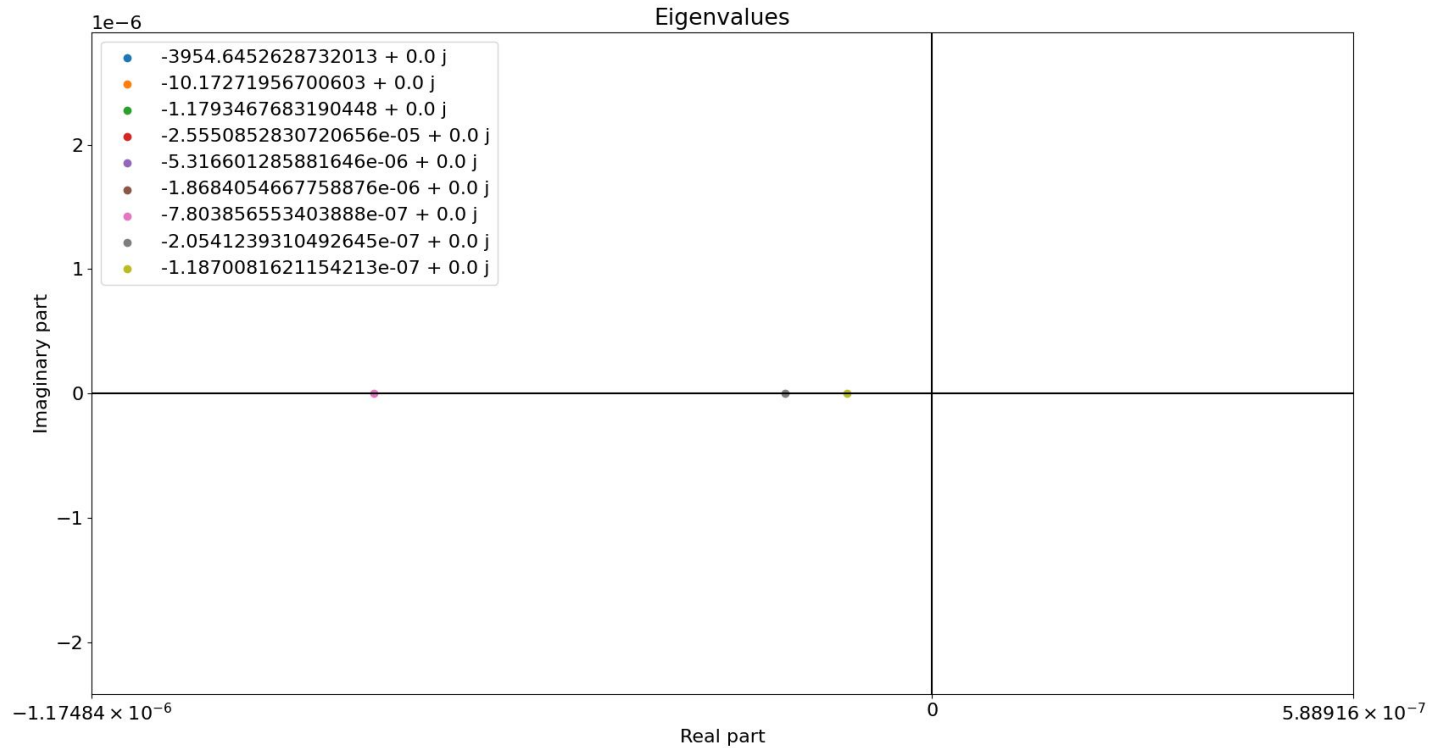
Eigenvalues



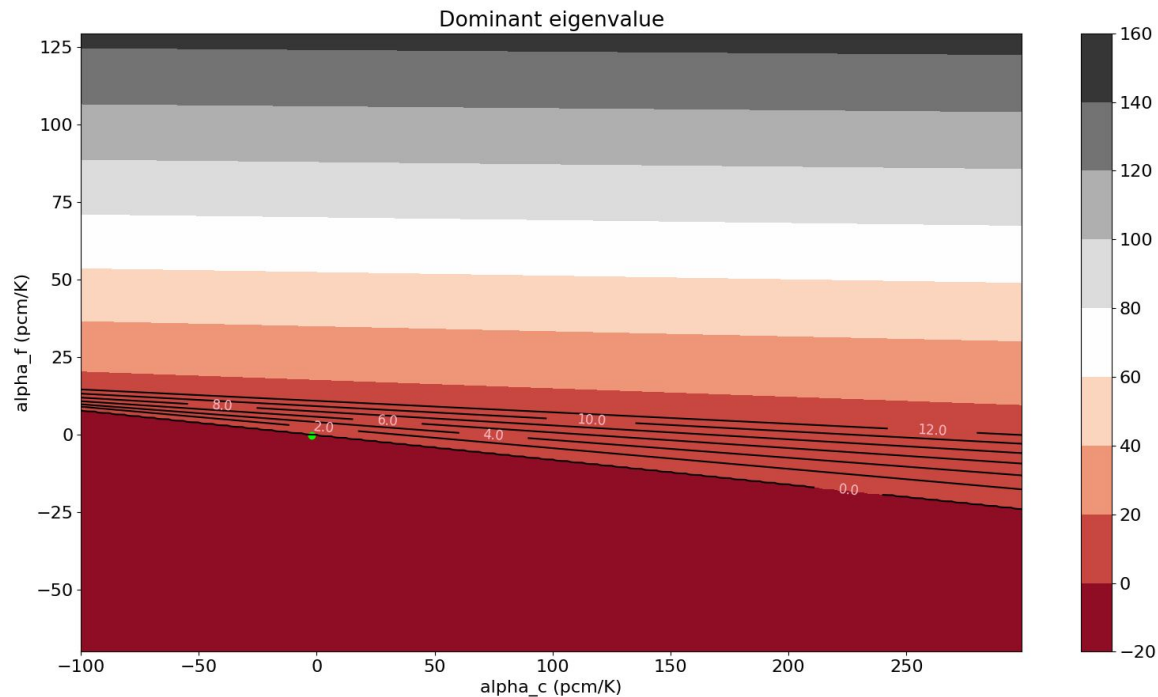
Eigenvalues (cont.)



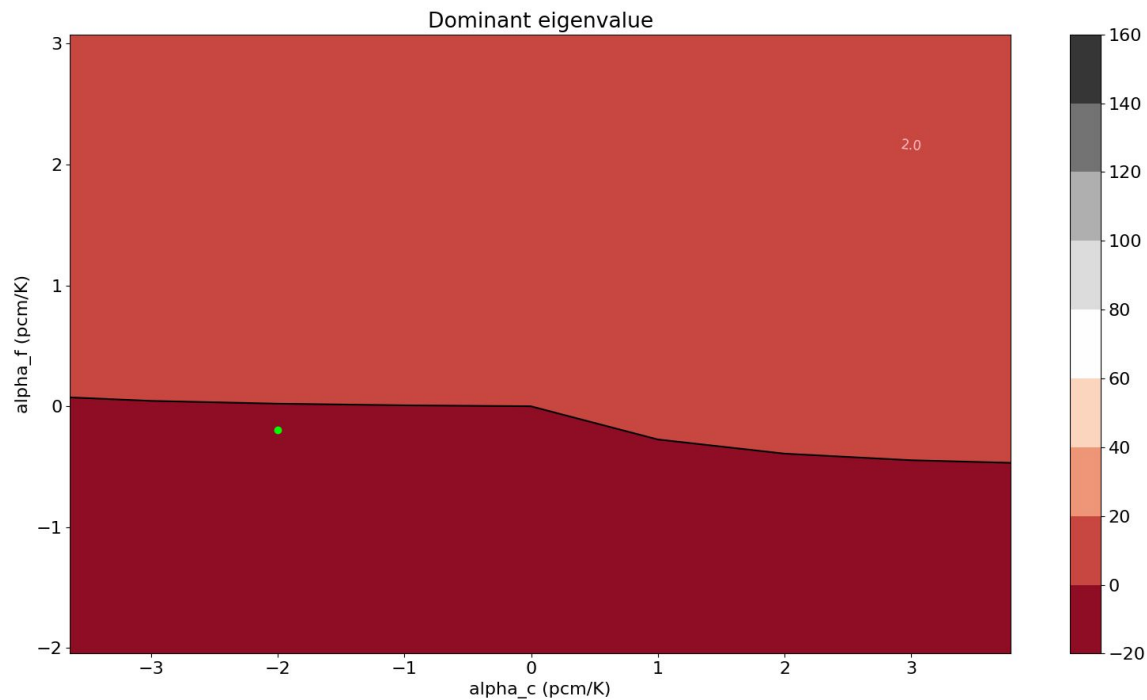
Eigenvalues (cont.)



