Form 20924 (1057) Printed in U.S.A.

> LIST of PARTS

FOR FAMILY SHOPS



SINGER*

MACHINES Nos. 15-125 and 15-126

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A-Hardened, Polished, Nickel Plated and Buffed

B-Polished, Nickel Plated and Buffed

C—Hardened Only

D-Polished Only

E-Soft, Not Polished

F-Hardened and Polished

G-Bright Rumbled and Nickel Plated

H-Blued

J-Nickel Plated Only

K-Hardened and Nickel Plated

L-Brass Plated

M-Oxidized

R—Phosphate Coating Formed on Surface of Iron or Steel

S—Cadmium Plated

T---Copper Plated

U—Zinc Plated

V-Silver Plated

W-Polished and Nickel Plated

X—Black Oxide for Iron and Steel

Y-Black Nickel Plated Only

Z—Chromium Plated

A.A—Buffed and Chromium Plated

A.B—Hardened, Polished, Buffed and Chromium Plated

A.E-Hardened, Bright Rumbled and Nickel Plated

A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated

A.G—Alumilite (Plain)

A.H-Alumilite (Dyed) Color Must be Stated

A.J-Polished, Nickel Plated and Chromium Plated

A.K.—Hardened, Polished, Nickel Plated and Chromium Plated

A.L—Heat Treated for Toughness

A.L.D—Heat Treated for Toughness and Polished

A.L.X—Heat Treated for Toughness and Black Oxide

INSTRUCTIONS FOR ORDERING

A.S-Black Moulded Phenolic

A.T-Beige Moulded Phenolic

A.U-Brown Moulded Phenolic

A.W—Hardened then Flame Coated with Tungsten Carbide

B.A-Chrome Nickel Satin Finish

B.B-Hardened and Chrome Nickel, Satin Finished

C.R—Hardened and Phosphate Coating Formed on Surface of Steel

F.J-Hardened, Polished and Nickel Plated

T.A—Hardened, Polished, Copper and Nickel Plated and Buffed

T.B-Copper and Nickel Plated and Polished

T.J-Copper and Nickel Plated Only

T.K—Hardened, Copper and Nickel Plated

T.L—Copper and Brass Plated

T.M-Copper Plated and Oxidized

X.C-Hardened and Black Oxide for Iron and Steel

Z.A—Hardened, Polished Nickel Plated, Buffed and Chromium Plated

Z.B—Polished, Nickel Plated, Buffed and Chromium
Plated

Z.C-Hardened and Chromium Plated

Z.D-Polished and Chromium Plated

Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated

Z.J-Nickel and Chromium Plated

Z.T—Copper and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142,000 are screw numbers

1501 to 1800 and 51500 to 51800 are nut numbers 1801 to 2000 and 51801 to 52000 are roller numbers

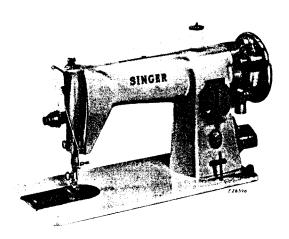
2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and up-

ward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE NO. 15-125

No.	Plate	Name
171531		Arm with 435AL, 15498, 81110, 125331, 125334, Trade Mark, Number Plate and four 140543L
	NOTE:	When ordering No. 171531 color required,
171532		must be specified. Arm and Bed Nos. 125255, 171531, two 2002 and three 138E
	NOTE:	When ordering No. 171532 color required, must be specified.
2002	26100	Arm Dowel Pin (2)
2002	26100	Arm Oil Pad (felt) for oiling Arm Shaft
125331	20100	Back Bearing
81110	26100	Arm Oil Pad Spring
125334	26100	Arm Oil Pad Spring Cap
125534 138E	26100	Arm Screw (3)
125253	26100	Arm Shaft
125254	20100	Arm Shaft 125253 with 15434, 15498 and
123234		125045
15498	26100	Arm Shaft Bushing
435AL	•	Arm Shaft Bushing Set Screw
125466	26001	Arm Side Cover
123100	NOTE:	
		must be specified.
51224ZB	26001	Arm Side Cover Thumb Screw
2007ZG	26101	Arm Spool Pin
8879	26101	Arm Spool Pin Washer (cloth)
		When ordering No. 8879, color required, must be specified.

No.	Plate	Name
*125255		Bed
51280ZB	26100	Clamp Stop Motion Clamp Screw
246ZA	26100	Clamp Stop Motion Clamp Stop Screw
171505J	26100	Clamp Stop Motion Clamp Washer
125360		Clamp Stop Motion Flanged Bushing
125372	26100	Clamp Stop Motion Flanged Bushing
		125360 with two 462AL
462AL	26100	Clamp Stop Motion Flanged Bushing Set Screw (2)
125021	26100	Crank Connecting Rod with 125044 and two 896AL
896AL	26100	Crank Connecting Rod Cap Screw (2)
375C	26100	Crank Connecting Rod Hinge Screw
1518R	26100	Crank Connecting Rod Hinge Screw Nut
125044	26100	Crank Connecting Rod Oil Pad (felt)
125482	26101	Face Plate with 15410, and 125472
123102		When ordering No. 125482, color required,
	NOIE.	must be specified.
125483	26101	Face Plate 125482 with 857ZB, 50292ZB,
123103	50101	and 125317
	NOTE:	When ordering No. 125483, color required,
		must be specified.
125484	26101	Face Plate complete, Nos. 125418 and
		125483
	NOTE:	When ordering No. 125484, color required, must be specified.
125470		Face Plate Thread Guard
125472	26101	Face Plate Thread Guard 125470 with
		125373
125373		Face Plate Thread Guard Rivet
51224ZB	26101	Face Plate Screw (lower)
51354J	26101	Face Plate Screw (upper)
2835	26103	Feed Bar
315C	26103	Feed Bar Screw Center (2)
15445		Feed Bar Screw Center 315C with 1519R
		(2)
1519R	26103	Feed Bar Screw Center Nut (2)
125386	26103	Feed Bar Throw-out Lever with 1813
125349	26103	Feed Bar Throw-out Lever Retaining
		Ring
1904	26103	Feed Bar Throw-out Lever Roller
1813		Feed Bar Throw-out Lever Roller and
		Stud, Nos. 1904 and 125060
125060		Feed Bar Throw-out Lever Roller Stud
125387		Feed Bar Throw-out Lever Spring
51289X	26103	Feed Bar Throw-out Lever Thumb Screw.
125045	26100	Feed Cam and Counterbalance with
		1285AL
1285AL	26100	Feed Cam and Counterbalance Position Screw
125261	26102	Feed Dog, 12 teeth (14 teeth to the inch)
		for 173585
208AL	26102	Feed Dog Screw (2)
125262	26100	Feed Forked Connection with 175R

No.	Plate	Name
125340		Feed Forked Connection 125262 with 125335
175R	26100	Feed Forked Connection Adjusting Screw.
51252C	26100	Feed Forked Connection Hinge Screw (eccentric)
1520R	26100	Feed Forked Connection Hinge Screw Nut.
125047	26100	Feed Forked Connection Slide Block
125335		Feed Forked Connection Slide Block 125047 with 1085E
1085E	26100	Feed Forked Connection Slide Block Screw Stud
125263	26103	Feed Lifting Rock Shaft
125388	26103	Feed Lifting Rock Shaft Crank with 157R.
157R	26103	Feed Lifting Rock Shaft Crank Clamping Screw
125389		Feed Lifting Rock Shaft Crank complete, Nos. 51289X, 125386, 125387 and 125388
125390		Feed Lifting Rock Shaft complete, Nos. 125263, 125349 and 125389
30 4 C	26103	Feed Lifting Rock Shaft Screw Center (2).
125344		Feed Lifting Rock Shaft Screw Center 304C with 1513R (2)
1513R	26103	Feed Lifting Rock Shaft Screw Center Nut (2)
125397	26100	Feed Regulator
125398		Feed Regulator 125397 with 125381
50353E	26100	Feed Regulator Hinge Screw
125399	26100	Feed Regulator Hinge Screw Friction Washer
45305	26001	Feed Reversing Handle
125381		Feed Reversing Handle 45305 with 1550R.
1550R	26001	Feed Reversing Handle Lock Nut
125270	26103	Feed Rock Shaft
304C	26103	Feed Rock Shaft Screw Center (2)
125344		Feed Rock Shaft Screw Center 304C with 1513R (2)
1513R	26103	Feed Rock Shaft Screw Center Nut (2)
125458	26100	Hand Wheel
	NOTE:	When ordering No. 125458, color required,
125459		must be specified. Hand Wheel 125458 with 125354, 125358, 125460, 125461 and two 125385
	NOTE	When ordering No. 125459, color required,
	NOID.	must be specified.
125460	26100	Hand Wheel Gear
125461	26100	Hand Wheel Gear Retainer
125354	26100	Hand Wheel Gear Spring
125385	26100	Hand Wheel Gear Spring Cushion Pin (eccentric) (2)
125358	26100	Hand Wheel Spring Stud
51045AL	26100	Machine Hinge Connection Set Screw (2)
125377	26104	Needle Bar
125273	26104	Needle Bar Bushing with 125274
125274	26104	Needle Bar Bushing Oil Pad (felt)

No.	Plate	Name
1498AL	26104	Needle Bar Bushing Set Screw
15248	26104	Needle Bar Connecting Link with 51002E.
125275		Needle Bar Connecting Link 15248 with 125276
51002E	26104	Needle Bar Connecting Link Adjusting Screw
570C	26100	Needle Bar Connecting Link Hinge Screw.
1520R	26100	Needle Bar Connecting Link Hinge Screw Nut
125276	26104	Needle Bar Connecting Stud with 1341AL.
1341AL	26104	Needle Bar Connecting Stud Set Screw
45334	26104	Needle Clamp Body with 140545ZC
45285		Needle Clamp Body 45334 with 51308ZJ
125378	26104	Needle Clamp Gib and Thread Guard
51308ZJ	26104	Needle Clamp Position Screw
140545ZC	26104	Needle Clamp Thumb Screw
140543L		Number Plate Drive Screw (2)
125280	26103	Oscillating Rock Shaft with 125056
125048	26103	Oscillating Rock Shaft Center (left)
51246AL	26103	Oscillating Rock Shaft Center (left) Set Screw
125049	26103	Oscillating Rock Shaft Center (right)
51246AL	26103	Oscillating Rock Shaft Center (right) Set Screw
125056	26103	Oscillating Rock Shaft Oil Wick (braided cotton)
125500	26103	Oscillating Shaft
125284	26103	Oscillating Shaft Crank with 125330 and two 462AL
462AL	26103	Oscillating Shaft Crank Set Screw (2)
125330	26103	Oscillating Shaft Crank Slide Block
125061	26104	Presser Bar
125474	26104	Presser Bar Lifter
15486	26104	Presser Bar Lifter Hinge Stud
140712AL	26104	Presser Bar Lifter Hinge Stud Set Screw.
80011	26104	Presser Bar Spring
2068	26104	Presser Bar Spring Bracket with 453AL.
453AL	26104	Presser Bar Spring Bracket Set Screw
2070	26104	Presser Bar Spring Washer
45321	26102	Presser Foot (hinged)
51224ZB	26102 26104	Presser Foot Thumb Screw
51228ZJ 66773	20104	Pressure Regulating Thumb Screw Pressure Regulating Thumb Screw
		51228ZJ with 66752
66752	26104	Pressure Regulating Thumb Screw Plug (felt wick)
125453	26105	Shuttle Bobbin
125287	26105	Shuttle Bobbin Case Latch
125320	26105	Shuttle Bobbin Case Latch Lever
2974	26105	Shuttle Bobbin Case Latch Lever Fulcrum Pin
2975	26105	Shuttle Bobbin Case Latch Spring
592E	26105	Shuttle Bobbin Case Latch Stop Screw
125288	26105	Shuttle Bobbin Case Hinge, Nos. 2974, 125287 and 125320

