



## Modbus I/O Module | LN820MOD-ATL

### PRODUCT SPECIFICATION

#### FEATURE LIST

- Power Supply: 24V<sub>AC</sub> or 24V<sub>DC</sub>
- Modbus RTU RS-485 communication with 1 jumper setting for end-of-line and 2 jumper settings for bias
- DIP switch digit 8 selects baud rate 9600/19200 bps. Auto-search feature removed.
- DIP switch selects 0-127 slave address for Modbus
- All parameters can be monitored and adjusted through Modbus
- Designed for Din-rail installation
- Unpluggable Terminal Blocks

#### Electrical Interface

| Function            | Label | Description   |
|---------------------|-------|---|
| Power Supply        | 24V   | 24V <sub>AC</sub> or 24V <sub>DC</sub>  |
|                     | COM   |   |
| Analog Output       | AO    | 0 ~10V <sub>DC</sub> / 4 ~ 20mA   |
|                     | COM   |   |
| R-type Analog Input | AI-R  | 2 types of sensor characteristic (@)<br>AI-to-COM ratio, 1:1                                |
|                     | COM   |   |
| V-type Analog input | AI-V  | 0 ~10V <sub>DC</sub><br>AI-to-COM ratio, 1:1  |
|                     | COM   |   |
| Modbus connection   | D+    | RS485 interface   |
|                     | D-    |   |
|                     | Com   |   |
| Digital Input       | DI1   | Sinking (#)<br>DI-to-COM ratio, 1:1   |
|                     | DI2   |   |
|                     | DI(n) |   |
|                     | COM   |   |
| Digital Output      | DO1   | 230V <sub>AC</sub> 2A (or 30V <sub>DC</sub> 2A) (^)<br>dry contact<br>individually isolated |
|                     | DO2   |   |
|                     | DO(n) |   |

(#) input signals share the same power and ground with power supply. Refer to Figure 9 on Page 7

(^) primary function – to drive contactors. Refer to Figure 8 on Page 6

(@) AI-R accommodates 2 types of external temperature sensor. See Table 2 and 3 on Page 10.

