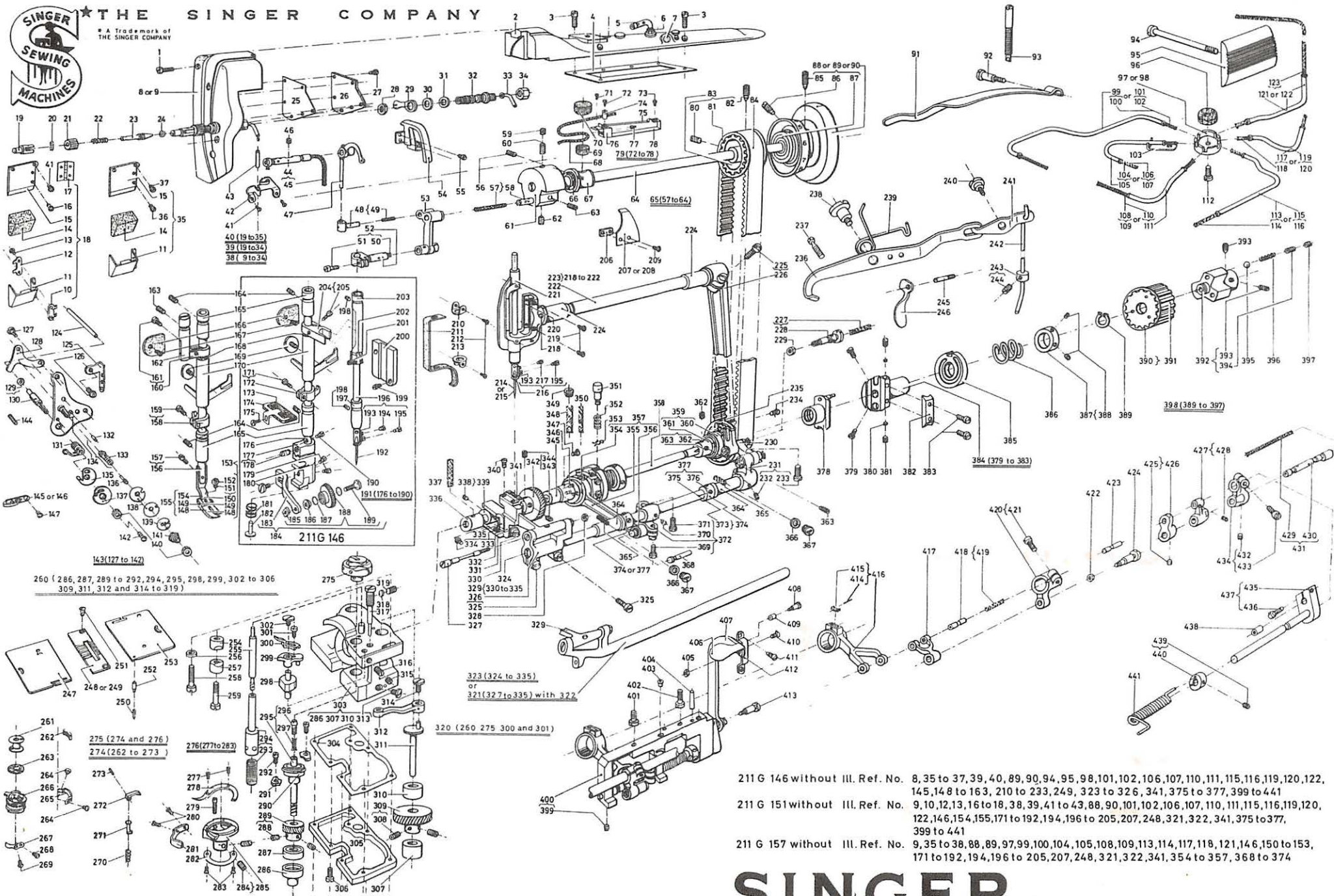




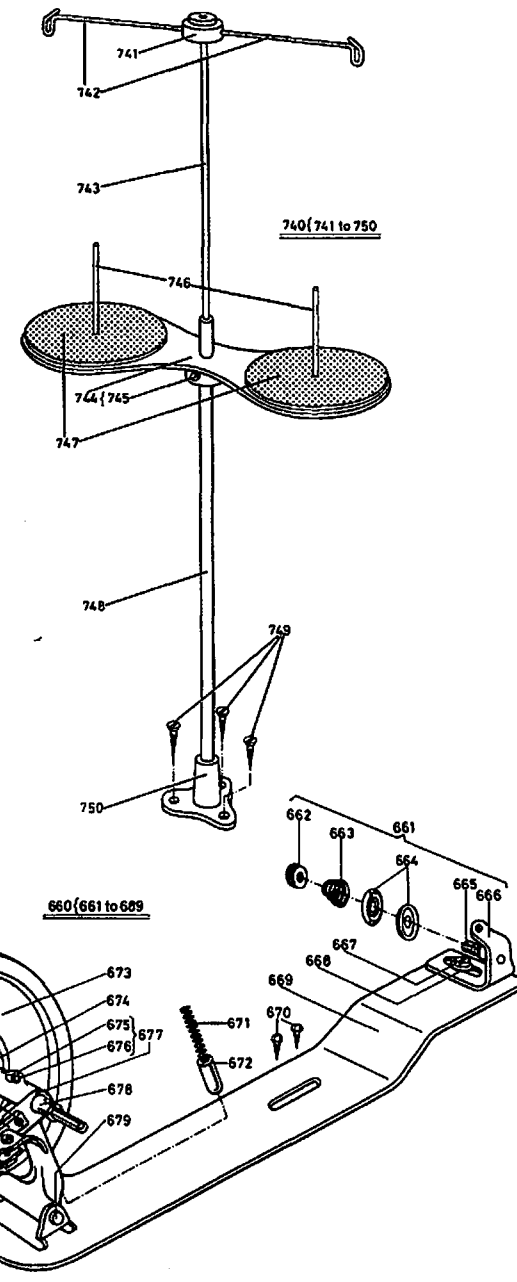
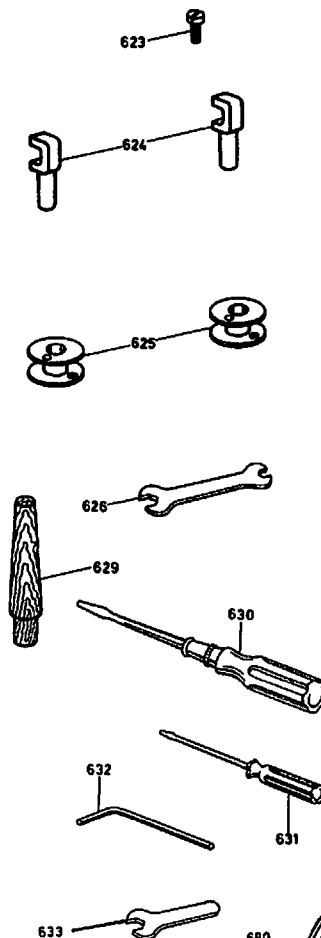
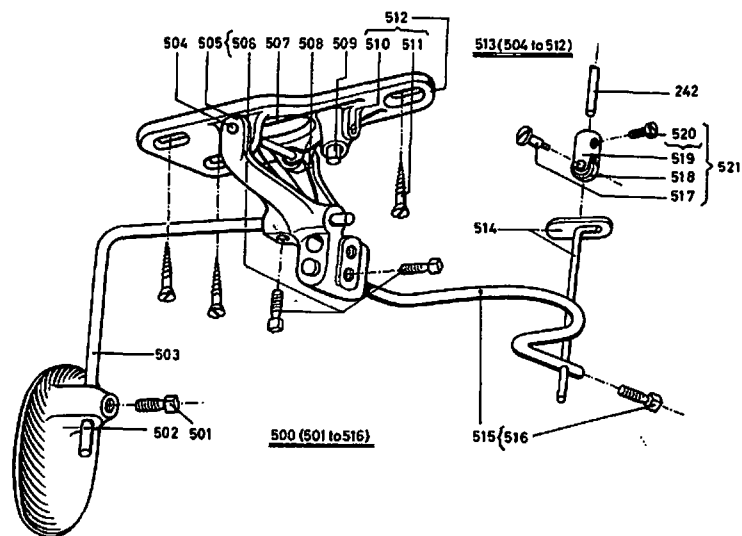
