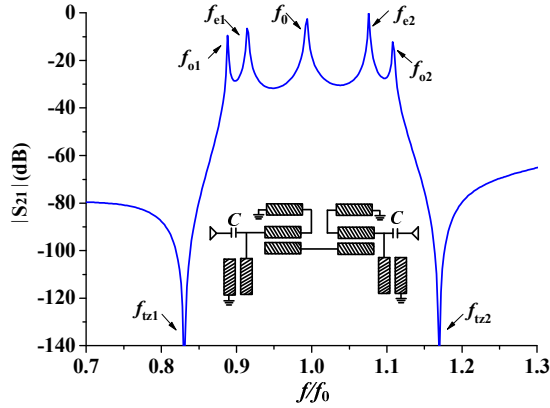
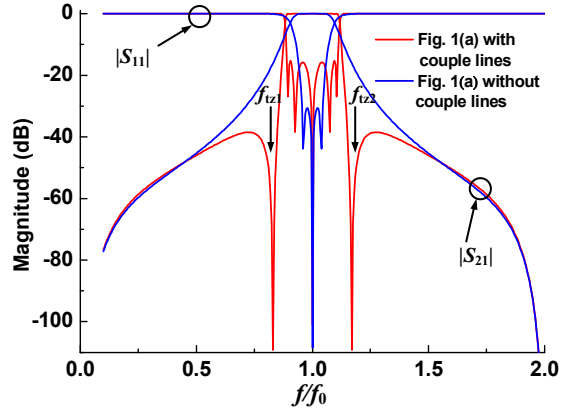


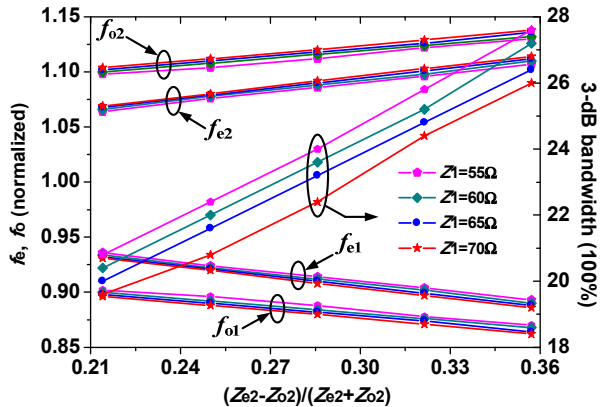
(a)



(b)



(c)



(d)

Fig. 2 Simulated frequency responses of Fig. 1. (a) even/odd-mode resonant frequencies versus  $\theta$  (b) analysis of resonator frequencies under weak coupling,  $C=0.08\text{pF}$ , (c)  $|S_{21}|$  &  $|S_{11}|$ , (d)  $f_{e1/2}/f_0$ ,  $f_{o1/2}/f_0$  and bandwidth versus  $Z_1$ ,  $(Z_{e2}-Z_{o2})/(Z_{e2}+Z_{o2})$ . ( $Z_1=60\ \Omega$ ,  $Z_{e1}=170\ \Omega$ ,  $Z_{o1}=105\ \Omega$ ,  $Z_{e2}=180\ \Omega$ ,  $Z_{o2}=105\ \Omega$ )

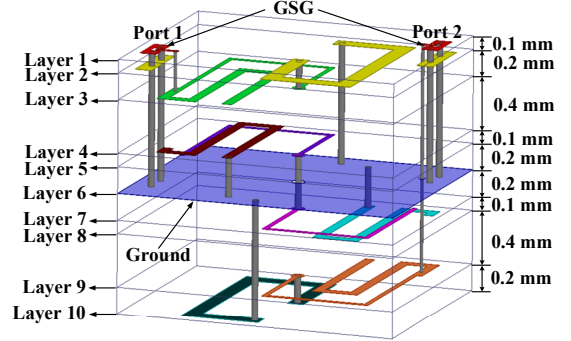


Fig. 3 Layout of the proposed LTCC wideband bandpass filter.

$$Y_{inel} = \frac{j(Z_{e2} + Z_{o2}) \sin 2\theta}{(Z_{e2} + Z_{o2})^2 \cos^2 \theta - (Z_{e2} - Z_{o2})^2} - \frac{j[(Z_{e1} + Z_{o1}) - 4Z_1 \tan^2 \theta]}{(Z_{e1} + Z_{o1})(2Z_1 + Z_{e1} + Z_{o1}) \tan \theta}$$

$$Y_{ino1} = \frac{j(Z_{e2} + Z_{o2}) \sin 2\theta}{(Z_{e2} + Z_{o2})^2 \cos^2 \theta - (Z_{e2} - Z_{o2})^2} - \frac{j2 \cos \theta [2Z_{e1}Z_{o1} \cos^2 \theta - Z_1(Z_{e1} + Z_{o1}) \sin^2 \theta]}{2Z_{e1}Z_{o1} \sin \theta \cos^2 \theta (Z_{e1} + Z_{o1}) + Z_1 \sin \theta [(Z_{e1} + Z_{o1})^2 \cos^2 \theta - (Z_{e1} - Z_{o1})^2]}$$

(1)

