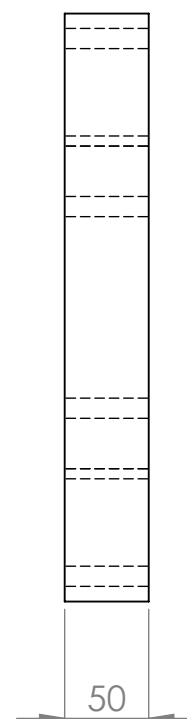
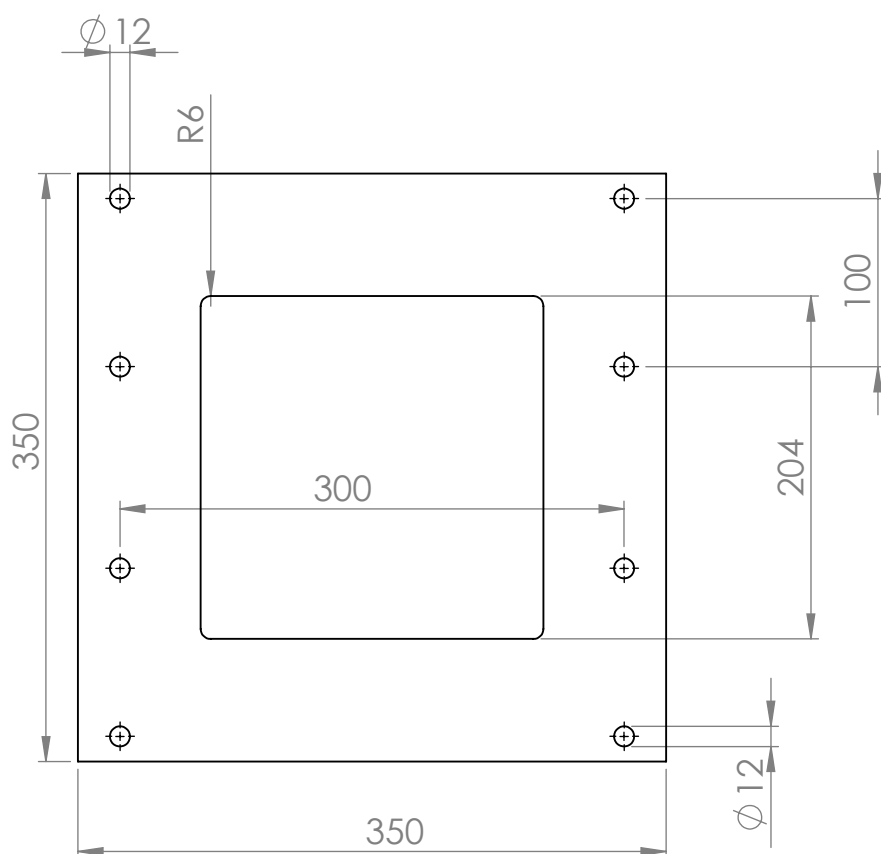
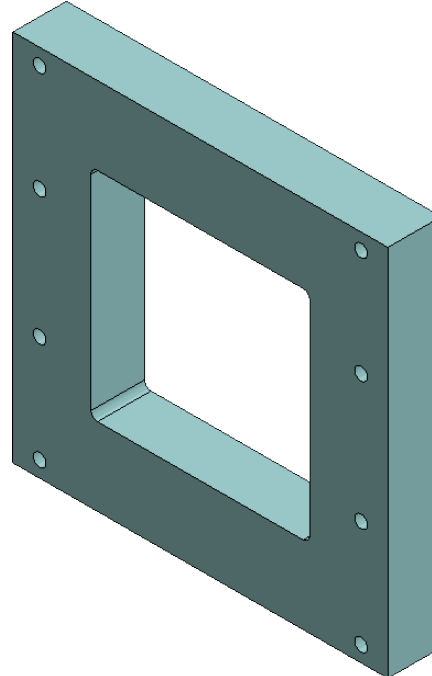


ITEM Name	Size	Material	QTY.
Die	250 X 250 X 75	En 8 Steel	1
Punch	200 X 200 X 45	En 8 Steel	1
Blank holder	350 x 350 x 55	En 8 Steel	1
Circular Flange	Diameter = 150 , length = 35	En 8 Steel	2
Spacer	Diameter = 80 , length = 50	En 8 Steel	1