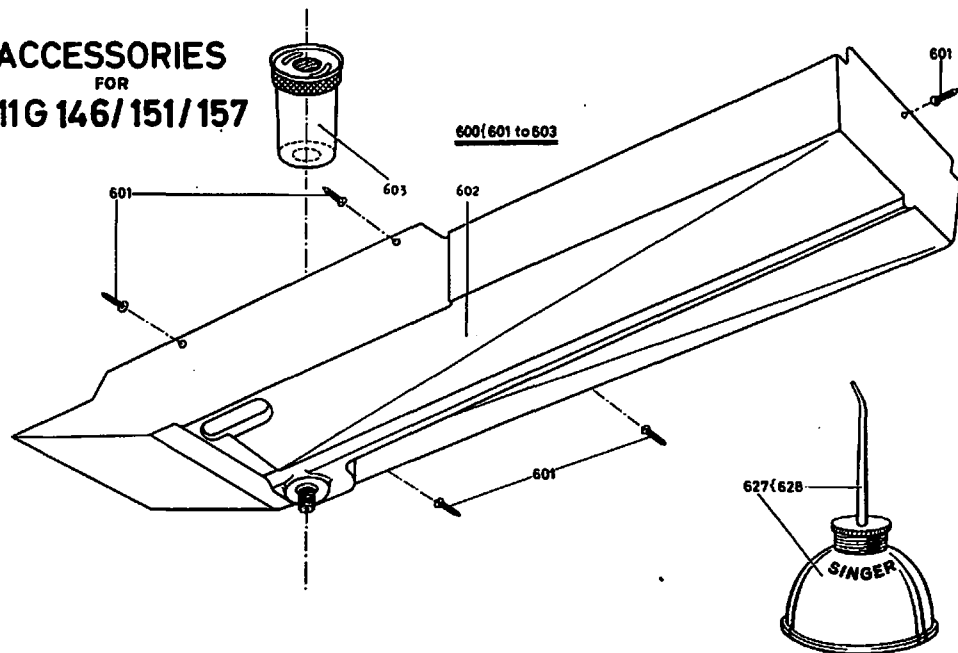
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# **ACCESSORIES** FOR **211G 146/151/157**



