

## Encoders

magnetic Encoder, digital outputs,  
2 channels, 64 - 1024 lines per revolution

For combination with  
DC-Micromotors  
Brushless DC-Motors

### Series IE2-1024

		IE2-64	IE2-128	IE2-256	IE2-512	IE2-1024	
Lines per revolution	$N$	64	128	256	512	1 024	
Frequency range, up to <sup>1)</sup>	$f$	20	40	80	160	300	kHz
Signal output, square wave		2					Channels
Supply voltage	$U_{DD}$	4,5 ... 5,5					V
Current consumption, typical <sup>2)</sup>	$I_{DD}$	typ. 9,5, max. 13					mA
Output current, max. <sup>3)</sup>	$I_{OUT}$	5					mA
Phase shift, channel A to B	$\Phi$	90 ± 45					°e
Signal rise/fall time, max. ( $C_{LOAD} = 50$ pF)	$tr/tf$	0,1 / 0,1					µs
Inertia of code disc <sup>4)</sup>	$J$	0,09					gcm <sup>2</sup>
Operating temperature range		-25 ... +85					°C

<sup>1)</sup> Velocity (min<sup>-1</sup>) =  $f$  (Hz) x 60/ $N$

<sup>2)</sup>  $U_{DD} = 5$  V: with unloaded outputs

<sup>3)</sup>  $U_{DD} = 5$  V: low logic level < 0,5 V, high logic level > 4,5 V: CMOS- and TTL compatible

<sup>4)</sup> For the brushless DC-Servomotors the inertia of code disc is:  $J = 0,14$  gcm<sup>2</sup>

#### For combination with Motor

Dimensional drawing A	<L1 [mm]	Dimensional drawing C	<L1 [mm]
1336 ... CXR - 123	47,5	1727 ... CXR - 123	38,2
		1741 ... CXR - 123	52,2
Dimensional drawing B	<L1 [mm]	Dimensional drawing D	<L1 [mm]
1516 ... SR	18,2	1628 ... B - K313	38,8
1524 ... SR	26,2	2036 ... B - K313	46,8
1717 ... SR	19,4	2057 ... B - K313	68,3
1724 ... SR	26,4	2057 ... BHS - K313	68,3
2224 ... SR	26,6		
2232 ... SR	34,6		

#### Characteristics

These incremental shaft encoders in combination with the FAULHABER DC-Micromotors and Brushless DC-Servomotors are used for the indication and control of both shaft velocity and direction of rotation as well as for positioning.

The encoder is integrated in the DC-Micromotors SR-Series and extends the overall length by only 1,4 mm. Built-on option for DC-Micromotors and Brushless DC-Servomotors.

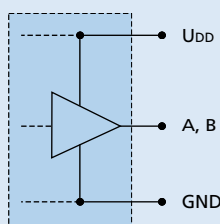
Hybrid circuits with sensors and a low inertia magnetic disc provide two channels with 90° phase shift.

The supply voltage for the encoder and the DC-Micromotor as well as the two channel output signals are interfaced through a ribbon cable with connector.

Details for the DC-Micromotors and suitable reduction gearheads are on separate catalogue pages.

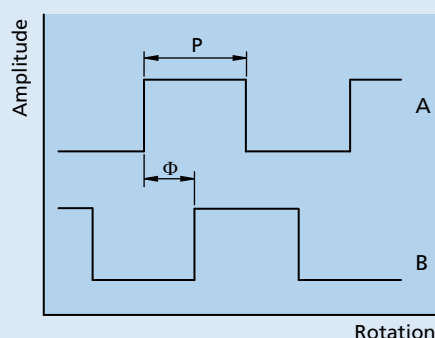
#### Circuit diagram / Output signals

##### Output circuit



##### Output signals

with clockwise rotation as seen from the shaft end



Admissible deviation of phase shift:

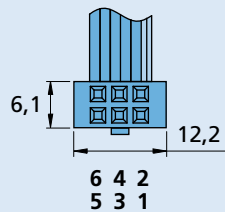
$$\Delta\Phi = \left| 90^\circ - \frac{\Phi}{P} * 180^\circ \right| \leq 45^\circ$$

## Connector information / Variants

No.	Function
1	Motor – *
2	Motor + *
3	GND
4	U <sub>DD</sub>
5	Channel B
6	Channel A

\*Note: The terminal resistance of all motors with precious metal commutation is increased by approx. 0.4 Ω, and the max. allowable motor current in combination is 1A, depending on the motor can also be lower. Motors with graphite commutation have separate motor leads and higher motor current is allowed.

