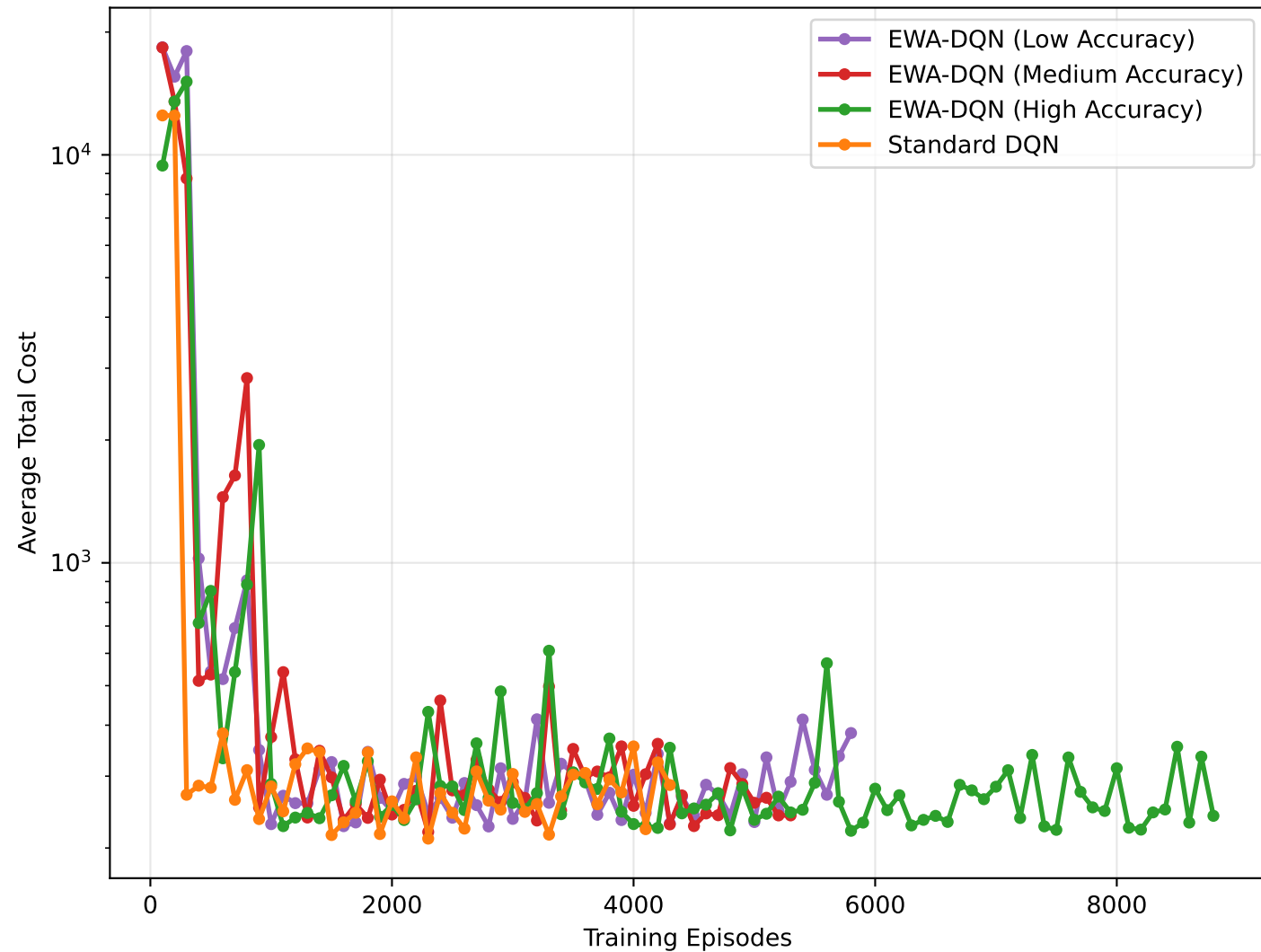


Cost Reduction During Training



Bullwhip Reduction During Training

