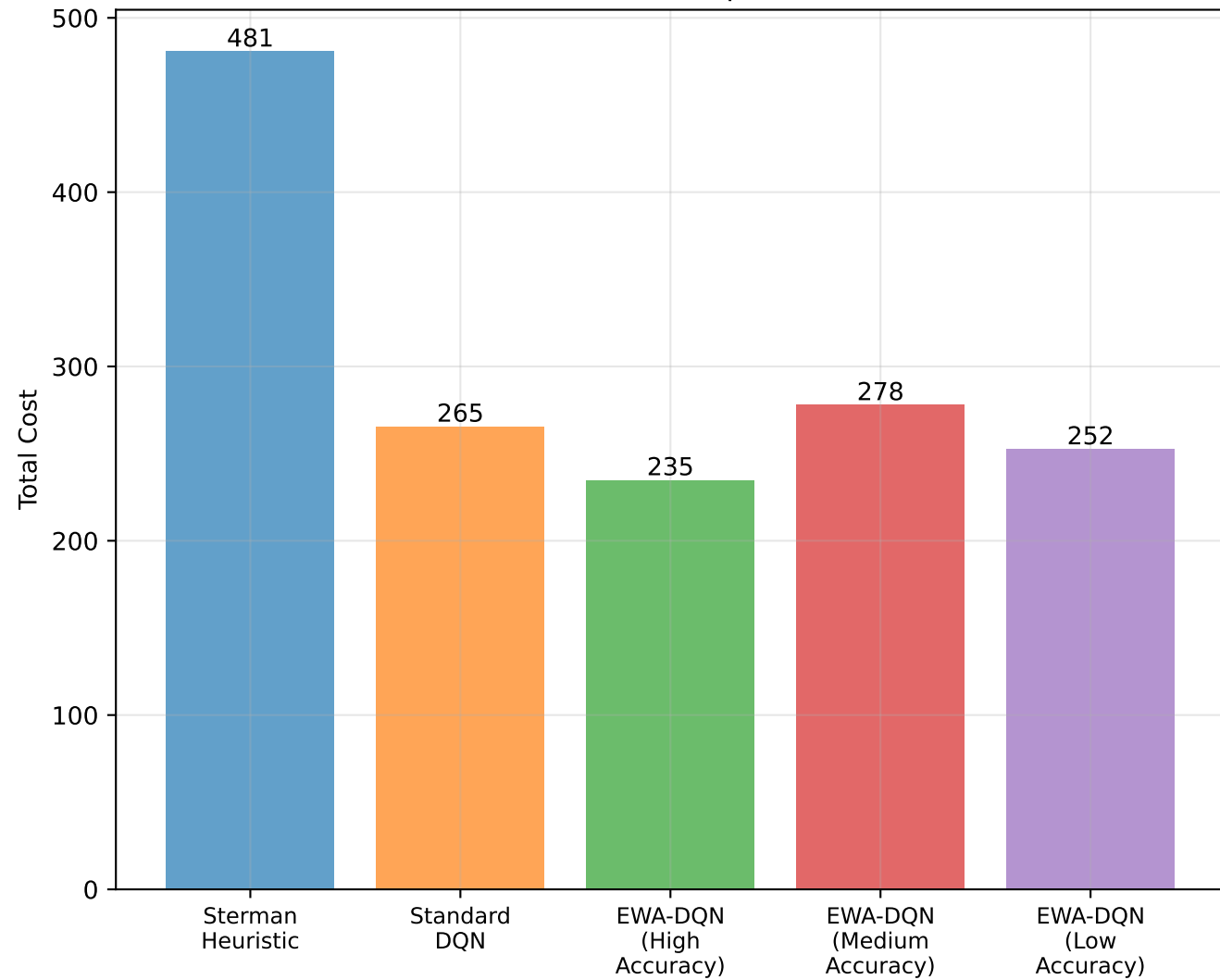


Final Cost Comparison



Final Bullwhip Comparison

