

**Validation of Inverse Dynamics codes for a 3 Axis
SCARA manipulator**

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Tools used: *Self Developed MATLAB code and multi-body dynamics simulation of 3-axis SCARA in Altair Hyperworks Motionview*

3 Axis SCARA Manipulator

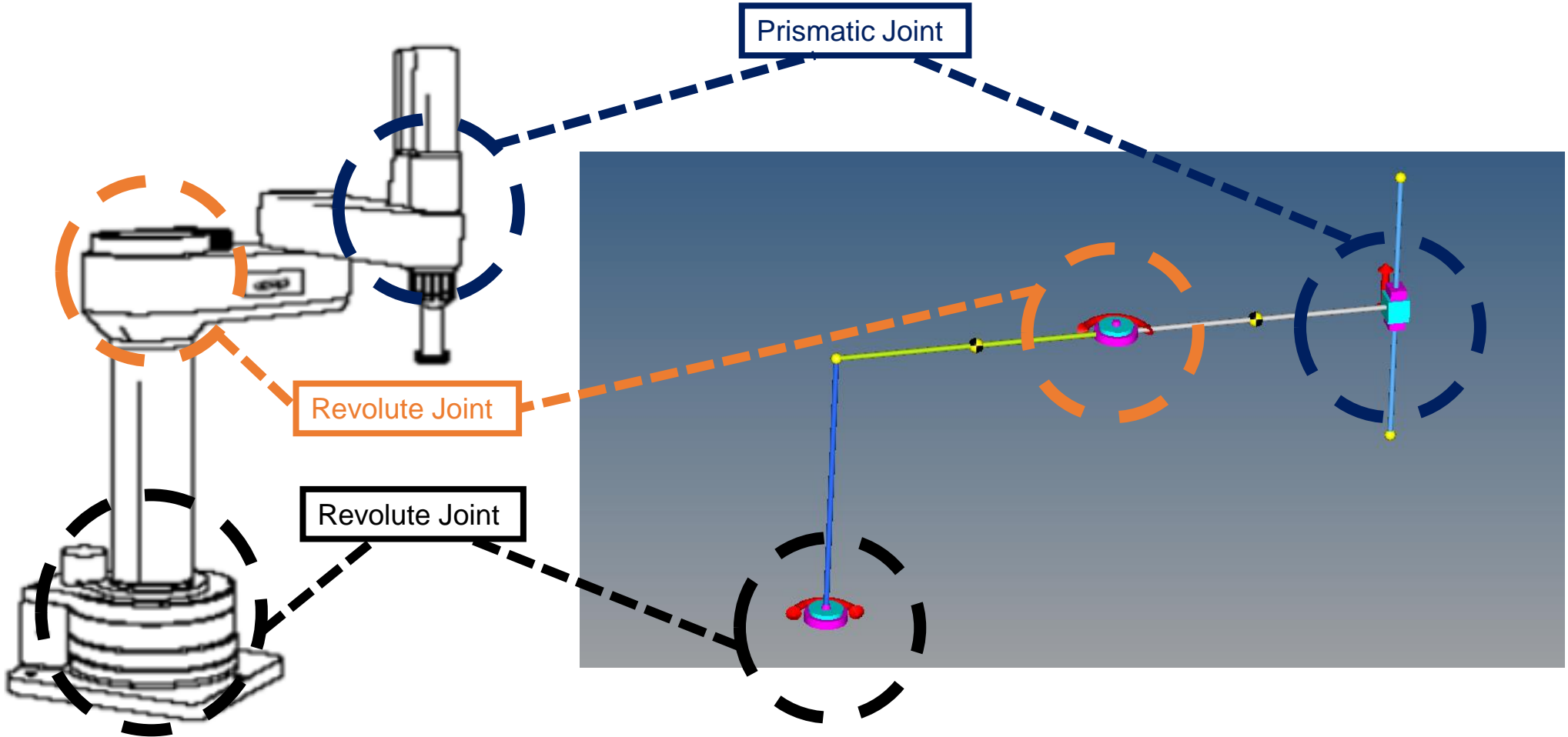
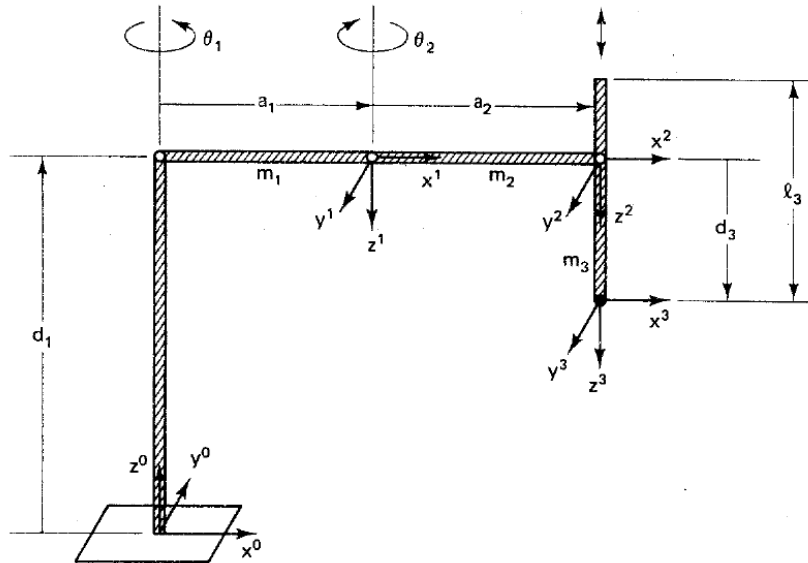