# List of P

Ill. Ref. No.	Part No.	for Class			Name	Components	Ill. Ref. No.	Part No.	for Class			Name	Components
		146	151	157					146	151	157		
1	200047 804	X	X	X	Face Plate Screw (2)		50	202330	X	X	X	Needle Bar Connecting Stud Oil Packing (wick)	
2	244751 002	X	X	X	Arm Cover (top) with 267272		51	200072 803	X	X	X	Needle Bar Connecting Stud Pinch Screw	
3	200047 819	X	X	X	Arm Cover (top) Screw (6)		52	264714	X	X	X	Needle Bar Connecting Stud with 200072, 202330	
4	267395	X	X	X	Arm Cover (top) Gasket (Vellumoid)		53	202552	X	X	X	Needle Bar Connecting Link	
5	271017	X	X	X	Thread Guide (top of Arm)		54	244726	X	X	X	Take-up Lever Guard	
6	201525 805	X	X	X	Thread Guide (top of Arm) Lock Nut		55	201341 803	X	X	X	Take-up Lever Guard Screw (3)	
7	267272	X	X	X	Oil Level Indicator		56	200341 803	X	X	X	Arm Shaft Bushing Set Screw	
8	244705	X	X	X	Face Plate		57	267466	X	X	X	Needle Bar Connecting Link Stud Oil Packing (wick)	
9	267325	X	X	X	Face Plate		58	267221	X	X	X	Needle Bar Connecting Link Stud with 267466	
10	244688	X	X	X	Thread Lubricator Oil Pad Holder Hinge Spring		59	200378 803	X	X	X	Needle Bar Crank Position Screw Check Screw	
11	263554	X	X	X	Thread Lubricator Oil Pad Holder		60	200333 803	X	X	X	Needle Bar Crank Position Screw	
12	244688	X	X	X	Thread Lubricator Oil Pad Clamping Spring		*61	267222	X	X	X	Needle Bar Crank	
13	51229 819	X	X	X	Thread Lubricator Oil Pad Holder Screw		62	200388 803	X	X	X	Needle Bar Connecting Link Stud Set Screw	
14	241765	X	X	X	Thread Lubricator Oil Pad (felt)		63	200374 830	X	X	X	Needle Bar Connecting Link Stud Set Screw	
15	244744	X	X	X	Thread Lubricator Plate		*64	267158	X	X	X	Arm Shaft	
16	200583 819	X	X	X	Thread Lubricator Oil Pad Holder Hinge Screw		65	267247	X	X	X	Arm Shaft cpl.	200333, 200374, 200378, 200388, 267158, 267221, 267222
17	244687	X	X	X	Thread Lubricator Oil Pad Holder Hinge	241765, 244687, 244744, 263554, two each 51229, 200583 and 244688	66	267224	X	X	X	Needle Bar Crank Friction Washer	
18	244689	X	X	X	Thread Lubricator Oil Pad Holder cpl.		67	244747	X	X	X	Arm Shaft Bushing	
19	244741	X	X	X	Thread Lubricator Oil Socket Plunger Release Lever		68	267236	X	X	X	Oil Reservoir Oil Wick	
20	267323	X	X	X	Thread Lubricator Oil Socket Plunger Release Lever Pin		69	204329	X	X	X	Arm Shaft Bushing Oil Pad (felt) lower	
21	201750 819	X	X	X	Thread Lubricator Oil Socket Plunger Adjusting Nut		70	267160	X	X	X	Arm Shaft Bushing Oil Pad (felt) upper	
22	244742	X	X	X	Thread Lubricator Oil Socket Plunger Spring		71	200133 805	X	X	X	Oil Vibrating Pump Bracket Screw (2)	
23	244739	X	X	X	Thread Lubricator Oil Socket Plunger		72	237 804	X	X	X	Oil Vibrating Pump Weight Screw	
24	244740	X	X	X	Thread Lubricator Oil Socket Plunger Oil Seal (Rubber)		73	237 804	X	X	X	Oil Vibrating Pump Weight Spring Screw (2)	
25	244736	X	X	X	Thread Lubricator Oil Reservoir Cover Gasket		74	267398	X	X	X	Oil Vibrating Pump Weight	
26	244735	X	X	X	Thread Lubricator Oil Reservoir Cover		75	267399	X	X	X	Oil Vibrating Pump Weight Spring	
27	201402 819	X	X	X	Thread Lubricator Oil Reservoir Cover Screw (6)		76	267396	X	X	X	Oil Vibrating Pump Block	
28	1623 819	X	X	X	Thread Lubricator Oil Socket Lock Nut		77	237 804	X	X	X	Oil Vibrating Pump Block Screw (2)	
29	244748	X	X	X	Thread Lubricator Oil Adjusting Nut Retainer		78	267397	X	X	X	Oil Vibrating Pump Bracket	
30	244738	X	X	X	Thread Lubricator Oil Socket Lock Nut Washer		79	267400	X	X	X	Dynamic Head-End Lubrication Device cpl. 267396 to 267399, five 237	
31	244746	X	X	X	Thread Lubricator Oil Socket Oil Seal (2)		80	200363 830	X	X	X	Arm Shaft Connection Belt Pulley Set Screw	
32	244737	X	X	X	Thread Lubricator Oil Socket		81	202253	X	X	X	Arm Shaft Connection Belt Pulley Spring Flange (2)	
33	244743	X	X	X	Thread Lubricator Oil Tube		82	350492 830	X	X	X	Arm Shaft Connection Belt Pulley Position Screw	
34	201738 819	X	X	X	Thread Lubricator Oil Tube Nut		83	267162	X	X	X	Arm Shaft Connection Belt Pulley with	200363, 350492, two 202142
35	244734	X	X	X	Thread Lubricator Oil Pad Holder cpl.	241765, 244744, 263554, and two 200143	84	267161	X	X	X	Arm Shaft Connection Belt (reinforced neoprene)	
36	200143 819	X	X	X	Thread Lubricator Oil Pad Holder Screw (2)		85	141566 830	X	X	X	Machine Pulley Position Screw	
37	200582 819	X	X	X	Thread Lubricator Plate Screw (2)		86	141567 830	X	X	X	Machine Pulley Set Screw	
38	267326	X	X	X	Face Plate and Thread Lubricator cpl.	1623, 201738, 201750, 244735 to 244743, 267323, 267325, 244748, two 244746 and six 201402	87	272142	X	X	X	Arm Shaft Ball Bearing (back)	
39	508343	X	X	X	Thread Lubricator cpl.	1623, 201738, 201750, 244689, 244735 to 244743, 244748, 267323, two 244746 and six 201402	88	267306	X	X	X	Machine Pulley cpl. with	141566, 141567, 272142.
40	244745	X	X	X	Thread Lubricator cpl.	1623, 201738, 201750, 244734 to 244743, 244748, 267323, two 244746 and six 201402	89	244722	X	X	X	Machine Pulley cpl. with	141566, 141567, 272142.
41	200582 819	X	X	X	Thread Guide and Oil Tube Bracket Screw (2)		90	267426	X	X	X	Machine Pulley cpl. with	141566, 141567, 272142.
42	244683	X	X	X	Thread Guide and Oil Tube Bracket		91	267251	X	X	X	Presser Bar Spring (flat)	
43	244685	X	X	X	Thread Lubricator Oil Tube Extension (plastic)		92	200948 806	X	X	X	Presser Bar Spring Support Screw	
44	267239	X	X	X	Take-up Lever Hinge Stud with 235706		93	350581 803	X	X	X	Presser Bar Spring Regulating Screw	
45	235706	X	X	X	Take-up Lever Hinge Stud Oil Packing (wick)		94	350563 805	X	X	X	Arm Cover (side) Screw	
46	200383 803	X	X	X	Take-up Lever Hinge Stud Set Screw		95	267152	X	X	X	Arm Cover (side)	
47	240139	X	X	X	Take-up Lever Hinge Stud with 244071		96	508282	X	X	X	Bed Oil Tube Clamp Oiling Felt	
48	202399	X	X	X	Take-up Lever Driving Stud with 244071		97	267254	X	X	X	Bed Oil Tube Clamp	
49	244071	X	X	X	Take-up Lever Driving Stud with 244071		98	508326 001	X	X	X	Bed Oil Tube Clamp	
50	244071	X	X	X	Take-up Lever Driving Stud with 244071		99	244716	X	X	X	Hook Driving Shaft Bearing (left)	
51	244071	X	X	X	Take-up Lever Driving Stud with 244071		100	244717	X	X	X	Oil Tube with	244717
52	244071	X	X	X	Take-up Lever Driving Stud with 244071		101	508321	X	X	X	Hook Driving Shaft Bearing (left)	
53	244071	X	X	X	Take-up Lever Driving Stud with 244071		102	508323	X	X	X	Oil Tube with	508323
54	244071	X	X	X	Take-up Lever Driving Stud with 244071		103	267293	X	X	X	Hook Driving Shaft Bearing (left)	
55	244071	X	X	X	Take-up Lever Driving Stud with 244071		104	267261	X	X	X	Oil Tube Wick	
56	244071	X	X	X	Take-up Lever Driving Stud with 244071		105	244706	X	X	X	Feed Driving Eccentric Connection Oil Tube Support	
57	244071	X	X	X	Take-up Lever Driving Stud with 244071		106	508335	X	X	X	Feed Driving Eccentric Connection Oil Tube Wick	267261