When  $Y_{inel}/Y_{ino1}=0$ , the passband even/odd-mode can be solved directly. In addition, After  $ABCD$ - and  $Y$ - parameter conversions for the bandpass filter circuit of Fig. 1(a), when  $S_{21} = 0$ , the two transmission zeros ( $f_{tz1}$ ,  $f_{tz2}$ ) near the passband can be solved as:

$$\theta_{tz1} = \arccos \frac{Z_{e2}-Z_{o2}}{Z_{e2}+Z_{o2}}, \quad \theta_{tz2} = \pi - \theta_{tz1} \quad (2)$$

Figs. 2(a)-(c) show the even/odd-mode resonant frequencies versus  $\theta$  and analysis of resonator frequencies for the bandpass filter, the bandwidth of the bandpass filter is mainly determined by the two odd-modes ( $f_{o1}$ ,  $f_{o2}$ ), and the mid-passband can be adjusted by the two even-modes ( $f_{e1}$ ,  $f_{e2}$ ). Moreover, the passband-order can be increased from third to fifth due to the two open/shorted coupled lines, and the bandwidth decreases as  $Z_1$  increases, and increases as the coupling coefficient of the coupled lines increases. It should be pointed that the two transmission zeros ( $f_{tz1}$ ,  $f_{tz2}$ ) have no relationships with the characteristic impedance  $Z_{e1}$ ,  $Z_{o1}$ , and  $Z_1$  (from equation 1), and the characteristic impedance  $Z_{e1}$ ,  $Z_{o1}$ , and  $Z_1$  can be seen as independent parameters for adjusting the passband-order and out-of-band harmonic suppression of the bandpass filter, this transmission characteristic can be seen an advantage for this kind of balanced filter with two transmission zeros, which doesn't like former bandpass filters in [4]-[10].

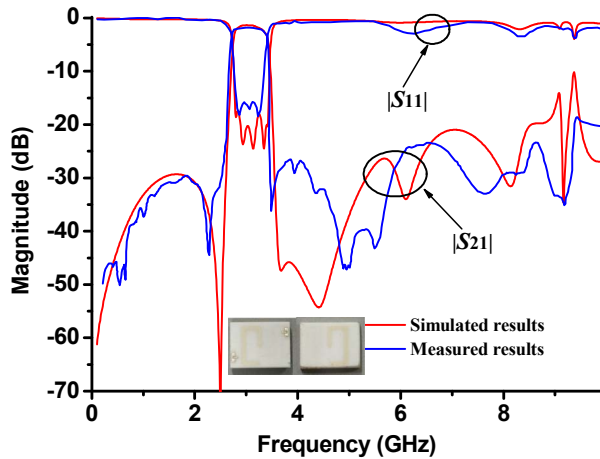


Fig. 4 Measured and simulated results for the LTCC bandpass filter.

### III. EXPERIMENT AND RESULTS DISCUSSIONS

Based on the above discussions, the 3-dB bandwidths of the two LTCC bandpass filter is chosen as 23.5% with the center frequency at 3.1 GHz, and the circuit parameters for Fig. 1 and Fig. 3 are chosen as:  $Z_1 = 85 \Omega$ ,  $Z_{e1} = 180 \Omega$ ,  $Z_{o1} = 110 \Omega$ ,  $Z_{e2} = 175 \Omega$ ,  $Z_{o2} = 100 \Omega$ ;  $g = 0.37$  mm,  $w_1 = 0.13$  mm,  $w_2 = 0.5$  mm,  $w_3 = 0.5$  mm,  $w_4 = 0.15$  mm,  $w_5 = 0.3$  mm,  $l_1 = 1.2$  mm,  $l_2 = 2$  mm,  $l_3 = 2.8$  mm,  $l_4 = 1.8$  mm,  $l_5 = 5.5$  mm,  $l_6 = 1.9$  mm,  $l_7 = 2.85$  mm,  $l_8 = 3$  mm,  $l_9 = 4.15$  mm,  $l_{10} = 1.5$  mm,  $l_{11} = 0.6$  mm,  $l_{12} = 4.5$  mm,  $l_{13} = 0.8$  mm,  $l_{14} = 0.6$  mm,  $l_{15} = 6.7$  mm,  $l_{16} = 8.55$  mm,  $d_1 = 0.2$  mm,  $d_2 = 0.1$  mm,  $d_3 = 0.2$  mm,  $d_4 = 0.4$  mm,  $d_5 = 0.2$  mm.

The measured results and photograph of the LTCC wideband bandpass filter are also shown Fig. 4. For the bandpass filters with two transmission zeros, the 3-dB bandwidth for the passband is about 23% (2.7-3.4 GHz) with insertion loss less than 2.0 dB, three measured results are located at 2.28, 3.48 and 4.88 GHz, the upper stopband insertion loss is greater than 20 dB from 3.4 to 9.38 GHz ( $3.1 f_0$ ).

### IV. CONCLUSION

In this paper, a LTCC wideband bandpass filter with multiple transmission zeros using coupled lines and open/shorted stubs is proposed. Two transmission zeros near the passband can be easily realized due to the added open/shorted coupled lines, and the in-band and out-of-band performance can be adjusted independently by changing the parameters of the coupled lines and stubs. The proposed LTCC wideband filter has advantages of high selectivity, wide harmonic suppression and compact circuit size, which is

a good choice for microwave communication systems.

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