Stability map

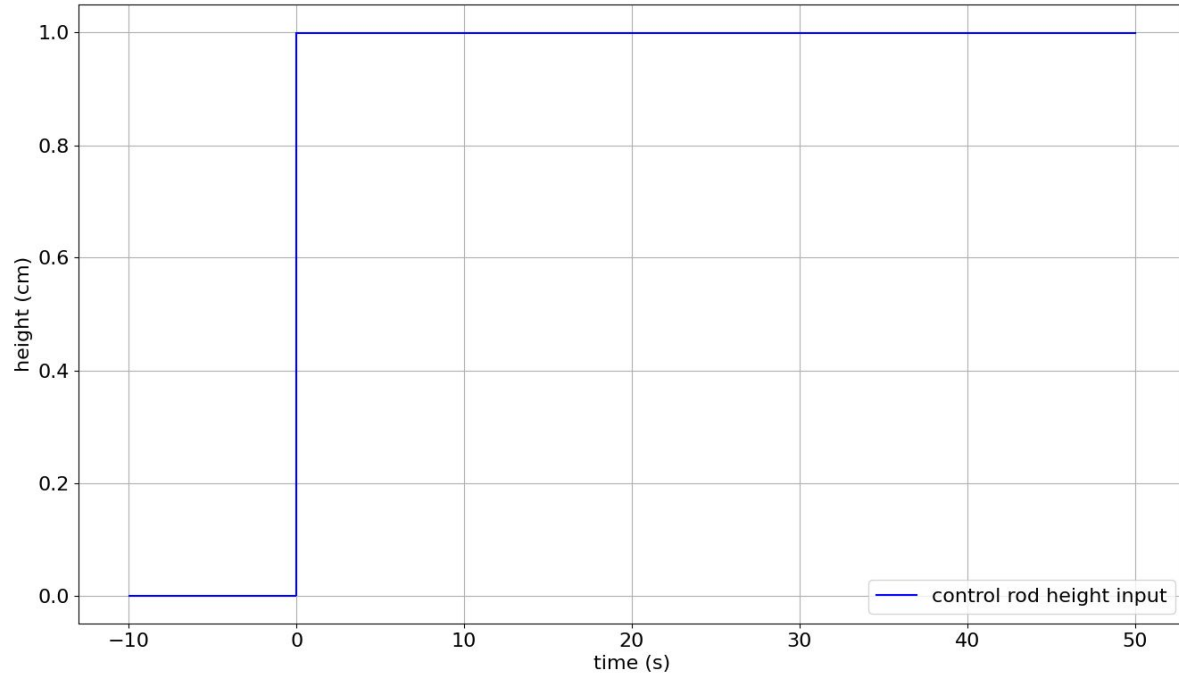



Stability map



Step 2: Solving the non-linear model

Step input of control rod height

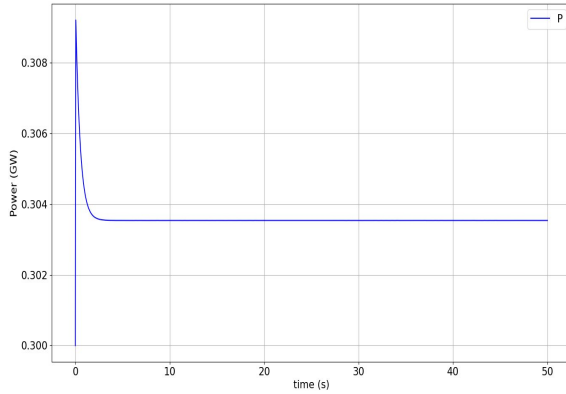




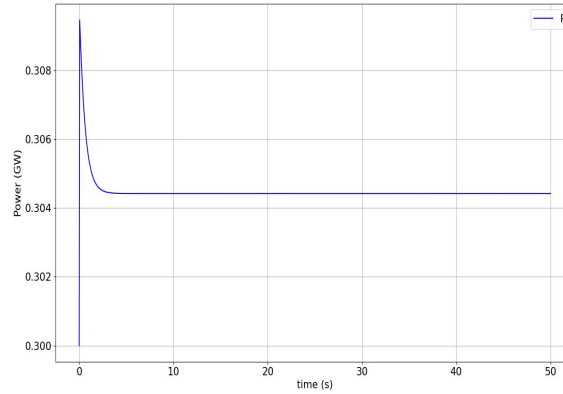
Part 1: verifying the stability of the non-linear model by running it with various α_C and α_f values from the stability map