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Ill. Ref. No.	Part No.	for Class			Name	Components	Ill. Ref. No.	Part No.	for Class			Name	Components
		146	151	157					146	151	157		
107	508333		X		Feed Driving Eccentric Connection	508335	169	200975 806	X	X	X	Presser Bar Lifting Releasing Lever	
108	267262	X	X		Oil Tube with		170	267238	X	X	X	Bracket Guide Screw	
109	244719	X	X		Hook Saddle Bearing (right) Oil Tube Wick	267262	171	200086 833	X			Presser Bar Lifting Releasing Lever	
110	508332		X		Hook Saddle Bearing (right) Oil Tube Wick		172	267313	X			Bracket	
111	508324		X		Hook Saddle Bearing (right) Oil Tube with	508332	173	267309	X			Presser Bar Spring Bracket Pinch Screw	200086
112	200034 803	X	X	X	Bed Oil Tube Clamp Screw		174	267330	X			Presser Bar Spring Bracket with	
113	267256	X	X		Feed Driving Rock Shaft Bushing (left) Oil Tube with	267262	175	200904 819	X			Needle Bar Oiling Felt (lower)	
114	267262	X	X		Feed Driving Rock Shaft Bushing (left) Oil Tube Wick		176	202557	X			Needle Bar Oiling Felt (lower) Retainer	
115	508317		X		Feed Driving Rock Shaft Bushing (left) Oil Tube with	267411	177	235088	X			Screw	
116	267411		X		Feed Driving Rock Shaft Bushing (left) Oil Tube Wick		178	200362 830	X			Roller Presser Bar	200362
117	267257	X	X		Feed Driving Rock Shaft Bushing (right) Oil Tube with	267263	179	200141 806	X			Roller Presser Arm Bracket Position	
118	267263	X	X		Feed Driving Rock Shaft Bushing (right) Oil Tube Wick		180	200096 804	X			Collar with	
119	508319		X		Feed Driving Rock Shaft Bushing (right) Oil Tube with	267262	180	233807	X			Roller Presser Arm Bracket Position	
120	267262		X		Feed Driving Rock Shaft Bushing (right) Oil Tube Wick		181	202558	X			Collar Set Screw	
121	267321	X	X		Bed Oil Supply Tube with	267322	182	202559	X			Roller Presser Arm Bracket Spring	
122	508330		X		Bed Oil Supply Tube with	267322	183	203422	X			Stop Screw (2)	
123	267322	X	X	X	Bed Oil Supply Tube Wick		184	203423	X			Roller Presser Arm Screw	
124	267265	X	X	X	Tension Release Lever Rod		185	1528 819	X			Roller Presser Arm Bracket	
125	244729	X	X	X	Thread Retainer		186	201699	X			Roller Presser Arm Bracket Spring	
126	200159 806	X	X	X	Tension Bracket Screw		187	206417	X			Roller Presser Arm Bracket Spring Stop	
127	200309 805	X	X	X	Tension Release Lever Screw (2)		188	201926	X			Roller Presser Arm cpl.	201926, 203422
128	223703	X	X	X	Tension Release Lever		189	350104 803	X			Roller Presser Hinge Screw	
129	204925	X	X	X	Thread Controller Stud Washer	204925	190	200117 806	X			Roller Presser Arm Bracket Position	
130	201199	X	X	X	Thread Controller Stud with		191	244682	X			Collar Position Screw	
131	267368	X	X	X	Thread Controller Spring		192	Cat. 1740	X			Roller Presser and Bar cpl.	200096, 200117, 202557, 202558, 202559, 203423, 233807, 235088, two 200141
132	236060	X	X	X	Tension Disc Position Pin		193	240039	X	X	X	Needle, Chromium	
133	201224	X	X	X	Tension Stud	201224,	194	200175 804	X			Needle Bar Thread Guide	
134	240023	X	X	X	Tension Bracket with		195	200125 833	X	X	X	Needle Bar Thread Guide Screw	
135	267315	X	X	X	Thread Controller Spring Stop		196	244681	X			Needle Set Screw	
136	223704	X	X	X	Tension Release Plunger		197	235871	X			Needle Bar with	200125, 200175, 240039
137	223706	X	X	X	Thread Controller Disc		198	200552 833	X			Needle Bar Bushing (lower) *	
138	244048	X	X	X	Tension Disc (2)		199	200051 805	X			Needle Bar Bushing Set Screw (2)	
139	204271	X	X	X	Tension Release Washer		200	267307	X			Needle Bar Connecting Link Guide	
140	201572 819	X	X	X	Tension Thumb Nut and Thread Controller Stud Thumb Nut	201199, 204271, 223438, 223703, 223704, 223706, 240023, 267315, 267368, 350588, two each 200309, 201572, 244048	201	267311	X			Block Screw (2)	
141	223438	X	X	X	Tension Spring		202	267312	X			Needle Bar Connecting Link Guide	
142	350588 819	X	X	X	Thread Controller Disc Screw		203	267317	X			Block	
143	244727	X	X	X	Tension Bracket cpl.		204	235901	X			Needle Bar Oiling Felt (upper)	
144	200337 803	X	X	X	Thread Controller Stud Set Screw		205	200054 805	X			Needle Bar Oiling Felt (upper) Retainer	200054
145	267316	X	X	X	Thread Guide		206	268197	X	X	X	Presser Bar Position Guide with	
146	267246	X			Thread Guide		207	267308	X			Presser Bar Position Guide Pinch Screw	
147	200582 819	X	X	X	Thread Guide Screw		208	267220	X			Needle Bar Connecting Link Oil Guard	
148	203013	X	X	X	Presser Foot Plate		209	201315 806	X	X	X	Lock Plate	
149	202090	X	X		Presser Foot Hinge Pin		210	267232	X			Needle Bar Connecting Link Oil Guard	
150	275049	X			Presser Foot Shank with	200355, 201537	211	267231	X	X		Needle Bar Connecting Link Oil Guard	
151	200355 819	X			Presser Foot Plate Stop Screw		212	200176 805	X	X		Lock Plate Screw (2)	
152	201537 819	X			Presser Foot Plate Stop Screw		213	267233	X	X		Needle Bar Oiling Felt Retainer (upper)	
153	275050	X			Lock Nut		214	Cat. 1901	X	X		Needle Bar Oiling Felt	
154	215911		X		Presser Foot (hinged) cpl.	202090, 203013, 275049	215	267284	X			Needle Bar Oiling Felt Retainer (lower)	
155	229882		X		Presser Foot (hinged) cpl.		216	240020	X	X		Needle (1/4 inch clearance under Presser Foot)	
156	208566	X	X		Presser Bar with	202090, 203013, 215911, 200074	217	350779 804	X	X		Needle Bar with	200125, 240039, 350779
157	200074 806	X	X		Presser Foot Screw		218	40025	X	X		Needle Bar Thread Guide Screw	
158	210949	X	X		Presser Bar Spring Bracket with	200086	219	200587 804	X	X		Needle Bar Rock Frame Position Pin	
159	200086 833	X	X		Presser Bar Spring Bracket Pinch Screw		220	267287	X	X		Needle Bar Rock Frame Wear Plate Screw (4)	
160	202338	X	X		Presser Bar Position Guide Lever with	200086	*221	267284	X	X		Needle Bar Rock Frame Wear Plate (2)	
161	200086 833	X	X		Pinch Screw		222	267285	X	X		Needle Bar Rock Frame with	two 267287, four 200587
162	208337	X	X		Presser Bar Position Guide		223	267286	X	X		Needle Bar Rock Frame Rock Shaft	
163	200352 833	X	X		Presser Bar Position Guide Set Screw		224	267362	X	X		Needle Bar Rock Frame Rock Shaft cpl.	40025, 267284, 267285
164	200352 833	X	X		Presser Bar Bushing Set Screw (2)		225	200029 803	X	X		Needle Bar Rock Frame Rock Shaft Bushing (2)	
165	207072	X	X	X	Presser Bar Bushing (lower and upper)		226	267229	X	X		Needle Bar Rock Frame Rock Shaft Connection Pinch Screw	
166	202401	X	X	X	Take-up Lever Oiling Felt		227	202417	X	X		Needle Bar Rock Frame Rock Shaft Connection with	200029
167	200132 805	X	X	X	Take-up Lever Oiling Felt Screw							Needle Bar Rock Frame Rock Shaft	
168	206608	X	X	X	Thread Controller Release Bracket Spring								