Dimensions

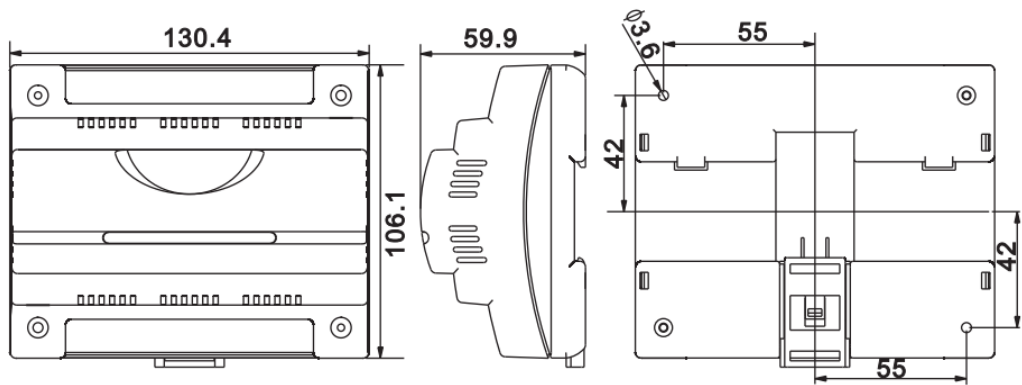


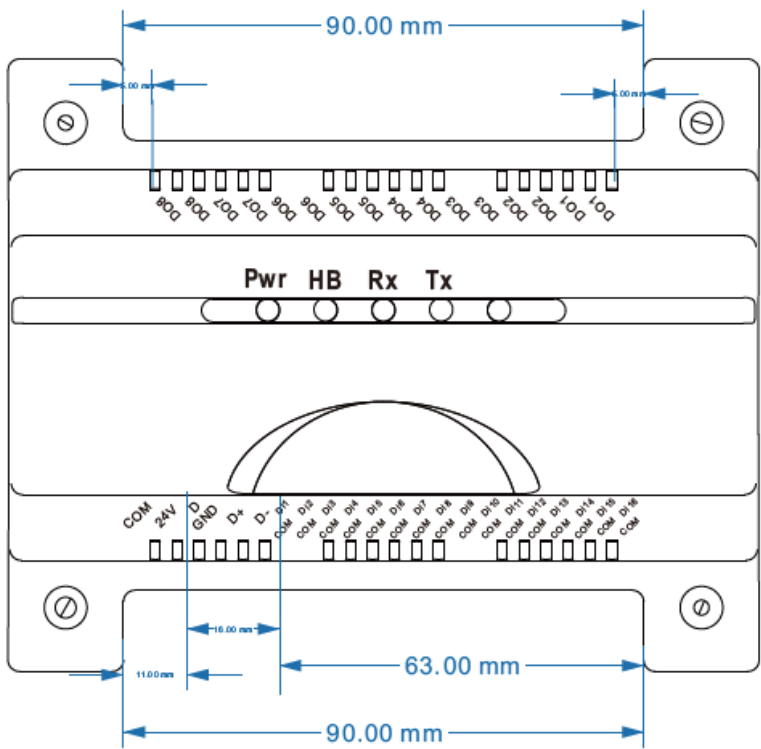
Figure 1 – Outline of LN820MOD-ATL

Versions of LN820MOD-ATL

|       | AI-R | AI-V | AO | DI | DO |
|-------|------|------|----|----|----|
| I/O 1 | 0    | 0    | 0  | 16 | 8  |
| I/O 2 | 0    | 0    | 0  | 16 | 0  |
| I/O 8 | 1    | 1    | 1  | 8  | 4  |
| I/O 9 | 1    | 0    | 1  | 4  | 2  |