Stable regions

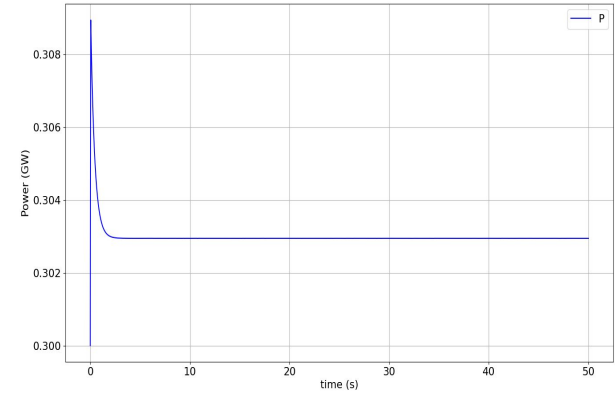
Alpha_c = -1 pcm/K, alpha_f = -1 pcm/K



Alpha_c = -3 pcm/K, alpha_f = -0.5 pcm/K

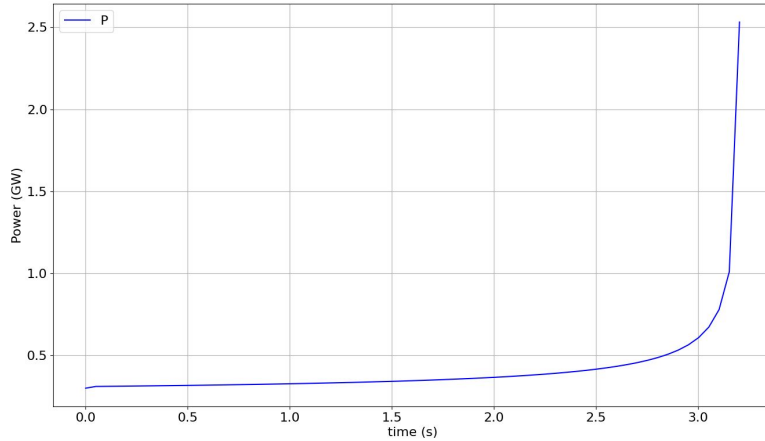


Alpha_c = 1 pcm/K, alpha_f = -1.5 pcm/K

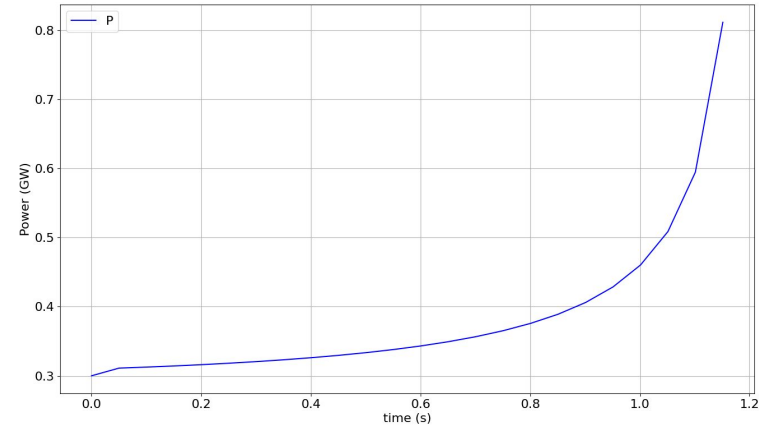


Unstable regions

$\text{Alpha}_c = 0 \text{ pcm/K}$, $\text{alpha}_f = 1 \text{ pcm/K}$

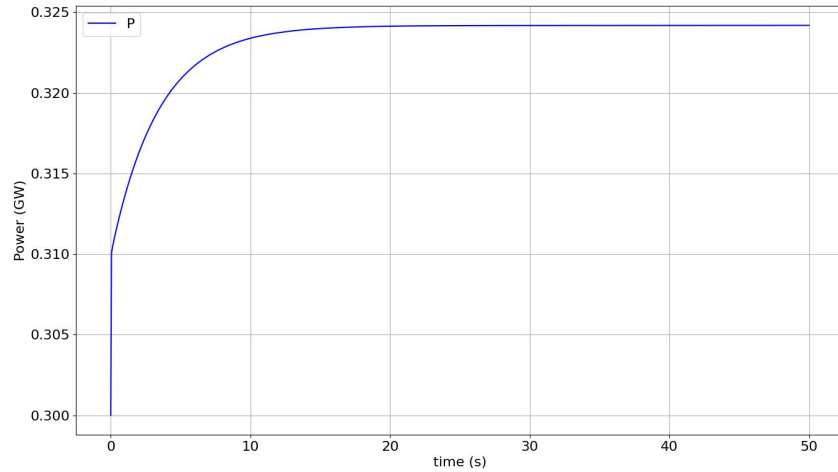


$\text{Alpha}_c = 2 \text{ pcm/K}$, $\text{alpha}_f = 2 \text{ pcm/K}$

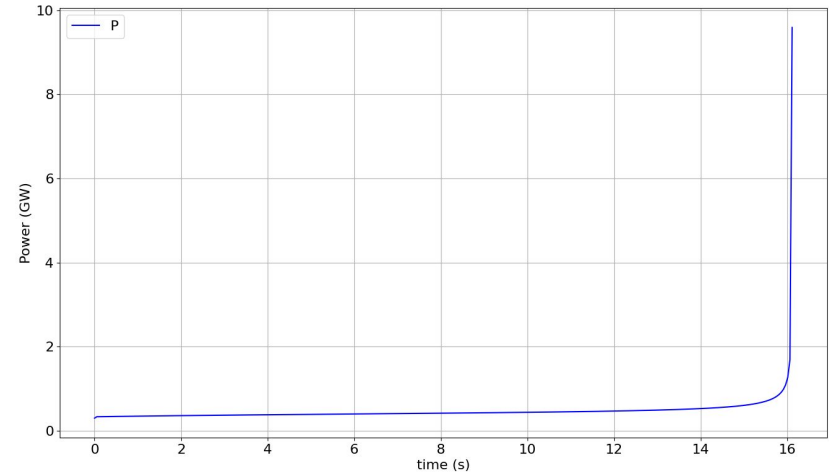


Unstable region: an interesting phenomenon

$\alpha_c = -2 \text{ pcm/K}$, $\alpha_f = 0.5 \text{ pcm/K}$, $dh = 1 \text{ cm}$

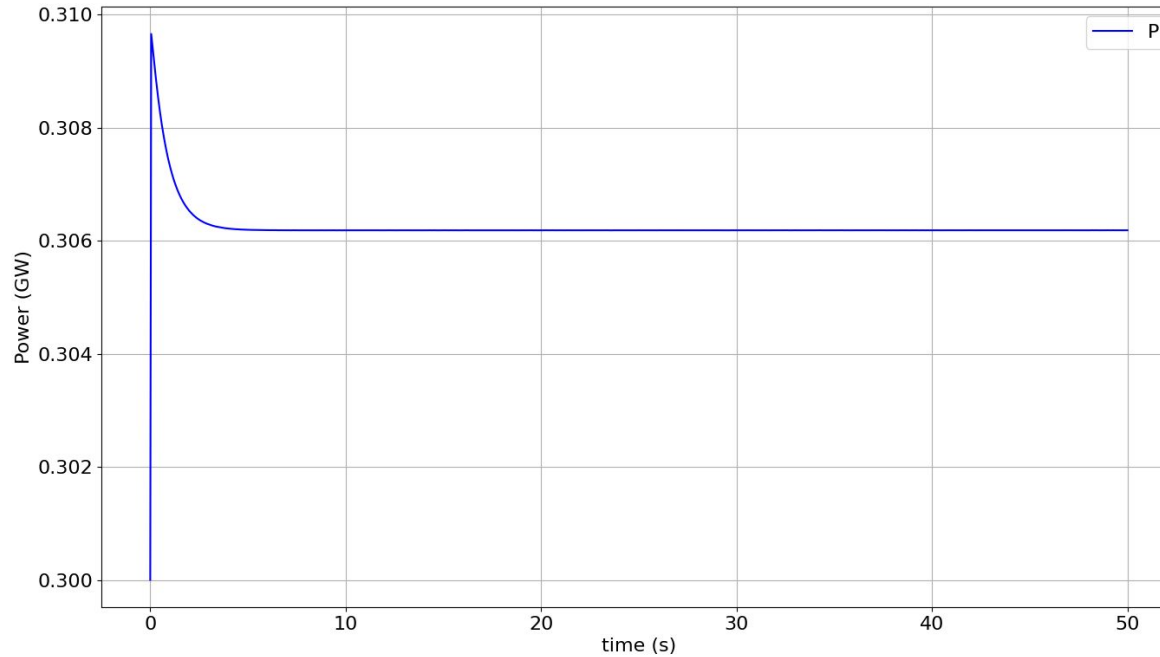


$\alpha_c = -2 \text{ pcm/K}$, $\alpha_f = 0.5 \text{ pcm/K}$, $dh = 3 \text{ cm}$