Fig. (1): 3-axis SCARA Manipulator [1]

Fig. (2): Simplified Model of 3-axis SCARA Manipulator [2]

Final analytical expression for joint torques [1]

$$\begin{aligned}\tau_1 = & \left[\left(\frac{m_1}{3} + m_2 + m_3 \right) a_1^2 + (m_2 + 2m_3) a_1 a_2 C_2 + \left(\frac{m_2}{3} + m_3 \right) a_2^2 \right] \ddot{q}_1 \\ & - \left[\left(\frac{m_2}{2} + m_3 \right) a_1 a_2 C_2 + \left(\frac{m_2}{3} + m_3 \right) a_2^2 \right] \ddot{q}_2^2 + b_1(\dot{q}_1) \\ & - a_1 a_2 S_2 \left[(m_2 + 2m_3) \dot{q}_1 \dot{q}_2 - \left(\frac{m_2}{2} + m_3 \right) \dot{q}_2^2 \right] \\ \tau_2 = & - \left[\left(\frac{m_2}{2} + m_3 \right) a_1 a_2 C_2 + \left(\frac{m_2}{3} + m_3 \right) a_2^2 \right] \ddot{q}_1 + \left(\frac{m_2}{3} + m_3 \right) a_2^2 \ddot{q}_2 \\ & + \left(\frac{m_2}{2} + m_3 \right) a_1 a_2 S_2 \dot{q}_1^2 + b_2(\dot{q}_2) \\ \tau_3 = & m_3 \ddot{q}_3 - g_0 m_3 + b_3(\dot{q}_3)\end{aligned}$$



Dynamic Parameters

Link Masses	Link Lengths	Joint Frictions
$m_1 = 1 \text{ kg}$ $m_2 = 1 \text{ kg}$ $m_3 = 0.5 \text{ kg}$	$a_1 = 1 \text{ m}$ $a_2 = 1 \text{ m}$ $a_3 = 1 \text{ m}$	$b_1 = 0$ $b_2 = 0$ $b_3 = 0$
Generalized coordinates at given configuration of manipulator	Generalized velocities at given configuration of manipulator	
$q_1 = 0 \text{ rad}$ $q_2 = 0 \text{ rad}$ $q_3 = 0.5 \text{ m}$	$\dot{q}_1 = 0.5 \text{ rad/sec}$ $\dot{q}_2 = 0.25 \text{ rad/sec}$ $\dot{q}_3 = 0.125 \text{ m/sec}$	
Generalized accelerations at given configuration of manipulator	Moment of Inertias of links (links are thin cylinders and zero cross inertias)	
$\ddot{q}_1 = 1 \text{ rad/sec}^2$ $\ddot{q}_2 = 1 \text{ rad/sec}^2$ $\ddot{q}_3 = 1 \text{ m/sec}^2$	$I_{xx} = 0 \text{ for link 1 \& 2}$ $I_{zz} = 0 \text{ for link 3}$ $I_{yy} = ma^2/3$	

Hard Code for 3 axis SCARA (based on analytical expressions)

`%torque analytical equations`

```
torque_1 = (((1/3)*m1 + m2 + m3)*(a1^2) + (m2 + 2*m3)*a1*a2*cos(theta_2) + ...  
((1/3)*m2 + m3)*(a2^2))*theta_dot_dot1 - (((1/2)*m2 + m3)*a1*a2*cos(theta_2) + ...  
((1/3)*m2 + m3)*(a2^2))*(theta_dot_dot2^2) - ...  
a1*a2*sin(theta_1)*((m2 + 2*m3)*theta_dot1*theta_dot2 - (((1/2)*m2 +  
m3)*(theta_dot2^2)))
```

```
torque_2 = -(((1/2)*m2 + m3)*a1*a2*cos(theta_2) + ((1/3)*m2 +  
m3)*(a2^2))*theta_dot_dot1 + ...  
((1/3)*m2 + m3)*(a2^2)*theta_dot_dot2 + ((1/2)*m2 +  
m3)*a1*a2*sin(theta_2)*(theta_dot1)^2
```

```
torque_3 = m3*q_dot_dot3 - g*m3
```