Table 1 – I/O Module configuration

Silkscreen printing on I/O 1 and I/O 2



Terminal Diagram of I/O #1

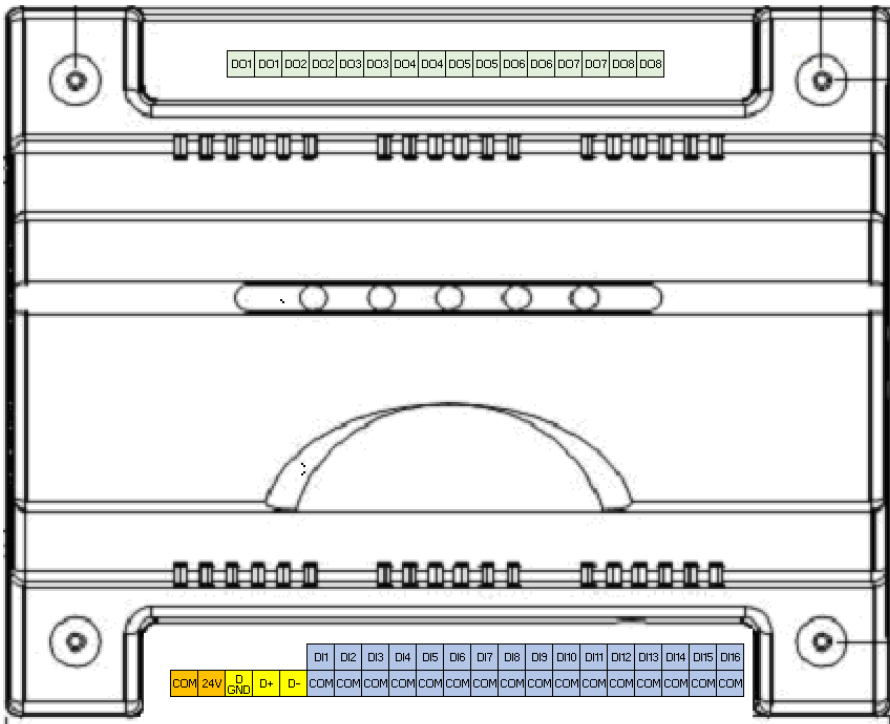


Figure 2a – terminal arrangement in I/O#1

Terminal Diagram of I/O #2

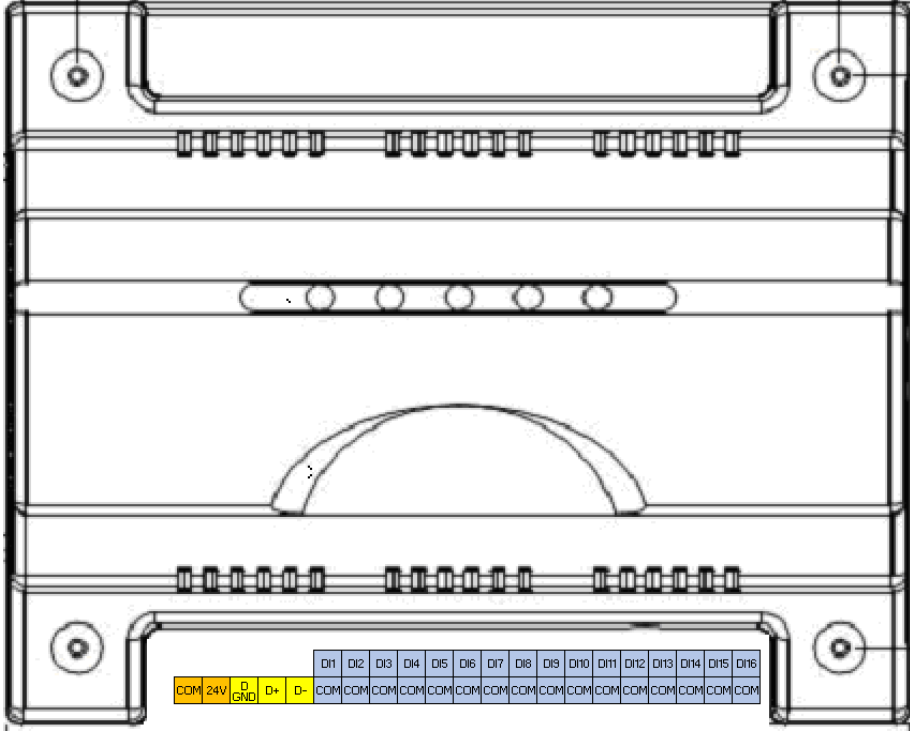


Figure 2b – terminal arrangement in I/O#2

Terminal Diagram of I/O #8

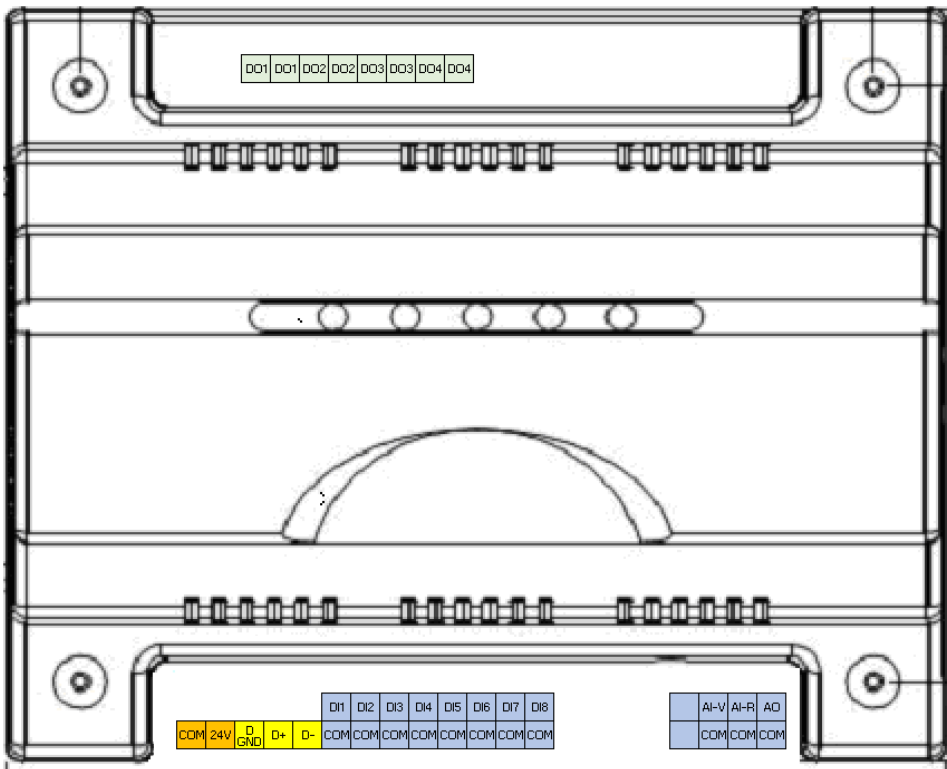


Figure 2c – terminal arrangement in I/O#8

Terminal Diagram of I/O #9

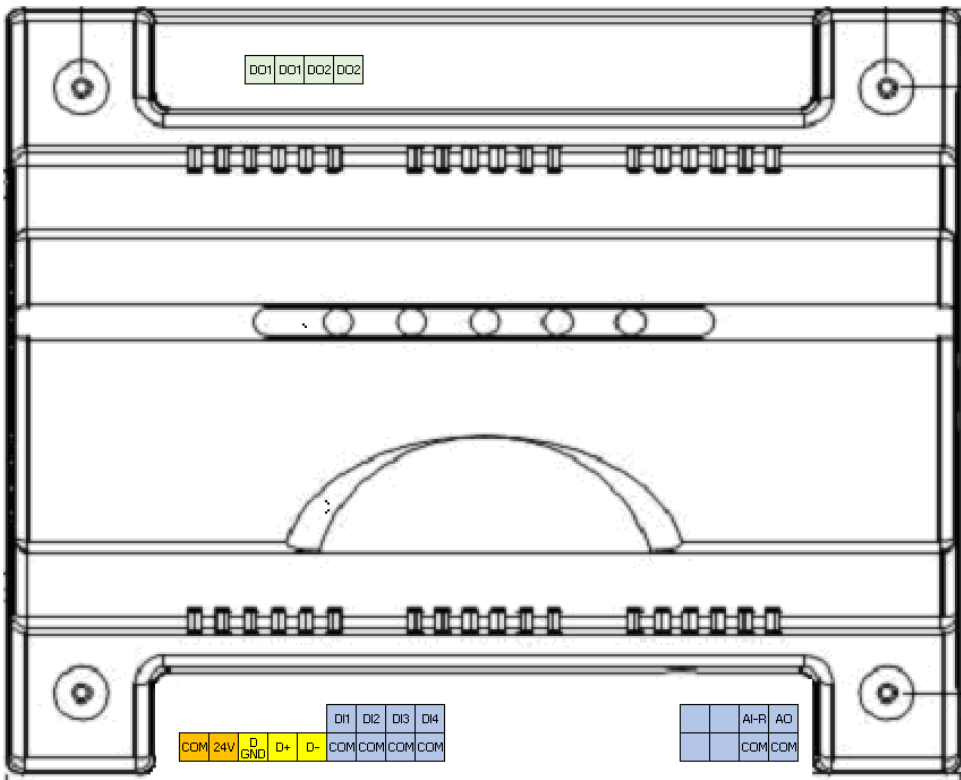


Figure 2d – terminal arrangement in I/O#9

## Terminal Blocks

### (I) Pluggable, screwless, stacked Vertical Terminal Blocks for DI, AI and AO

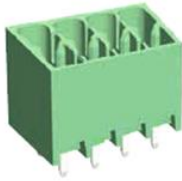


Figure 3a – TLPHDC-010V-08P-G12



Figure 3b – TLPSD-010-08P-G12

### (II) Pluggable and screwless Vertical Terminal Blocks for D+, D- and D\_GND



Figure 4a – TLPH-200V-1112-03P-G12



Figure 4b – TLPS-201V-03P-G12

### (III) Pluggable and screwless Vertical Terminal Blocks for 24V<sub>AC</sub> and COM



Figure 5a – TLPH-200V-1112-02P-K (black in delivery)



Figure 5b – TLPS-201V-02P-K (black in delivery)

### (IV) Pluggable with screws, Horizontal Terminal Blocks for DO



Figure 6a – TLPH-200R-1112-02P-G12



Figure 6b – TLPS-207-02P-G12

## RS-485 Jumper Setting

Provides flexibility in biasing and end-of-line configuration.

Open the cabinet of LN820MOD-ATL to access the circuitry.