No.	Plate	Name
125290 391R	26105 26105	Shuttle Bobbin Case Position Plate Shuttle Bobbin Case Position Plate Screw
125291	26105	(2)
125292	26105	Shuttle Body
591F	26105	Shuttle Tension Regulating Screw
125293	26105	Shuttle Tension Spring
125294	26105	Shuttle 1 11/16 in. diam., Nos. 125291,
1232/1		125292 and 125453
125297	26103	Shuttle Driver with two 1253AL
125322		Shuttle Driver, 125297 with 125298 and
		two 51229E
125298	26103	Shuttle Driver Cushion Spring
51229E	26103	Shuttle Driver Cushion Spring Screw (2).
1253AL	26103	Shuttle Driver Set Screw (2)
125299	26105	Shuttle Race Back
125301	26105	Shuttle Race Back Position Pin (2)
125302	26105	Shuttle Race Back Spring
51261R	26105	Shuttle Race Back Spring Thumb Screw
125303	26105	Shuttle Race Body
125304		Shuttle Race Body 125303 with 125305 and two 662R
125300		Shuttle Race Body 125304 with 125290 and two each 391R and 125301
125305	26105	Shuttle Race Cap
662 R	26105	Shuttle Race Cap Screw (2)
125306	26105	Shuttle Race complete, Nos. 51261R,
123300	20103	125299, 125300 and 125302
145J	26105	Shuttle Race Screw (2)
125337	26102	Shuttle Race Slide Spring
51282ZJ	26102	Shuttle Race Slide Spring Screw (2)
125338BA	26102	Shuttle Race Slide with 125337 and two 51282ZJ
125475	26001	Stitch Indicator Plate
	NOTE:	When ordering No. 125475, color required
		must be specified.
335ZJ	26001	Stitch Indicator Plate Screw (2)
125481	26001	Stitch Regulating Plate Stitch Regulating Plate 125481 with 45310
125479		51312ZB, 125400 and 125475
	NOTE:	When ordering No. 125479, color required
		must be specified.
51312ZB	26001	Stitch Regulating Thumb Screw
45310	26001	Stitch Regulating Thumb Screw Washer (fiber)
125400	26001	Stitch Regulating Thumb Screw Friction Washer
2102	26101	Tension Disc (2)
125421AH		Tension Indicator
	NOTE:	When ordering No. 125421, color required must be specified.
125414 411	26101	Tension Indicator Flange
125416AH	NOTE:	When ordering No. 125416, color required
		must be specified.

No.	Plate	Name
45865	26101	Tension Indicator Flange Stop Washer
51682ZB	26101	Tension Regulating Thumb Nut with 45339
45339	26101	Tension Regulating Thumb Nut Engaging
		Pin
125417	26101	Tension Releasing Pin
125314	26101	Tension Spring
140175ZJ	26101	Tension Stud
125420		Tension Stud 140175ZJ with 51682ZB
15410	26101	Tension Stud Bushing
50292 ZB	26101	Tension Stud Set Screw
125418AH	26101	Tension (graduated) complete, Nos. 45865,
		125314, 125316, 125416, 125417, 125419,
		125420, 125421 and two 2102
	NOTE:	When ordering No. 125418, color required,
		must be specified.
26075	26104	Thread Cutter and Holder
15272	26100	Thread Take-up Cam with 140511AL
15434		Thread Take-up Cam 15272 with 570C and
		1520R
140511AL	26100	Thread Take-up Cam Position Screw
125382	26100	Thread Take-up Lever with 1822
125383		Thread Take-up Lever 125382 with 50527C
50527 C	26100	Thread Take-up Lever Hinge Screw
1822	26100	Thread Take-up Lever Roller and Stud,
125316	26101	Thread Take-up Spring
125317	26101	Thread Take-up Spring Regulator
857ZB	26101	Thread Take-up Spring Regulator Set
		Screw
125419	26101	Thread Take-up Spring Thread Guard and
		Tension Thread Guide
173585	26102	Throat Plate for 125261
	NOTE:	
		required,
691BB	26102	Throat Plate Screw (2)
140543L		Trade Mark Drive Screw (2)

MACHINE NO. 15-126 For Use With School Sewing and Cutting Table Sets Nos. 417, 418, and 419

THIS MACHINE IS THE SAME AS NO. 15-125 WITH THE FOLLOWING EXCEPTIONS:

WIRING HARNESS NO. 197177

No.	Plate	Name
196692	26020	Bed Extension
	NOTE:	When ordering No. 196692, color required,
1051/2	2/020	must be stated.
195163	26020	Bed Extension Grommet (rubber) When ordering No. 195163, color required,
	NOIE:	must be stated.
160R	26020	Bed Extension Screw (2)
90530	26020	Bed Extension Screw Washer (2)
197245	26020	Lead Cord
	NOTE:	When ordering No. 197245, color required,
		must be stated.
197185		Lead Cord with Three-Pin Terminal
		(female half) complete from Three-Pin
		Terminal to Safety Switch, Nos. 196763
		and 197245
	NOTE:	When ordering No. 197185, color required,
		must be stated.
197184	26020	Lead Cord with Six-Pin Plug complete,
107101	3/030	from Wiring Outfit to Safety Switch Lead Cord Clamp with wood screw
197181 965105	26020 26020	Lead Cord Clamp with wood screw Lead Cord Connector (5)
197183	26020	Lead Cord Strain Relief (2)
196690	26020	Switch (Mercury)
197207	26020	Switch Box
140766	26020	Switch Box Fastening Screw (2)
196691	26020	Switch Clip (2)
140703	26020	Switch Clip Fastening Screw (2)
51746	26020	Switch Clip Fastening Screw Nut (2)
197015	26020	Switch Insulation (2)
198955	26020	Three-Pin Terminal (female half) Cord
		Hole Plug
	NOTE:	When ordering No. 198955, color required,
		must be stated.
196769	26020	Three-Pin Terminal (female half) Ground
		Contact
140593	26020	Three-Pin Terminal (female half) Ground
		Contact Screw
196766	26020	Three-Pin Terminal (female half)
	Nome	Housing (lower)
	NOTE:	When ordering No. 196766, color required,
10/7/0	2/020	must be stated.
196768	26020	Three-Pin Terminal (female half)
	MOTE.	Housing (upper)
	NOIE:	must be stated.
		must be stated,

No.	Plate	Name
50577	26020	Three-Pin Terminal (female half) Housing Screw (4)
1768X	26020	Three-Pin Terminal (female half) Housing Screw Nut (4)
196767	26020	Three-Pin Terminal (female half) Sleeve (3)
140593	26020	Three-Pin Terminal (female half) Sleeve Screw (3)
196763	26020	Three-Pin Terminal (female half) complete, Nos. 196766, 196768, 196769, 198955, three 196767 and four each 1768X, 50577 and 140593
	NOTE:	When ordering No. 196763, color required, must be stated.
197177	26020	Wiring Harness complete, Nos. 195163, 196690, 196692, 197015, 197181, 197184, 197185, 197207, two each 160, 51746, 90530, 140703, 140766, 196691, 197183 and five 965105
	NOTE:	When ordering No. 197177, color required, must be stated.

MOTOR PARTS

No.	Plate	Name
		Armature complete for PJ2-3 Motor
193555		Armature complete for PJ2-5 Motor
193556		Armature complete for PJ2-3 Motor
195881		Armature complete for PJ2-7 Motor
193557		Armature complete for FJ2-7 Motor
193558		Armature complete for PJ2-8 Motor
193559		Armature complete for PJ2-9 Motor
193560		Armature complete for PJ2-10 Motor
193561		Armature complete for PJ2-11 Motor
195882		Armature complete for PJ2-12 Motor
196196		Armature complete for PJ2-14 Motor
193562		Armature complete for PJ2-15 Motor
447AL	26019	Armature Shaft Bearing Sleeve (commutator end) Set Screw
50/15D	2/010	Armature Shaft Bearing Sleeve (front end)
50617R	26019	Armature shall bearing sleeve (front end)
	2/010	Cap Screw
447AL	26019	
	0/010	Set Screw
193529	26019	Armature Shall Fillion (spirar) with two
	2/210	462AL Armature Shaft Pinion Set Screw
462AL	26019	
192457	26019	Brush (carbon) (2)
193543	26019	Brush Cap (2)
	NOTE:	When ordering No. 193543, color required,
	2/010	must be stated. Brush Spring (2)
196961	26019	Brush Spring (2)
194113	26019	Brush Tube (2) Brush Tube Insulating Bushing (2)
193546	26019 26019	Brush Tube Insulating Bushing Set Screw
882AL	26019	(2)
1025/5		Field Coil complete, for PJ2-3 Motor
193565	NOTE.	When ordering No. 193565, color of lead
	NOIE:	must be stated.
1035/0		Field Coil complete, for PJ2-5 Motor
193568	MOTE.	When ordering No. 193568, color of lead
	NOIE.	must be stated.
102571		Field Coil complete, for PJ2-6 Motor
193571	NOTE.	When ordering No. 193571, color of lead
	NOIE.	must be stated.
103574		Field Coil complete, for PJ2-7 Motor
193574	NOTE	When ordering No. 193574, color of lead
	NOIE.	must be stated.
102577	-	Field Coil complete, for PJ2-8 Motor
193577	NOTE	When ordering No. 193577, color of lead
	MOLE	must be stated.
102590		Field Coil complete, for PJ2-9 Motor
193580	NOTE	: When ordering No. 193580, color of lead
	MOIE	must be stated.
195883		Field Coil complete, for PJ2-10 Motor
170000	NOTE	: When ordering No. 195883, color of lead
	HOIL	must be stated.
		must be stated.