Torque applied at joint 1 in this configuration = 2.83 N-m
Torque applied at joint 2 in this configuration = -1 N-m
Force applied at joint 3 in this configuration = -4.41 N

Hard Code Output

```
torque_1 =  
  
        2.83  
  
torque_2 =  
  
       -1.00  
  
torque_3 =  
  
      -4.41
```

Distal DH parameters for 3 axis SCARA

Frame(i)	θ_i	d_i	a_i	α_i	Home
1	θ_1	d_1	a_1	180	0
2	θ_2	0	a_2	0	0
3	0	q_3	0	0	$a_3/2$

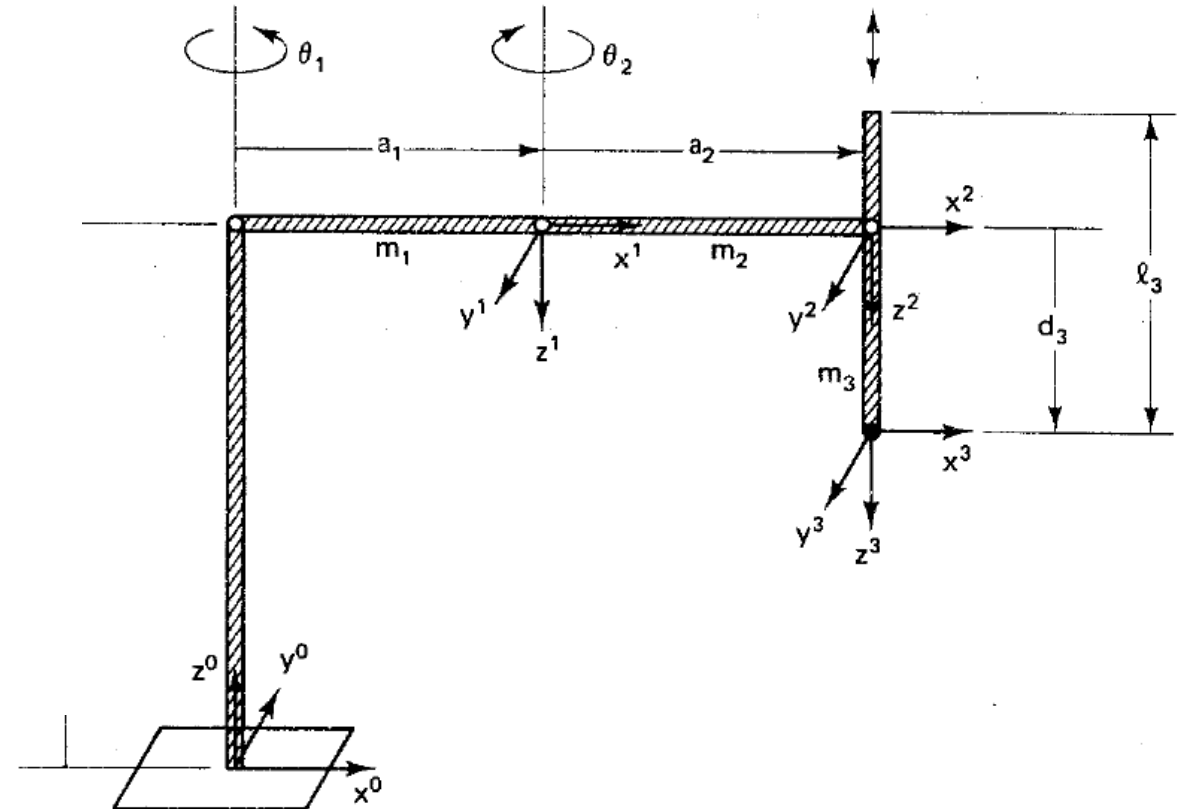
Reference text file for dynamics codes

3
3

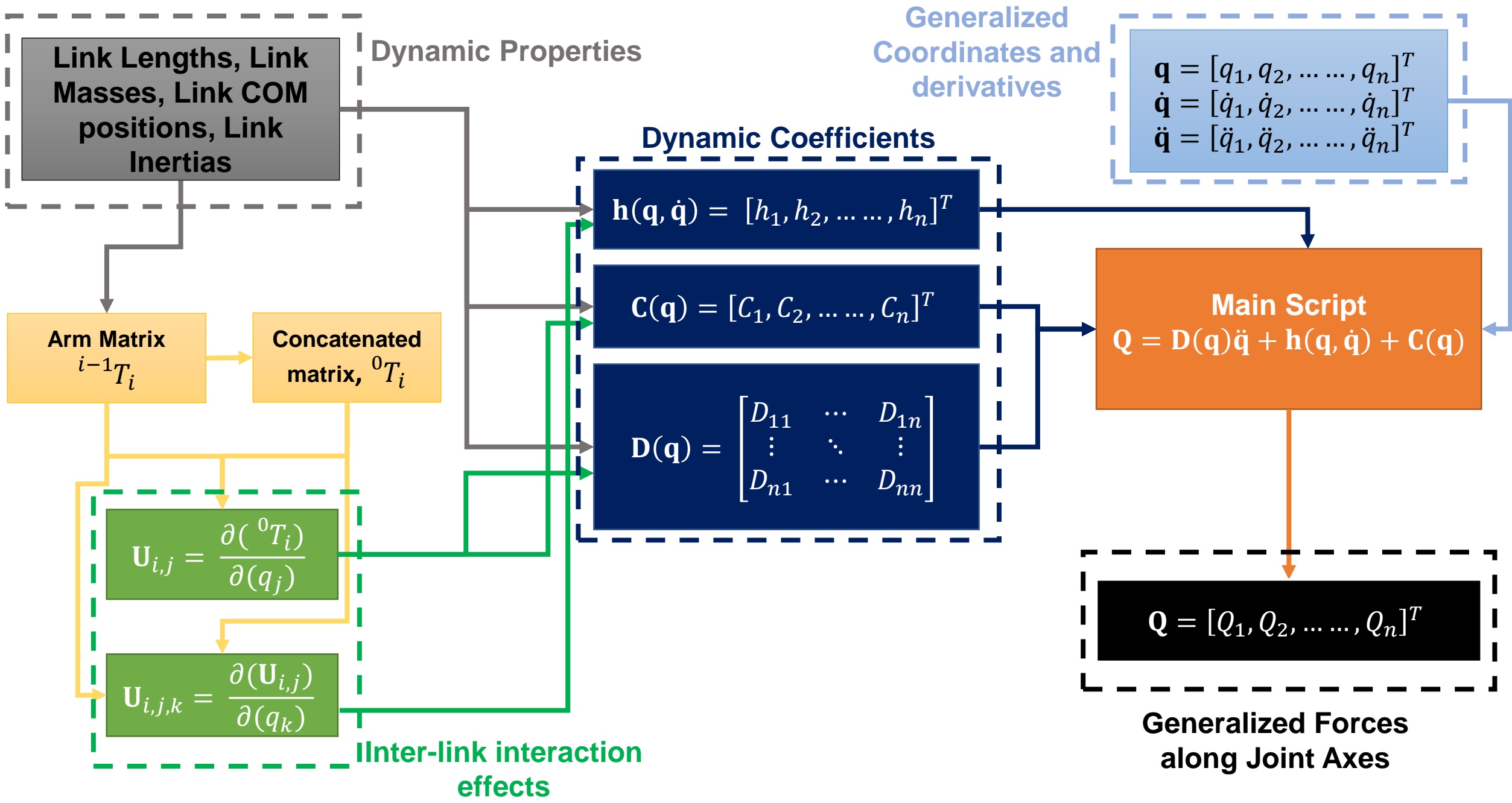
```
180      1      1      0      0.5      1
0        1      0      0      0.25     1
0        0      0.5    0      0.125    0
```

```
% alpha(i)  a(i)      d(i)  theta(i)    dQ_dt(i)  flag(i)
% (deg)      (m)       (m)   (deg)      (rad/s)    (1/0)
```

```
%*****
% POINTS TO BE NOTED
%*****
% Line 1 = Number of Joints (NJ)
% Line 2 = Degree of Freedom of Cartesian Space (DOF)
```



Dynamic Code Structure (Euler Lagrange) [3]



Dynamic Code Structure (Recursive Newton Euler Algorithm) [4]

Dynamic Properties:
Link Lengths, Link
Masses, Link COM
positions, Link Inertias

Arm Matrix
 ${}^{i-1}T_i$

Concatenated
matrix, 0T_i

$$\begin{aligned}\mathbf{q} &= [q_1, q_2, \dots, q_n]^T \\ \dot{\mathbf{q}} &= [\dot{q}_1, \dot{q}_2, \dots, \dot{q}_n]^T \\ \ddot{\mathbf{q}} &= [\ddot{q}_1, \ddot{q}_2, \dots, \ddot{q}_n]^T\end{aligned}$$

