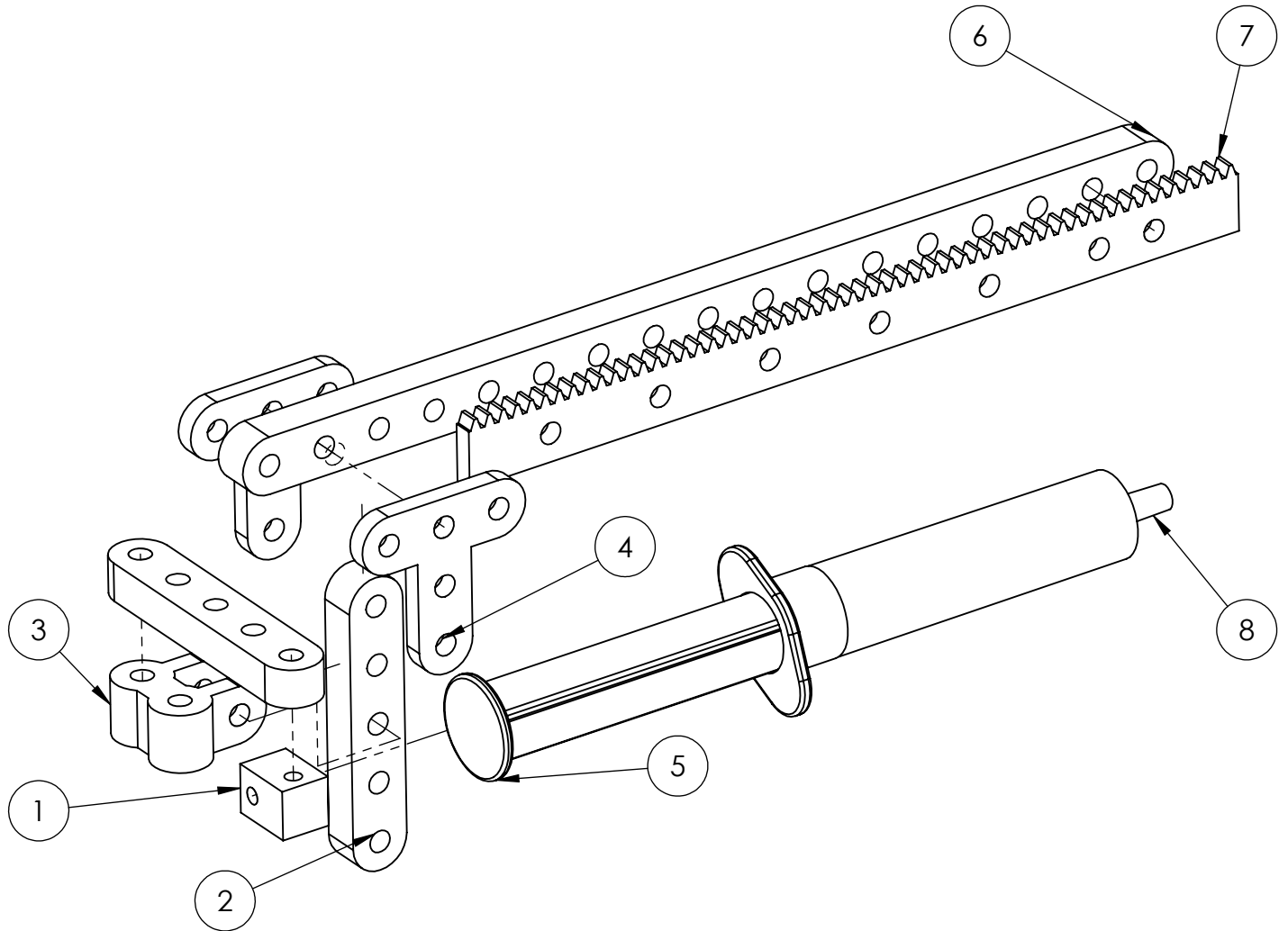


2

1

B

B



ITEM NO.	PART NUMBER	QTY.
1	Attachment_Blocks_585400_a	1
2	1p5_Beam_585404_a	2
3	Beam_90_Bracket_585490_a	1
4	Beam_Bracket_F_585612_a	2
5	5mL_Syringe_pLUNGER	1
6	6in_Beam_585416_a	1
7	Beam_Gear_Rack_615410_a_short	1
8	5mL_Syringe_Body	1

					MATERIAL: TBD		NAME DRAWN MFG APPR.		DATE RCC 4/7/16		TITLE  Extruder Arm			
					UNLESS OTHERWISE SPECIFIED:									
					UNITS: MILLIMETER, GRAM, SECOND TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR $\pm 2$ DEG ONE PLACE DECIMAL $\pm .100$ TWO PLACE DECIMAL $\pm .030$ THREE PLACE DECIMAL $\pm .015$		COMMENTS: ALL DOCUMENT AND DRAWING REFERENCES ARE LATEST APPROVED REVISIONS, UNLESS NOTED.							
LOG OF REVISIONS					INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M						SIZE A		DWG. NO.	REV. N/C
											SCALE: 1:1		WEIGHT: N/A	SHEET 1 OF 1

4

3

250.37

2

1