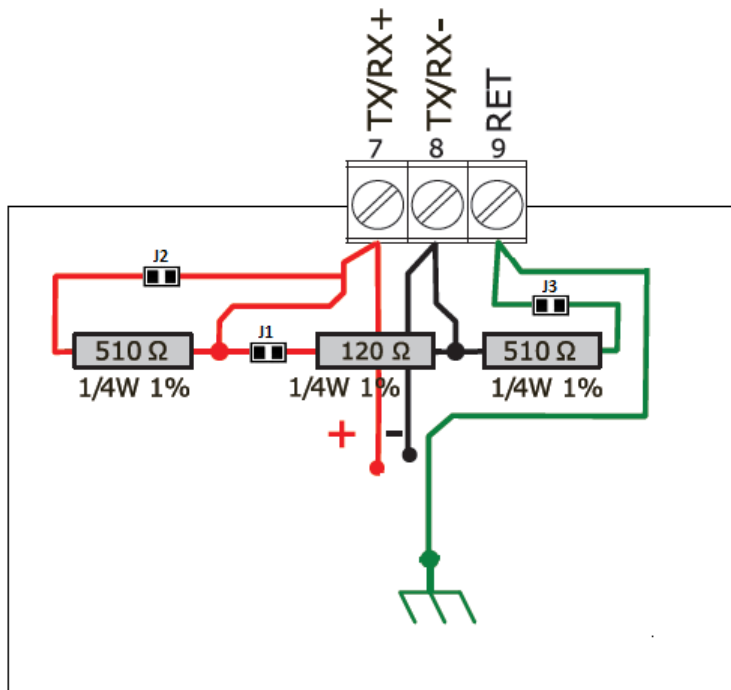


Figure 7 – RS-485 Jumpers. J1 for End of Line (EOL), J2 and J3 for Bias

## Digital Output

Provides voltage-free contact for 230V<sub>AC</sub> 2A or 30V<sub>DC</sub> 2A.

e.g. power supply at 24V<sub>DC</sub>, DO drives relay (coil) and the contact allows a maximum of 230V, 2A.

Figure below shows current comes in through **inA** and out to **outA** when contact closes.

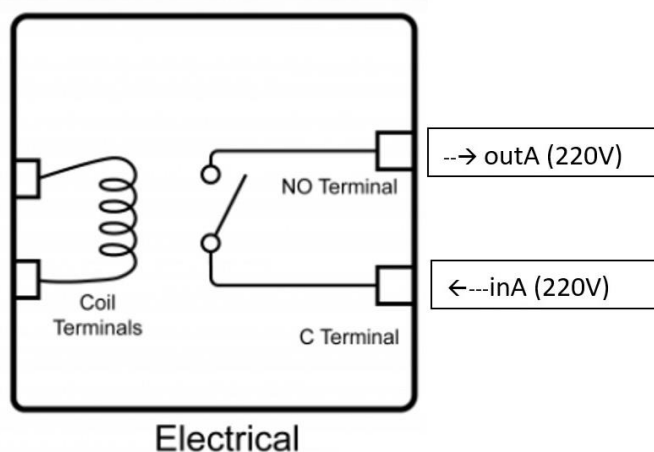
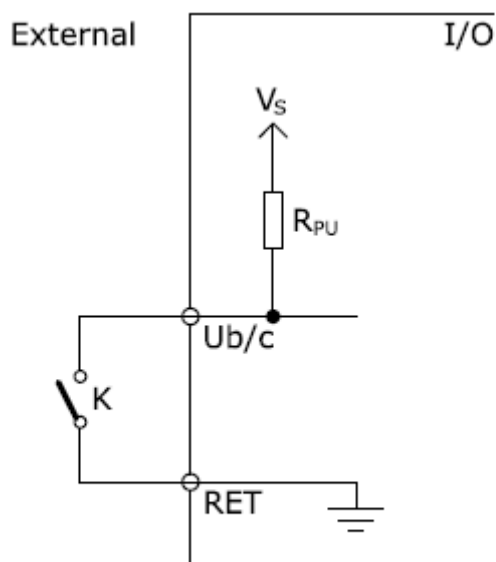


