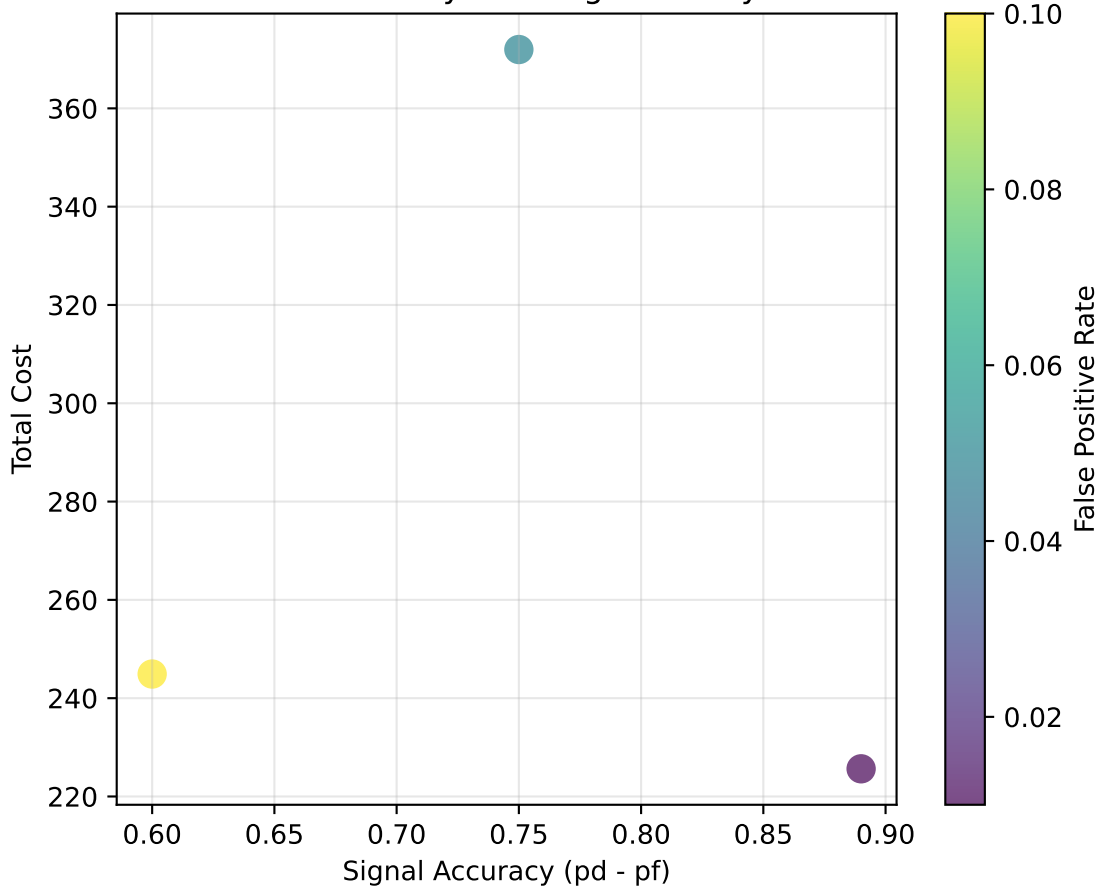
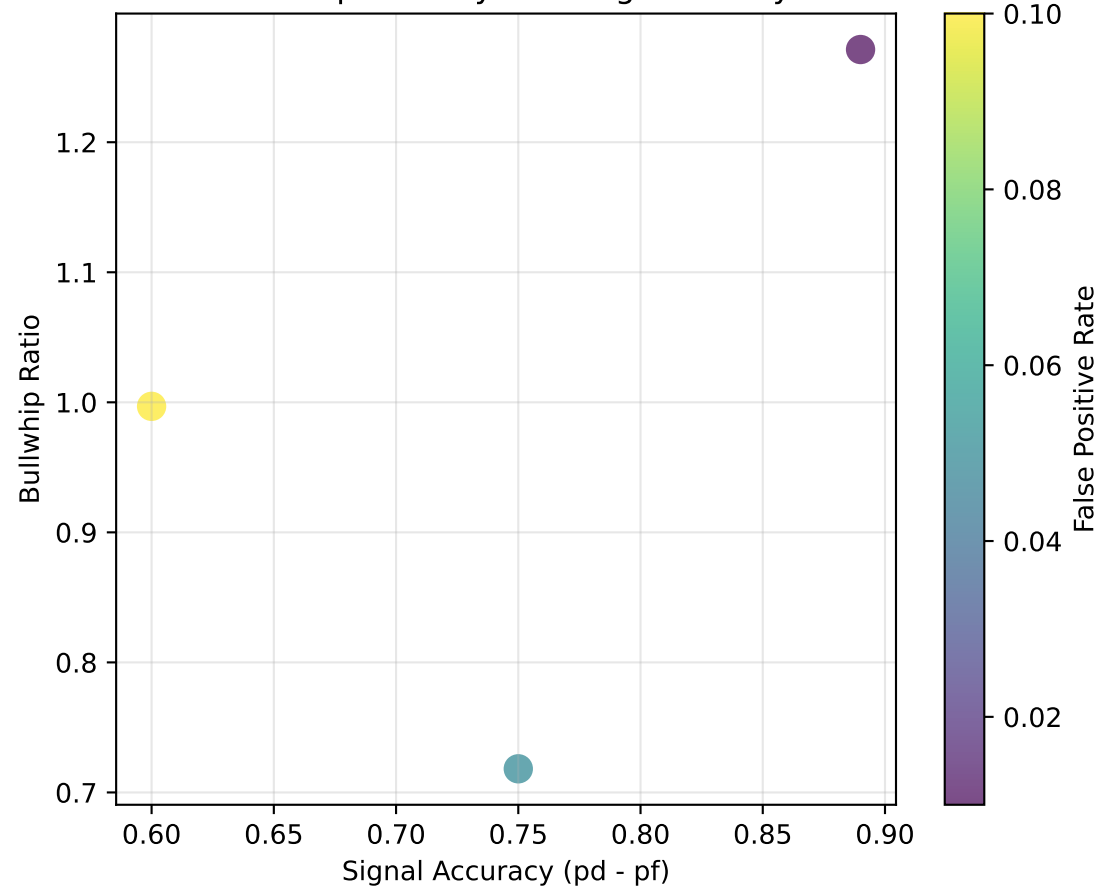


