

Project Documentation

File: Simulator.ecp

Date: 5/29/2023

Profile: e!COCKPIT

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1 Device: Controller

Users and Groups

Users:

Groups

Access Rights

View

Modify

Execute

Add/remove children

Symbol Rights

Parameters

Parameters:

Name:	Type:	Value:	Default Value:	Unit:	Description:
Processor Load Lower Limit	DWORD	80	80		
Processor Load Upper Limit	DWORD	90	90		
Processor Load Processor Share	DWORD	90	90		
Processor Load Should Throw ProcessorLoadWatchdog_Exception	bool	FALSE	FALSE		

Information

Name: 750-8214 PFC200 G2 2ETH RS CAN
Vendor: WAGO
Categories: PLCs
Type: 4096
ID: 1006 120a
Version: 5.17.3.10
Order number: 0750-8214

1.1 PLC Logic: Plc Logic

1.1.1 Application: Application

1.1.1.1 Folder: Functionblocks

1.1.1.1.1 POU: Arduino

```
1  FUNCTION_BLOCK Arduino
2  VAR_INPUT
3      Encoder_Input  : INT ;
4  END_VAR
5  VAR_OUTPUT
6      Posision_Out  : INT ;
7  END_VAR
8  VAR
9  END_VAR
10
```

```
1  Posision_Out  := Encoder_Input ;
2
```

1.1.1.1.2 POU: UR10

```
1  FUNCTION_BLOCK UR10
2  VAR_INPUT
3      Modbus_Inn  : INT ;
4  END_VAR
5  VAR_OUTPUT
6      Modbus_Out  : INT ;
7      Pos_Out  : INT ;
8  END_VAR
9  VAR
10      Rad  : REAL ;
11      Rad2  : REAL ;
12      Degree  : REAL ;
13      Mod_In  : REAL ;
14      Mod_Out  : REAL ;
15  END_VAR
16
```

1.1.1.1.2 POU: UR10

```
3      Rad := ( ( Mod_In / 1000 ) - 6.28 ) ;
4      Degree := ( Rad * ( 180 / 3.1415 ) ) ;
5
6      IF Rad < - 6.28
7          THEN Rad := - 6.28 ;
8      END_IF
9
10     IF Rad > 6.28
11         THEN Rad := 6.28 ;
12     END_IF
13
14     Pos_Out := REAL_TO_INT ( Degree ) ;
15
16     Rad2 := ( ( Rad + 6.28 ) * 1000 ) ;
17
18     Modbus_Out := Real_To_INT ( Rad2 ) ;
19
```

1.1.1.1.3 POU: Wago1

```
1      FUNCTION_BLOCK Wago1
2      VAR_INPUT
3          Posision_Inn : INT ;
4          Max_Inn : REAL ;
5          Min_Inn : REAL ;
6          Max_Out : REAL ;
7          Min_Out : REAL ;
8      END_VAR
9      VAR_OUTPUT
10         Modbus_Out : INT ;
11     END_VAR
12     VAR
13         Posision : REAL ;
14         RadPos : REAL ;
15     END_VAR
16
```

```
1      Posision := INT_TO_REAL ( Posision_Inn ) ;
2
3      RadPos := Posision * ( ( Max_Out - Min_Out ) / ( Max_Inn - Min_Inn ) ) ;
4
5      Modbus_Out := REAL_TO_INT ( RadPos ) ;
6
```

1.1.1.1.4 POU: Wago2

```
1  FUNCTION_BLOCK Wago2
2  VAR_INPUT
3      Posision_Inn : INT ;
4      Max_Inn      : REAL ;
5      Min_Inn      : REAL ;
6      Max_Out      : REAL ;
7      Min_Out      : REAL ;
8  END_VAR
9  VAR_OUTPUT
10     Modbus_Out : INT ;
11 END_VAR
12 VAR
13     Posision : REAL ;
14     RadPos   : REAL ;
15 END_VAR
16
```

```
1  Posision := INT_TO_REAL ( Posision_Inn ) ;
2
3  RadPos := Posision * ( ( Max_Out - Min_Out ) / ( Max_Inn - Min_Inn ) ) ;
4
5  Modbus_Out := REAL_TO_INT ( RadPos - 360 ) ;
6
```