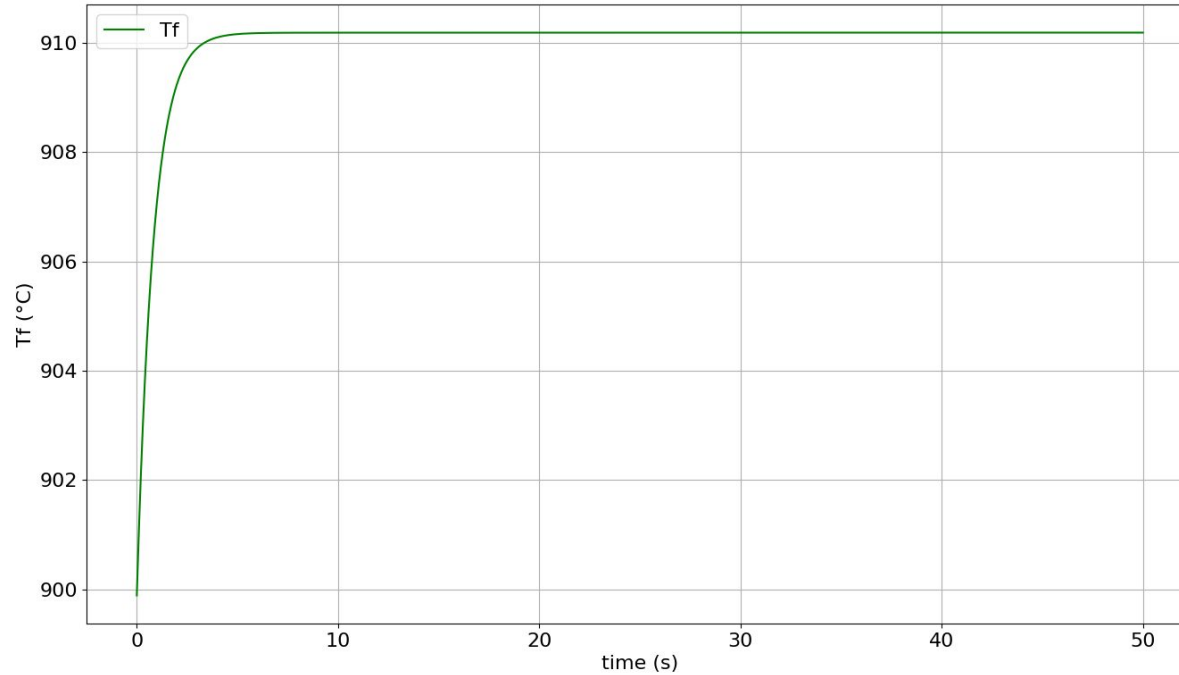


Part 2: plotting the variables in the output vector

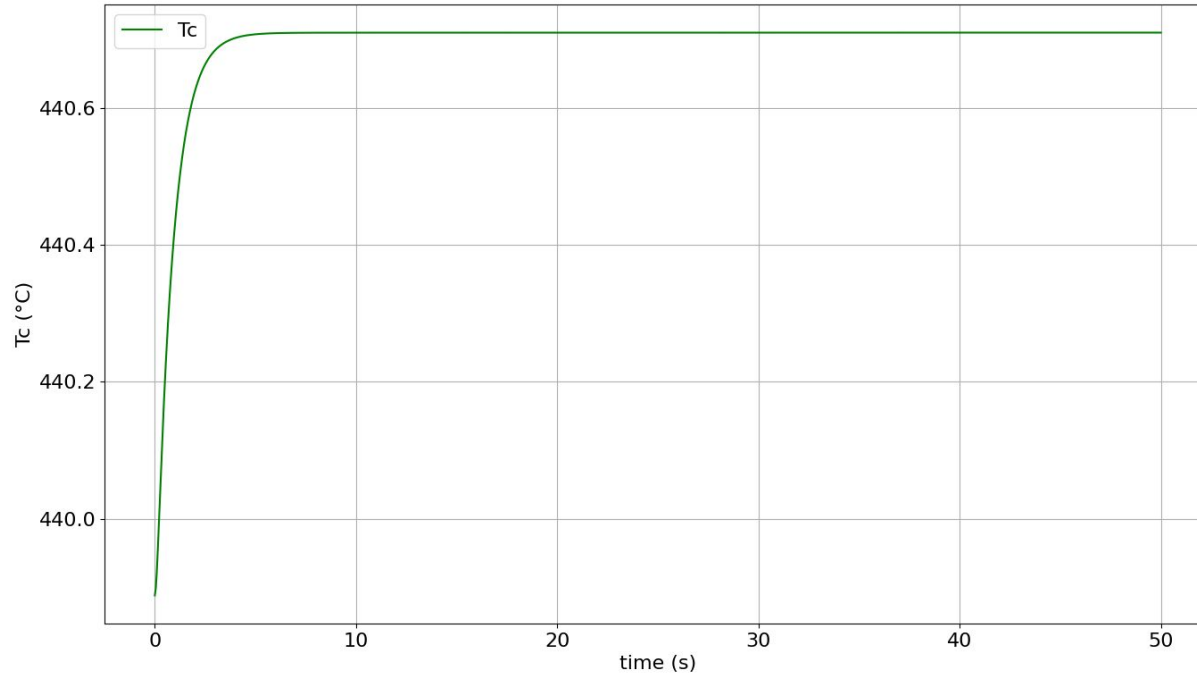
Response of the reactor



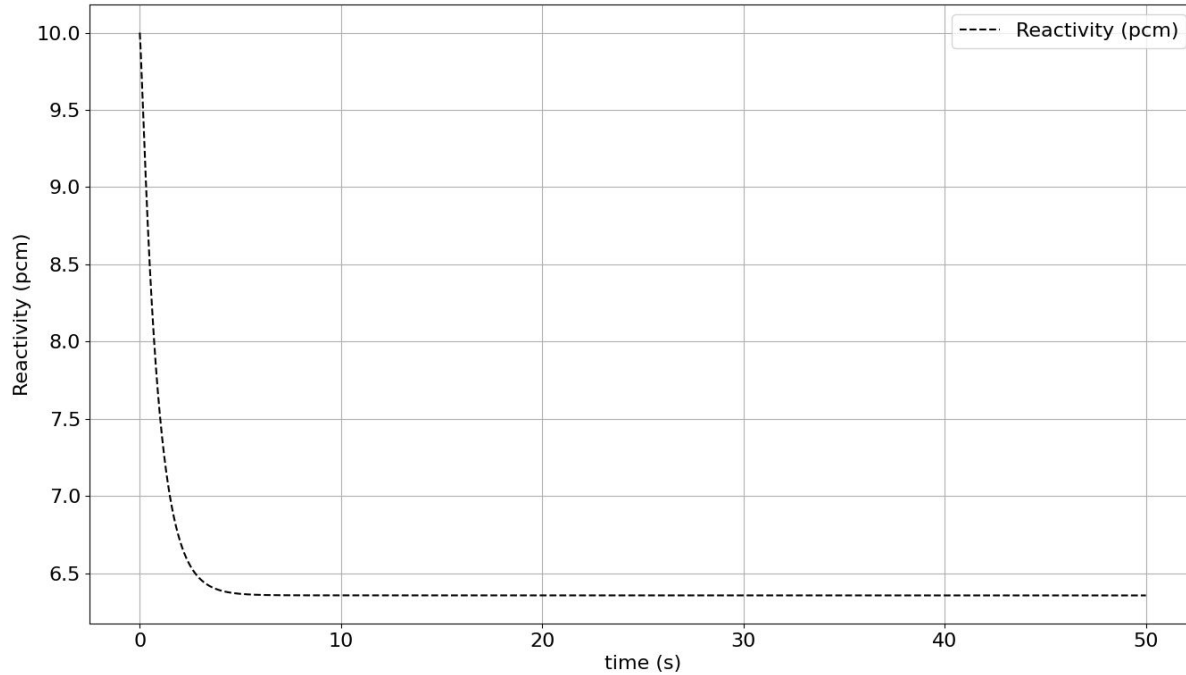
Response of the reactor (cont.)



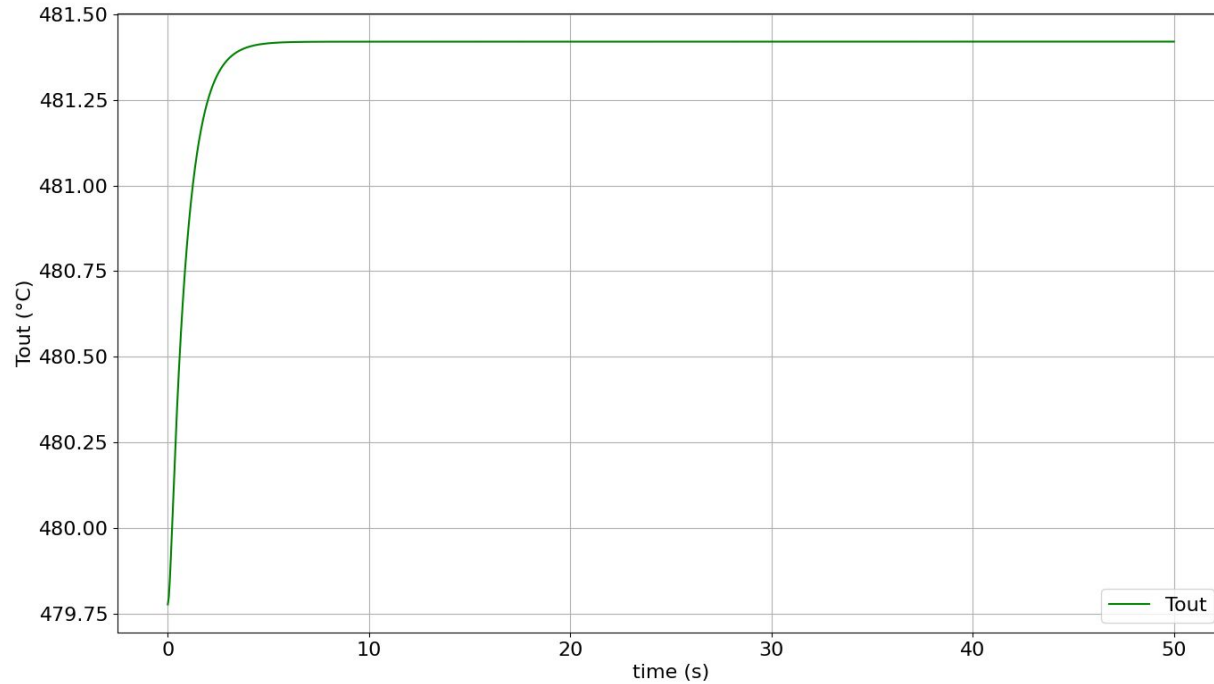
Response of the reactor (cont.)