Figure 8 – illustration of DO in action

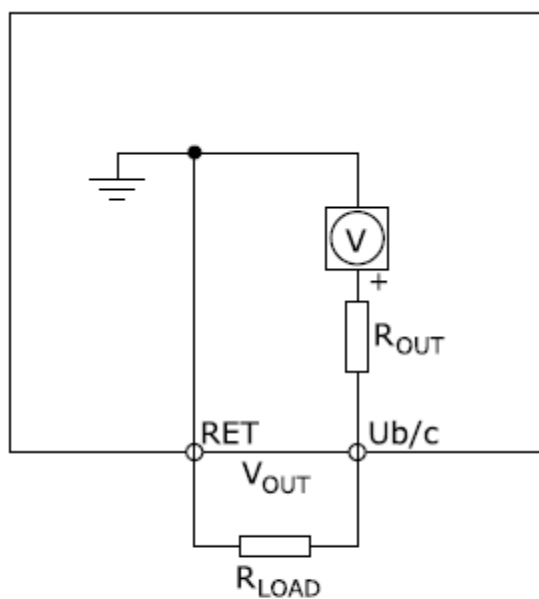
## Digital Input



$K$  is the monitored external switch.

Figure 9 – DI Circuit

## Analog Output

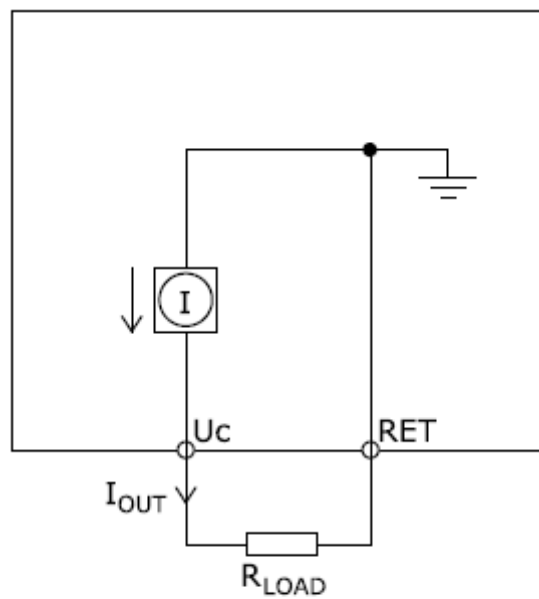


$R_{OUT}$  is approximately equal to 10 ohm.

$V_{OUT}$  range is 0 to 10 VDC.

$R_{LOAD}$  minimum is 5 kohm.

Figure 10 – AO Circuit for Voltage

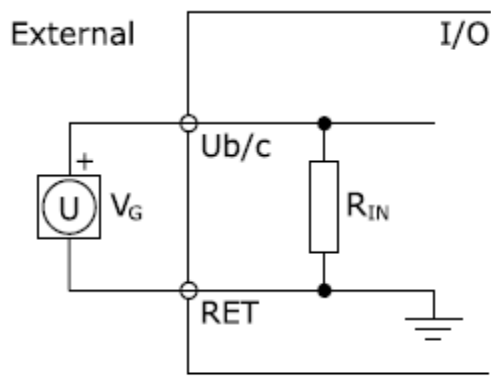


$I_{OUT}$  range is 0 to 20 mA.

$R_{LOAD}$  maximum is 650 ohm.

Figure 11 – AO Circuit for current

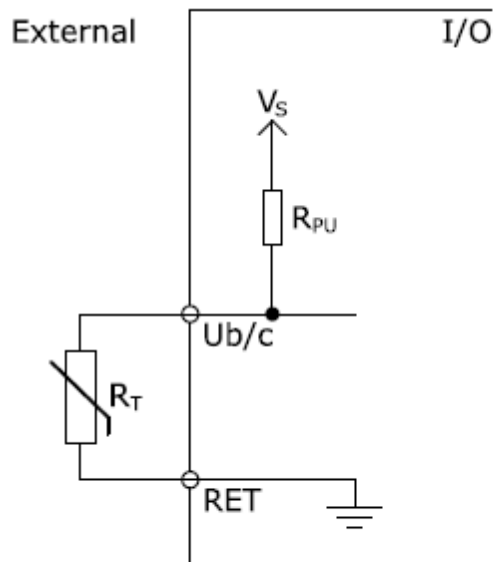
## Analog Input



$V_G$  is the monitored external voltage (0 to 10 VDC).

$R_{IN} = 100 \text{ kohm}$

Figure 12 – AI Circuit for Voltage source



$R_T$  is the monitored external thermistor.