1.1.1.2 Global Variable List: Sim

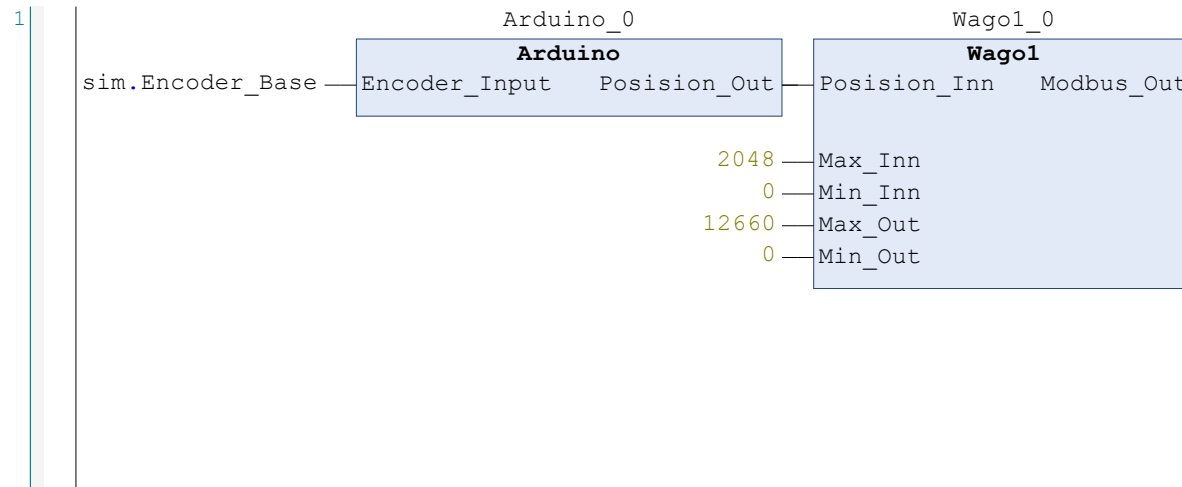
```
1  {attribute 'qualified_only'}
2  VAR_GLOBAL
3      Encoder : INT ;
4      Robot_Degrees : INT ;
5      Robot_Degrees_UR10_Base : INT ;
6      Robot_Degrees_UR10_Shoulder : INT ;
7      Robot_Degrees_UR10_Elbow : INT ;
8      Robot_Degrees_UR10_Wrist1 : INT ;
9      Robot_Degrees_UR10_Wrist2 : INT ;
10     Robot_Degrees_UR10_Wrist3 : INT ;
11
12     Encoder_Base : INT ;
13     Encoder_Shoulder : INT ;
14     Encoder_Elbow : INT ;
15     Encoder_Wrist1 : INT ;
16     Encoder_Wrist2 : INT ;
17     Encoder_Wrist3 : INT ;
18
```

1.1.1.2 Global Variable List: Sim

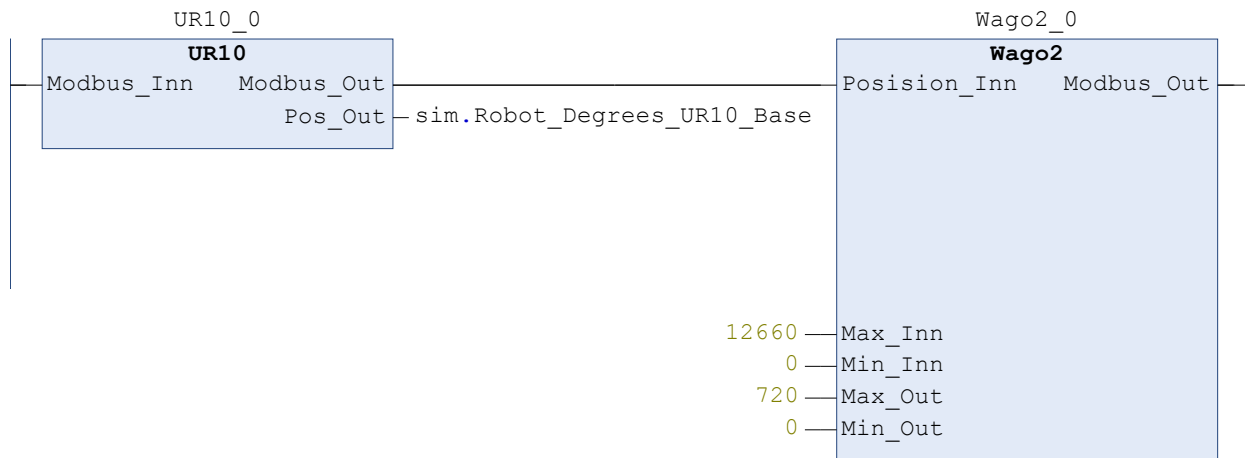
```
23      Wrist2 : INT ;
24      Wrist3 : INT ;
25
26
27  END_VAR
28
```