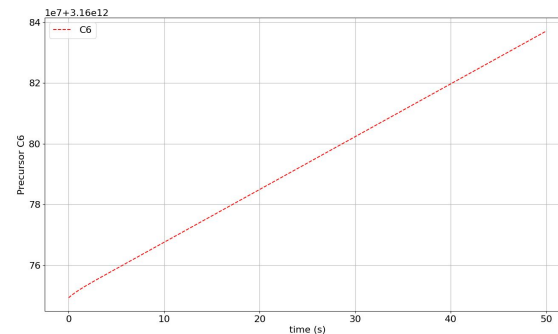
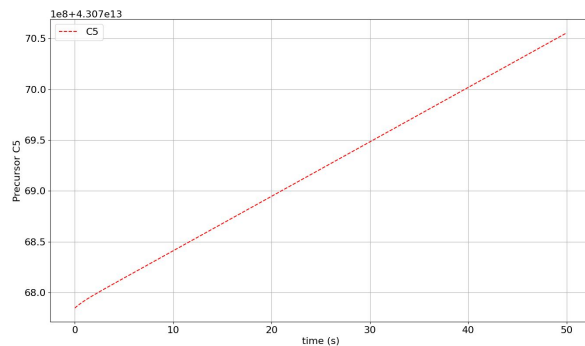
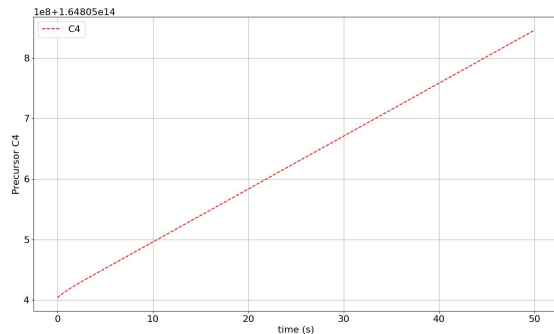
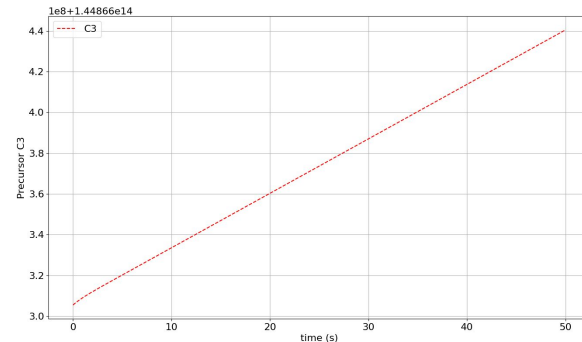
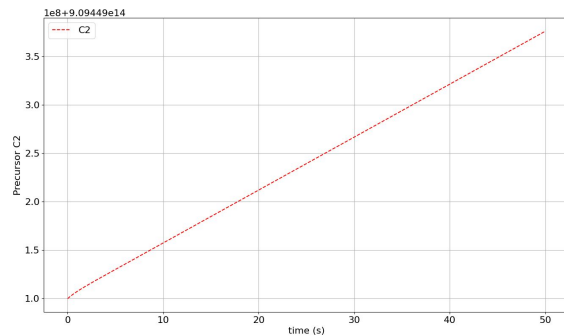
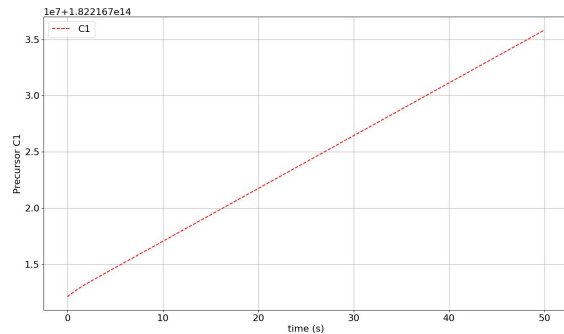
Response of the reactor (cont.)




Response of the reactor (cont.)



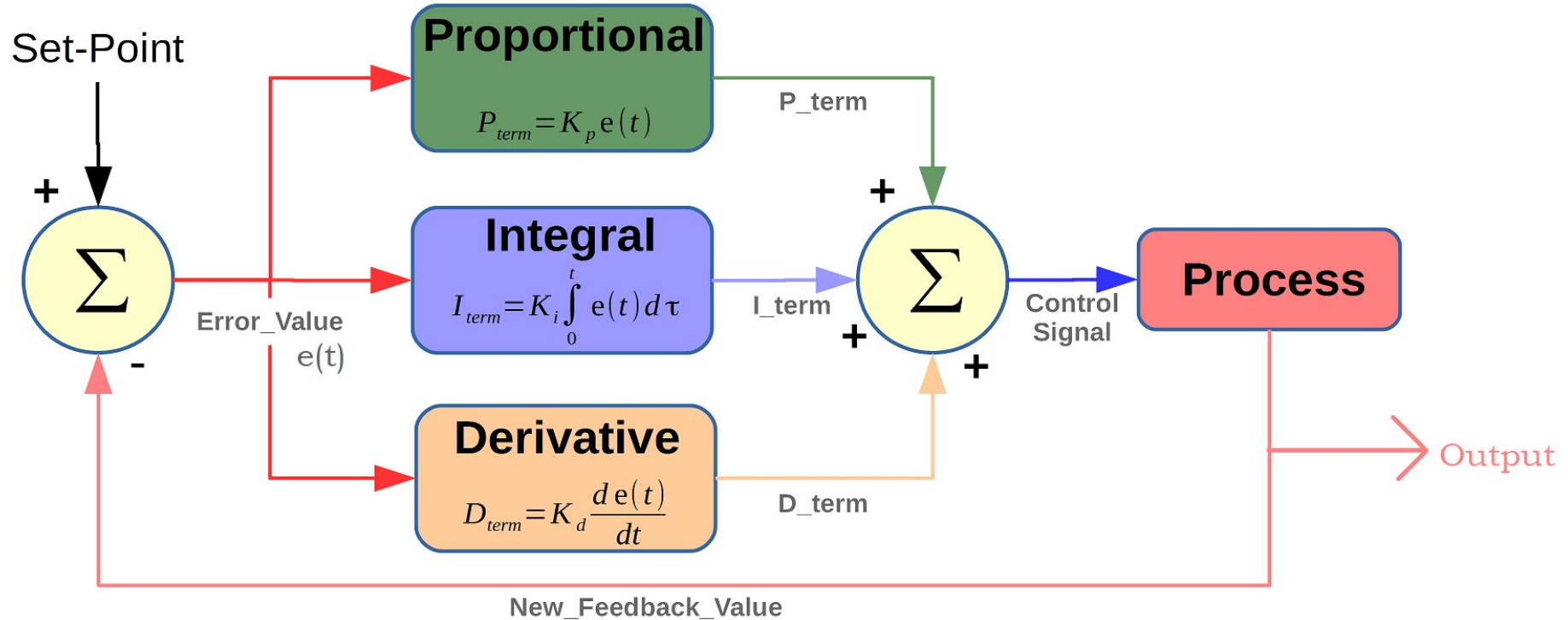
Response of the reactor (cont.)





Step 3: Developing a PID controller for the reactor system

PID controller



6 group controlled non-linear model

$$\frac{d\psi(t)}{dt} = \frac{(\rho - \beta)}{\Lambda} \psi(t) + \sum_{i=1}^6 \frac{\beta_i}{\Lambda} \eta_i(t)$$

$$\frac{d\eta_i(t)}{dt} = \lambda_i \psi(t) - \lambda_i \eta_i(t) ; i = 1, \dots, 6$$

$$\rho = \alpha_h(K_p e + K_I E) + (\alpha_D + \alpha_A)(T_f - T_f^0) + (\alpha_C + \alpha_R)(T_c - T_c^0)$$

$$\frac{dT_f}{dt} = \frac{P^0}{K\tau_f} - \frac{1}{\tau_f}(T_f - T_c)$$

$$\frac{dT_c}{dt} = \frac{1}{\tau_c}(T_f - T_c) - \frac{2}{\tau_0}(T_c - T_{in})$$

