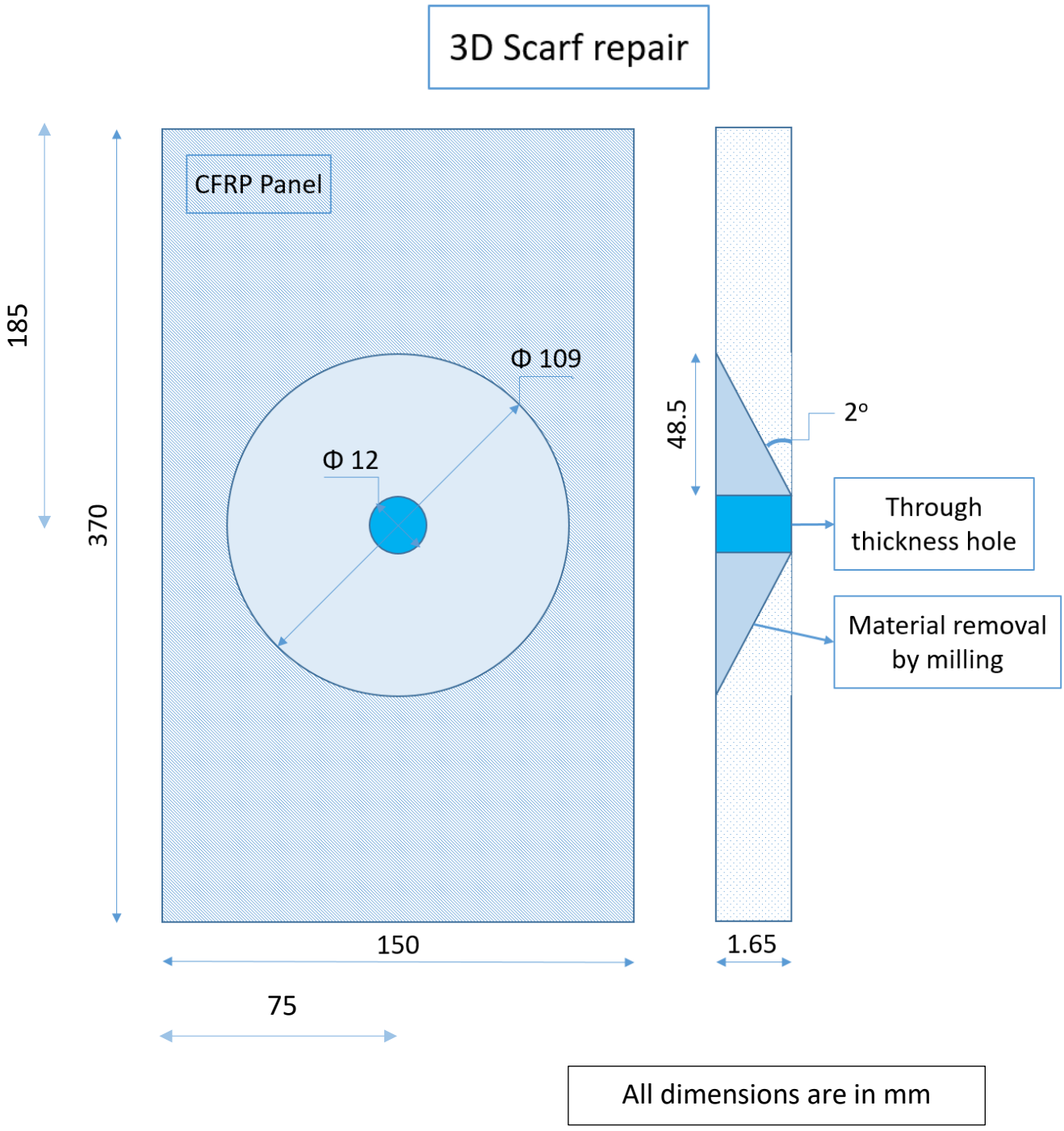
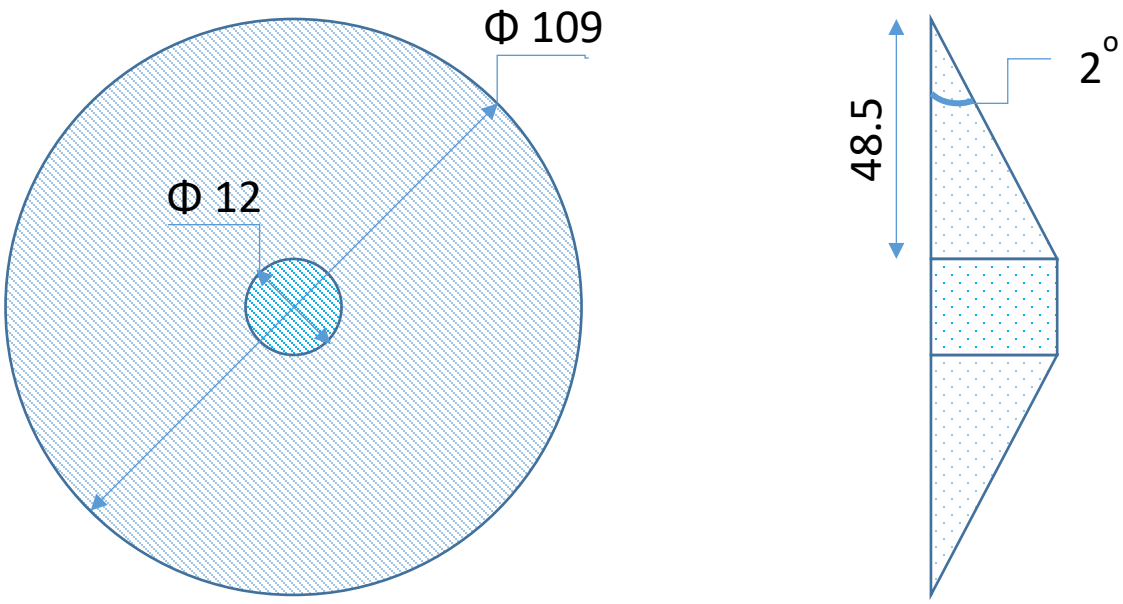

3D Scarf repair
CFRP Panel
185
370
Φ 109
Φ 12
48.5
2°
Through thickness hole
Material removal by milling
150
1.65
75
All dimensions are in mm

3D Scarf Patch



All dimensions are in mm