Ill. Ref. No.	Part No.	for Class			Name	Components	Ill. Ref. No.	Part No.	for Class			Name	Components
		146	151	157					146	151	157		
169	200975 806	X	X	X	Presser Bar Lifting Releasing Lever		228	350566 803	X	X		Needle Bar Rock Frame Rock Shaft	
170	267238	X	X	X	Bracket Guide Screw		229	201517 805	X	X		Crank Link Hinge Screw (2) with	202277
171	200086 833	X			Presser Bar Lifting Releasing Lever		230	267230	X	X		Needle Bar Rock Frame Rock Shaft	
172	267313	X			Bracket	200086	231	244725	X	X		Crank Link	
173	267309	X			Presser Bar Spring Bracket Pinch Screw		232	200398 803	X	X		Needle Bar Rock Frame Rock Shaft	200029, 200398
174	267330	X			Needle Bar Oiling Felt (lower)		233	200029 803	X	X		Crank with	
175	200904 819	X			Needle Bar Oiling Felt (lower) Retainer		234	200580 819	X	X	X	Needle Bar Rock Frame Rock Shaft	
176	202557	X			Needle Bar Oiling Felt (lower) Retainer		235	267063	X	X	X	Crank Set Screw	
177	235088	X			Screw		236	240068	X	X	X	Needle Bar Rock Frame Rock Shaft	
178	200362 830	X			Roller Presser Bar	200362	237	200738 819	X	X	X	Crank Pinch Screw	
179	200141 806	X			Roller Presser Arm Bracket Position		238	350464 819	X	X	X	Hook Driving Shaft Ball Bearing	
180	200096 804	X			Collar with		239	267289	X	X	X	Retaining Washer Screw (3)	
181	233807	X			Roller Presser Arm Bracket Position		240	200262 819	X	X	X	Hook Driving Shaft Ball Bearing	
182	202559	X			Collar Set Screw		241	240067	X	X	X	Retaining Washer	
183	203422	X			Roller Presser Arm Bracket Spring		242	240564	X	X	X	Knee Lifter Lifting Lever	
184	203423	X			Stop Screw (2)		243	227227	X	X	X	Knee Lifter Lifting Lever Spring	
185	1528 819	X			Roller Presser Arm Screw	201926, 203422	244	200113 806	X	X	X	Stop Screw	
186	201699	X			Roller Presser Arm Bracket		245	200653 803	X	X	X	Knee Lifter Lifting Lever Hinge Screw	
187	206417	X			Roller Presser Arm Bracket Spring		246	202671	X	X	X	Knee Lifter Lifting Lever Spring	
188	201926	X			Roller Presser Arm Bracket Spring Stop		247	240004	X	X	X	Knee Lifter Connection Lever Hinge Screw	
					Roller Presser Arm		248	244686	X			Knee Lifter Connection Lever	
					Roller Presser Arm cpl.	1528, 201699, 350104, twenty-eight 206417	249	240025	X	X	X	Knee Lifter Connection Lever Lifting Rod	200113
					Roller Presser Hinge Screw Nut		250	223812	X	X	X	Rod Stop Collar with	
					Roller Presser Ball Cone		251	691 831	X	X	X	Knee Lifter Connection Lever Lifting	
					Roller Presser Ball 1/16" in dia. (28)		252	223811	X	X	X	Rod Stop Collar Set Screw	
					Roller Presser cpl. with		253	240003	X	X	X	Presser Bar Lifter Hinge Screw	
189	350104 803	X					254	267140	X	X	X	Presser Bar Lifter	
190	200117 806	X					255	267197	X	X	X	Bed Slide (front)	
191	244682	X					256	225585	X	X	X	Throat Plate	
							257	267139	X	X	X	Throat Plate	
							258	200006 805	X	X	X	Bed Slide (back) Stop Spring	
							259	200001 805	X	X	X	Throat Plate Screw (2)	
192	Cat. 1740	X			Needle, Chromium		260	508274	X	X	X	Bed Slide (back) Stop	
193	240039	X	X	X	Needle Bar Thread Guide		261	244750	X	X	X	Bed Slide (back)	
194	200175 804	X			Needle Bar Thread Guide Screw		262	241674	X	X	X	Hook Saddle Pinch Sleeve (upper)	
195	200125 833	X	X	X	Needle Set Screw		263	203216	X	X	X	Hook Saddle Oil Gauge	
196	244681	X			Needle Bar with	200125, 200175, 240039	264	350405 803	X	X	X	Hook Saddle Screw Washer	
197	235871	X					265	241675	X	X	X	Hook Saddle Pinch Sleeve (lower)	
198	200552 833	X			Needle Bar Bushing (lower)		266	235099	X	X	X	Hook Saddle Pinch Sleeve Screw	
199	200051 805	X			Needle Bar Bushing Set Screw (2)		267	203214	X	X	X		
200	267307	X			Needle Bar Connecting Link Guide		268	200594 805	X	X	X		
201	267311	X			Block Screw (2)		269	200984 803	X	X	X		
202	267312	X			Needle Bar Connecting Link Guide		270	203474	X	X	X		
203	267317	X			Block		271	203473	X	X	X		
204	235901	X			Needle Bar Oiling Felt (upper)		272	203648	X	X	X		
205	200054 805	X			Needle Bar Oiling Felt (upper) Retainer		273	202056	X	X	X		
206	268197	X	X	X	Needle Bar Bushing (upper)	200054	274	235100	X	X	X		
207	267308	X			Presser Bar Position Guide with								
208	267220	X			Presser Bar Position Guide Pinch Screw								
209	201313 806	X	X	X	Needle Bar Connecting Link Oil Guard								
210	267232	X			Lock Plate								
211	267231	X			Needle Bar Connecting Link Oil Guard								
212	200176 805	X			Needle Bar Connecting Link Oil Guard								
213	267233	X			Lock Plate Screw (2)								
214	Cat. 1901	X			Needle Bar Oiling Felt Retainer (upper)								
215		X			Needle Bar Oiling Felt								
216	240020	X			Needle Bar Oiling Felt Retainer Screw (4)								
217	350779 804	X			Needle Bar Oiling Felt Retainer (lower)								
218	40025	X			Needle (1/4 inch clearance under Presser Foot)								
219	200587 804	X											
220	267287	X											
*221	267284	X											
*222	267285	X											
223	267286	X											
224	267362	X											
225	200029 803	X											
226	267229	X											
227	202177	X											