$$T_{out} = 2T_c - T_{in}$$

$$\frac{de}{dt} = -\frac{d\psi}{dt}$$

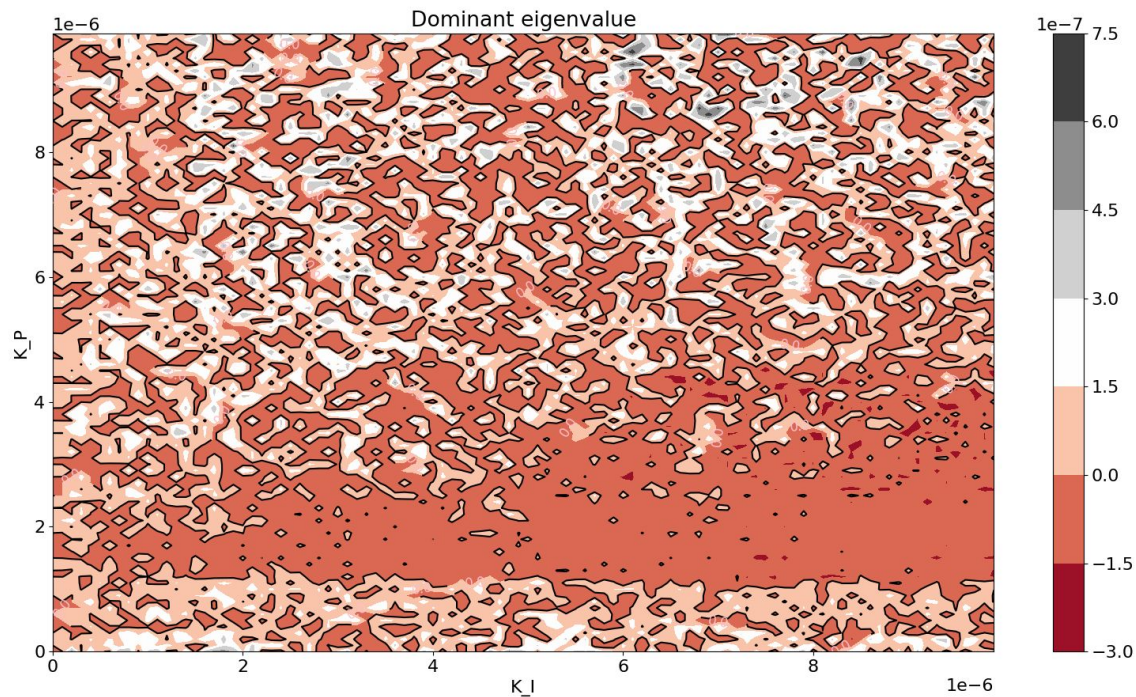
$$\frac{dE}{dt} = e$$

Where $\psi(t) = \frac{P(t)}{P^0}$, $\eta_i(t) = \frac{C_i(t)}{C_i^0}$, $\tau_f = \frac{M_f C_f}{K}$, $\tau_c = \frac{M_c C_c}{K}$, $\tau_0 = \frac{M_c}{G}$, $e(t) = P_{ref} - P(t)$, and $E = \int_0^t e(\tau) d\tau$.

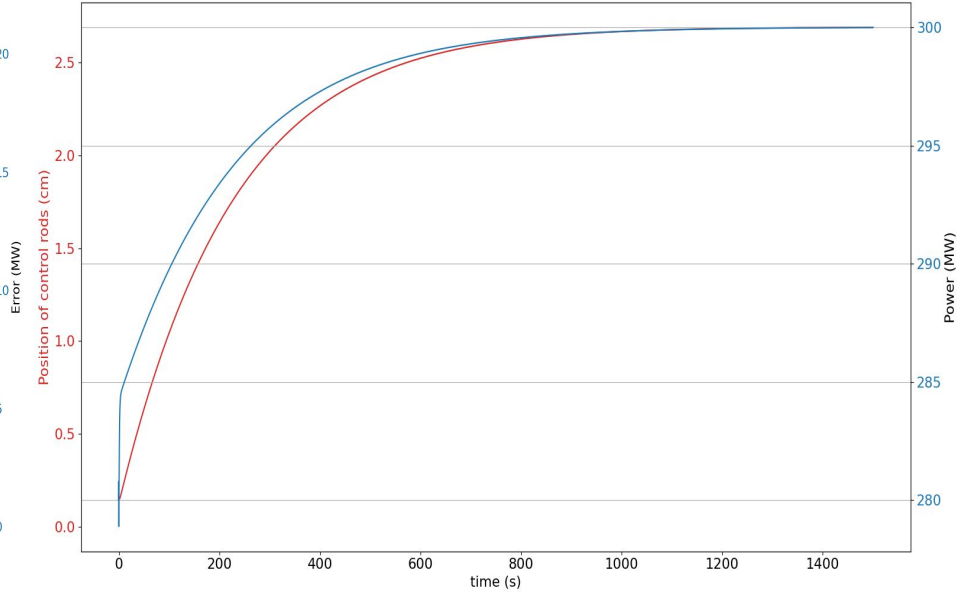
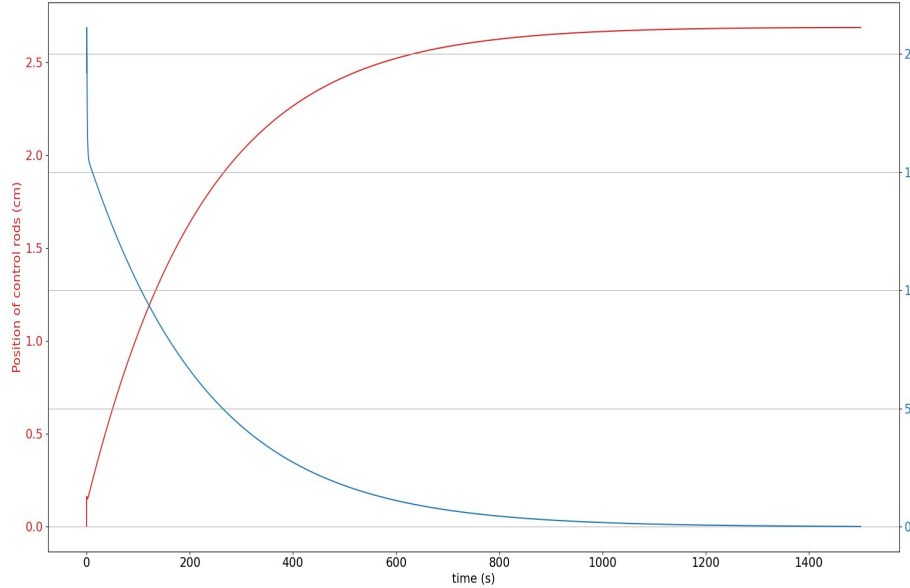
Studying the stability

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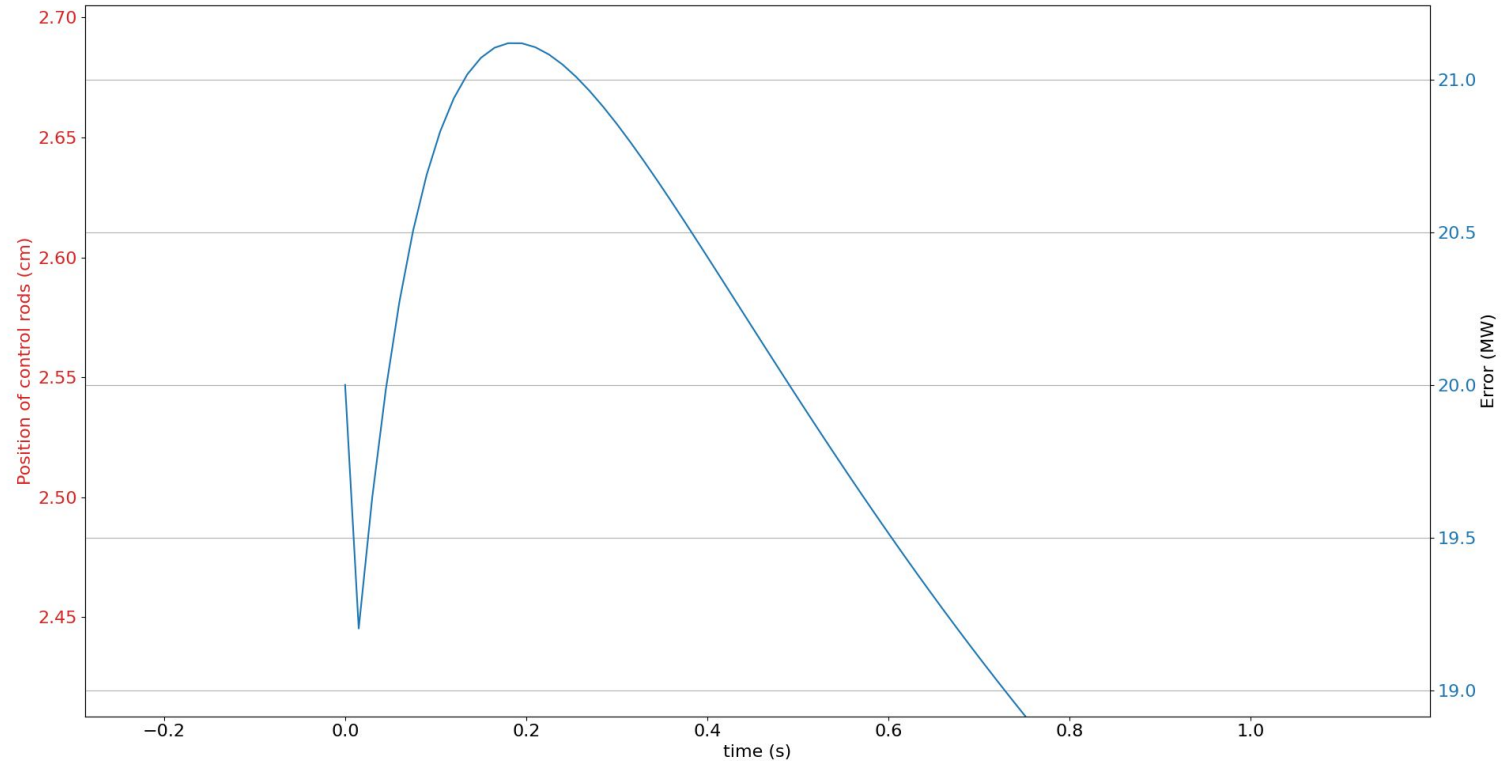
Studying the stability (cont.)