Generalized
Coordinates and
derivatives

Outward Iterations

$$\begin{aligned}{}^{i+1}\omega_{i+1} &= {}^{i+1}_iR \ {}^i\omega_i + \dot{\theta}_{i+1}[0 \ 0 \ 1]^T \\ {}^{i+1}\dot{\omega}_{i+1} &= {}^{i+1}_iR \ {}^i\dot{\omega}_i + {}^{i+1}_iR \ {}^i\omega_i \times \dot{\theta}_{i+1}[0 \ 0 \ 1]^T + \ddot{\theta}_{i+1}[0 \ 0 \ 1]^T \\ {}^{i+1}\dot{V}_{i+1} &= {}^{i+1}_iR \left({}^i\dot{\omega}_i \times {}^iP_{i+1} + {}^i\omega_i \times ({}^i\omega_i \times {}^iP_{i+1}) + {}^i\dot{V}_i \right) \\ {}^{i+1}\dot{V}_{c_{i+1}} &= {}^{i+1}\dot{\omega}_{i+1} \times {}^{i+1}P_{c_{i+1}} + {}^{i+1}\omega_{i+1} \times ({}^{i+1}\omega_{i+1} \times {}^{i+1}P_{c_{i+1}}) + {}^{i+1}\dot{V}_{i+1} \\ {}^{i+1}F_{i+1} &= m_{i+1} {}^{i+1}\dot{V}_{c_{i+1}} \\ {}^{i+1}N_{i+1} &= {}^{c_{i+1}}I_{i+1} {}^{i+1}\dot{\omega}_{i+1} + {}^{i+1}\omega_{i+1} \times {}^{c_{i+1}}I_{i+1} {}^{i+1}\omega_{i+1}\end{aligned}$$

$$\begin{aligned}{}^if_i &= {}^{i+1}_iR {}^{i+1}f_{i+1} + {}^iF_i \\ {}^in_i &= {}^iN_i + {}^{i+1}_iR {}^{i+1}n_{i+1} + {}^iP_{c_i} \times {}^iF_i + {}^iP_{i+1} \times {}^{i+1}_iR {}^{i+1}f_{i+1}\end{aligned}$$