Figure 13 – AI Circuit for resistive source



## Modbus Address / Baud Rate



Figure 14 – Graphical representation of DIP switches on the side of LN820MOD-ATL

Switch to “ON” for “1”. For the other direction, “0”

Digits 1-7 are for Modbus Address

Digit 8 is for Baud Rate.

E.g Dip switch 1, 3, 5 set to “ON”, MAC address is 21 (sum of 1,4 and 16)

Mac Address is limited to 1 – 127. Any other value (include “0” ) will be treated as “1” .

When Digit 8 is set to “0”, the baud rate is 9600.

When Digit 8 is set to “1”, the baud rate is 19200.

LN820 reads the dipswitch every 10 seconds so the updated setting (modbus address and baud rate) goes into effect after a maximum of 10 seconds.

## LED Indication

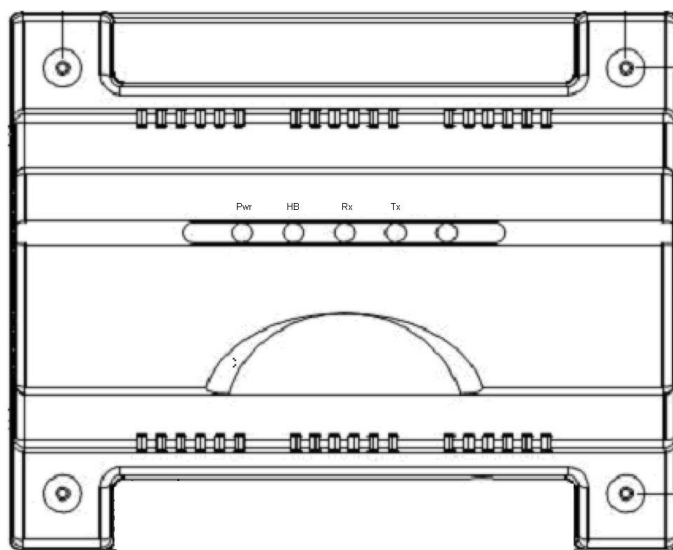


Figure 15 – LED and terminal labelling

**Pwr LED:** turns solid red when 24Vac/24Vdc is supplied

**HB LED:** flashes every half a second when controller enters working mode

**Rx LED:** flashes once when a packet (correct address) is received from the network

**Tx LED:** flashes once when controller replies a packet

## Thermistor Characteristic

| Temp  | Ohm  | Temp  | Ohm  |
|-------|------|-------|------|
| 0.56  | 7418 | 21.67 | 5338 |
| 1.67  | 7319 | 22.78 | 5225 |
| 2.78  | 7218 | 23.89 | 5112 |
| 3.89  | 7116 | 25    | 5000 |
| 5     | 7012 | 26.11 | 4889 |
| 6.11  | 6906 | 27.22 | 4778 |
| 7.22  | 6799 | 28.33 | 4668 |
| 8.33  | 6691 | 29.44 | 4559 |
| 9.44  | 6582 | 30.56 | 4450 |
| 10.56 | 6470 | 31.67 | 4344 |
| 11.67 | 6359 | 32.78 | 4238 |
| 12.78 | 6247 | 33.89 | 4134 |
| 13.89 | 6135 | 35    | 4031 |
| 15    | 6022 | 36.11 | 3930 |
| 16.11 | 5908 | 37.22 | 3830 |
| 17.22 | 5794 | 38.33 | 3732 |
| 18.33 | 5681 | 39.44 | 3635 |
| 19.44 | 5567 | 40.56 | 3540 |
| 20.56 | 5452 |       |      |

Table 2 – Type I thermistor characteristic

| Temp | Ohm  |
|------|------|
| 0    | 7660 |
| 5    | 7182 |
| 10   | 6666 |
| 15   | 6125 |
| 20   | 5573 |
| 30   | 4492 |
| 35   | 3986 |
| 40   | 3517 |