### Connection Encoder



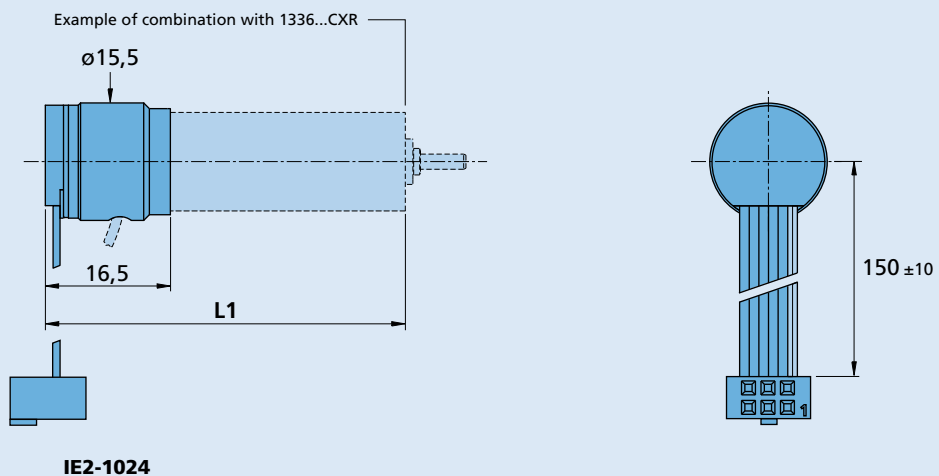
**Cable**  
PVC-ribbon cable  
6-conductors, 0,09 mm<sup>2</sup>