1.1.1.3 POU: Simulator

```
1  PROGRAM Simulator
2  VAR
3      Arduino_0 : Arduino ;
4      Wago1_0 : Wago1 ;
5      UR10_0 : UR10 ;
6      Wago2_0 : Wago2 ;
7  END_VAR
8
```



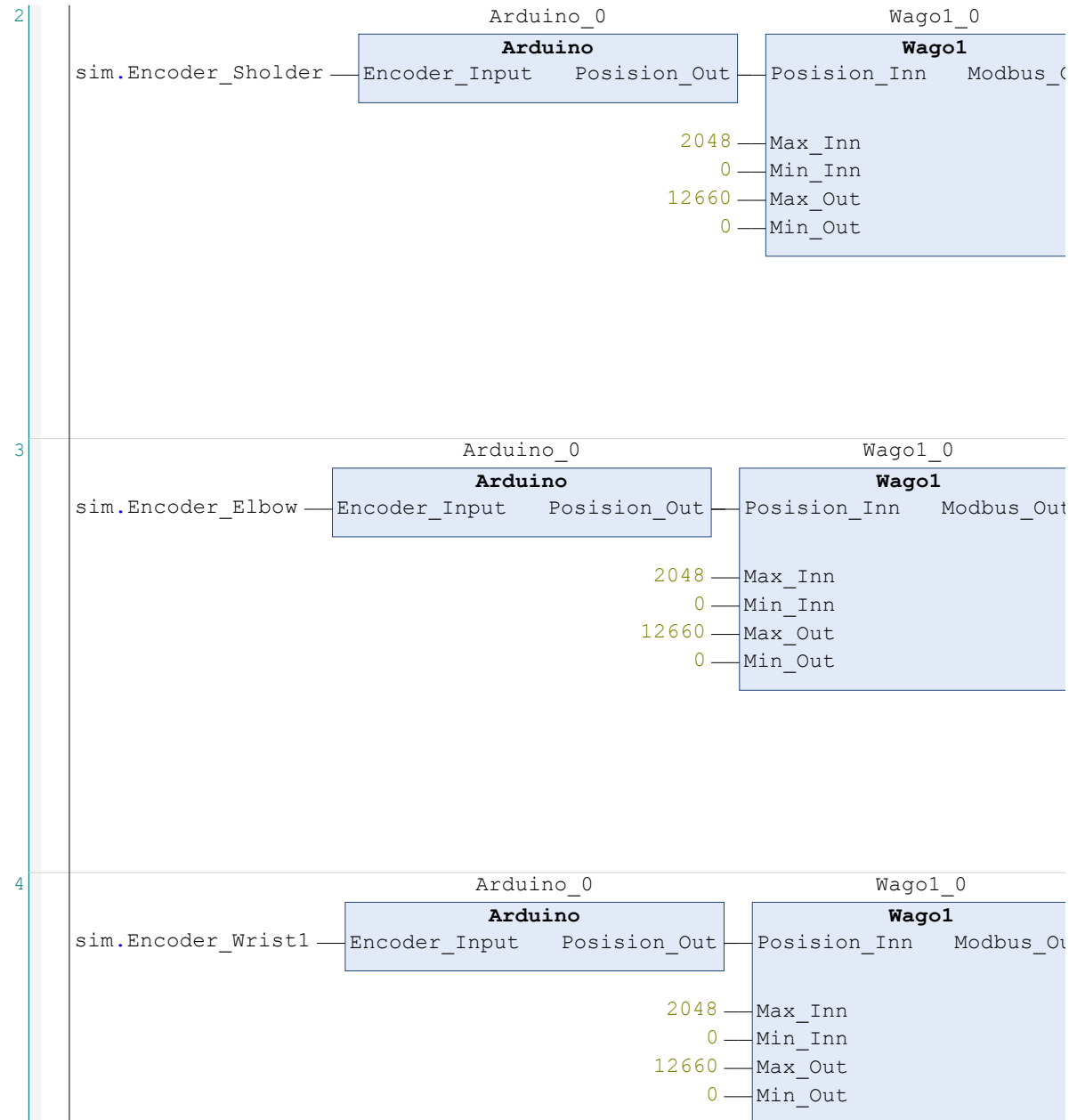
1.1.1.3 POU: Simulator



