



































Rapid seam guide: Built-in stitches

| | Stitch | Refer to page | Stitch Selector | Stitch length Stitch width | Thread tension | Presser foot pressure | Presser foot | |
|--|--|--------------------|---|--|---|---|--|---|
|  | Straight stitching Joining Hems Pleats | 24 |    | Stitch length can be varied |  |  | Standard presser foot 41 11 383-01 for normal fabrics. Presser foot 41 12 988-01 for light fabrics. |   |
|  | Topstitching For coarse thread, coarser needle and tighter thread tension. | 24 |    | Stitch length can be varied |  |  | Standard presser foot 41 11 383-01 for normal fabrics. Utility presser foot 41 14 512-01 for thick fabrics. |   |
|  | Basting | 25 |    | Stitch length 4–6. Light fabrics 3–4. |  |  | Standard presser foot 41 11 383-01 for normal fabrics. Presser foot 41 12 988-01 for light fabrics. |   |
|  | Zig-zag Overcasting Gathering with elastic Edging with tape Sewing on lace Appliqués | 28 29 30 |    | Stitch length and stitch width can be varied |  |  | Standard presser foot 41 11 383-01 Utility presser foot 41 14 512-01 Raised seam presser foot 41 11 389-01 for gathering with elastic |    |
|  | Three-step zig-zag Overcasting in elastic, light or easily-frayed fabrics. Sewing terry cloth (towelings) Darning and mending | 31 32 57, 33 |    | Stitch length and stitch width can be varied |  |  | Standard presser foot 41 11 383-01 Utility presser foot 41 14 512-01 Presser foot 41 12 988-01 for light fabrics. |   |



Rapid seam guide: Stitches on programmer A

| Stitch | Refer to page | Stitch Selector | Stitch length Stitch symbol | Thread tension | Presser foot pressure | Presser foot |
|---|---------------|---|---|--|---|--|
|  Overlock Joining and overcasting in one. Sewing knitted and elastic fabrics. Mending seams in underwear, tricot and knits. | 36 37 |    The stitch length can be shortened |    |  |  | Utility presser foot 41 14 512-01 Roller presser foot 41 13 901-01   |
|  Reinforced elastic straight stitch Joining of elastic fabrics. Extra strong for sewing, e.g. crotches. Topstitching | 38 39 |    Shorter stitch length gives greater elasticity |    |  Top-stitching 4 |  | Standard presser foot 41 11 383-01 Utility presser foot 41 14 512-01 for thick fabrics   |
|  Elastic blindstitch Hemming in elastic fabrics. | 40 |    |  |  |  | Blindstitching presser foot 41 14 228-01  |
|  Blind hem stitch Hemming in woven fabrics. Edge finishing | 40 |    |  |  |  | Blindstitching presser foot 41 14 228-01  |



Rapid seam guide: Stitches on programmer B































| | Stitch | Refer to page | Stitch Selector | Stitch length Stitch & width | Thread tension | Presser foot pressure | Presser foot |
|--|--|---------------|-----------------|---------------------------------|----------------|--------------------------|--|
| | Double overlock Sews and overcasts seams in one. For stretch and non-stretch fabrics, particularly fabrics that tend to fray. | 42 | | | | | Utility presser foot 41 14 512-01 Roller presser foot 41 13 901-01 |
| | Ric Rac Topstitching. Appliqué work using cloth tape, selvedge. In leather and skin. | 42 | | | | | Utility presser foot 41 14 512-01 Standard presser foot 41 11 383-01 Glide plate if necessary for skin. |
| | Double-action stitch Joining and overcasting in one. Decorative hems in soft fabrics. | 43 | | | | | Standard presser foot 41 11 383-01 Presser foot 41 12 988-01 for light fabrics |
| | Serpentine Darning, mending and sewing in lycra, elastic and tricot. | 43 | | | | | Utility presser foot 41 14 512-01 Standard presser foot 41 11 383-01 |



Rapid seam guide: Stitches on programmer C

| Stitch | Refer to page | Stitch Selector | Stitch length Stitch width | Thread tension | Presser foot pressure | Presser foot |
|--|---------------|---|---|---|---|---|
|  Shirring stitch Gathering over shirring elastic. Also suitable for decorative seams. | 44 |    |    |  |  | Buttonhole foot 41 11 650-01 for gathering with elastic. Utility presser foot 41 14 512-01 for decorative stitches.   |
|  Point de Paris hemstitch Decorative hems. Appliqué work using cloth tape. For skin and leather. | 45 |    |    |  |  | Utility presser foot 41 14 512-01 Standard presser foot 41 11 383-01 With glide plate for sewing skin.   |
|  Bridging stitch Joining two pieces of fabric with folded edges. Inserting lace and embroidery. Seam in lycra. | 46 |    |    |  |  | Standard presser foot 41 11 383-01  |
|  Lingerie stitch Joining and overcasting in one, in light or sheer fabrics. | 47 |    |    |  |  | Standard presser foot 41 11 383-01 for normal fabrics. Presser foot 41 12 988-01 for light fabrics.   |

Rapid seam guide: Pattern stitches on programmers D to K. Raised seams, button-holing and sewing on buttons which are independent of stitch programmers

| Stitch | Refer to page | Stitch Selector | Stitch length Stitch width | Thread tension | Presser foot pressure | Presser foot |
|---|---------------|--|---|---|---|--|
|  <p>Pattern stitches Programmer and color symbols in accordance with pattern scale on the machine. With twin needle: adapted stitch width.</p> | 48 |  <p>Color symbols according to pattern scale</p> |  |  |  | <p>Utility presser foot 41 14 512-01</p>  |
|  <p>Raised seams Twin needle with or without gimp cord.</p> | 56 |  <p>The stitch length can be varied</p> |  |  |  | <p>Raised seam presser foot 41 11 389-01</p> <p>Raised seam attachment 40 15 427-01</p>  |
|  <p>Buttonholes with or without gimp cord</p> | 49-52 |  <p>Stitch width dial at 0, pulled out and turned 1-2-3-4-0</p> |  |  |  | <p>Buttonhole foot 41 11 650-01</p>  |
|  <p>Reinforced buttonholes</p> | 53-54 |  <p>Stitch width dial at 0, pulled out and turned 1-3-1-2-3-4-0</p> |  |  |  | <p>Buttonhole foot 41 11 650-01</p>  |
|  <p>Sewing on buttons Feed dog lowered</p> | 55 |  <p>Stitch width to be adapted</p> |  |  |  | <p>Presser foot sole to be removed</p> <p>Button reed 41 11 732-01 to be used for "stand-away"</p>  |