No.	Plate	Name
193583	NOTE: When o	Coil complete, for PJ2-11 Motor rdering No. 193583, color of lead e stated.
193586	NOTE: When o	Coil complete, for PJ2-12 Motor rdering No. 193586, color of lead e stated.
196197	Field	Coil complete, for PJ2-14 Motor rdering No. 196197, color of lead
193589	must b Field NOTE: When or	e stated. Coil complete, for PJ2-15 Motor dering No. 193589, color of lead
727511	26019 Field	e stated. Coil Lead Bushing (rubber) dering No. 727511, color required,
197149	must be 26019 Field	e stated. Coil Lead Strain Relief
1 9 7303 1935 4 1	Field	Coil Retainer (2)
51286R	20019 Field	Core Complete
194097	26019 Field (26019 Grease	Core Screw (2)
193525	Grease	e Wick (2)
193527	26019 Grease	Wick 194097 with 193527 (2)
51284R	26019 Grease	Wick Spring (2) Wick Spring Cap Screw (2)
193640	26019 Grease	Wick Spring Cap Screw (2)
192851	Lead C	Ford complete, from lamp socket to
	three	e-pin terminal, for Knee Control
	NOTE: When or	dering No. 192851, color required,
	must be	stated.
193544	26019 Motor	Cover
	NOTE: When or	dering No. 193544, color required,
	must be	stated.
224R	26019 Motor	Cover Screw (2)
197459	26019 Motor 882A	Frame with two each 447AL and L
51285E	must be	
193700		Frame Screw (2)
173100	NOTE: When ore	Pin Terminal Body (male half) dering No. 193700, color required,
51582	26019 Three-	Pin Terminal Body (male half) Thumb Nut (3)
	NOTE: When ord	lering No. 51582, color required,
701719	Post	Pin Terminal Body (male half) Washer (3)
192797	Three- comp 51582	Pin Terminal Body (male half) lete, Nos. 193700 and three each and 701719
194093	must be	ering No. 192797, color required, stated. Pin Terminal Body (male half)
. ,-	Brack	ering No. 194093, color required,
	must be	stated,

No.	Plate	Name
51293E	26019	Three-Pin Terminal Body (male half)
		Bracket Screw
50657R	26019	Three-Pin Terminal Body (male half)
		Screw
190439		Tube, filled with Singer Motor Lubricant
190613		Tube 190439 with 190612
190612		Tube Carton (paper)

		FOR NO. 15-125 MACHINE
No.	Plate	Name
110.	Plate	Name
194827		Controller complete for 32 to 55 volts,
		A.C. or D.C. Motor, Nos. 194321.
		194573, 194825, 196917 and four each
		140099X and 194407
	NOTE:	When ordering No. 194827, color required,
		must be specified.
194828	26012	Controller complete for 95 to 145 volts,
		A.C. or D.C. Motor, Nos. 194321,
		194573, 194825, 196918 and four each
		140099X and 194407
	NOTE:	When ordering No. 194828, color required,
194829		must be specified.
174029		Controller complete for 150 to 250 volts,
		A. C. or D. C. Motor, Nos. 194321,
		194573, 194825, 196919 and four each 140099X and 194407
	NOTE:	When ordering No. 194829, color required,
		must be specified.
196930	26012	Controller Base
	NOTE:	When ordering No. 196930, color required,
		must be specified.
196917		Controller Base 196930 with 196939 and
		two each 23258, 140103X and 931090
	NOTE:	When ordering No. 196917, color required,
196918	2/012	must be specified.
170716	26012	Controller Base 196930 with 196940 and
	NOTE	two each 23258, 140103X and 931090 When ordering No. 196918, color required,
	.,011.	must be specified.
196919		Controller Base 196930 with 196941 and
		two each 23258, 140103X and 931090
	NOTE:	When ordering No. 196919, color required,
		must be specified.
194407	26012	Controller Base Cushion (rubber) (4)
	NOTE:	When ordering No. 194407, color required,
		must be specified.
140099X	26012	Controller Base Screw (4)
194573	26012 NOTE:	Controller Cover
	NOIE:	When ordering No. 194573, color required, must be specified.
194321	26012	Controller Foot Pedal
•		When ordering No. 194321, color required,
		must be specified.
194825	26012	Controller Lead complete, 60 in, long
	NOTE:	When ordering No. 194825, color required,
		must be specified.
196953		Controller Resistance Unit for 32 to 55
10/054	2/012	volts, A.C. or D.C.
196954	26012	Controller Resistance Unit for 95 to 145
196955		volts, A.C. or D.C.
170733		Controller Resistance Unit for 150 to 250 volts, A.C. or D.C.
		voits, A.C. of D.C.,

No.	Plate	Name
196935	26012	Controller Resistance Unit Linkage
196937	26012	Controller Resistance Unit Linkage Cross Slide
1783 X	26012	Controller Resistance Unit Linkage Cross Slide Nut
196939		Controller Resistance Unit with Linkage, Nos. 1783X, 196935, 196937, 196953 and two each 50587J, 51327J and 193384 for 32 to 55 Volts, A.C. or D.C
196940		Controller Resistance Unit with Linkage, Nos. 1783X, 196935, 196937, 196954 and two each 50587J, 51327J and 193384, for 95 to 145 volts, A.C. or D.C
196941		Controller Resistance Unit with Linkage, Nos. 1783X, 196935, 196937, 196955 and two each 50587J, 51327J and 193384, for 150 to 250 volts, A.C. or D.C
140103X	26012	Controller Resistance Unit Screw (2)
931090		Controller Resistance Unit Screw Washer (asbestos) (2)
23258	26012	Controller Resistance Unit Screw Washer (steel) (2)
193384	26012	Controller Resistance Unit Short Circuiting Contact (2)
51327J	26012	Controller Resistance Unit Short Circuit- ing Contact Screw (2)
50587J	26012	Controller Resistance Unit Terminal Screw (2)

FOOT CONTROLLERS (Bakelite) FOR NO. 15-125 MACHINE

No.	Plate	Name
194583		Controller complete, for 32 to 55 volts, A.C. or D.C. Motor, Nos. 194321, 194573, 194574, 196917 and four each 140099X and 194407
	NOTE:	When ordering No. 194583, color required, must be specified.
194584	26013	Controller complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 194321, 194573, 194574, 196918 and four each 140099X and 194407
	NOTE:	When ordering No. 194584, color required, must be specified.
194585		Controller complete, for 150 to 250 volts, A. G. or D. G. Motor, Nos. 194321, 194573, 194574, 196919 and four each 140099X and 194407
	NOTE:	When ordering No. 194585, color required, must be specified.
196930	26013 NOTE:	Controller Base
196917		Controller Base 196930 with 196939 and two each 23258, 140103X and 931090
	NOTE:	When ordering No. 196917, color required, must be specified.
196918	26013	Controller Base 196930 with 196940 and two each 23258, 140103X and 931090 When ordering No. 196918, color required,
10/010		must be specified. Controller Base 196930 with 196941 and
196919	NOTE:	two each 23258, 140103X and 931090 When ordering No. 196919, color required,
104407	26013	must be specified. Controller Base Cushion (rubber) (4)
194407		When ordering No. 194407, color required, must be specified.
140099X	26013	Controller Base Screw (4)
194573	26013	Controller Cover
		When ordering No. 194573, color required, must be specified.
194321	26013 NOTE:	Controller Foot Pedal
194575	26013	Controller Lead Cord from Controller to Three-pin Terminal
	NOTE:	When ordering No. 194575, color required, must be specified.
194517	26013	Controller Lead Cord from Wall Socket to Three-pin Terminal
	NOTE:	When ordering No. 194517, color required, must be specified.

No.	Plate	Name
194522	26013	Controller Lead Cord from Wall Socket to Three-pin Terminal complete, Nos. 194517 and 194518
	NOTE:	When ordering No. 194522, color required, must be specified.
194518	26013	Controller Lead Cord Plug
	NOTE:	When ordering No. 194518, color required, must be specified.
194574	26013	Controller Lead Cord with Three-pin Terminal complete, Nos. 194521, 194522 and 194575
	NOTE:	When ordering No. 194574, color required,
		must be specified.
196953		Controller Resistance Unit, for 32 to 55 volts, A.C. or D.C.
196954	26013	Controller Resistance Unit, for 95 to 145 volts, A.C. or D.C
196955		Controller Resistance Unit, for 150 to 250 volts, A.C. or D.C
196935	26013	Controller Resistance Unit Linkage
196937	26013	Controller Resistance Unit Linkage Cross Slide
1783X	26013	Controller Resistance Unit Linkage Cross Slide Nut
196939		Controller Resistance Unit with Linkage, Nos. 1783X, 196935, 196937, 196953 and two each 50587J, 51327J and
196940		193384, for 32 to 55 volts, A.C. or D.C
196941		Controller Resistance Unit with Linkage, Nos. 1783X, 196935, 196937, 196955 and two each 50587J, 51327J and 193384, for 150 to 250 volts, A.C. or D.C
140103X	26013	Controller Resistance Unit Screw (2)
931090		Controller Resistance Unit Screw Washer (asbestos) (2)
23258	26013	Controller Resistance Unit Screw Washer (steel) (2)
193384	26013	Controller Resistance Unit Short Circuiting Contact (2)
51327J	26013	Controller Resistance Unit Short Circuit- ing Contact Screw (2)
50587J	26013	Controller Resistance Unit Terminal Screw (2)
192644	26013	Three-pin Terminal (female half) Housing (lower)
	NOTE:	When ordering No. 192644, color required, must be specified.

22	FOOT	CONTROLLER (BAKELITE)
No.	Plate	Name
194520	26013	Three-pin Terminal (female half) Housing (upper)
	NOTE:	When ordering No. 194520, color required, must be specified.
51093X	26013	Three-pin Terminal (female half) Housing Screw (2)
1768X	26013	Three-pin Terminal (female half) Housing Screw Nut (2)
192691	26013	Three-pin Terminal (female half) Housing Sleeve (3)
192692	26013	Three-pin Terminal (female half) Housing Sleeve Clamp (3)
194521	26013	Three-pin Terminal (female half) complete, Nos. 192644, 194520, two each 1768X, 51093X and three each 192691 and 192692
	NOTE:	When ordering No. 194521, color required, must be specified.

LIGHT

No.	Plate	Name
195281	24626 NOTE:	Body (lower half)
195280	24626 NOTE:	Body (upper half)
195958	24626	Body (upper half) 195280 with 195143, 196240 and 931868
	NOTE:	When ordering No. 195958, color required, must be specified.
195352	24626	Body Snap Ring (large) (2)
195130	24626	Body Snap Ring (small)
195353	26014	Bracket
		When ordering No. 195353, color required, must be specified.
50027ALX or	26014	Bracket Screw (to fasten to Machine)
ALD		
140738X or J	26014	Bracket Screw (to fasten to Light Body) (2)
195349	26014	Lead with Terminal Clips and Spring Contacts complete, Nos. 195141 and
		195351
	NOTE:	When ordering No. 195349, color required,
	NOTE.	must be specified.
195279	24626	Lens (Blue Glass)
195357	24626	Reflector
195282	24626	Shade
1/3202		When ordering No. 195282, color required,
	110111.	must be specified.
195358	24626	Shade Holder (2)
1,3330		When ordering No. 195358, color required,
		must be specified.
195351	24626	Spring Contact and Holder
195141	24626	Spring Contact (lead end)
196240	24626	Switch Key
	NOTE:	When ordering No. 196240, color required,
		must be specified.
195143		Switch Key Snap Ring
931868		Switch Key Spring Washer
195957	24626	Switch Rotating Contact with Cam and
		Insulation
195289	26014	Light (Blue Glass) complete (less lamp) Nos. 50027ALX or ALD, 195130,
		195279, 195281, 195282, 195349,
		195353, 195357, 195957, 195958,
		and two each 140738X or J, 195352
		and 195358
	NOTE:	When ordering No. 195289, color required,
		must be specified.

No.