# List of Parts

Ill. Ref. No.	Part No.	for Class			Name	Components	Ill. Ref. No.	Part No.	for Class			Name	Components	I R M
		146	151	157					146	151	157			
277	201253 806	X	X	X	Hook Gib Screw (2)		346	267033	X	X	X	Feed Driving Eccentric Connection		
278	267358	X	X	X	Hook Gib							Friction Washer		
279	350574 806	X	X	X	Hook Height Adjusting Screw		347	200582 819	X	X	X	Feed Driving Eccentric Connection		
280	201409 806	X	X	X	Hook Needle Guard Screw (2)							Friction Washer Screw (3)		
281	267359	X	X	X	Hook Needle Guard		348	263093	X	X	X	Hook Saddle Bearing (right) Oil		
282	267360	X	X	X	Hook Thread Guard							Packing Wick		
283	200591 819	X	X	X	Hook Thread Guard Screw (2)		349	350440 819	X	X	X	Bed Oil Screw		
284	140434 833	X	X	X	Hook Set Screw (2)		350	202254	X	X	X	Bed Oil Wick		
285	267355	X	X	X	Hook (Sewing) with two 140434		351	267245	X	X	X	Feed Regulating Stud		
286	267357	X	X	X	Hook Shaft Bushing		352	270025	X	X	X	Feed Regulating Stud Spring		
287	267248	X	X	X	Hook Driving Pinion Thrust Bearing		353	240245	X	X	X	Feed Regulating Stud Retaining Spring		
288	350595 850	X	X	X	Hook Driving Pinion Set Screw	350595	354	268063	X	X	X	Feed Driving Eccentric Connection		
289	267366	X	X	X	Hook Driving Pinion with two							Needle Bearing		
290	267053	X	X	X	Hook Ball Bearing		355	267031	X	X	X	Feed Driving Eccentric Connection		
291	267361	X	X	X	Hook Ball Bearing Retainer (2)		356	270653	X	X	X	Feed Driving Eccentric Connection Hinge		
292	200089 819	X	X	X	Hook Ball Bearing Retainer Screw (2)		357	267032	X	X	X	Stud Needle Bearing		
293	267277	X	X	X	Hook Saddle Oil Strainer							Feed Driving Eccentric Connection cpl.	267031, 268063, 270653	
294	267198	X	X	X	Hook Saddle Oil Gauge Sleeve with	267277, 270880, 276061	358	244712	X	X	X	Hook Driving Shaft		
295	267215	X	X	X	Hook Shaft with		359	244714	X	X	X	Hook Driving Shaft Ball Bearing		
296	276061	X	X	X	Hook Shaft Oil Wick Holder							Collar cpl.	244713, 267190	
297	270880	X	X	X	Hook Shaft Oil Wick		360	244713	X	X	X	Hook Driving Shaft Ball Bearing		
298	267167	X	X	X	Bobbin Case Opener Crank Hinge Stud		361	267190	X	X	X	Hook Driving Shaft Ball Bearing		
299	267166	X	X	X	Bobbin Case Opener Crank							Collar with	200382, 201220	
300	267351	X	X	X	Bobbin Case Opener		362	200382 833	X	X	X	Hook Driving Shaft Ball Bearing		
301	200110 804	X	X	X	Bobbin Case Opener Screw							Collar Set Screw		
302	200135 803	X	X	X	Bobbin Case Opener Crank Cap Screw	200185, 267367, 267370, 267371	363	201220 833	X	X	X	Hook Driving Shaft Ball Bearing		
303	267194	X	X	X	Hook Saddle with							Collar Position Screw		
304	267212	X	X	X	Hook Saddle Oil Reservoir Gasket		364	244730	X	X	X	Feed Driving Rock Shaft Bushing		
305	267200	X	X	X	Hook Saddle Oil Reservoir							(left and right)		
306	200061 833	X	X	X	Hook Saddle Oil Reservoir Screw (8)		365	202254	X	X	X	Bed Oil Wick (2)		
307	267370	X	X	X	Bobbin Case Opener Driving Cam		366	243744	X	X	X	Bed Oil Stop Screw Gasket (2)		
					Shaft Bushing (lower)		367	350366 819	X	X	X	Bed Oil Stop Screw (2)		
308	350595 850	X	X	X	Bobbin Case Opener Driving Cam		368	267034	X	X	X	Feed Driving Eccentric Connection		
309	267365	X	X	X	Shaft Gear (spiral) Set Screw (2)							Hinge Stud		
310	267371	X	X	X	Bobbin Case Opener Driving Cam	350595	369	200054 803	X	X	X	Feed Driving Eccentric Connection		
					Shaft Bushing (upper)							Hinge Stud Pinch Screw		
311	244704	X	X	X	Bobbin Case Opener Driving Cam Shaft		370	200398 803	X	X	X	Feed Driving Rock Shaft Crank Set Screw		
312	267172	X	X	X	Bobbin Case Opener Link		371	200029 805	X	X	X	Feed Driving Rock Shaft Crank Pinch Screw		
313	200185 804	X	X	X	Hook Saddle Oil Stop Screw		372	244710	X	X	X	Feed Driving Rock Shaft Crank with	200054, 200398 200029	
314	200135 803	X	X	X	Bobbin Case Opener Link Cap Screw		373	200383 803	X	X	X	Feed Driving Rock Shaft Stop Collar		
315	200388 803	X	X	X	Bobbin Case Opener Crank Hinge Stud							Set Screw (4)		
					Set Screw Check Screw		374	202625	X	X	X	Feed Driving Rock Shaft Stop Collar (2)	200383	
316	200374 830	X	X	X	Bobbin Case Opener Crank Hinge Stud							with two		
					Set Screw		375	454 803	X	X	X	Feed Driving Rock Shaft Stop Collar		
317	350564 805	X	X	X	Hook Saddle Oil Regulating Screw							Set Screw (4)		
318	244084	X	X	X	Hook Saddle Oil Regulating Screw		376	508328	X	X	X	Feed Driving Rock Shaft Stop Collar (2)		
					Check Screw Packing (fibre)		377	508327	X	X	X	Feed Driving Rock Shaft Stop Collar		
319	200378 803	X	X	X	Hook Saddle Oil Regulating Screw							cpl. (2)	508328, two 454	
					Check Screw		378	268064	X	X	X	Feed Driving Eccentric		
320	244720	X	X	X	Hook Saddle with Hook Cpl.	200110, 244711, 267351, 508274	379	350467 803	X	X	X	Feed Driving Flange Set Screw (2)		
							380	241763	X	X	X	Feed Driving Eccentric Friction Plate		
321	244690	X			Feed Driving Rock Shaft cpl.	201518, 240224, 240502, 350393	381	350477 803	X	X	X	Screw Set Screw Packing (brass) (2)		
												Feed Driving Eccentric Friction Plate		
322	248502	X			Feed Driving Rock Shaft		382	267623	X	X	X	Screw Set Screw (2)		
323	244709	X	X		Feed Driving Rock Shaft cpl.	201518, 240224, 244707, 244708, 350393	383	350548 803	X	X	X	Feed Driving Eccentric Friction Plate		
							384	267180	X	X	X	Screw (2)		
												Feed Driving Flange with	267623, two each 241763, 350467, 350477, 350548	
324	244708	X	X		Feed Driving Rock Shaft		385	268065	X	X	X	Feed Driving Eccentric Adjusting Disc		
325	200036 805	X	X		Feed Driving Rock Frame Pinch Screw (2)	200036	386	268066	X	X	X	Feed Driving Eccentric Adjusting		
326	244707	X	X		Feed Driving Rock Frame with two							Disc Spring		
327	350393 803	X	X		Feed Bar Hinge Screw (driving)		387	268067	X	X	X	Feed Driving Eccentric Adjusting		
328	201518 805	X	X		Feed Bar Hinge Screw Nut							Disc Spring Collar with two	200382	
329	240224	X	X		Feed Bar cpl.	225837, 240223, 267273, 350197	388	200382 833	X	X	X	Feed Driving Eccentric Adjusting		
												Disc Spring Collar Set Screw (2)		
330	350197 805	X	X		Feed Lifting Eccentric Fork Screw		389	244763	X	X	X	Safety Clutch Over Load Pulley		
331	225837	X	X		Feed Lifting Eccentric Fork Screw							Retaining Ring		
					Washer		390	202253	X	X	X	Safety Clutch Belt Pulley Spring Flange		
332	240223	X	X		Feed Bar		391	244760	X	X	X	Safety Clutch Belt Pulley with	202253	
333	223655	X	X		Feed Lifting Eccentric Fork Oiling Felt		392	244761	X	X	X	Safety Clutch Over Load Pulley with	two 140197, three 1258	
334	200173 804	X	X		Feed Lifting Eccentric Fork Oiling Felt Screw	200173, 223655								
335	267273	X	X		Feed Lifting Eccentric Fork with									
336	244715	X	X		Hook Driving Shaft Bearing (left)		393	140197 830	X	X	X	Safety Clutch Over Load Pulley Set		
337	202254	X	X		Bed Oil Wick							screw (2)		
338	201220 833	X	X		Feed Lifting Eccentric Set Screw		394	1258 830	X	X	X	Safety Clutch Over Load Pulley		
339	267182	X	X		Feed Lifting Eccentric with	201220						adjusting screw (3)		
340	200106 805	X	X		Feed Dog Screw (2)		395	244764	X	X	X	Safety Clutch Driving Ball		
341	211263	X			Feed Dog							7/32 in. Diameter (3)		
342	240259	X	X		Feed Dog		396	244762	X	X	X	Safety Clutch Driving Ball Spring		
343	267188	X	X		Hook Driving Gear (spiral) with	200382, 201220	397	1266 830	X	X	X	Safety Clutch Over Load Pulley		
344	201220 833	X	X		Hook Driving Gear Retainer Screw							Adjusting Screw Lock Screw (3)		
345	200382 833	X	X		Hook Driving Gear Retainer									
	244718	X	X		Hook Saddle Bearing (left)									