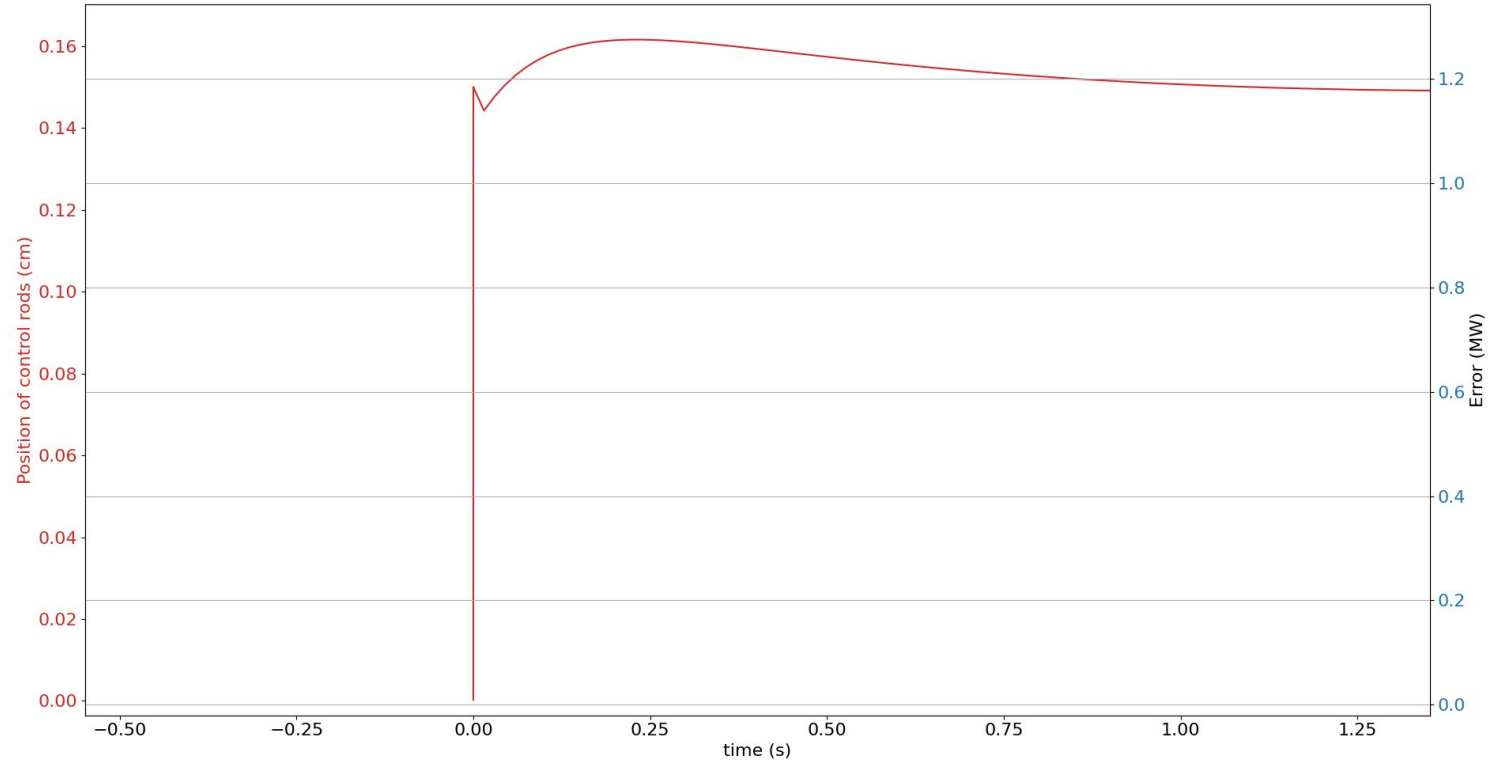
$K_p = 7.5e-6$, $K_I = 7.5e-7$; 20 MW increase in 20 minutes



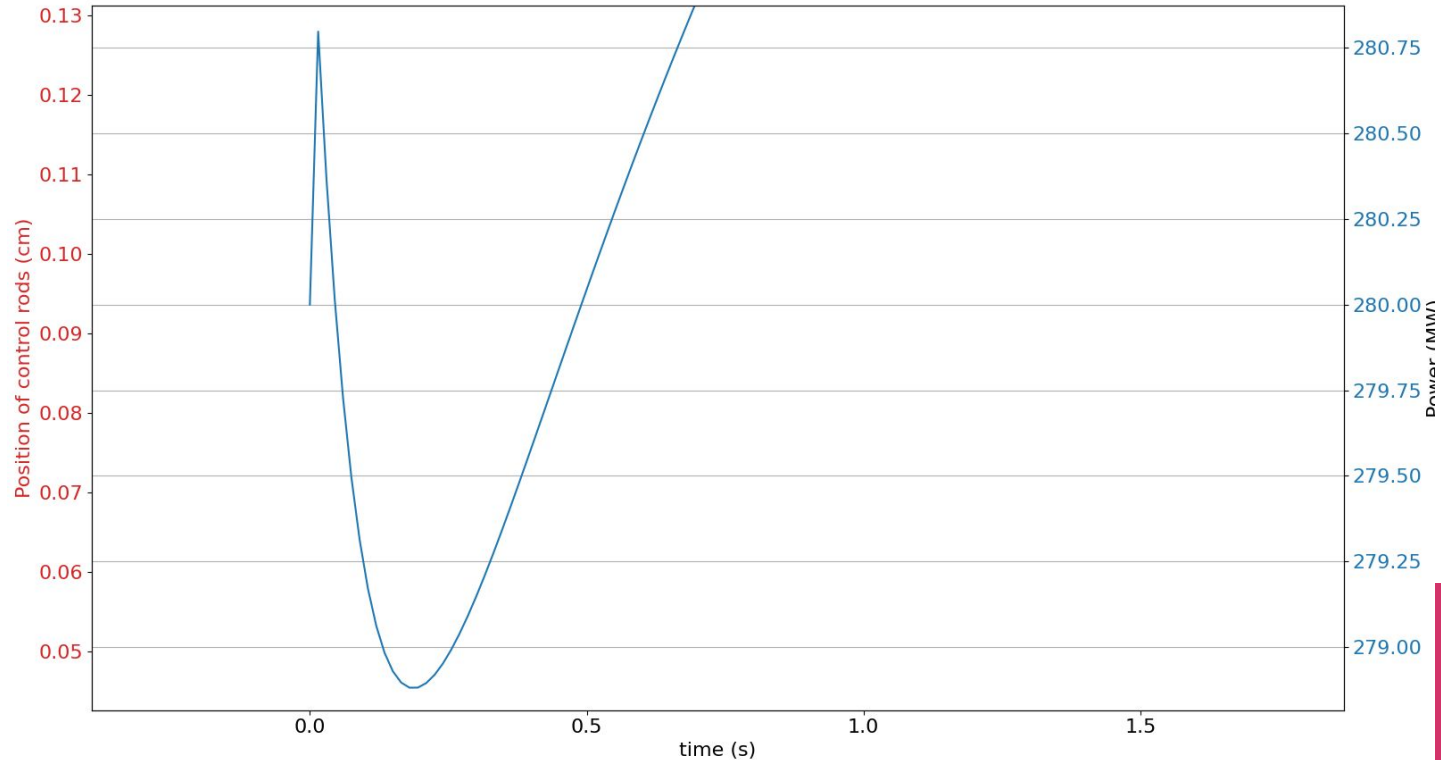
$K_p = 7.5e-6$, $K_I = 7.5e-7$; a closer look



