

Viking 6570
Free Arm parts
list (incl.)
extra pages on
electrical
equipment &
electrical
adjustments

**Husqvarna
Familjesymaskin
Domestic sewing machine
Haushaltnähmaschine
Class 6570**

HUSQVARNA AB · HUSKVARNA

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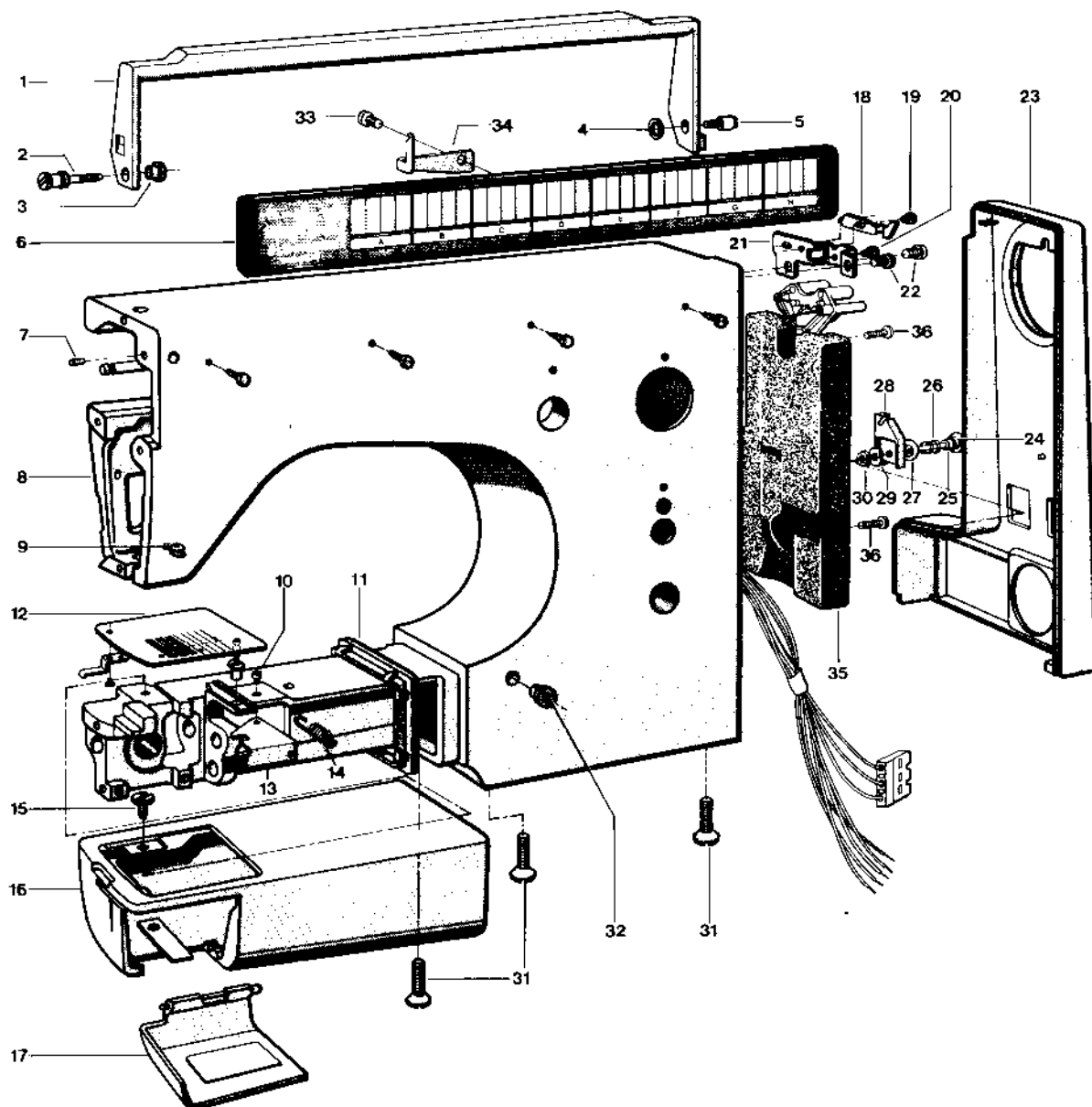
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Arm med yttre detaljer