Plate

LIGHT LAMP

Name

194120	Light Lamp
	NOTE: When ordering No. 194120, state voltage
	required.
	We are prepared to furnish the following voltages:
	32
	50
	110 to 120
	200 to 220
	230 to 250
	ACCESSORIES
No.	Name
2007ZG	26101 Arm Spool Pin
120855	26016 Hemmer (foot)
125453	26105 Bobbin (4)
	BOBBIN WINDER
15072	26019 Bobbin Position Pin
66670	26019 Frame
	NOTE: When ordering No. 66670, color required,
	must be specified.
125366	26019 Frame 66670 with 15288 and 125068
	NOTE: When ordering No. 125366, color required,
E121077	must be specified.
51319ZJ 66601	26019 Frame Hinge Screw 26019 Frame Spring
15287	
15201	26019 Friction Ring (rubber)
	must be specified.
15288	26019 Pulley
125068	26019 Spindle with 15072
8879	26101 Spool Pin Washer (cloth)
	NOTE: When ordering No. 8879, color required,
	must be specified,
125376	26019 Stop Latch
51303ZJ	26019 Stop Latch Hinge Screw
125462	26019 Stop Latch Spring
125395	26019 Tension Bracket
125396	26019 Tension Bracket complete, Nos. 45847, 45915, 45916, 125395 and 140138ZB
193ZB	26019 Tension Bracket Screw
45915	26019 Tension Disc
45916	26019 Tension Disc Screw Washer
45847	26019 Tension Disc Spring
140138ZB	26019 Tension Screw
125326	26019 Tripping Arm
190ZB	26019 Tripping Arm Screw

BIAS GAUGE

No.	Plate	Name
25525		Bias Gauge
		BRAIDER
No.		Name
25510 289B	26016 26016	Braider Braider Thumb Screw
No.		FELLER (Foot) Name
120914	26016	Feller (foot)
		FINGER GUARD
No.		Name
121725	26017	Finger Guard
		HEMMER (Foot)
No.		Name
120962 25893	26016 26016	Hemmer (foot) for 1/8 in. hem Hemmer (foot) for 1/4 in. hem
		HEMSTITCHER
No.		Name
120687	26016	Hemstitcher with Yielding Presser Plate
		PRESSER FEET
No.		Name
36058	26016	Presser Foot with 665B and 36059, for blind stitch cording, to turn small curves
36059	26016 NOTE:	Presser Foot Cord Guide
665B 36067	26016 26016	Presser Foot Cord Guide Screw Presser Foot, for braiding, for art work, for braid 1/16 in. to 3/16 in. wide
	NOTE;	When ordering No. 36067, state the size or send sample of braid for which it is to be used.
25978	26016	Presser Foot (single toe) for gathering

PRESSER FOOT WITH GRADUATED ADJUSTABLE GUIDES

No.	Plate	Name
121717	26017	Presser Foot with 337D, 35002, 35135, 35206 and 36696
35002	26017	Presser Foot Extension
35003	26017	Presser Foot Graduated Adjustable Guide (long, left)
35004	26017	Presser Foot Graduated Adjustable Guide (long, right)
35005	26017	Presser Foot Graduated Adjustable Guide (short, right)
35006	26017	Presser Foot Graduated Adjustable Guide (short, right) flush
35135	26017	Presser Foot Graduated Adjustable Guide Clamp
35206	26017	Presser Foot Graduated Adjustable Guide Clamp Lever
337D	26017	Presser Foot Graduated Adjuatable Guide Clamp Screw
36696	26017	Presser Foot Graduated Adjustable Guide Clamp Steady Pin
121718	26017	Presser Foot with Extension and Graduated Adjustable Guide complete, Nos. 35003, 35004, 35005, 35006 and 121717
		QUILTER
No.		Name
35932	26017	Quilter
		RUFFLER SHIRRING PLATE (Universal)
121170	26017	Ruffler Shirring Plate (universal) with 51395W
51395W	26017	Ruffler Shirring Plate Thumb Screw
		SEAM GUIDE
No.		Name
25527 50053ZB	26017 26017	Seam Guide Seam Guide Thumb Screw
		STILETTO
No.		Name
25539		Stiletto

UNDER BRAIDER

No.	Plate	Name
160927 51395W	2601 7 26017	Under Braider with 51395W
		F ATTACHMENTS NO. 160809 A. and Canada only – with needles)
No.		Name
160359	26015	Binder
36865	26015	Edge Stitcher
121441	26015	Gathering Foot (double toe)
35931	26015	Hemmer (adjustable)
15x1		Needles (3 each sizes 11 and 14) (6)
120598	26015	Ruffler
25537	26015	Screw Driver (machine)
120378	26015	Screw Driver (Shuttle Tension)
161133	26015	Tube of Oil
160809	26015	Set of Attachments (with needles) complete, Nos. 25537, 35931, 36865, 120378, 120598, 121441, 160359, 161133, two 8879 and six needles (15x1, three each sizes 11 and 14)

SET OF ATTACHMENTS NO. 160810 (All Countries except U.S.A., Canada and Brazil with needles)

No.		Name
121464	26015	Binder
36865	26015	Edge Stitcher
121441	26015	Gathering Foot (double toe)
35931	26015	Hemmer (adjustable)
15x1		Needles (3 each sizes 11 and 14) (6)
120598	26015	Ruffler
25537	26015	Screw Driver (machine)
120378	26015	Screw Driver (Shuttle Tension)
160810	AR 144 per 140 TO	Set of Attachments (with needles) complete, Nos. 25537, 35931, 36865, 120378, 120598, 121441, 121464, two 8879 and six needles (15x1, three each of sizes 11 and 14)

NUMERICAL LIST OF PARTS

SET OF ATTACHMENTS NO. 160811 (Brazil only - less needles)

No.	Plate	Name
121464	26015	Binder
36865	26015	Edge Stitcher
121441	26015	Gathering Foot (double toe)
35931	26015	Hemmer (adjustable)
120598	26015	Ruffler
25537	26015	Screw Driver (machine)
120378	26015	Screw Driver (Shuttle Tension)
160811		Set of Attachments (less needles) complete,
		Nos. 25537, 35931, 36865, 120598,
		120378, 121441, 121464 and two 8879

SPECIAL ATTACHMENTS

No.	Name
161102	 Automatic Zigzagger Attachment
160506	 Buttonholer
35505	 Embroidery Attachment for two threads
26538	 Style-o-matic Attachment
121634	 Needle Threader and Seam Ripper
35985	 Tubular Trimming Attachment
160858	 Darning Attachment (stripper foot)
160719	 Darning and Embroidery Attachment
160741	 Walking Presser Foot
161127	 Zipper Foot (left or right) adjustable,
	hinged

No.		Name
	2/100	
138E	26100	Arm Screw for 171532
145J 157R	26105 26103	Shuttle Race Screw
157K	20103	Screw for 125388
160R	26020	Bed Extension Screw for 197177
175R	26100	Feed Forked Connection Adjusting Screw
		for 125262
190ZB	26019	Bobbin Winder Tripping Arm Screw
193ZB	26019	Bobbin Winder Tension Bracket Screw
208AL	26102	Feed Dog Screw
224R	26019	Motor Cover Screw
246ZA	26100	Clamp Stop Motion Clamp Stop Screw
289B	26016	Braider Thumb Screw
30 4C	26103	Feed Lifting Rock Shaft Screw Center for 125344
304C	26103	Feed Rock Shaft Screw Center for 125344
315C	26103	Feed Bar Screw Center for 15445
335ZJ	26001	Stitch Indicator Plate Screw
337 D	26017	Presser Foot Graduated Adjustable Guide
3756	2/100	Clamp Screw for 121717
375C	26100 26105	Crank Connecting Rod Hinge Screw Shuttle Bobbin Case Position Plate Screw
391 R		for 125300
435AL	26100	Arm Shaft Bushing Set Screw
447AL	26019	Armature Shaft Bearing Sleeve (commutator end) Set Screw for 197459
447AL	26019	Armature Shaft Bearing Sleeve (front end) Set Screw for 197459
453AL	26104	Presser Bar Spring Bracket Set Screw for
4/247	2/010	2068 Sla 6 Divisor Sat Samery (or 194629
462AL 462AL	26019 26100	Armature Shaft Pinion Set Screw for 193529 Clamp Stop Motion Flanged Bushing Set
		Screw for 125372
462AL	26103	Oscillating Shaft Crank Set Screw for 125284
570 C	26100	Needle Bar Connecting Link Hinge Screw for 15434
591 F	26105	Shuttle Tension Regulating Screw for 125291
592E	26105	Shuttle Bobbin Case Latch Stop Screw for
3,22	20103	125291
662R	26105	Shuttle Race Cap Screw for 125304
665B	26016	Presser Foot Cord Guide Screw for 36058
691BB	26102	Throat Plate Screw
857ZB	26101	Thread Take-up Spring Regulator Set Screw for 125483
882AL	26019	Brush Tube Insulating Bushing Set Screw for 197459
896AL	26100	Crank Connecting Rod Cap Screw for 125021
1085E	26100	Feed Forked Connection Slide Block Screw
		Stu d for 125335
1253AL	26103	Shuttle Driver Set Screw for 125297

No.	Plate	Name
1285AL	26100	Feed Cam and Counterbalance Position Screw for 125045
1341AL	26104	Needle Bar Connecting Stud Set Screw for 125276
1498AL	26104	Needle Bar Bushing Set Screw
1513R	26103	Feed Lifting Rock Shaft Screw Center Nut for 125344
1513R	26103	Feed Rock Shaft Screw Center Nut for 125344
1518R	26100	Crank Connecting Rod Hinge Screw Nut
1519R	26103	Feed Bar Screw Center Nut for 15445
1526R	26100	Feed Forked Connection Hinge Screw Nut
1520R	26100	Needle Bar Connecting Link Hinge Screw Nut for 15434
1550R	26001	Feed Reversing Handle Lock Nut for 125381
1768X	26013	Three-Pin Terminal (female half) Housing Screw Nut, for 194521 and 196763
1783X	26012	Controller Resistance Unit Linkage Cross Slide Nut for 196939, 196940 and 196941.
1813		Feed Bar Throw-out Lever Roller and Stud, Nos. 1904 and 125060, for 125386
1822	26100	Thread Take-up Lever Roller and Stud for 125382
1904	26103	Feed Bar Throw-out Lever Roller for 1813
2002	26100	Arm Dowel Pin for 171532
2007ZG	26101	Arm Spool Pin
2007ZG	26101	Bobbin Winder Spool Pin
2068	26104	Presser Bar Spring Bracket with 453AL
2070	26104	Presser Bar Spring Washer
2102	26101	Tension Disc for 125418
2835	26103	Feed Bar
2974	26105	Shuttle Bobbin Case Latch Lever Fulcrum Pin for 125288
2975	26105	Shuttle Bobbin Case Latch Spring for 125291
8879	26101	Arm Spool Pin Washer (cloth) for 160809, 160810 and 160811
	NOTE:	When ordering No. 8879, color required, must be specified.
8879	26101	Bobbin Winder Spool Pin Washer (cloth) for 160809, 160810 and 160811
		When ordering No. 8879, color required, must be specified,
15072	26019	Bobbin Winder Bobbin Position Pin for 125068
15248	26104	Needle Bar Connecting Link with 51002E, for 125275
15272	26100	Thread Take-up Cam with 140511AL, for 15434
15287	26019	Bobbin Winder Friction Ring (rubber)
	NOTE:	When ordering No. 15287, color required, must be specified.
15288	26019	Bobbin Winder Pulley for 125366
15410	26101	Tension Stud Bushing for 125482

