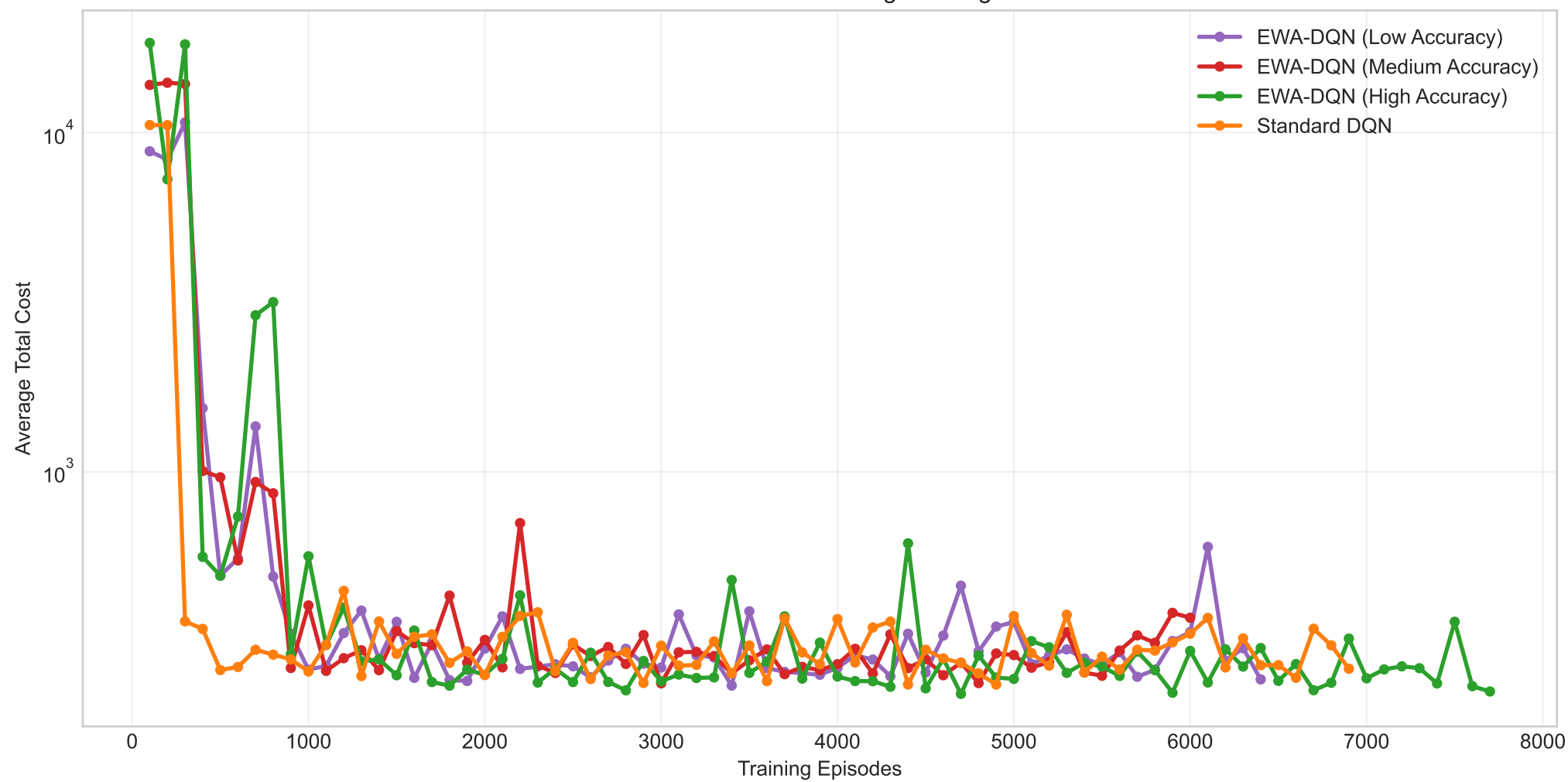
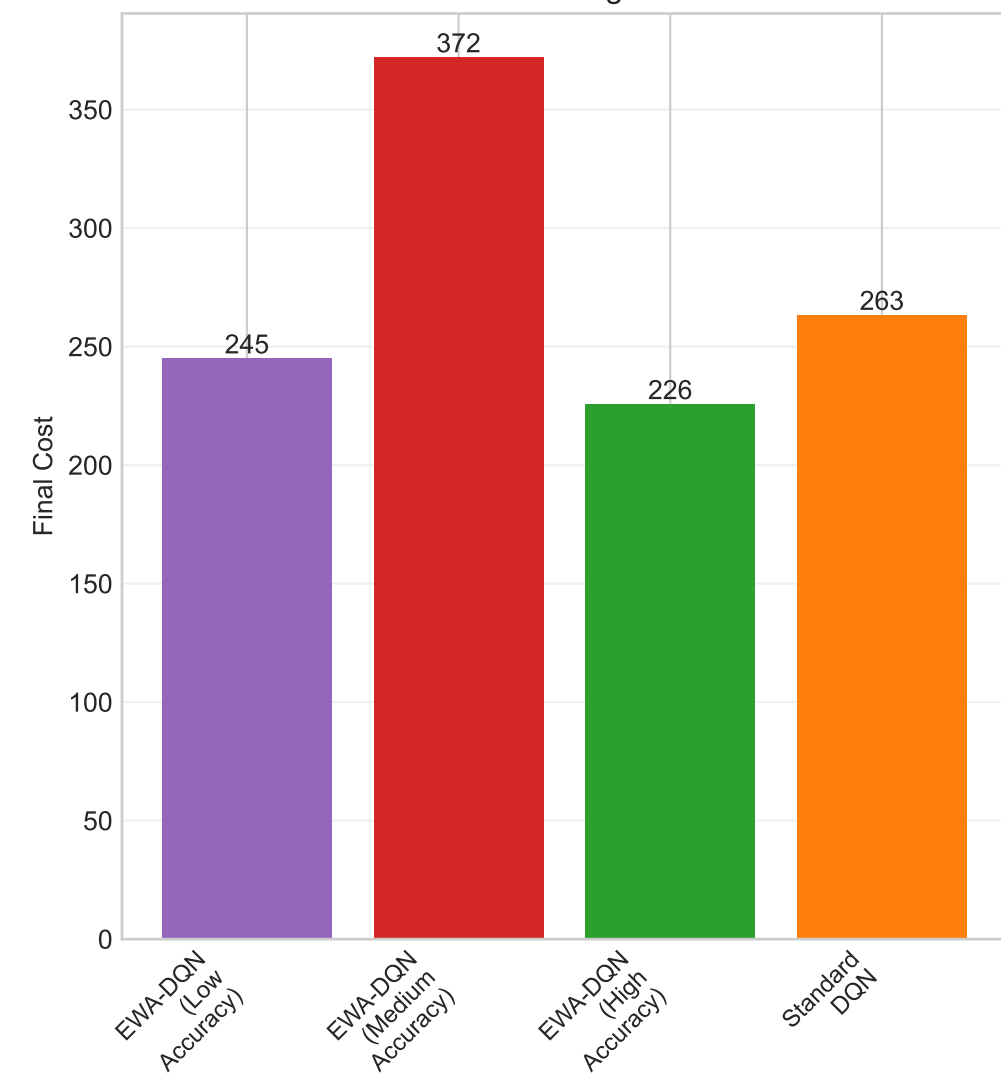


