**SMG Model - SAVEMAX – GAS**

* Boiler with furnace, rear chamber, smoke tubes, manufactured, tested & certified as per the IBR and fitted with front/ rear smoke boxes.
* Two sets of Feed Water system comprising motorized feed water pump and feed water line.
* One set of automatic water level controller.
* One set Control panel - dust proof & pre-wired with necessary starters, MCB’s, contactors, relays, etc.
* **One Set of the IBR quality boiler mountings comprising:**
  + - 1 No. Main Steam Stop valve
    - 1 No. Blow down valve
    - 1 No. Level controller drain vlave
    - 1 No. Air vent valve
    - 2 Nos. Level controller isolation valves
    - 2 Nos. Single post spring loaded safety valves
    - 2 Nos. Non-return valves in feed line
    - 2 Nos. Globe valves in feed water line
    - 2 Sets Water level gauges with glass tube
    - 1 No. Isolation valve for Pressure gauge
    - 2 Nos. Isolation valves for feed line pressure gauges
    - 1 No. drain valve for AWLC
* **Instruments, Controls And Safeties:**
  + - 1 Set Automatic Water Level controller for Pump On/Off
    - 1 Set Steam Pressure Gauge with siphon, on Boiler Shell
    - 1 Set Steam Pressure Switch, on Boiler Shell
    - 2 Sets Pressure gauges for feed water line
    - 1 Set Control Switches for Feed Pumps/Burner
    - 2 Nos. Fusible Plugs
    - Alarm for Abnormal Operating conditions
* **Gas Burner System comprising of:**
  + Burner body with blast tube
  + Combustion head
  + Auto-Ignition system – Ignition transformer, cable & ignition electrodes
  + Flame detector
  + Sequence Controller
  + Air / Gas adjustment device
  + Blower fan with motor

**BATTERY LIMITS**

* Outlet of main steam stop valve
* Outlet of AWLC drain valve, blow down valve & gauge glass drain
* Outlet of safety valve discharge port
* Inlet of burner
* Flue gas outlet of boiler
* Electrical terminal connections on control panel, motors & instruments.

##### EXCLUSIONS

* Main Chimney & flue gas duct
* Raw Water, Soft water Storage and Service Tanks.
* All Insulation material with labour.
* All steam, water & drain piping.
* Steam and Water piping up-to/from our terminal points.
* All civil and structural work for installing the Boiler.
* Electrical work in Boiler house up-to / from our terminal points
* Labour, tools and tackles, utilities (water, power, air, gas etc.) and

consumables required for assembling and erection.

* IBR approval & registration of boiler at site
* Water softening plant, water and drain piping.
* Fuel and water for the boiler; instruments and accessories for performance

testing.

* Any other item not specifically mentioned in our offer.

**WARRANTY :-**   
All the manufactured items shall be warranted for a period of 12 months from the date of dispatch against any manufacturing defect either due to Material and/or Workmanship. Our liability under this warranty shall be limited to repairing / replacing the defective component.

All the warranties on the bought-out items e.g. Burner, Motors, Pumps etc. given to us by the manufacturer shall be extended to you.