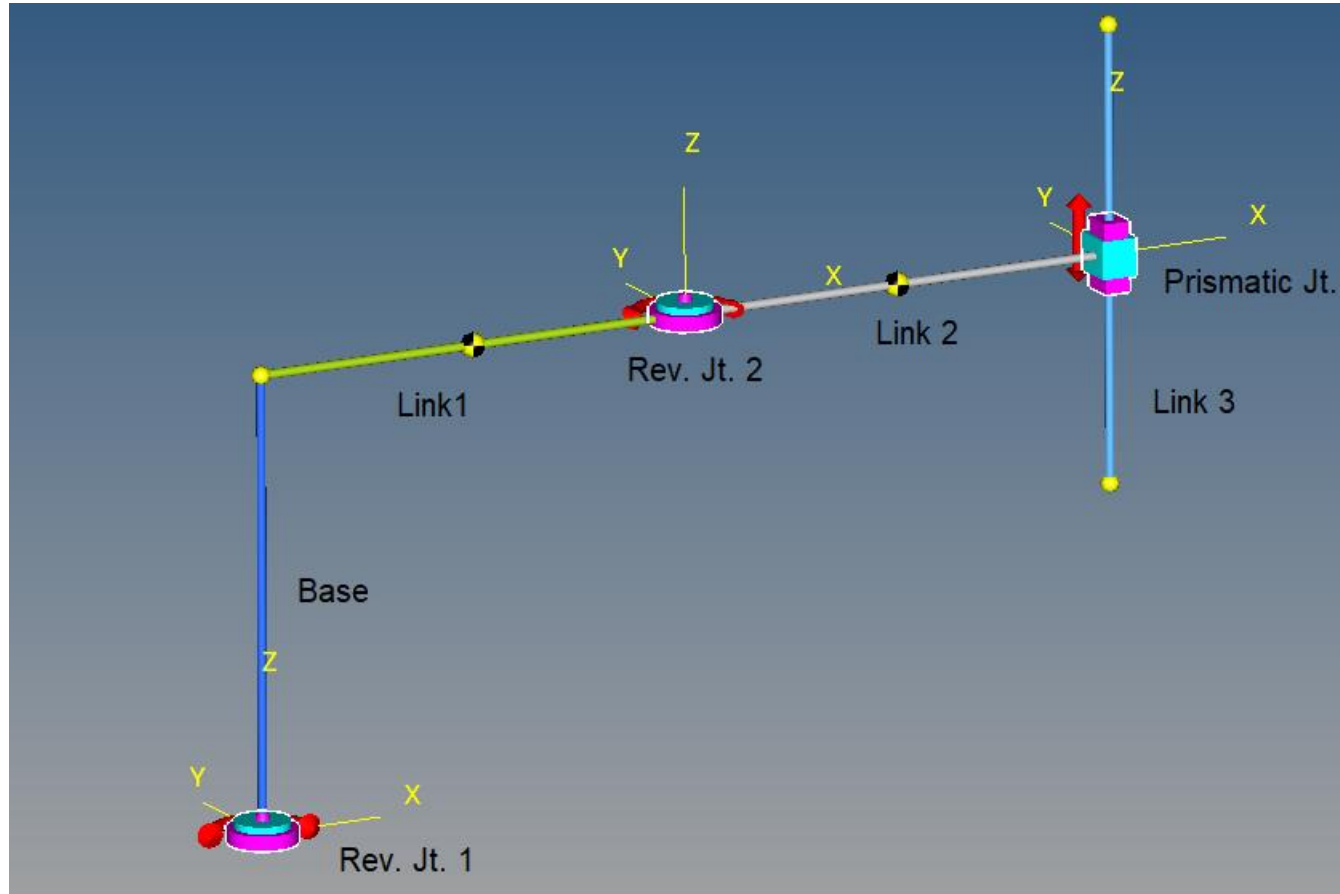
Inward Iterations

Main Script

$$\begin{aligned}\mathbf{Q} &= [Q_1, Q_2, \dots, Q_n]^T \\ Q_i &= {}^in_i[0 \ 0 \ 1]^T\end{aligned}$$

Generalized Forces
along Joint Axes

Multi-Body Dynamics Simulation Setup



Motions defined for joints in model:

Revolute joint 1 ($q_1 = 0 \text{ rad}$, $\dot{q}_1 = 0.5 \text{ rad/sec}$, $\ddot{q}_1 = 1 \text{ rad/sec}^2$): $\dot{q}_1 = (1t + 0.5) \text{ rad/sec}$

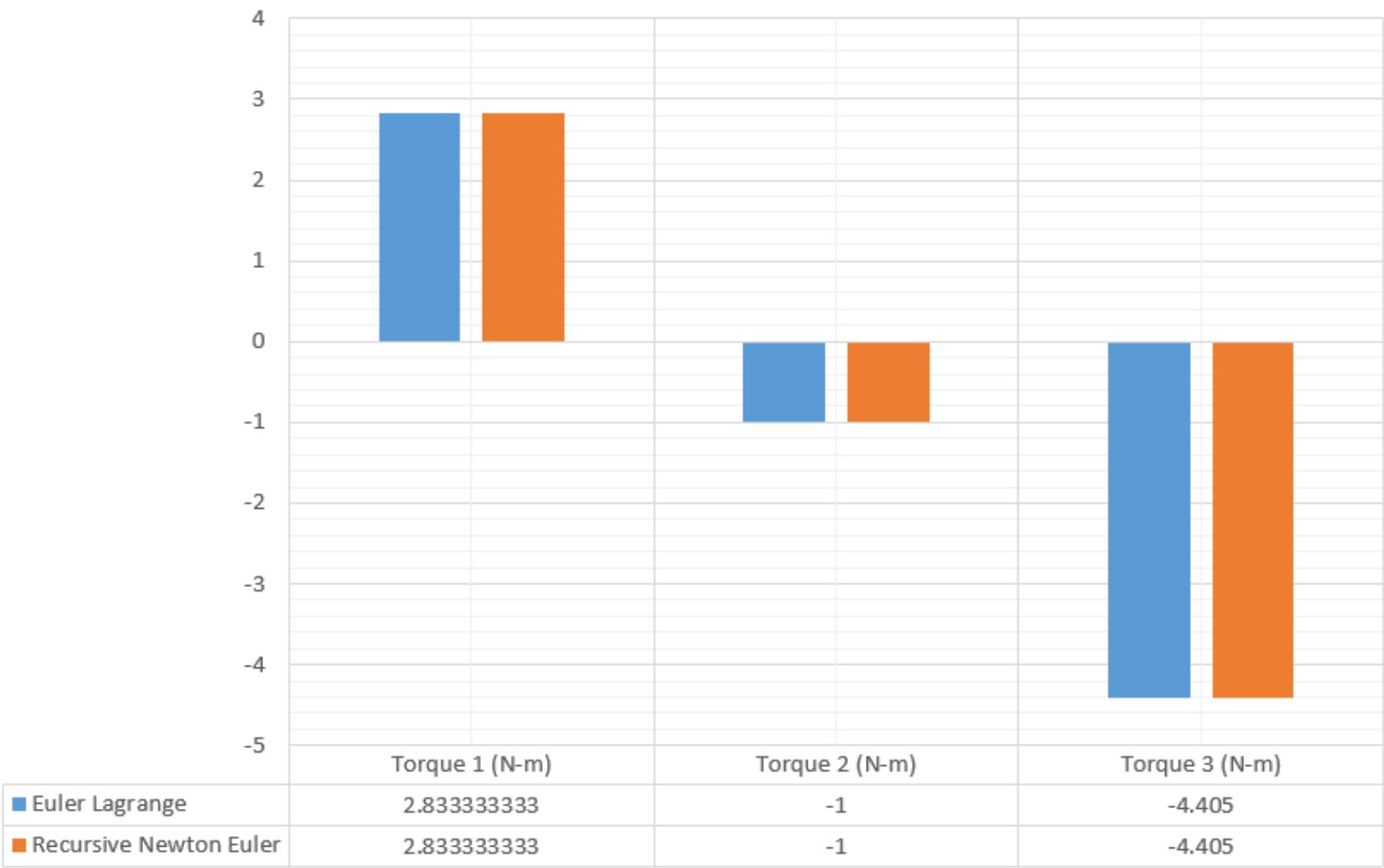
Revolute joint 2 ($q_2 = 0 \text{ rad}$, $\dot{q}_2 = 0.25 \text{ rad/sec}$, $\ddot{q}_2 = 1 \text{ rad/sec}^2$): $\dot{q}_2 = (1t + 0.25) \text{ rad/sec}$