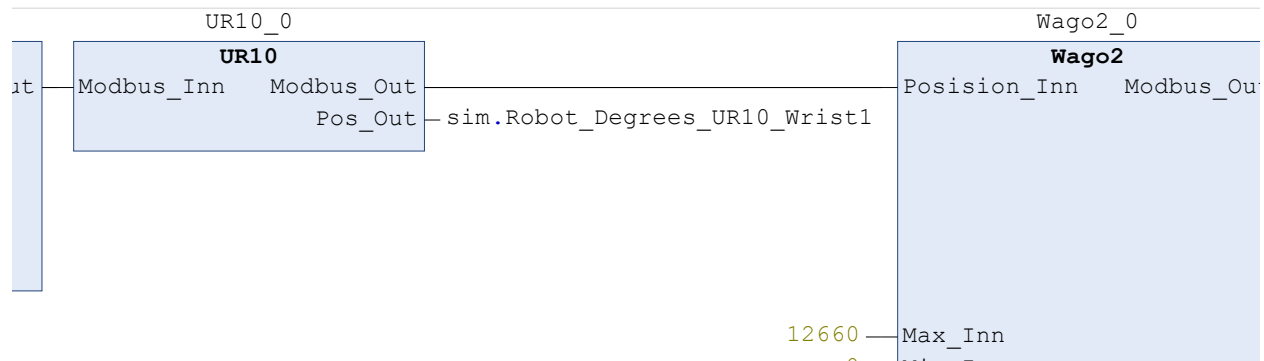
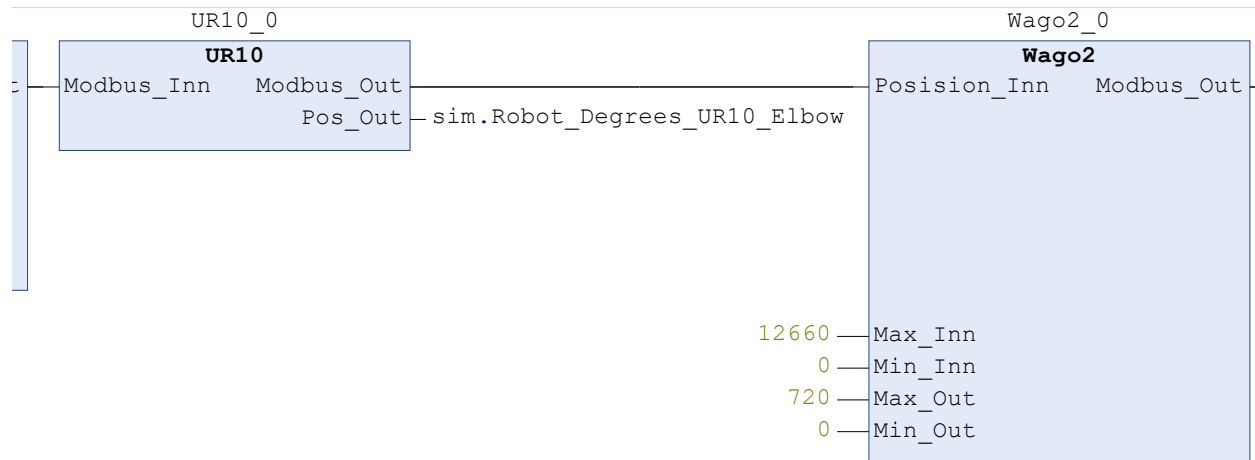
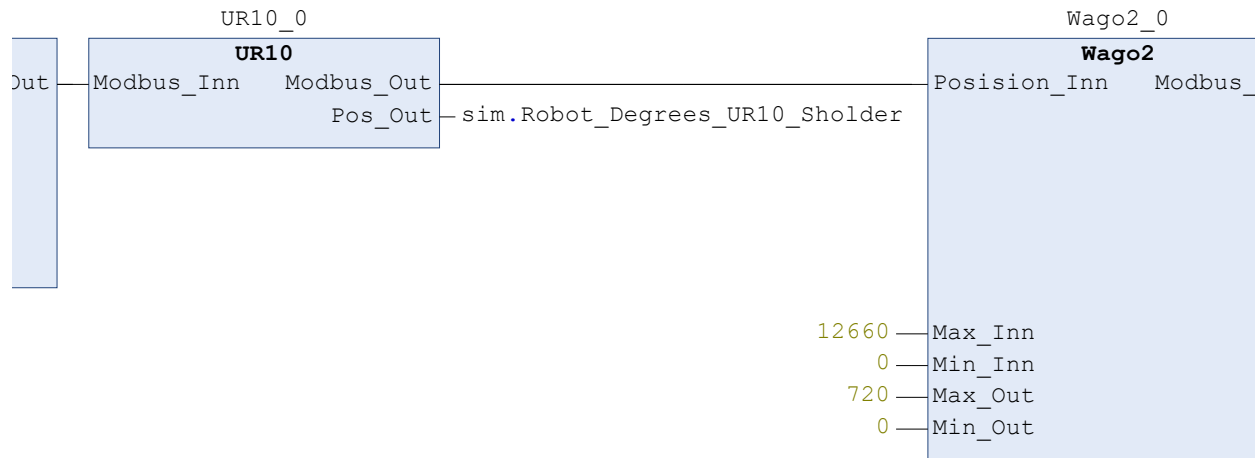
1.1.1.3 POU: Simulator