No.	Plate	Name
15434		Thread Take-up Cam 15272 with 570C and 1520R, for 125254
15445		Feed Bar Screw Center 315C with 1519R
15486	26104	Presser Bar Lifter Hinge Stud
15498	26100	Arm Shaft Bushing, for 125254 and 171531.
23258	26012	Controller Resistance Unit Screw Washer
		(steel) for 196917, 196918 and 196919
25510	26016	Braider
25525		Bias Gauge
25527	26017	Seam Guide
25537	26015	Screw Driver (Machine) for 160809, 160810 and 160811
25539		Stiletto
25893	26016	Hemmer (foot) for 1/4 in. hem
25978	26016	Presser Foot (single toe) for gathering
26075	26104	Thread Cutter and Holder
26538		Style-o-matic Attachment (Special Attachments)
35002	26017	Presser Foot Extension for 121717
35002	26017	Presser Foot Graduated Adjustable Guide
22000		(long, left) for 121718
35004	26017	Presser Foot Graduated Adjustable Guide
		(long, right) for 121718
35005	26017	Presser Foot Graduated Adjustable Guide
/	0/017	(short, right) for 121718 Presser Foot Graduated Adjustable Guide
35006	26017	(short, right) flush for 121718
25125	26017	Presser Foot Graduated Adjustable Guide
35135	26017	Clamp for 121717
35206	26017	Presser Foot Graduated Adjustable Guide Clamp Lever for 121717
0.5.50.5		Embroidery Attachment for two threads
35505		(Special Attachments)
35931	26015	Hemmer (adjustable) for 160809, 160810
30,-0		and 160811
35932	26017	Quilter
35985		Tubular Trimming Attachment (Special Attachments)
2/050	24014	Presser Foot with 665B and 36059, for
36058	26016	blind stitch cording, to turn small curves
	NOTE	When ordering No. 36058 send sample of
	NOIL.	cord for which it is to be used.
36059	26016	Presser Foot Cord Guide for 36058
3003,	NOTE:	When ordering No. 36059, send sample of
		cord, for which it is to be used.
36067	26016	Presser Foot, for braiding, for art work,
		for braid 1/16 in. to 3/16 in. wide
	NOTE:	When ordering No. 36067, state the size or send sample of braid for which it is to be
		used.
36606	26017	Presser Foot Graduated Adjustable Guide
36696	20017	Clamp Steady Pin for 121717
36865	26015	Edge Stitcher for 160809, 160810 and
35203		160811

No.	Plate	Name
45285		Needle Clamp Body 45334 with 51308ZJ
45305	26001	Feed Reversing Handle for 125381
45310	26001	Stitch Regulating Thumb Screw Washer
		(fiber) for 125479
45321	26102	Presser Foot (hinged)
45334	26104	Needle Clamp Body with 140545ZC, for
43334	20104	45285
45339	26101	Tension Regulating Thumb Nut Engaging Pin for 51682
45847	26019	Bobbin Winder Tension Disc Spring for 125396
45865	26101	Tension Indicator Flange Stop Washer for 125418
45915	26019	Bobbin Winder Tension Disc for 125396
45916	26019	Bobbin Winder Tension Disc Screw Washer
13/10	2001,	for 125396
50027AL	(26014	Light Bracket Screw (to fasten to machine)
or ALI)	for 195289
50053ZB	26017	Seam Guide Thumb Screw
50292ZB	26101	Tension Stud Set Screw for 125483
50353E	26100	Feed Regulator Hinge Screw
50527C	26100	Thread Take-up Lever Hinge Screw for 125383
50577	26020	Three-Pin Terminal (female half) Housing Screw, for 196763
50587	26012	Controller Resistance Unit Terminal Screw
30 301	20012	for 196939, 196940 and 196941
50617R	26019	Armature Shaft Bearing Sleeve (front end) Cap Screw
50657R	26019	Three-Pin Terminal Body (male half) Screw
51002E	26104	Needle Bar Connecting Link Adjusting
310022	20104	Screw, for 15248
51045AL	26100	Machine Hinge Connection Set Screw
51043AL	26013	Three-Pin Terminal (female half) Housing
311,111		Screw, for 194521
51224ZB	26102	Arm Side Cover Thumb Screw
51224ZB	26101	Face Plate Screw (lower)
51224ZB	26003	Presser Foot Thumb Screw
51228ZJ	26104	Pressure Regulating Thumb Screw for
51229E	26103	66773Shuttle Driver Cushion Spring Screw for
51246AL	26103	125322 Oscillating Rock Shaft Center (left) Set Screw
51246AL	26103	Oscillating Rock Shaft Center (right) Set
51252C	26100	ScrewFeed Forked Connection Hinge Screw
51261R	26105	(eccentric)Shuttle Race Back Spring Thumb Screw for 125306
51280ZB	26100	Clamp Stop Motion Clamp Screw
51280ZB	26102	Shuttle Race Slide Spring Screw for 125338.
51284R	26019	Grease Wick Spring Cap Screw
		Motor Frame Screw
51285E	26019	MOLOI Flame Sciew

No.	Plate	Name
51286R	26019	Field Core Screw
51289X	26103	Feed Bar Throw-out Lever Thumb Screw
		for 125389
51293E	26019	Three-Pin Terminal Body (male half) Bracket Screw
51303ZJ	26019	Bobbin Winder Stop Latch Hinge Screw
51303ZJ	26104	Needle Clamp Position Screw for 45285
5130023 51312ZB	26001	Stitch Regulating Thumb Screw for 125479
51319ZJ	26019	Bobbin Winder Frame Hinge Screw
51327J	26017	Controller Resistance Unit Short Circuiting
313210	20012	Contact Screw for 196939, 196940 and
		196941
51354J	26101	Face Plate Screw (upper)
51395W	26017	Ruffler Shirring Plate Thumb Screw for 121170
51395W	26017	Under Braider Thumb Screw for 160927
51582	26019	Three-Pin Terminal Body (male half) Post
		Thumb Nut for 192797
	NOTE:	When ordering No. 51582, color required,
		must be specified.
51682ZB	26101	Tension Regulating Thumb Nut with 45339,
		for 125420
51746	260 2 0	Switch Clip Fastening Screw Nut, for 197177
66601	26019	Bobbin Winder Frame Spring
66670	26019	Bobbin Winder Frame for 125366
		When ordering No. 66670, color required,
		must be specified.
66752	26104	Pressure Regulating Thumb Screw Plug
		(felt wick) for 66773
66773		Pressure Regulating Thumb Screw 51228ZJ with 66752
80011	26104	Presser Bar Spring
81110	26100	Arm Oil Pad Spring for 171531
90530	26020	Bed Extension Screw Washer for 197177
120378	26015	Screw Driver (Shuttle Tension) for 160809,
		160810 and 160811
120598	26015	Ruffler for 160809, 160810 and 160811
120687	26016	Hemstitcher with Yielding Presser Plate
120855	26016	Hemmer (foot) Accessories
120914	26016	Feller (foot)
120962	26016	Hemmer (foot) for 1/8 in. hem
121170	26017	Ruffler Shirring Plate (universal) with 51395W
121441	26015	Gathering Foot (double toe) for 160809, 160810 and 160811
121464	26015	Binder for 160810 and 160811
121404	20015	Needle Threader and Seam Ripper (Special
121034		Attachments)
121717	26017	Presser Foot with 337D, 35002, 35135,
	20011	35206 and 36696, for 121718
121718	26017	Presser Foot with Extension and Graduated
	20017	Adjustable Guide complete, Nos. 35003, 35004, 35005, 35006 and 121717

-	-11		3	731 .	NY
No.	Plate	Name	No.	Plate	Name
121725	26017	Fig Const	125301	26105	Shuttle Race Back Position Pin for 12530
		Finger Guard	125302	26105	Shuttle Race Back Spring for 125306
125021	26100	Crank Connecting Rod with 125044 and two	125303	26105	Shuttle Race Body for 125304
35044	2/100	896AL	125304		Shuttle Race Body 125303 with 125305 and
25044	26100	Crank Connecting Rod Oil Pad (felt) for			two 662R, for 125300
		125021	125305	26105	Shuttle Race Cap for 125304
.25045	26100	Feed Cam and Counterbalance with 1285AL,	125306	26105	Shuttle Race complete, Nos. 51261R,
		for 125254	123300	20103	125299, 125300 and 125302
25047	26100	Feed Forked Connection Slide Block for	125314	26101	Tension Spring for 125418
		125335,			Thread Take-up Spring for 125418
25048	26103	Oscillating Rock Shaft Center (left)	125316	26101	
25049	26103	Oscillating Rock Shaft Center (right)	125317	26101	Thread Take-up Spring Regulator for
25056	26103	Oscillating Rock Shaft Oil Wick (braided			125483
		cotton) for 125280	125320	26105	Shuttle Bobbin Case Latch Lever for
25060		Feed Bar Throw-out Lever Roller Stud	1		125288
		for 1813	125 3 22		Shuttle Driver 125297 with 125298 and tw
25061	26104	Presser Bar,	4		51229E
25068	26019	Bobbin Winder Spindle with 15072, for	125326	26019	Bobbin Winder Tripping Arm
2,000	2001)		125330	26103	Oscillating Shaft Crank Slide Block for
25253	26100	125366			125284
25254		Arm Shaft for 125254	125331	26100	Arm Oil Pad (felt) for oiling Arm Shaft
45254		Arm Shaft 125253 with 15434, 15498 and	1		Back Bearing for 171531
25255		125045	125334	26100	Arm Oil Pad Spring Cap for 171531,
25255		Bed for 171532	125335		Feed Forked Connection Slide Block
25261	26102	Feed Dog, 12 teeth (14 teeth to the inch)	170000		125047 with 1085E, for 125340
		for 173585	125227	26102	Shuttle Race Slide Spring for 125338
25262	26100	Feed Forked Connection with 175R, for	125337	26102	
		125340	125338BA	26102	Shuttle Race Slide with 125337 and two
25263	26103	Feed Lifting Rock Shaft for 125390			51282ZJ
25270 U	26103	Feed Rock Shaft	125340		Feed Forked Connection 125262 with
25273	26104	Needle Bar Bushing with 125274			125335
25274	26104	Needle Bar Bushing Oil Pad (felt) for	125344		Feed Lifting Rock Shaft Screw Center 30
		125273			with 1513R
25275		Needle Bar Connecting Link 15248 with	125344		Feed Rock Shaft Screw Center 304C with
		125276			1513R
25276	26104	Needle Bar Connecting Stud with 1341AL,	125349	26103	Feed Bar Throw-out Lever Retaining Ri
		for 125275			for 125390
25280	26103	Oscillating Rock Shaft with 125056	125354	26100	Hand Wheel Gear Spring for 125459
25284	26103	Oscillating Shaft Crank with 125330 and	125358	26100	Hand Wheel Spring Stud for 125459
		two 462AL	125360		Clamp Stop Motion Flanged Bushing for
25287	26105	Shuttle Bobbin Case Latch for 125288	. [125372
25288	26105	Shuttle Bobbin Case Hinge, Nos. 2974,	125366	26019	Bobbin Winder Frame 66670 with 15288
23200	20103				and 125068
5290	26105	125287 and 125320, for 125291 Shuttle Bobbin Case Position Plate for		NOTE:	When ordering No. 125366, color require
. 3270	20103			11012.	must be specified.
25201	2/105	125300	125372	26100	Clamp Stop Motion Flanged Bushing
25291	26105	Shuttle Bobbin Case complete, for 125294,	123312	20100	125360 with two 462AL
		Nos. 591F, 592E, 2975, 125288 and	12522		Face Plate Thread Guard Rivet for 125
	- 4	125293	125373	2/010	
5292	26105		125376	26019	Bobbin Winder Stop Latch
25293	26105	Shuttle Tension Spring for 125291	125377	26104	Needle Bar
5294	26105	Shuttle $1.11/16$ in, diam., Nos. 125291,	125378	26104	Needle Clamp Gib and Thread Guard
		125292 and 125453	125381		Feed Reversing Handle 45305 with 1550
5297	26103	Shuttle Driver with two 1253AL, for 125322			for 125398
F 20 0	26103	Shuttle Driver Cushion Spring for 125322	*125382	26100	Thread Take-up Lever with 1822, for
5298		Shuttle Race Back for 125306	1		125383
	26105	Shuttle Race Dack for 125500			
25299	26105		125383		Thread Take-up Lever 125382 with 505
25298 25299 25300		Shuttle Race Body 125304 with 125290 and two each 391R and 125301, for 125306	125383 125385	26100	Thread Take-up Lever 125382 with 5052 Hand Wheel Gear Spring Cushion Pin

