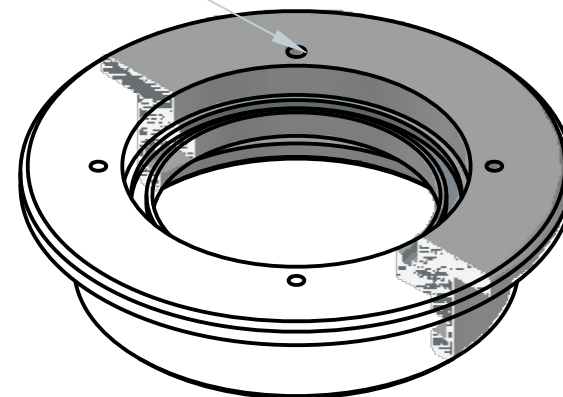
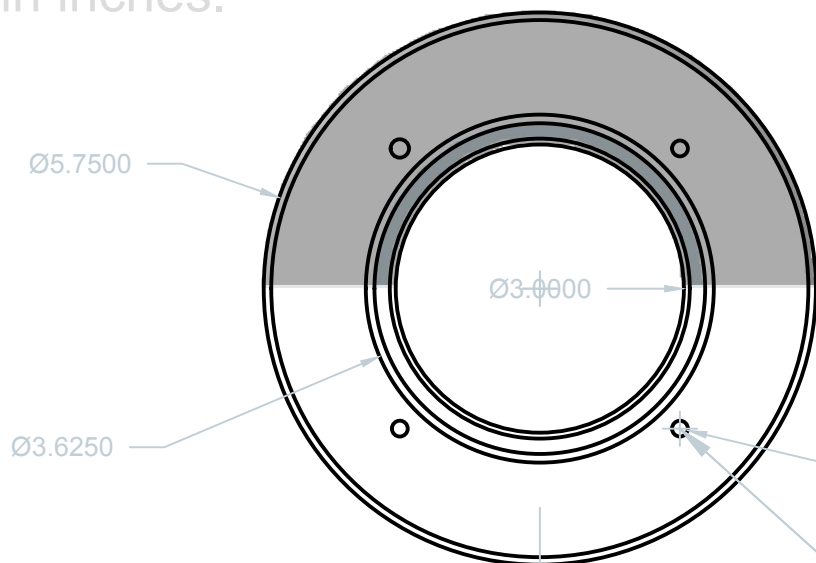
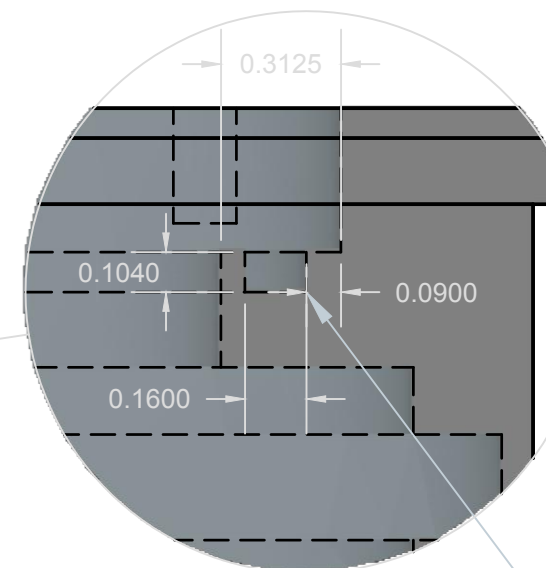
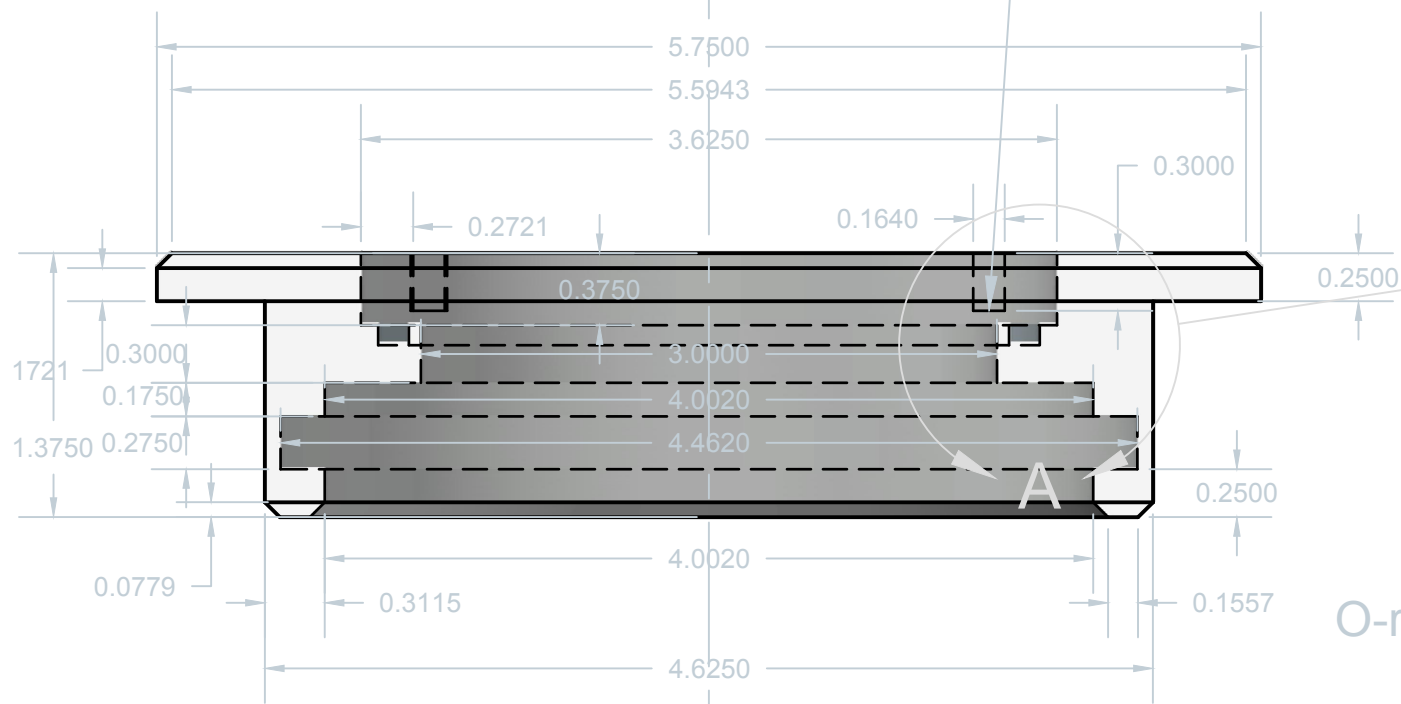


All dimensions  
are in inches.

Aluminum



Tap for #8-32 bolt, or similar



Channel for 568-235  
O-ring, 3-1/8" ID,  $\frac{1}{8}$ " wide  
(or appropriate)