Ill. Ref. No.	Part No.	for Class 146 151 157	Name	Components
398	244759	X X X	Safety Clutch cpl.	244760, 244761, 244763, three each 1266, 244762, 244764
399	200364 803	X	Feed Reversing Mechanism Support Link Stud Set Screw	
400	267418	X	Feed Reversing Shaft Bracket with	200364
401	200029 805	X	Feed Reversing Shaft Bracket Screw (left)	
402	200019 805	X	Feed Reversing Shaft Bracket Screw (right)	
403	255168	X	Bed Oil Cup (2)	
404	232244	X	Feed Reversing Shaft Bracket Position Pin (2)	
405	201529 819	X	Feed Reversing Lever Handle Screw Nut	
406	276160	X	Feed Reversing Lever Handle	
407	267414	X	Feed Reversing Lever	
408	200274 803	X	Feed Reversing Lever Guide Roller Screw Stud	
409	201829	X	Feed Reversing Lever Guide Roller	
410	200575 819	X	Feed Reversing Lever Handle Screw	
411	691 831	X	Feed Reversing Lever Guide Roller Position Plate Screw (2)	
412	240574	X	Feed Reversing Lever Guide Roller Position Plate	
413	200247 803	X	Feed Reversing Lever Hinge Screw	
414	240227	X	Feed Driving Eccentric Connection Oiling Felt Retaining Wire	
415	267407	X	Feed Driving Eccentric Connection Oiling Felt	
416	267405	X	Feed Driving Eccentric Connection with	240227, 267407
417	267406	X	Feed Driving Eccentric Connection Link	
418	276171	X	Feed Driving Eccentric Connection Link Hinge Pin with	244071
419	244071	X	Feed Driving Eccentric Connection Link Hinge Pin Oil Packing	
420	240589	X	Feed Driving Connection Crank with	200029
421	200029 850	X	Feed Driving Connection Crank Pinch Screw	
422	201531 805	X	Feed Driving Rock Shaft Crank Hinge Screw Nut	
423	276174	X	Feed Reversing Mechanism Support Link Stud	
424	350507 803	X	Feed Driving Rock Shaft Crank Hinge Screw	
425	200386 830	X	Feed Reversing Shaft Crank Hinge Stud Set Screw	
426	276173	X	Feed Reversing Mechanism Support Link with	200386.
427	276165	X	Feed Reversing Shaft Crank Link with	200394
428	200394 803	X	Feed Driving Eccentric Connection Link Hinge Pin Set Screw	
429	276046	X	Feed Reversing Shaft Crank Hinge Stud Oil Packing	
430	508342	X	Feed Reversing Shaft Crank Hinge Stud	
431	508341	X	Feed Reversing Shaft Crank Hinge Stud cpl.	276046, 508342
432	200386 830	X	Feed Reversing Shaft Crank Hinge Stud Set Screw	
433	200040 805	X	Feed Reversing Shaft Crank Pinch Screw	
434	270830 001	X	Feed Reversing Shaft Crank with	200040, 200386
435	267417	X	Feed Reversing Shaft	
436	200047 805	X	Feed Reversing Shaft Driving Stud Pinch Screw	
437	508354	X	Feed Reversing Shaft cpl.	200047, 267417
438	508329	X	Feed Reversing Shaft Driving Stud	
439	200382 833	X	Feed Reversing Lever Spring Collar Set Screw (2)	
440	267416	X	Feed Reversing Lever Spring Collar with two	200382
441	267415	X	Feed Reversing Lever Spring	

#### FOR INFORMATION

200004 805	X X X	Arm Screw (4)
202005	X X X	Arm Screw Washer (4)
204235	X X X	Arm Position Pin (2)
228485	X X X	Variety Plate Drive Screw (2)
267388	X X X	Tension Release Lever Rod Tube
*244701	X	Arm
*244702	X X	Bed
*267324	X	Arm
*267427	X	Arm
*508290	X	Bed
*508316	X	Arm and Bed (bolted)
*508336 003	X	Variety Plate
*508336 002	X	Variety Plate
*508336 001	X	Variety Plate

Parts marked with an asterisk (\*) are furnished only

Ill. Ref. No.	Part No.	Name	Components
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## Accessories

500	228904	Knee Lifter Rock Lever cpl.	228318, 228364, 228365, 228751, 267374
501	350231 803	Knee Lifter Rock Lever Knee Plate Set Screw	
502	228364	Knee Lifter Rock Lever Knee Plate with	350231
503	228318	Knee Lifter Rock Lever Knee Plate Arm	
504	228363	Knee Lifter Rock Lever Hinge Pin	
505	228752	Knee Lifter Rock Lever with two	350231
506	350231 803	Knee Lifter Rock Lever Extension Set Screw and Knee Lifter Rock Lever Knee Plate Arm Set Screw	
507	228455	Knee Lifter Rock Lever Position Spring	
508	228386	Knee Lifter Rock Lever Spring	
509	228367	Knee Lifter Rock Lever Stop Stud	
510	200347 833	Knee Lifter Rock Lever Stop Stud Set Screw	
511	-	Wood Screw 7/8 in. No. 12 (3)	
512	228707	Knee Lifter Rock Lever Bracket with and three wood screws	200347
513	228751	Knee Lifter Rock Lever Bracket cpl.	228707, 228363, 228367, 228386, 228455, 228752
514	228365	Knee Lifter Rock Lever Rod	
515	267374	Knee Lifter Rock Lever Extension with	200530
516	200530 803	Knee Lifter Rock Lever Rod Set Screw	
517	200270 819	Knee Lifter Connection Lever Lifting Rod Roller Hinge Screw	
518	224411	Knee Lifter Connection Lever Lifting Rod Roller	
519	224412	Knee Lifter Connection Lever Lifting Rod Roller Bracket with	200113
520	200113 806	Knee Lifter Connection Lever Lifting Rod Roller Bracket Set Screw	
521	224413	Knee Lifter Connection Lever Lifting Rod Roller Bracket cpl.	200270, 224411, 224412
600	228886	Drip Pan (plastic) cpl.	228883, 228885 and five 350708
601	350708	Drip Pan (plastic) Screw Nail (5)	
602	228885	Drip Pan	
603	228883	Drip Pan Drain Jar	
623	200157 819	Attachment Screw	
624	12361	Machine Hinge Connection (2)	
625	244750	Bobbin for Class 211 G 151, 157, 146	
626	225554	Wrench, Steel	
627	120342	Oiler (copper plated) with	120343
628	120343	Oiler Spout (3 - 1/2 in. long)	
629	41400	Machine Rest Pin (wood)	
630	225498	Screw Driver (7 - 1/4 in. long)	
631	228476	Screw Driver (bobbin Case)	
632	267242	Wrench (3/32 in. Hex.)	
633	4822	Roller Presser Hinge Screw Nut Wrench, Steel for Class 211 G 146	