No.	Plate	Name
125386	26103	Feed Bar Throw-out Lever with 1813, for 125389
125387		Feed Bar Throw-out Lever Spring for
125388	26103	125389 Feed Lifting Rock Shaft Crank with 157R, for 125389
125389		Feed Lifting Rock Shaft Grank complete, for 12390, Nos. 51289X, 125386, 125387
125390		and 125388 Feed Lifting Rock Shaft complete, Nos. 125263, 125349 and 125389
125395	26019	Bobbin Winder Tension Bracket for 125396
125396	26019	Bobbin Winder Tension Bracket complete, Nos. 45847, 45915, 45916, 125395 and 140138ZB
125397	26100	Feed Regulator for 125398
125398		Feed Regulator 125397 with 125381
125399	26100	Feed Regulator Hinge Screw Friction Washer
125400	26001	Stitch Regulating Thumb Screw Friction Washer for 125479
125416AH	26101	Tension Indicator Flange for 125418
	NOTE:	When ordering No. 125416, color required, must be specified.
125417	26101	Tension Releasing Pin for 125418
125418AH	26101	Tension (graduated) complete for 125484, Nos. 45865, 125314, 125316, 125416, 125417, 125419, 125420, 125421 and
	NOTE:	two 2102
125419	26101	Thread Take-up Spring Thread Guard and
,		Tension Thread Guide for 125418
125420		Tension Stud 140175ZJ with 51682ZB, for 125418
125421AH	26101	Tension Indicator for 125418
	NOTE:	When ordering No. 125421, color required, must be specified.
125453	26105	Shuttle Bobbin for 125294
125458	26100	Hand Wheel for 125459
	NOTE:	When ordering No. 125458, color required, must be specified.
125459		Hand Wheel 125458 with 125354, 125358, 125460, 125461 and two 125385
	NOTE:	When ordering No. 125459, color required, must be specified.
125460	26100	Hand Wheel Gear for 125459
125461	26100	Hand Wheel Gear Retainer for 125459
125462	26019	Bobbin Winder Stop Latch Spring
125466	26001	Arm Side Cover
	NOTE:	•
125470		must be specified. Face Plate Thread Guard for 125472
125472	26101	Face Plate Thread Guard 125470 with
		125373, for 125482

No.	Plate	Name
125474 125475	26104 26001	Presser Bar LifterStitch Indicator Plate for 125479 When ordering No. 125475, color required,
125479		must be specified. Stitch Regulating Plate, 125481 with 45310,
		51312ZB, 125400 and 125475
	NOTE:	When ordering No. 125479, color required, must be specified.
125481	26001	Stitch Regulating Plate for 125479
125482	26101	Face Plate with 15410 and 125472 for 125483
	NOTE:	When ordering No. 125482, color required, must be specified.
125483	26101	Face Plate 125482 with 857ZB, 50292ZB and 125317, for 125484
	NOTE:	When ordering No. 125483, color required,
125484	26101	must be specified. Face Plate complete, Nos. 125418 and
123101		125483
	NOTE:	When ordering No. 125484, color required, must be specified.
125500	26103	Oscillating Shaft
140099 X	26012	Controller Base Screw for 194827, 194828,
14010335	26012	194829, 194583, 194584 and 194585 Controller Resistance Unit Screw for
140103X	26012	196917, 196918 and 196919
140138ZB	26019	Bobbin Winder Tension Screw for 125396
140175 ZJ	26101	Tension Stud for 125420
140511AL	26100	Thread Take-up Cam Position Screw for 15272
140543L		Number Plate Drive Screw for 171531
140543L		Trade Mark Drive Screw for 171531
140545ZC	26104	Needle Clamp Thumb Screw for 45334
140593	26020	Three-Pin Terminal (female half) Ground Contact Screw, for 196763
140703	26020	Switch Clip Fastening Screw, for 197177
140712AL	26104	Presser Bar Lifter Hinge Stud Set Screw.
140738X or J	26014	Light Bracket Screw (to fasten to Light Body) for 195289
140766	26020	Switch Box Fastening Screw, for 197177
160359	26015	Binder for 160809
160506		Buttonholer (Special Attachment)
160719		Darning and Embroidery Attachment (Special Attachments)
160741		Walking Presser Foot (Special Attach- ments)
160809	26015	Set of Attachments (with needles) complete, for U.S.A. and Canada only with Needles, Nos. 25537, 35931, 36865, 120378, 120598, 121441, 160359, 161133, two 8879 and six needles (15x1, three each sizes 11 and 14)

No.	Plate	Name
160810		Set of Attachments (with needles) complete (all countries except U.S.A., Canada and Brazil with needles) Nos. 25537, 35931, 36865, 120378, 120598, 121441, 121464, two 8879 and six needles) 15x1, three each of sizes 11 and 14)
160811		Set of Attachments (less needles) complete (Brazil only less needles) Nos. 25537, 35931, 36865, 120378, 120598, 121441, 121464 and two 8879 (15x1, three each of sizes 11 and 14)
160858		Darning Attachment (stripper foot) (Special Attachments)
160927	26017	Under Braider with 51395W
161102		Automatic Zigzagger Attachment (Special Attachment)
161127		Zipper Foot (left or right) adjustable, hinged (Special Attachments)
161133	26015	Tube of Oil for 160809
171505J	26100	Clamp Stop Motion Clamp Washer
171531		Arm with 435AL, 15498, 81110, 125331, 125334, Trade Mark, Number Plate and four 140543L, for 171532
	NOTE:	When ordering No. 171531, color required, must be specified.
171532		Arm and Bed Nos. 125255, 171531, two 2002 and three 138E
	NOTE:	When ordering No. 171532, color required, must be specified.
173585	26102	Throat Plate for 125261
	NOTE:	When ordering No. 173585, state finish required.
190439		Tube, filled with Singer Motor Lubricant, for 190613
190612		Tube Carton (paper) for 190613
190613		Tube 190439 with 190612
192457	26019	Brush (carbon)
192644	26013	Three-Pin Terminal (female half) Housing (lower) for 194521
	NOTE:	When ordering No. 192644, color required, must be specified.
192691	26013	Three-Pin Terminal (female half) Housing Sleeve, for 194521
192692	26013	Three-Pin Terminal (female half) Housing Sleeve Clamp, for 194521
192797		Three-Pin Terminal Body (male half) complete Nos. 193700 and three each 51582 and 701719
	NOTE:	When ordering No. 192797, color required,

NUMERICAL LIST OF PARTS

No.	Plate	Name
192851		Lead Cord complete, from Lamp Socket to Three-Pin Terminal, for Knee
		Control
	NOTE:	When ordering No. 192851, color required,
		must be specified.
193384	26012	Controller Resistance Unit Short Circuit-
_,		ing Contact for 196939, 196940 and
		196941
193525		Grease Wick 194097 with 193527
193527	26019	Grease Wick Spring for 193525
193529	26019	Armature Shaft Pinion (spiral) with two
		462AL
193541	26019	Field Core complete
193543	26019	Brush Cap
	NOTE:	When ordering No. 193543, color required,
		must be specified.
193544	26019	Motor Cover
	NOTE:	When ordering No. 193544, color required,
10254/	3/010	must be specified.
193546	26019	Brush Tube Insulating Bushing
193555 193556		Armature complete for PJ2-3 Motor Armature complete for PJ2-5 Motor
193557		Armature complete for PJ2-7 Motor
193558		Armature complete for PJ2-8 Motor
193559		Armature complete for PJ2-9 Motor
193560		Armature complete for PJ2-10 Motor
193561		Armature complete for PJ2-11 Motor
193562		Armature complete for PJ2-15 Motor
193565		Field Coil complete for PJ2-3 Motor
	NOTE:	When ordering No. 193565, color of lead
		must be specified.
193568		Field Coil complete, for PJ2-5 Motor
	NOTE:	When ordering No. 193568, color of lead
		must be specified.
193571		Field Coil complete, for PJ2-6 Motor
	NOTE:	When ordering No. 193571, color of lead
103574		must be specified. Field Coil complete, for PJ2-7 Motor
193574	NOTE:	When ordering No. 193574, color of lead
	NOIE.	must be specified.
193577		Field Coil complete, for PJ2-8 Motor
1,33		When ordering No. 193577, color of lead
		must be specified.
193580		Field Coil complete, for PJ2-9 Motor
	NOTE:	When ordering No. 193580, color of lead
		must be specified.
193583		Field Coil complete, for PJ2-11 Motor
	NOTE:	When ordering No. 193583, color of lead
		must be specified.
193586		Field Coil complete, for PJ2-12 Motor
	NOTE:	When ordering No. 193586, color of lead
		must be specified.
193589	Nome	Field Coil complete, for PJ2-15 Motor
	NOTE:	When ordering No. 193589, color of lead
		must be specified.

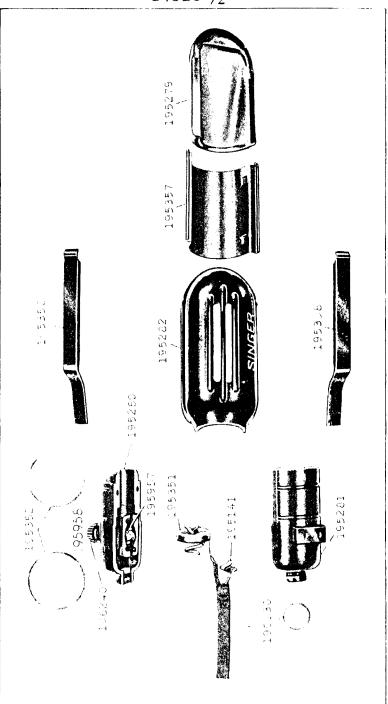
No.	Plate Name	
193640	26019 Grease Wick Spring Re	tainer,
193700	26019 Three-Pin Terminal Bo 192797	ody (male half) for
	NOTE: When ordering No. 19370 must be specified.	
194093	26019 Three-Pin Terminal Bo Bracket	
•	NOTE: When ordering No. 19409 must be specified.	
194097	26019 Grease Wick for 193525	S
194113	26019 Brush Tube	
194120	Light Lamp	
	NOTE: When ordering No. 19412 required.	0, state voltage
194321	26012 Controller Foot Pedal f	
	194829, 194583, 1945	
	NOTE: When ordering No. 19432	l, color required,
194407	must be specified. 26012 Controller Base Cushio	n (rubbar) for
. / 1.01	194827, 194828, 1948 and 194585	29, 194583, 194584
	NOTE: When ordering No. 19440	
	must be specified.	., color required,
94517	26013 Controller Lead Cord for	rom Wall Socket
	to Three-Pin Termin	
	NOTE: When ordering No. 19451	7, color required,
94518	must be specified. 26013 Controller Lead Cord F	
174310	26013 Controller Lead Cord F NOTE: When ordering No. 19451	
	must be specified.	o, color required,
194520	26013 Three-Pin Terminal (fe	male half) Housing
	(upper) for 194521	
	NOTE: When ordering No. 19452	
	must be specified.	
94521	26013 Three-Pin Terminal (fe for 194574 Nos. 1926	•
	each 1768X, 51093X a	and three each
	192691 and 192692	
	NOTE: When ordering No. 19452	l, color required,
0.4522	must be specified.	W D C
194522	26013 Controller Lead Cord for to Three-Pin Termin	
	194574, Nos. 194517	•
	NOTE: When ordering No. 19452	
	must be specified	z, coror required,
194573	26012 Controller Cover for 19	4827, 194828.
	194829, 194583, 194584	
	NOTE: When ordering No. 19457	3, color required,
	must be specified.	
194574	26013 Controller Lead Cord w	
	Terminal complete, f	
	and 194585, Nos. 194	
	194575	
	NOTE: When ordering No. 19457	4 color required,
	must be specified.	