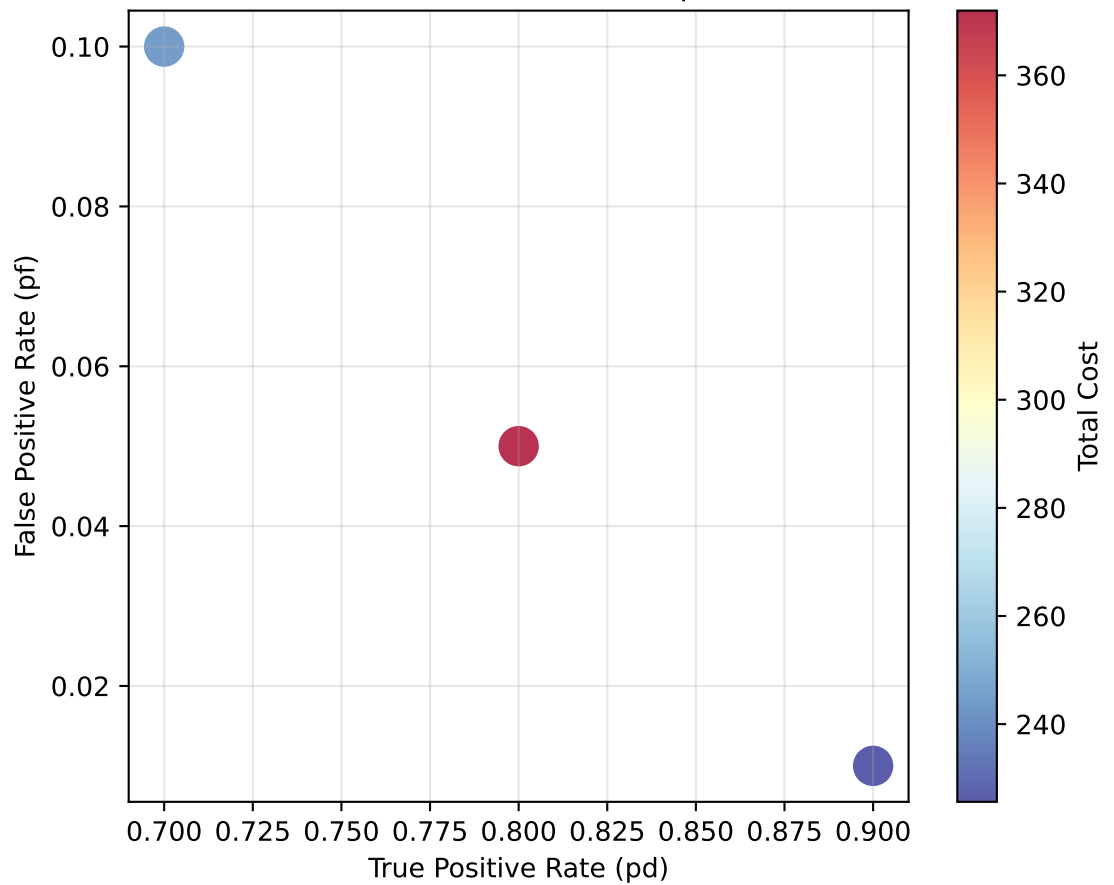
Cost vs Early Warning Accuracy



Bullwhip vs Early Warning Accuracy



Cost Performance Map



Performance vs Signal Quality