Cat. 1740	Needle (Chrome Plated) for 211 G 146
Cat. 1901	Needle (Chrome Plated) for 211G151/157 (1/4 inch clearance under Presser Foot)

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Ill. Ref. No.	Part No.	Name	Components	Ill. Ref. No.	Part No.	Name	Components
<h1>Accessories</h1>							
500	228904	Knee Lifter Rock Lever opl.	228318, 228364, 228365, 228751, 267374				
501	350231 803	Knee Lifter Rock Lever Knee Plate Set Screw	350231	660	259462	Universal Bobbin Winder Cpl.	200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, two each 225459 and Wood Screw 13710, 201572, 225461 and two 2102
502	228364	Knee Lifter Rock Lever Knee Plate with					
503	228318	Knee Lifter Rock Lever Knee Plate Arm					
504	228365	Knee Lifter Rock Lever Hinge Pin					
505	228752	Knee Lifter Rock Lever with two	350231				
506	350231 803	Knee Lifter Rock Lever Extension Set Screw and					
507	228455	Knee Lifter Rock Lever Knee Plate Arm Set Screw					
508	228366	Knee Lifter Rock Lever Position Spring					
509	228367	Knee Lifter Rock Lever Spring					
510	200347 833	Knee Lifter Rock Lever Stop Stud		661	225462	Bobbin Winder Tension Bracket Cpl.	
511	-	Wood Screw 7/8 in. No. 12 (3)		662	201572 819	Bobbin Winder Tension Stud Thumb Nut	
512	228707	Knee Lifter Rock Lever Bracket with and three wood screws	200347	663	13710	Bobbin Winder Tension Spring	
513	228751	Knee Lifter Rock Lever Bracket opl.	228707, 228363, 228367, 228386, 228455, 228752	664	2102	Bobbin Winder Tension Disc (2)	
			200330	665	201499 819	Bobbin Winder Tension Stud	
514	228365	Knee Lifter Rock Lever Rod		666	225461	Bobbin Winder Tension Bracket	with 201499
515	267374	Knee Lifter Rock Lever Extension with		667	200082 804	Bobbin Winder Tension Bracket Screw	
516	200330 803	Knee Lifter Rock Lever Rod Set Screw		668	228026	Bobbin Winder Tension Bracket Screw Washer	
517	200270 819	Knee Lifter Connection Lever Lifting Rod Roller Hinge Screw		669	259662	Bobbin Winder and Tension Bracket Base	
518	224411	Knee Lifter Connection Lever Lifting Rod Roller		670	---	Bobbin Winder W ood Screw (3/4 in. No. 12 RHB) (2)	
519	224412	Knee Lifter Connection Lever Lifting Rod Roller Bracket with	200113	671	225456	Bobbin Winder Frame Spring Plunger	
520	200113 806	Knee Lifter Connection Lever Lifting Rod Roller Bracket Set Screw		672	225455	Bobbin Winder Frame Spring	
521	224413	Knee Lifter Connection Lever Lifting Rod Roller Bracket opl.	200270, 224411, 224412	673	259930	Bobbin Winder Pulley	with 457
				674	457 830	Bobbin Winder Pulley Set Screw	
				675	244071	Bobbin Winder Frame Oil Packing (wick)	
				676	259660	Bobbin Winder Frame Oil Well Washer	with 244071 and 259660
				677	225453	Bobbin Winder Frame	
				678	225381	Bobbin Winder Spindle	
				679	225454	Bobbin Winder Frame Hinge Pin	
				680	200299 819	Bobbin Winder Stop Latch Trip Lever Hinge Screw	
				681	202478	Bobbin Winder Stop Latch Trip Lever	
				682	200056 805	Bobbin Winder Stop Latch Screw	
				683	225444	Bobbin Winder Stop Latch	
				684	225458	Bobbin Winder Stop Latch Thumb Lever	
600	228886	Drip Pan (plastic) opl.	228883, 228885 and five 350708	686	200113 806	Bobbin Winder Brake Clamp Screw	
601	350708	Drip Pan (plastic) Screw Nail (5)		687	259429	Bobbin Winder Brake Clamp	
602	228885	Drip Pan		688	259428	Bobbin Winder Brake (leather)	
603	228883	Drip Pan Drain Jar		689	225459	Bobbin Winder Stop Latch Thumb Lever Hinge Stud (2)	
623	200157 819	Attachment Screw		740	228776	Thread Unwinder Complete (for two Spools)	228766 to 228768, 228770, 228774, two each 150203, 228764, 228769 and three Wood Screws
624	12361	Machine Hinge Connection (2)		741	228770	Thread Unwinder Thread Guide Holder	
625	244750	Bobbin for Class 211 G 151, 157, 146		742	228769	Thread Unwinder Thread Guide (2)	
626	225554	Wrench, Steel		743	228774	Thread Unwinder Thread Guide Rod	
627	120342	Oilier (copper plated) with	120343	744	228766	Thread Unwinder Spool Rest with 201254	
628	120343	Oilier Spout (3 - 1/2 in. long)		745	201254-803	Thread Unwinder Spool Rest Set Screw	
629	41400	Machine Rest Pin (wood)		746	228764	Thread Unwinder Spool Pin (2)	
630	225498	Screw Driver (7 - 1/4 in. long)		747	150203	Thread Unwinder Spool Rest Cushion (felt)(2)	
631	228476	Screw Driver (bobbin Case)		748	228767	Thread Unwinder Spool Rest Rod	
632	267242	Wrench (3/32 in. Hex.)		749	---	Thread Unwinder Wood Screw (7/8 in. No. 12)(3)	
633	4822	Roller Presser Hinge Screw Nut Wrench, Steel for Class 211 G 146		750	228768	Thread Unwinder Spool Stand	

Cat. 1740 Needle (Chrome Plated) for 211 G 146  
Cat. 1901 Needle (Chrome Plated) for 211G151/157  
(1/4 inch clearance under Presser Foot)

Form 30-290 a G (Rev. 766 )

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