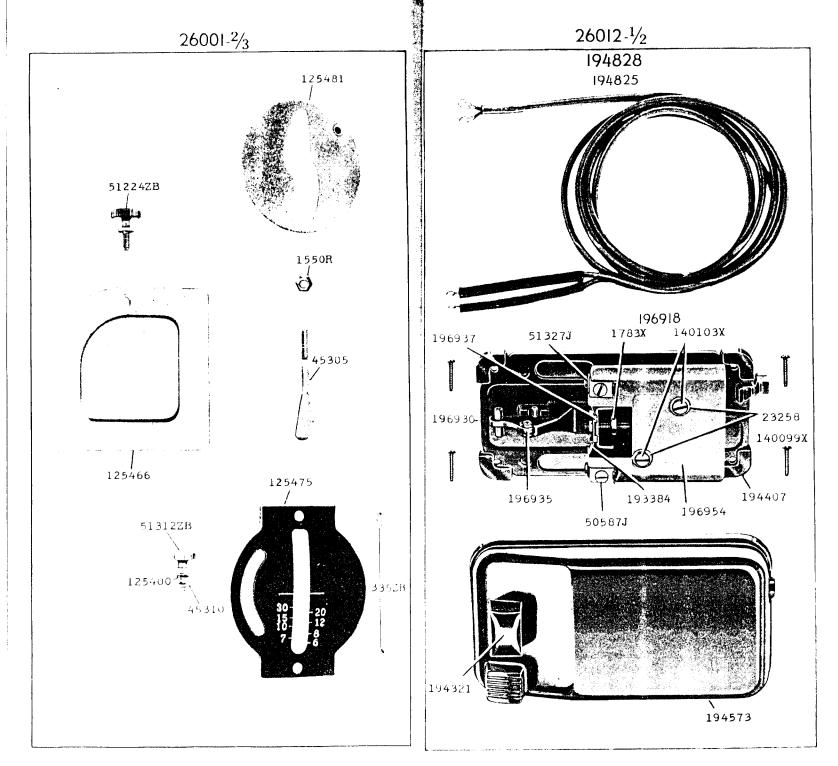
No.	Plate	Name
194575	26013	Controller Lead Cord from Controller to Three-Pin Terminal for 194574
	NOTE:	When ordering No. 194575, color required, must be specified.
194583		Controller (foot) complete, for 32 to 55 volts, A.C. or D.C. Motor for No. 15-125 Machine, Nos. 194321, 194573, 194574, 196917 and four each 140099X and 194407
	NOTE:	When ordering No. 194583, color required, must be specified.
194584	26013	Controller (foot) complete, for 95 to 145 volts, A.C. or D.C. Motor for No. 15-125 Machine, Nos. 194321, 194573, 194574, 196918 and four each 140099X and 194407
	NOTE:	When ordering No. 194584, color required, must be specified.
194585		Controller (foot) complete for 150 to 250 volts, A.C. or D.C. Motor, for No. 15-125 Machine, Nos. 194321, 194573, 194574, 196919 and four each 140099X and 194407
	NOTE:	When ordering No. 194585, color required, must be specified.
194825	26012 NOTE:	Controller Lead complete, 60 inches long for 194827, 194828 and 194829 When ordering No. 194825, color required,
104027		must be specified.
194827		Controller (convertable for Foot or Knee Control) complete, for 32 to 55 volts, A.C. or D.C. Motor, for No. 15-125 Machine, Nos. 194321, 194573, 194825, 196917 and four each 140099X and 194407
	NOTE:	When ordering No. 194827, color required, must be specified.
194828	26012	Controller (convertable for Foot or Knee Control) complete, for 95 to 145 volts, A. C. or D. C. Motor, for 15-125 Machine, Nos. 194321, 194573, 194825, 196918 and four each 140099X and 194407
	NOTE:	When ordering No. 194828, color required, must be specified.
194829	NOTE:	Controller (convertable for Foot or Knee Control) complete, for 150 to 250 volts, A.C. or D.C. Motor for 15-125 Machine, Nos. 194321, 194573, 194825, 196919 and four each 140099X and 194407 When ordering No. 194829, color required.
.05.22		must be specified.
195130 195141	24626 24626	Light Body Snap Ring (small) for 195289 Light Spring Contact (lead end) for 195349.

No.	Plate	Name
195143 195163	26020	Light Switch Key Snap Ring for 195958 Bed Extension Grommet (rubber) for 197177
	NOTE:	When ordering No. 195163, color required, must be specified.
195279	24626	Light Lens (Blue Glass) for 195289
195280	24626	Light Body (upper half) for 195958
	NOTE:	When ordering No. 195280, color required, must be specified.
195281	24626	Light Body (lower half) for 195289
	NOTE:	When ordering No. 195281, color required, must be specified.
195282	24626	Light Shade for 195289
	NOTE:	When ordering No. 195282, color required, must be specified.
195289	26014	Light (Blue Glass) complete (less Lamp) Nos. 50027 ALX, or ALD, 195130,
		195279, 195281, 195282, 195349, 195353,
		195357, 195957, 195958 and two each
		140738X or J, 195352 and 195358
	NOTE:	When ordering No. 195289, color required,
105040	2/01.	must be specified.
195349	26014	Light Lead with Terminal Clips and Spring
		Contacts complete, for 195289 Nos. 195141 and 195351
	NOTE:	When ordering No. 195349, color required,
	MOIL.	must be specified.
195351	24626	Light Spring Contact and Holder for 195349
195352	24626	Light Body Snap Ring (large) for 195289
195353	26014	Light Bracket for 195289
	NOTE:	When ordering No. 195353, color required,
105050	0.4404	must be specified.
195357	24626	Light Reflector for 195289
195358	24626 NOTE:	Light Shade Holder for 195289
105001		must be specified.
195881		Armature complete, for PJ2-6 Motor
195882 195883		Armature complete, for PJ2-12 Motor
175665		Field Coil complete, for PJ2-10 Motor When ordering No. 195883, color required,
	.1011.	must be specified.
195957	24626	Light Switch Rotating Contact with Cam and Insulation for 195289
195958	24626	Light Body (upper half) 195280 with 195143, 196240 and 931868 for 195289
	NOTE:	When ordering No. 195958, color required, must be specified.
196196		Armature complete, for PJ2-14 Motor
196197		Field Coil complete, for PJ2-14 Motor
	NOTE:	When ordering No. 196197, color of lead must be specified.
196240	24626	Light Switch Key for 195958
.,0210		When ordering No. 196240, color required,
	_, ,	must be specified.

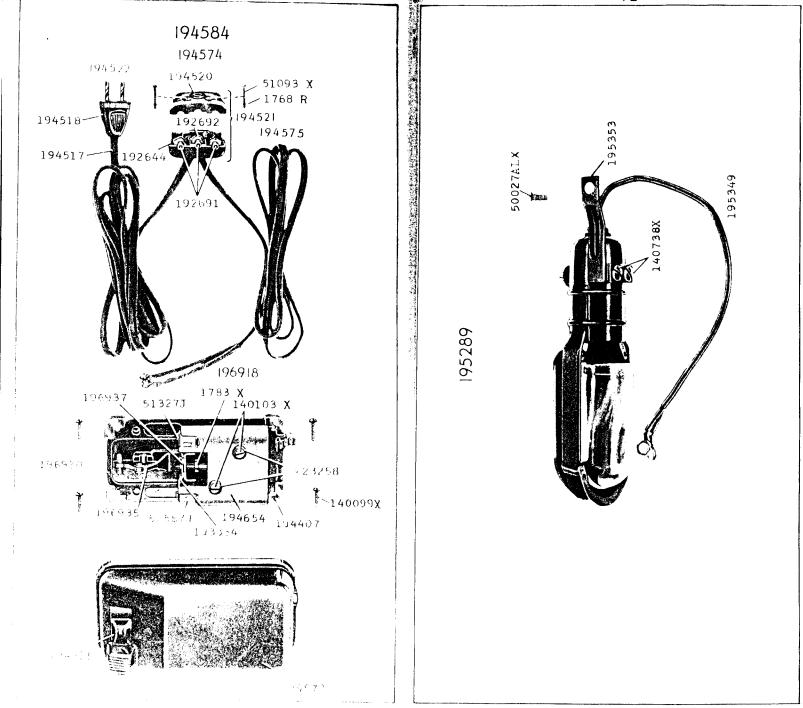
No.	Plate	Name
196690	26020	Switch (Mercury) for 197177
196691	26020	Switch Clip for 197177
196692	26020	Bed Extension for 197177
1,00,2		When ordering No. 196692, color required,
		must be specified.
196763	26020	Three-Pin Terminal (female half) complete
-,		Nos. 196766, 196768, 196769, 198955,
		three 196767 and four each 1768, 50577
		and 140593 for 197185
	NOTE:	When ordering No. 196763, color required,
		must be specified.
196766	26020	Three-Pin Terminal (female half) Housing
		(lower) for 196763
	NOTE:	When ordering No. 196766, color required,
		must be specified.
196767	26020	Three-Pin Terminal (female half) Sleeve
		for 196763
196768	26020	Three-Pin Terminal (female half) Housing
		(upper) for 196763
	NOTE:	When ordering No. 196768, color required,
		must be specified.
196769	26020	Three-Pin Terminal (female half) Ground
.0/0		Contact for 196763
196917		Controller Base 196930 with 196939 and
		two each 23258, 140103X and 931090 for
	NOTE	194827 and 194583
	NOIE:	When ordering No. 196917, color required, must be specified.
196918	26012	Controller Base 196930 with 196940 and
170710	20012	two each 23258, 140103X and 931090 for
		194828 and 194584
	NOTE:	When ordering No. 196918, color required,
		must be specified.
196919		Controller Base 196930 with 196941 and
		two each 23258, 140103X and 931090 for
		194829 and 194585
	NOTE:	When ordering No. 196919, color required,
		must be specified.
196930	26012	Controller Base for 196917, 196918 and
		196919
	NOTE:	When ordering No. 196930, color required,
10/025	3/013	must be specified.
196935	26012	Controller Resistance Unit Linkage for 196939, 196940 and 196941
196937	26012	Controller Resistance Unit Linkage Cross
170757	20012	Slide for 196939, 196940 and 196941
196939		Controller Resistance Unit with Linkage
		Nos. 1783X, 196935, 196937, 196953
		and two each 50587J, 51327J and 193384,
		for 32 to 55 volts A.C. or D.C. for
		196917
196940		Controller Resistance Unit with Linkage,
		Nos. 1783X, 196935, 196937, 196954 and
		two each 50587J, 51327J and 193384 for
		95 to 145 volts A.C. or D.C. for 196918.