— `sim.Base`

1.1.1.3 POU: Simulator



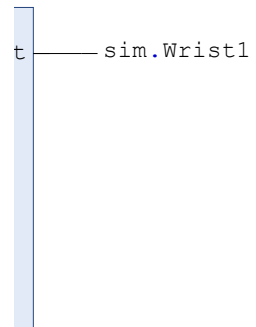
1.1.1.3 POU: Simulator



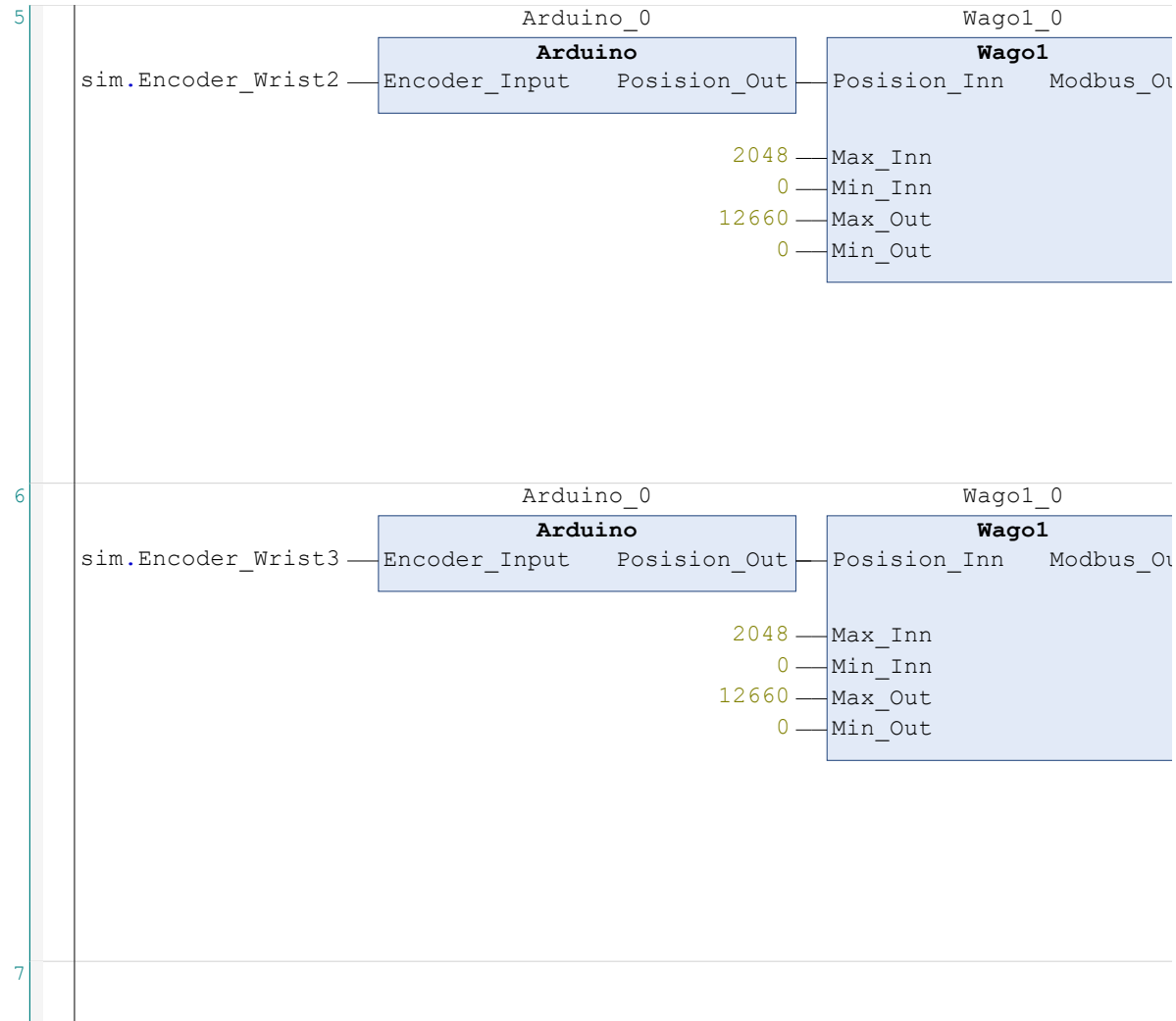
1.1.1.3 POU: Simulator



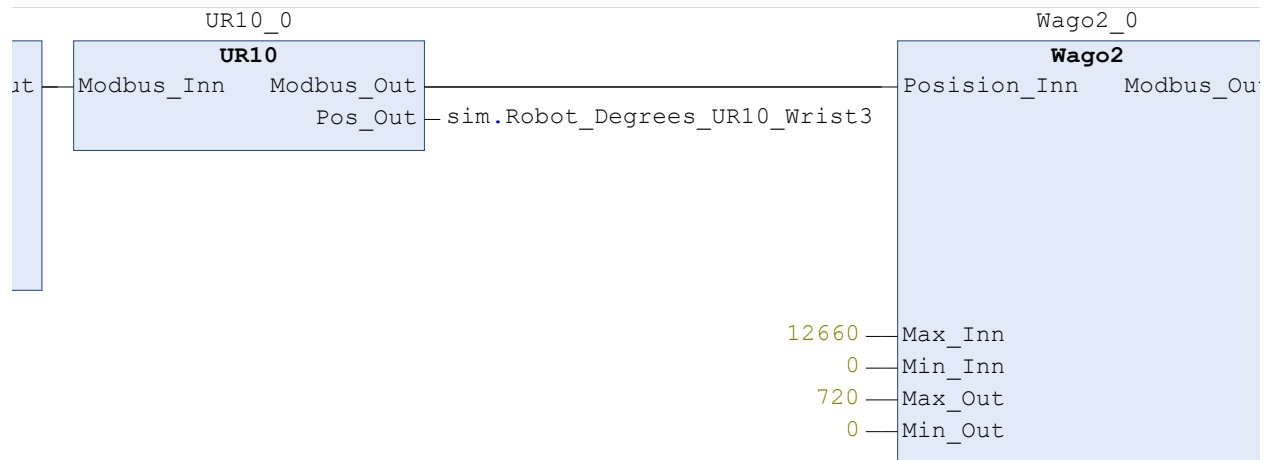
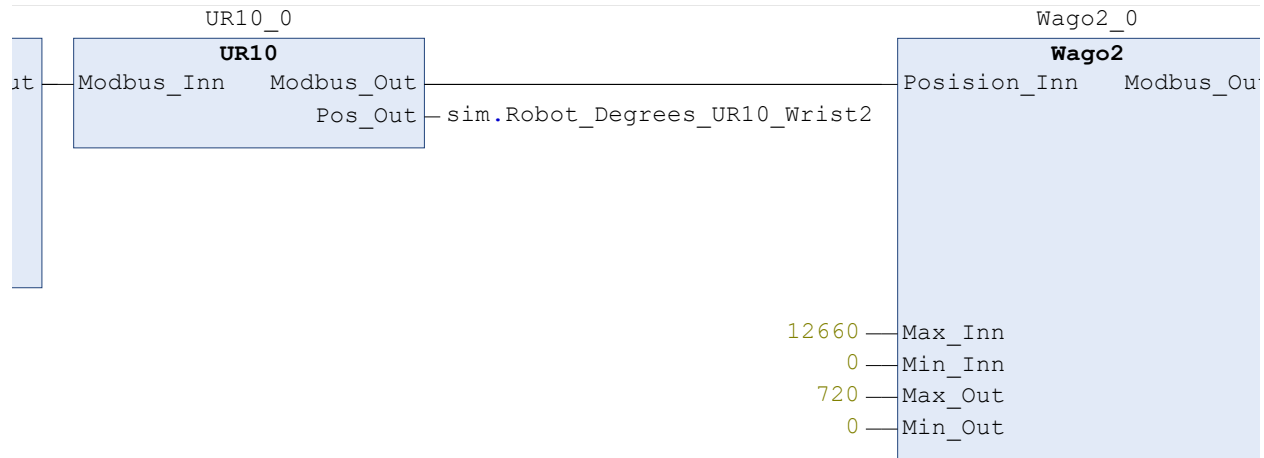
— sim.Elbow




1.1.1.3 POU: Simulator




1.1.1.3 POU: Simulator



1.1.1.3 POU: Simulator



t — sim.Wrist2



t — sim.Wrist3

1.1.1.4 Task Configuration: Task configuration

Max. number of tasks: 15
Max. number of cyclic tasks: 15
Max. number of freewheeling tasks: 15
Max. number of event tasks: 15
Max. number of external event tasks: 8
Max. number of status tasks: 15

System Events:

1.1.1.4.1 Task: PLC_Task

Priority: 15
Type: Cyclic
Interval: t#50ms Unit: ms
Watchdog: Inactive
POUs: Simulator

1.1.1.4.1.1 Program Call: Simulator

1.1.1.4.2 Task: VISU_TASK

Priority: 15
Type: Cyclic
Interval: 100 Unit: ms
Watchdog: Inactive
POUs: VisuElems.Visu_Prg

1.1.1.4.2.1 Program Call: VisuElems.Visu_Prg

2 GlobalTextList: GlobalTextList

3 : Project Settings

Static Analysis Light:

Unused variables (#33): 0

Overlapping memory areas (#28): 0

Write access from several tasks (#6): 0

Multiple write access on output (#4): 0

Multiple uses of identifiers (#27): 0

Report temporary FunctionBlock instances (#167): 0