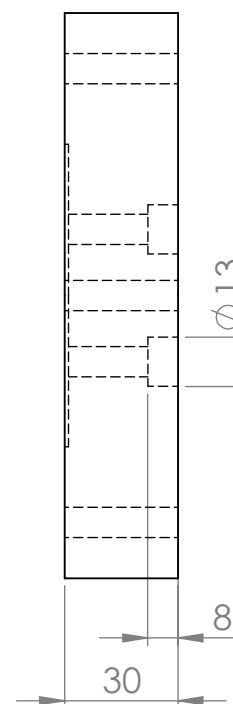
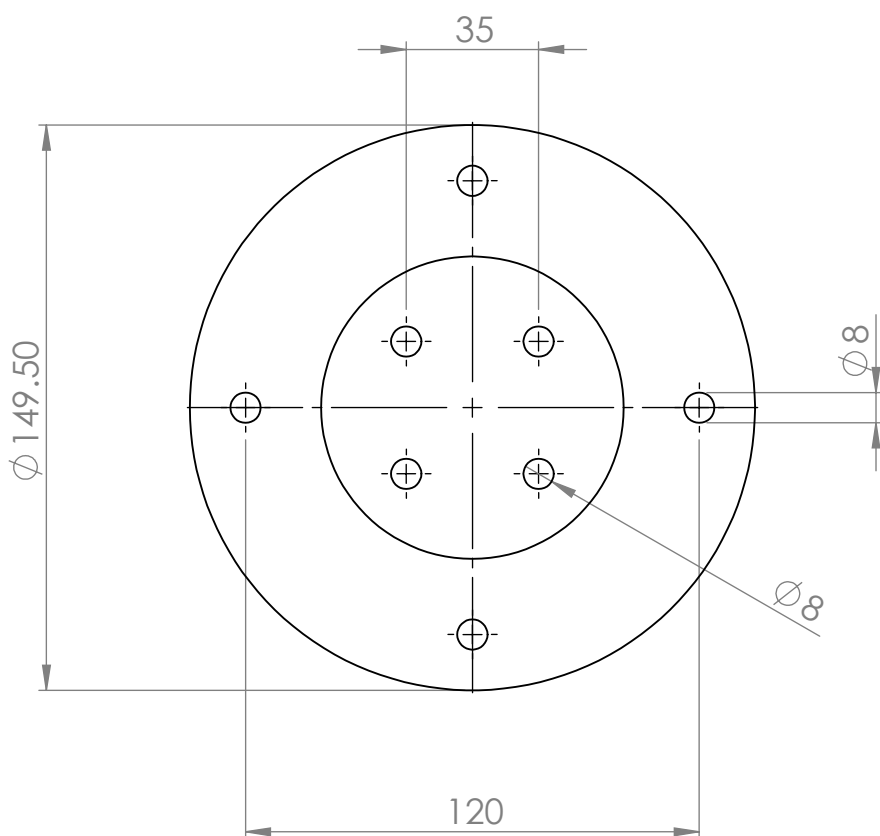
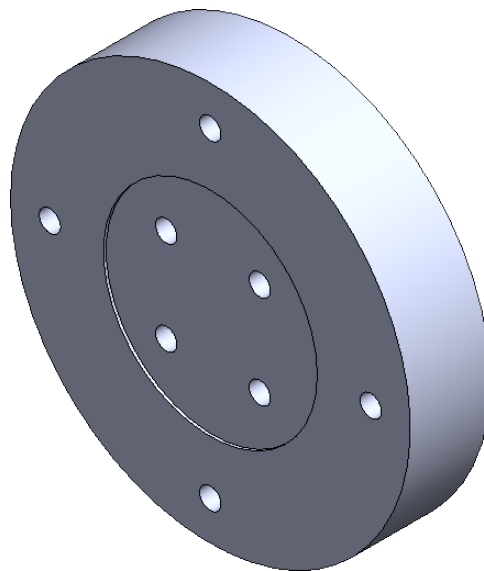
All dimensions are in mm