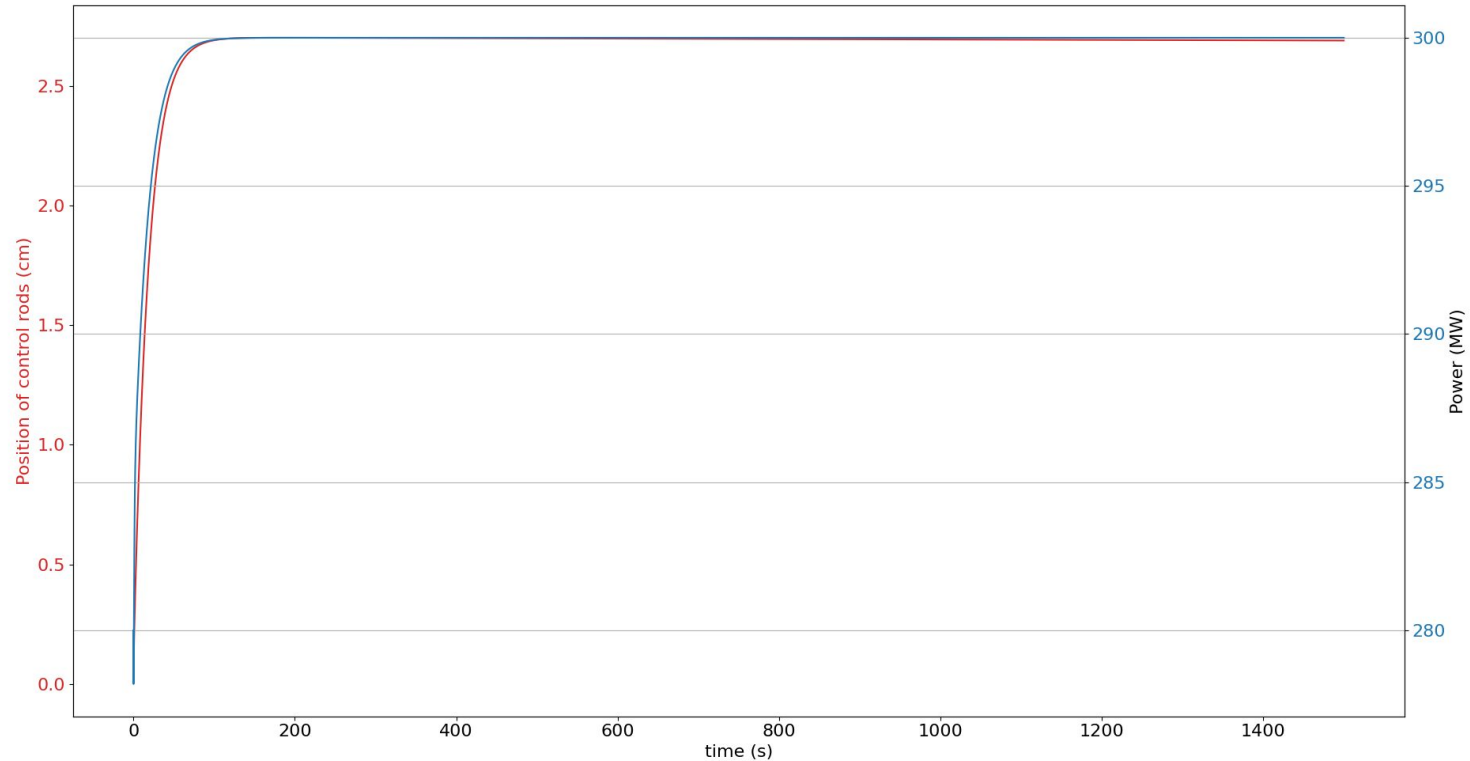
$K_p = 7.5e-6$, $K_I = 7.5e-7$; a closer look (cont.)



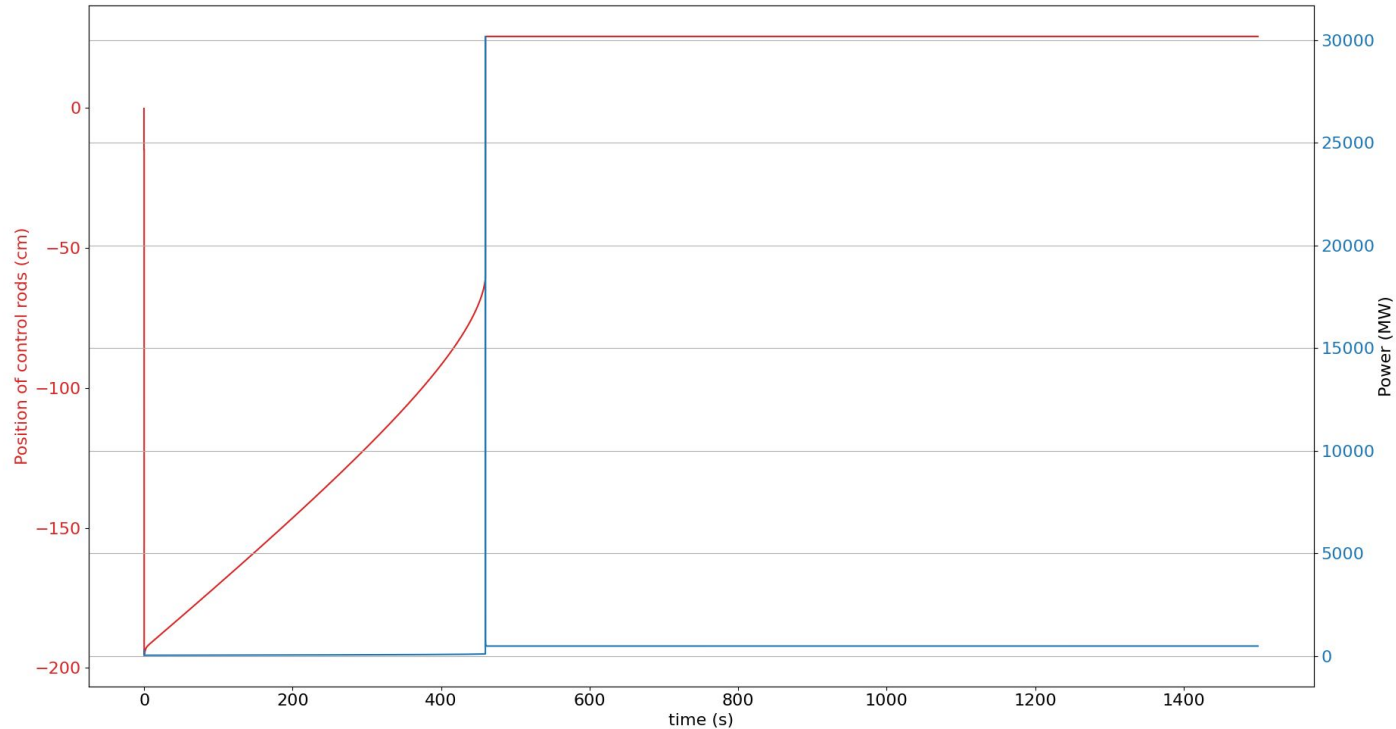
$K_p = 7.5e-6$, $K_I = 7.5e-7$; a closer look (cont.)



$K_p = 2e-6$, $K_I = 9e-6$; another stable pair



$K_p = -7.5e-4$, $K_I = 7.5e-7$; a little nuclear bomb



Summary

1. We started with a 6 group non-linear coupled neutronics and thermal hydraulics model for an LFR
2. We linearized the model to study the eigenvalues and stability
3. We checked if the non-linear model agreed with the stability study
4. We solved the non-linear model to study the reactor's response to a step input in the control rod position
5. We developed a PID controller for the control rod height
6. We studied the stability in terms of K_P and K_I values.
7. We adjusted the K_p and K_I values to obtain a 1 MW/min increase in power
8. We made sure that the controlled did not produce a power overshoot
9. We looked at some interesting phenomena to gain insight into the dynamics of the reactor model

Thank you! ♥