No.	Plate	Name
. 196941		Controller Resistance Unit with Linkage, Nos. 1783X, 196935, 196937, 196955 and two each 50587J, 51327J and 193384 for 150 to 250 volts, A.C. or D.C. for 196919
196953		Controller Resistance Unit, for 32 to 55 volts, A.C. or D.C. for 196939
196954	26012	Controller Resistance Unit, for 95 to 145 volts A.C. or D.C. for 196940
196955		Controller Resistance Unit, for 150 to 250 volts, A.C. or D.C., for 196941
196961	26019	Brush Spring
197015	26020	Switch Insulation, for 197177
197149	26019	Field Coil Lead Strain Relief
197177	26020	Wiring Harness complete for No. 15-126 Machine, Nos. 195163, 196690, 196692, 197015, 197181, 197184, 197185, 197207, two each 160R, 51746, 90530, 140703, 140766, 196691, 197183, and five 965105
	NOTE:	When ordering No. 197177, color required, must be specified.
197181	26020	Lead Cord Clamp with wood screw, for 197177
197183	26020	Lead Cord Strain Relief for 197177
197184	26020	Lead Cord, with Six Pin Plug complete, from Wiring Outfit to Safety Switch, for 197177
197185		Lead Cord with Three-Pin Terminal (female half) complete, from Three-Pin Terminal to Safety Switch, for 197177, Nos. 196763 and 197245
	NOTE:	When ordering No. 197185, color required, must be specified.
197207	26020	Switch Box, for 197177
197245	26020	Lead Cord, for 197185
1,,,,,,,,,,		When ordering No. 197245, color required, must be specified.
197303		Field Coil Retainer
197459	26019	Motor Frame, with two each 447AL and 882AL
	NOTE:	When ordering No. 197459, color required, must be specified.
198955	26020	Three-Pin Terminal (female half) Cord Hole Plug, for 196763
	NOTE:	When ordering No. 198955, color required, must be specified.
701719	26019	Three-Pin Terminal Body (male half) Post Washer for 192797
727511	26019 NOTE:	Field Coil Lead Bushing (rubber) When ordering No. 727511, color required, must be specified.
931090		Controller Resistance Unit Screw Washer (asbestos) for 196917, 196918 and 196919
931868		Light Switch Key Spring Washer for 195958
965105	26020	Lead Cord Connector, for 197177

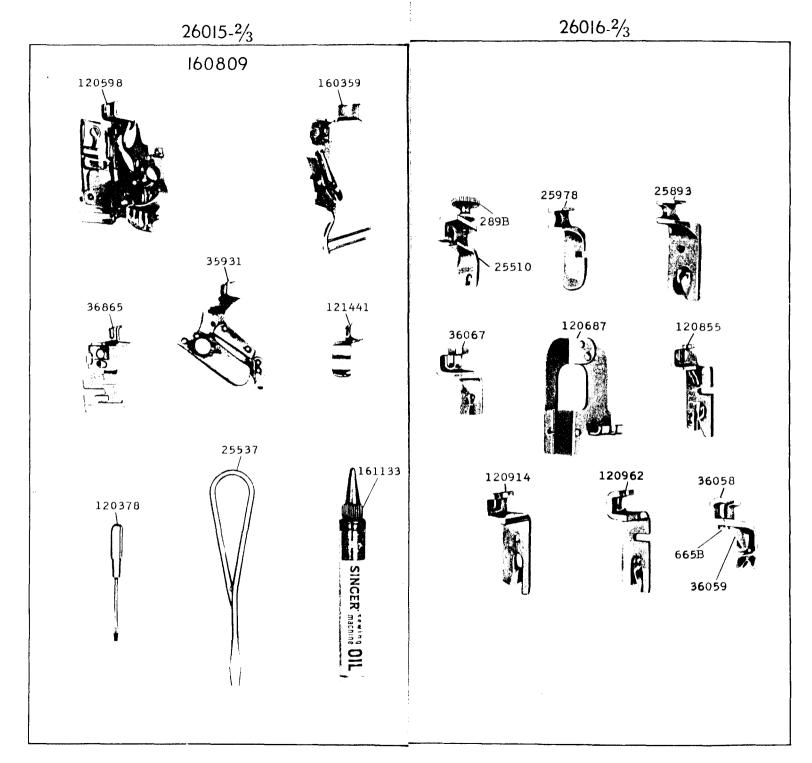




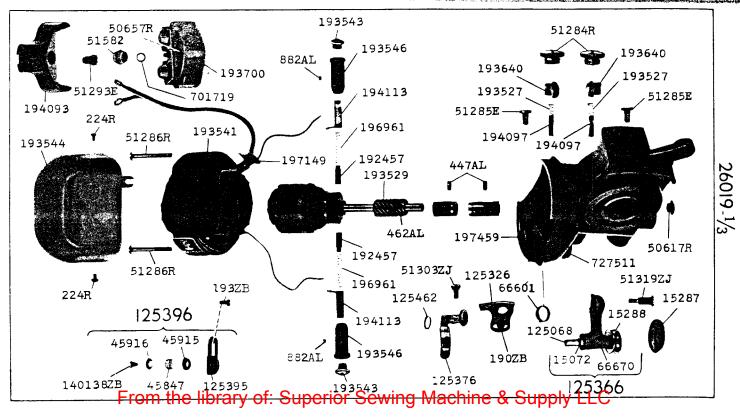
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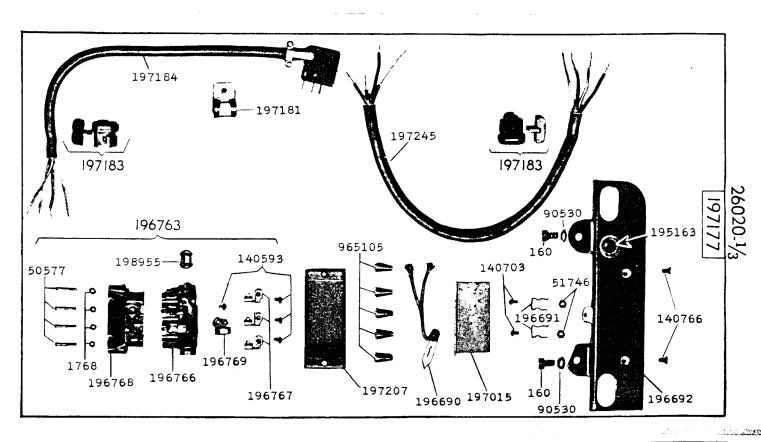


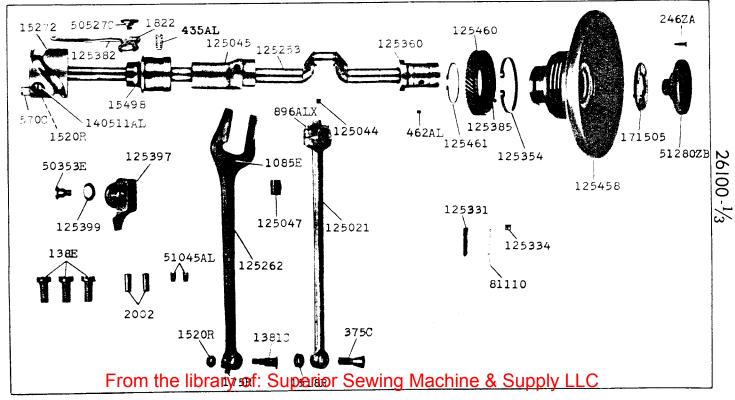
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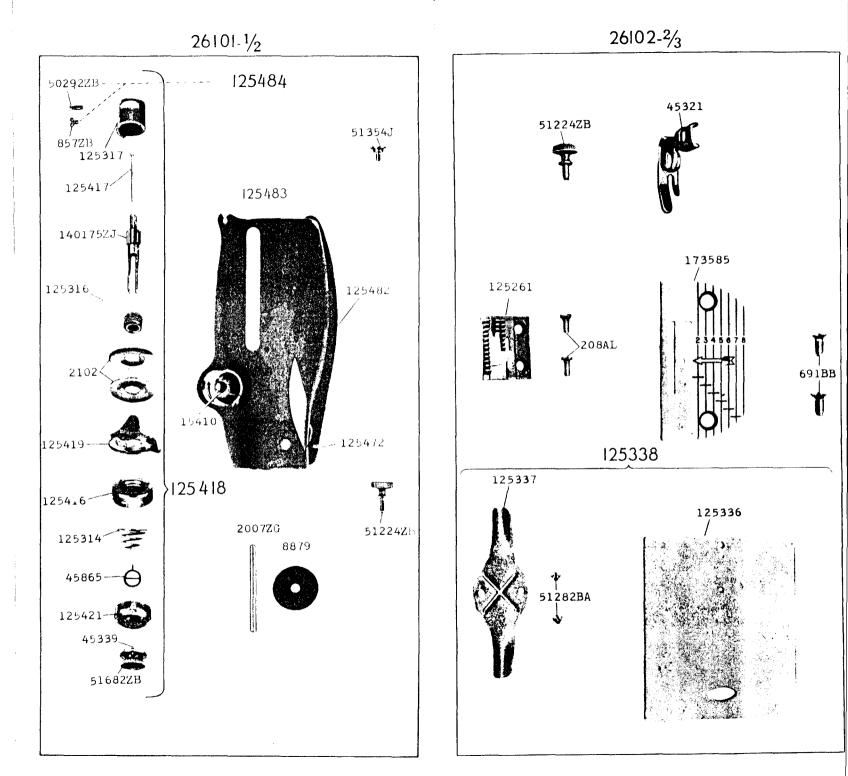


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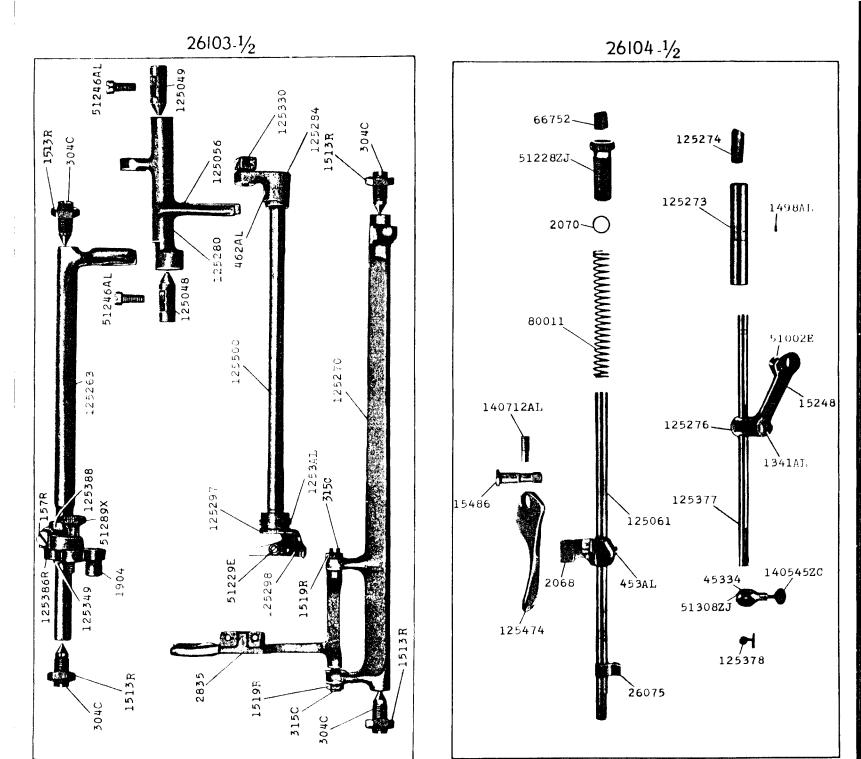








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