Blank holder

ITEM Name	Size	Material	QTY.
Blank holder	350 x 350 x50	En 8 Steel	1

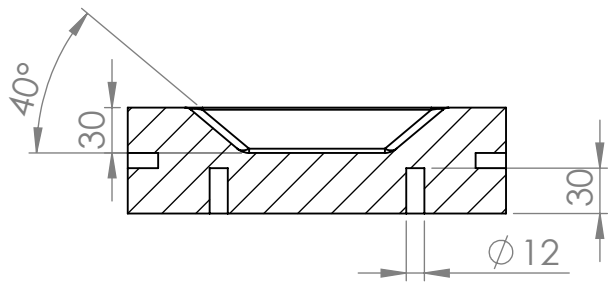
All dimensions are in mm



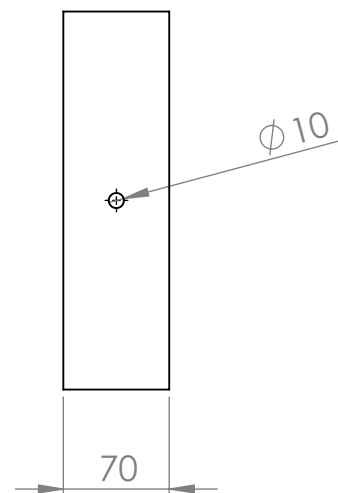
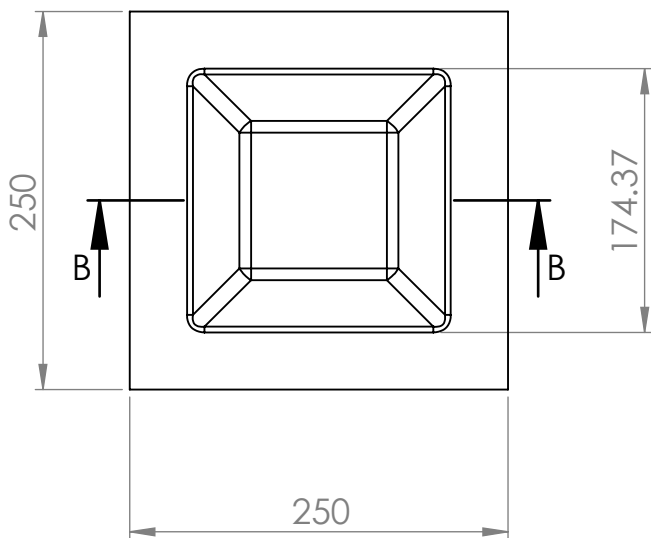
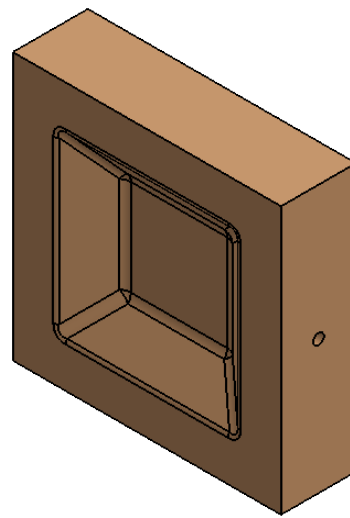
Circular Flange

ITEM Name	Size	Material	QTY.
Circular Flange	Length = 30 Diameter = 150	En 8 Steel	2