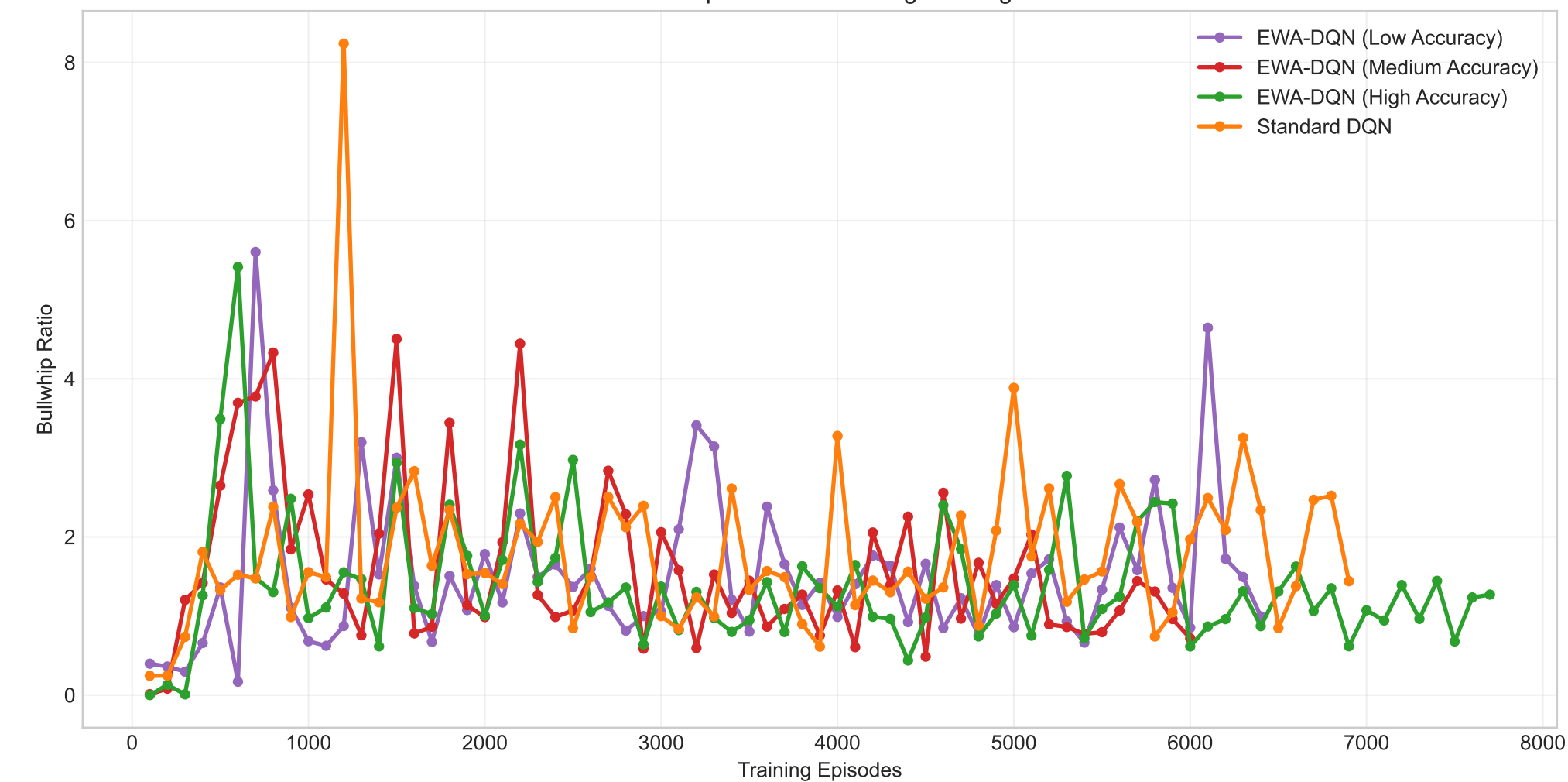
Cost Reduction During Training



Final Training Cost



Bullwhip Reduction During Training



Final Training BW