Prismatic Joint ($q_3 = 0.5 \text{ m}$, $\dot{q}_3 = 125 \text{ mm/sec}$, $\ddot{q}_3 = 1000 \text{ mm/sec}^2$): $\dot{q}_3 = (1000t + 125) \text{ m/sec}$

The simulation is run for 0.25 seconds

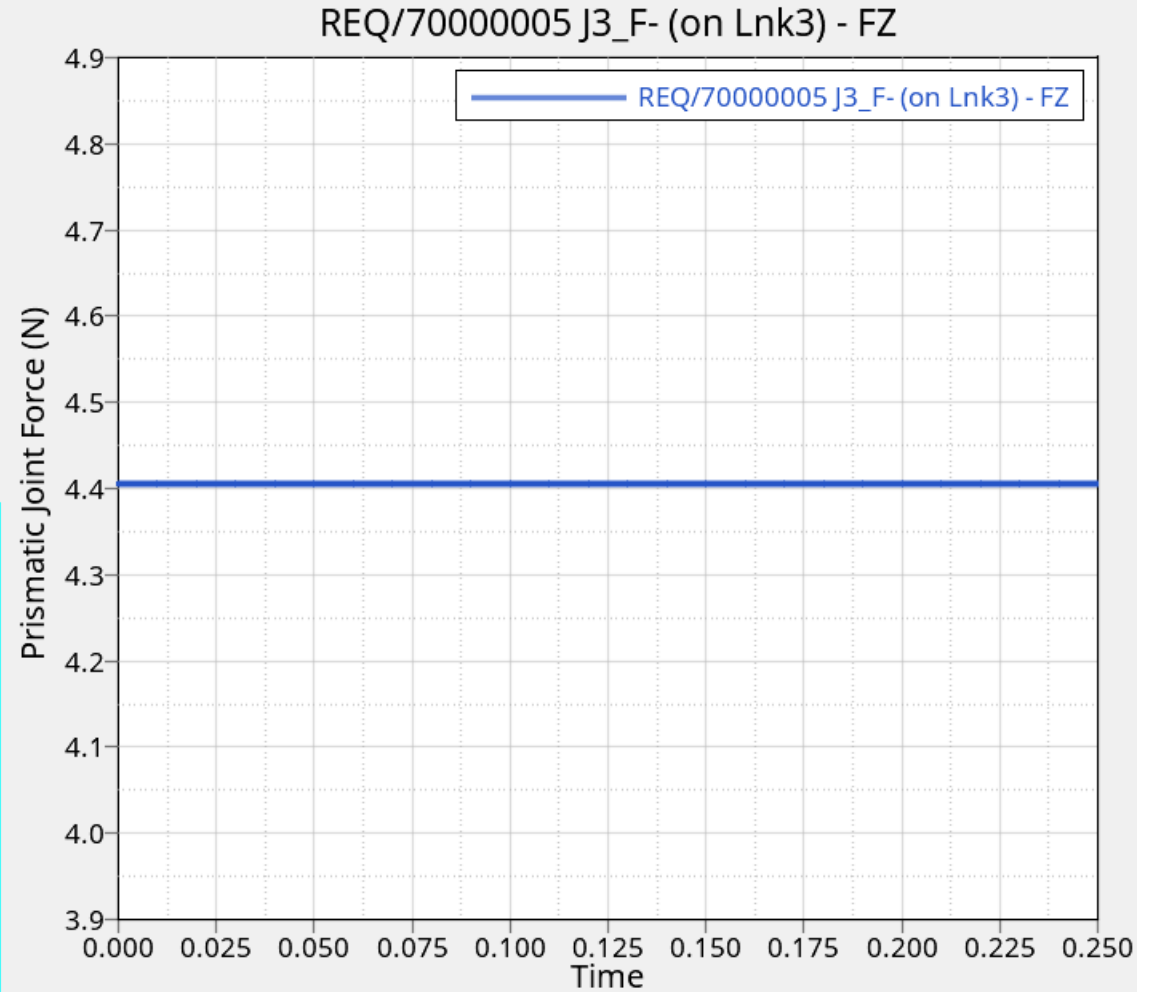
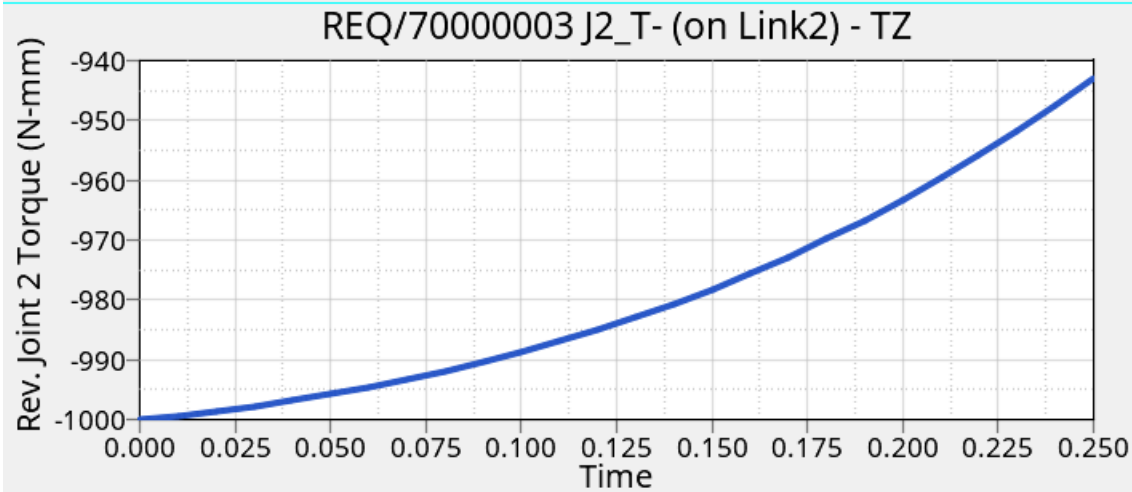
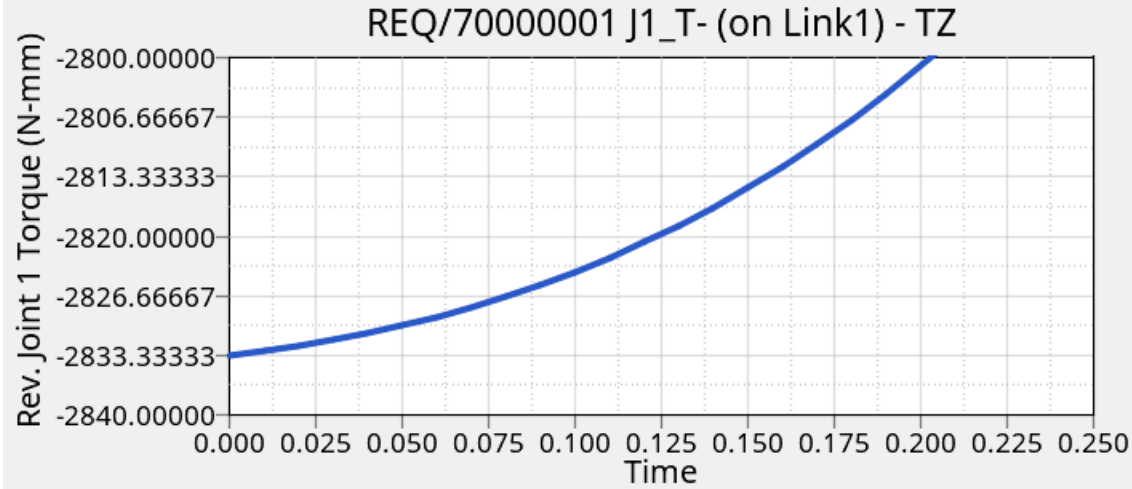
Code Result

Code Results



Both the algorithms give the same result as the analytical equations.

MBD Simulation Result



The simulation at $t = 0$ gives the same result as the analytical solution

MBD Simulation Result

- [1] Robert J. Schilling, 'Manipulator Dynamics' in *Fundamentals of Robotics: Analysis and Control*, 5th ed. New Delhi, India: Prentice Hall Inc., 2003, ch.6
- [2] Altair Hyperworks Motionview (<https://altairhyperworks.com/product/motionsolve/motionview>), Last accessed on 10/02/2021
- [3]. J. J. Uicker, "On the dynamic analysis of spatial linkages using 4 x 4 matrices," Ph.D. dissertation, Northwestern Univ., Aug. 1965.
- [4]. J.Y.S Luh, M.W. Walker and R.P.C. Paul, "On-Line Computational Scheme for Mechanical Manipulators", *Journal of Dynamic Systems, Measurement and Control*, Vol. 102, No. 6, pp. 69 76, 1980