**Connector**  
DIN-41651  
grid 2,54 mm

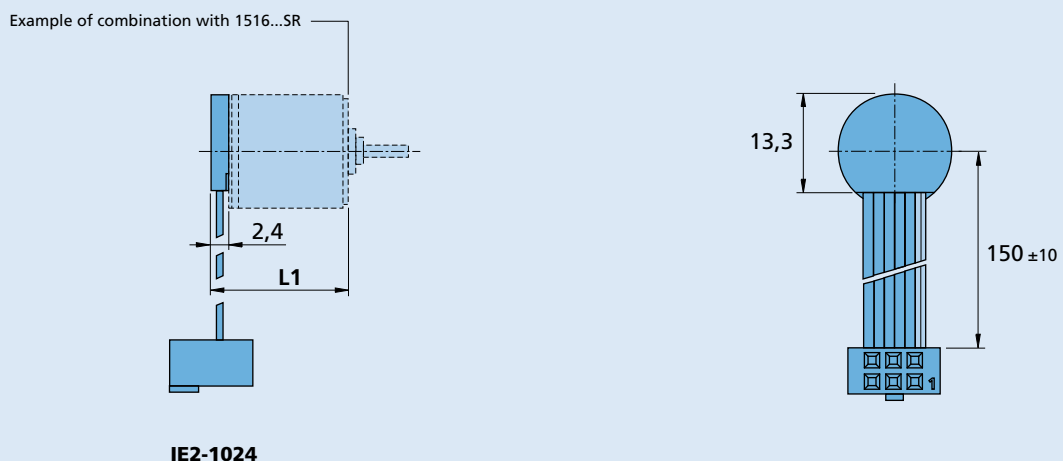
### Full product description

Example:  
1336U012C-123 IE2-1024  
1516T006SR IE2-256

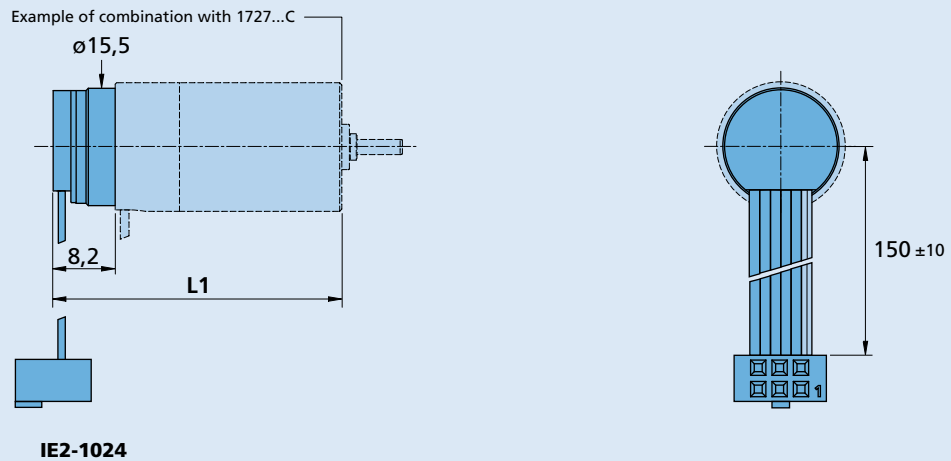
## Dimensional drawing A



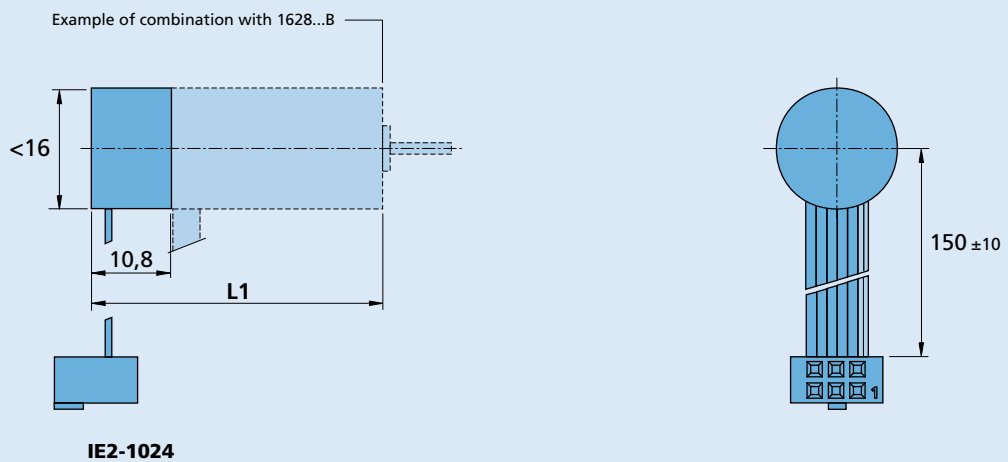
## Dimensional drawing B



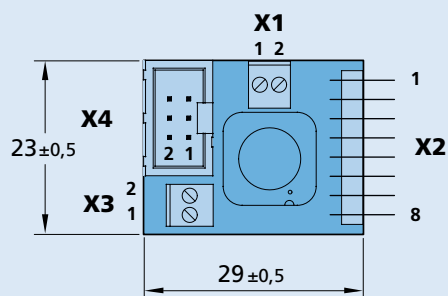
## Dimensional drawing C



## Dimensional drawing D



## Adapter board



**Interface Board IE2-1024  
for Motion Controller MCDC 3002 S**  
Part. No.: 6501.00143

### Connection

Pin	Connection X1	Pin	Connection X3
1	5. In	1	Motor -
2	4. In	2	Motor +

Pin	Connection X2	Pin	Connection X4
1	4. In	1	Motor -
2	Channel A	2	Motor +
3	Channel B	3	SGND
4	U <sub>DD</sub>	4	U <sub>DD</sub>
5	SGND	5	Channel B
6	Motor +	6	Channel A
7	Motor -		
8	5. In		