Table 3 – Type II thermistor characteristic

## ModBus Map

RS-485 Modbus RTU: Data – 8bit, Stop bit – 1, None parity, Baud rate: 9600/19200, Device: 1-127

| Register Address   | Parameter Description | Data Type | Value   | Range   |
|--|-----------------------|-----------|---------|---|
| Function code 04 Read Input Registers                                |                       |           |         |   |
| 0001   | DI#1 ~ DI#16          | Signed 16 | 0~65536 | MSB (Most Significant Bit) refers to DI#16, LSB (Least Significant Bit) refers to DI#1  |
| 0002   | AI#1(^1)              | Signed 16 | 0-65535 | Temperature value that according to table 2/3 and value of function 03 register 0004  |
| 0003   | AI#2(^2)              | Signed 16 | 0-65535 | AI#2 value (i.e. 0-10 volt) multiply by function 03 register 0005 and divided by 10<br>(e.g. if AI#2=2, Func 03 R0005=50<br>Value = 2*50 = 100) |
| Function code 03 Read Holding Registers / 06 Write Holding Registers |                       |           |         |   |
| 0001   | DO#1 ~ DO#8 (^3)      | Signed 16 | 0~255   | MSB (Most Significant Bit) refers to DO#8, LSB (Least Significant Bit) refers to DO#1   |
| 0002   | AO#1_Type(^1)         | Bit       | 0/1     | 0 cor. V / 1 cor. A   |
| 0003   | AO#1_cor(^1)          | Signed 16 | 0~100   | 0~100% cor. 0~10 <sub>DC</sub> / 4~20mA   |
| 0004   | AI#1 R_Type(^1)       | Bit       | 0/1     | 0 = Type 1 Thermistor<br>1 = Type 2 Thermistor  |
| 0005   | AI#2 V_Scale(^2)      | Signed 16 | 0~6553  | 0~6553  |
| Function code 02 Read Discrete Inputs                                |                       |           |         |   |
| 0001   | DI#1                  | Bit       | 0/1     | Low/High  |
| 0002   | DI#2                  | Bit       | 0/1     | Low/High  |
| 0003   | DI#3                  | Bit       | 0/1     | Low/High  |
| 0004   | DI#4                  | Bit       | 0/1     | Low/High  |
| 0005   | DI#5                  | Bit       | 0/1     | Low/High  |
| 0006   | DI#6                  | Bit       | 0/1     | Low/High  |
| 0007   | DI#7                  | Bit       | 0/1     | Low/High  |
| 0008   | DI#8                  | Bit       | 0/1     | Low/High  |
| 0009   | DI#9                  | Bit       | 0/1     | Low/High  |
| 0010   | DI#10                 | Bit       | 0/1     | Low/High  |

|  |       |     |     |          |
|--|-------|-----|-----|----------|
| 0011   | DI#11 | Bit | 0/1 | Low/High |
| 0012   | DI#12 | Bit | 0/1 | Low/High |
| 0013   | DI#13 | Bit | 0/1 | Low/High |
| 0014   | DI#14 | Bit | 0/1 | Low/High |
| 0015   | DI#15 | Bit | 0/1 | Low/High |
| 0016   | DI#16 | Bit | 0/1 | Low/High |
| Function code 01 Read Coils / 05 Write Single Coil ( <sup>^3</sup> ) |       |     |     |          |
| 0001   | DO#1  | Bit | 0/1 | OFF/ON   |
| 0002   | DO#2  | Bit | 0/1 | OFF/ON   |
| 0003   | DO#3  | Bit | 0/1 | OFF/ON   |
| 0004   | DO#4  | Bit | 0/1 | OFF/ON   |
| 0005   | DO#5  | Bit | 0/1 | OFF/ON   |
| 0006   | DO#6  | Bit | 0/1 | OFF/ON   |
| 0007   | DO#7  | Bit | 0/1 | OFF/ON   |
| 0008   | DO#8  | Bit | 0/1 | OFF/ON   |

(<sup>^1</sup>) available only for LN820MOD-ATL 8/9

(<sup>^2</sup>) available only for LN820MOD-ATL 8

(<sup>^3</sup>) available only for LN820MOD-ATL 1/8/9

## OPERATING SPECIFICATIONS

- Supply Voltage: 24V<sub>AC</sub> +/-15% or 24V<sub>DC</sub> +/-15%
- Power Consumption: (TBA)
- Operating Temperature: 0 – 50 °C
- Storage Temperature: -10 – 60 °C
- Operating Humidity Range: 5 – 95 %RH non-condensing
- Terminal Block: 26-14 AWG wire