






WELDING INSTRUCTION	WELDING SPECIFICATION						2-01022826
	Symbols: ISO 2553-A	Gen. quality level	Add. Insp.req.	PWHT	EX - Class		
			N/A	N/A	EXC2		
	Additional acceptance criteria						
	No shrinking allowance considered on drawing				Gen. tolerances of welded constr.		ISO 13920 - BF
	Surface preparation of welds for coating						ISO 8501-3 - P2

REFERENCE TABLE		
REF.	TITLE	DOC.-NO.
A1	Assembly drawing	N/A
A2	BOM designation	N/A

MANUFACTURING REMARKS	
NOTES	All drillings Ra 12,5, if not otherwise specified.
MATERIAL	N/A
RECORDED DIMENSIONS	Recording of dimensions as marked with Pxx

PAINTING DEFINITION	COATING SPECIFICATION					2-10385413
	<p>Workpiece edges before painting / Bords de la pièce avant peinture</p> <p>Workpiece edges (external) of parts to be painted have to be rounded (R=2) or polygonal removed before application. At thin sheets use rounding radius according to the half thickness.</p>					
	general	machined surfaces	threads	as indicated		
	N/A	N/A	N/A	N/A	N/A	N/A

Project Name		Project		Sales Order Auftragsnummer		2010844		Material Master Material Master		Material Master	
		CHASHMA CHU2		Scale of original Maßstab im Original		1:1		Weight Gewicht		Weight kg	
		Dtlg. Gez.		Date Datum		2024-02-01		Name Name		ZUKICSE	
Dimensions in mm Maße in mm		Chk. Gep.									
ISO 8015		Appr. Ges.									
Size ISO 14405		2nd App. Z. Ges.									
Release note Freigabevermerk											
				Drawing number Zeichnungsnummer		Drawing Number		Rev. And.		Sheet 1 / 1	
				Drawing type Zeichnungstyp		Content Type				Format A2	