All dimensions are in mm



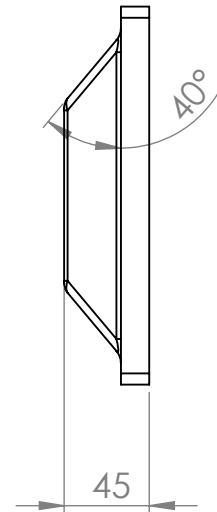
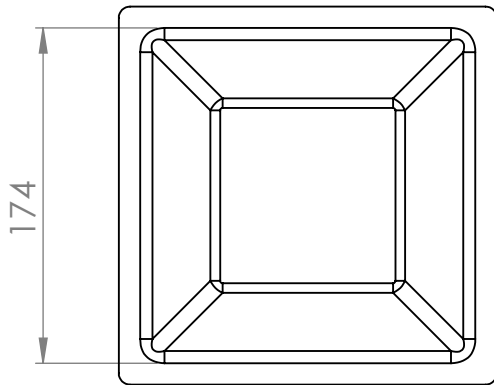
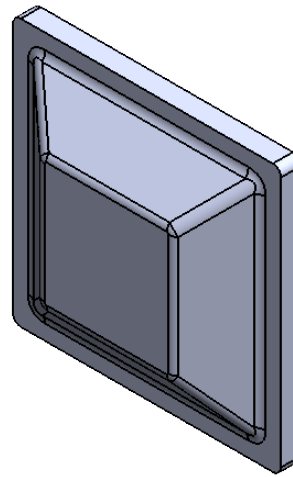
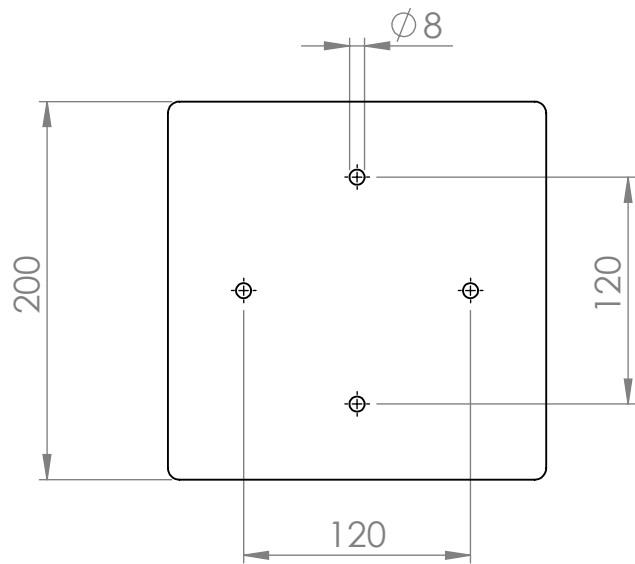
SECTION B-B
SCALE 1 : 5



DIE

ITEM Name	Size	Material	QTY.
Die	250 X 250 X 70	En 8 Steel	1

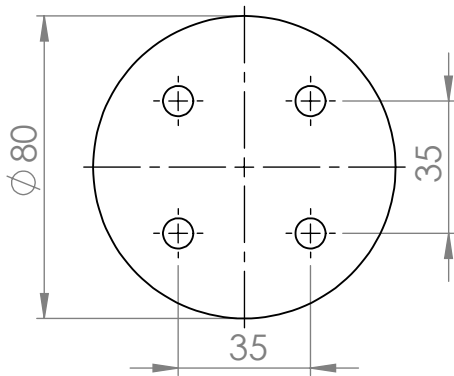
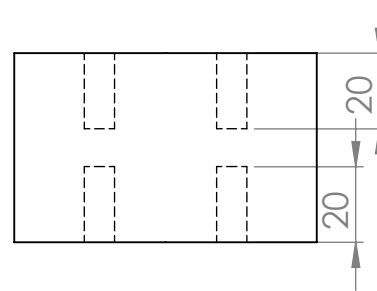
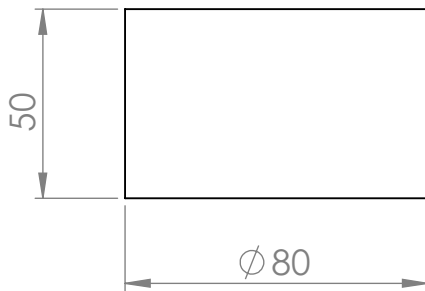
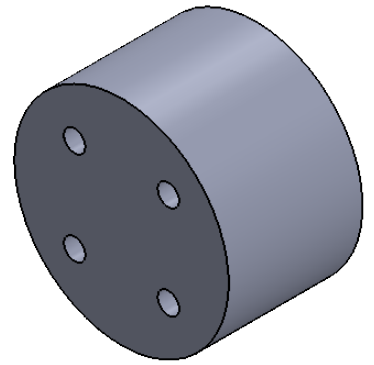
All dimensions are in mm



Punch

ITEM Name	Size	Material	QTY.
Punch	200 x 200 x 45	En 8 Steel	1

All dimensions are in mm



Punch Spacer

ITEM Name	Size	Material	QTY.
Spacer	Diameter = 80 mm Length = 50 mm	En 8 Steel	1

All dimensions are in mm