Arm with exterior details

Arm mit äusseren Einzelteilen



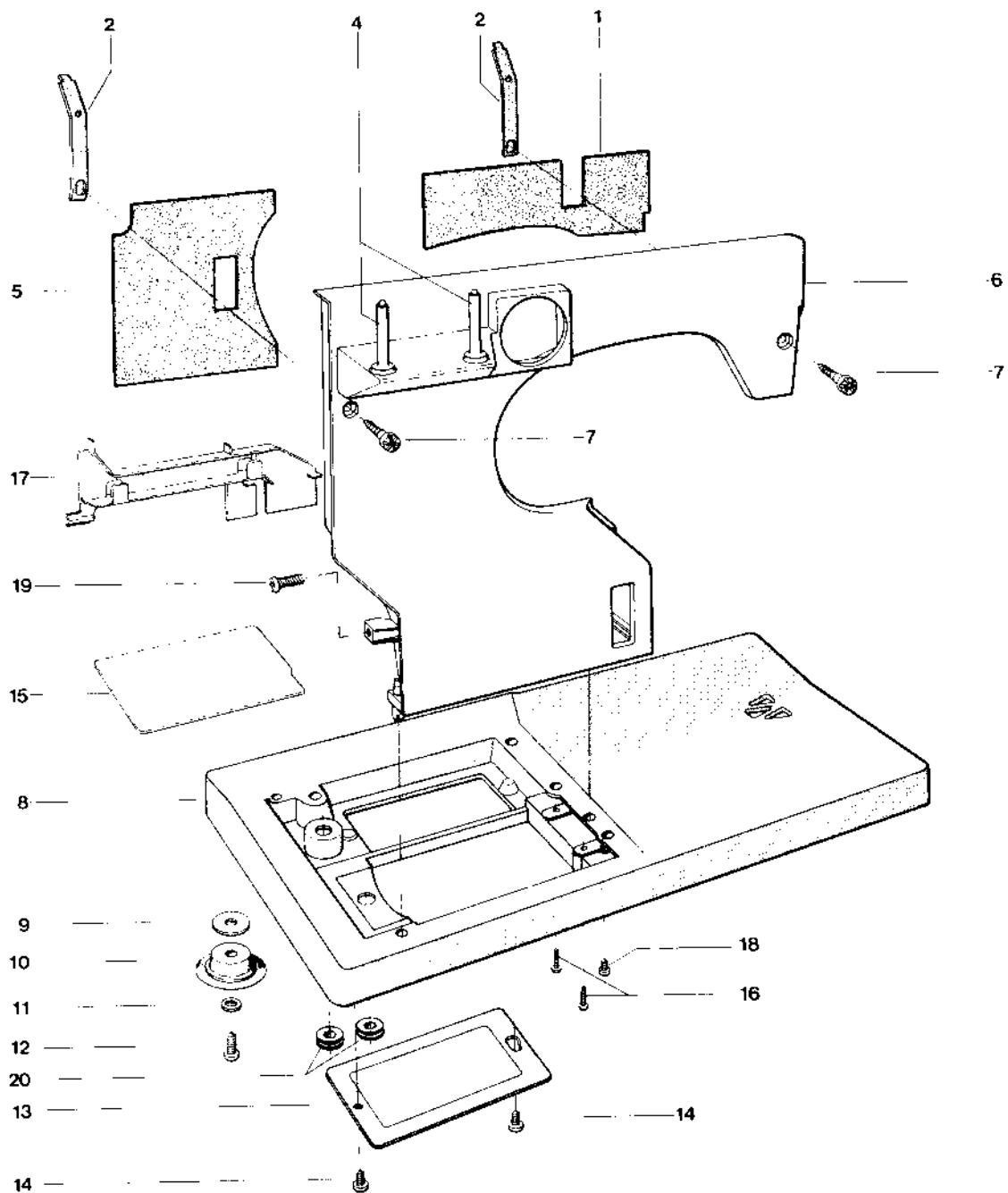
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1	41 15 600-01	13	41 15 632-01	24	41 15 531-02
2	31 15 524-01	14	41 15 699-01	25	41 15 898-01
3	41 15 504-01	15	41 15 511-01	26	40 13 142-01
4	41 15 519-01	16, 17	41 15 506-01	27	41 15 532-01
5	41 15 525-01	16, 17	41 15 506-03	28	41 15 535-01
6	41 16 423-01	18	41 15 527-01	29	28 88 160-01
6	41 16 423-02	19	41 15 882-01	30	25 01 160-16
7	22 36 283-46	20	20 62 220-11	31	20 63 368-11
8	41 16 380-01	21	41 16 350-01	32	41 12 203-03
8	41 16 380-01	22	22 00 261-01	33	20 56 773-01
8	41 16 391-01	23	41 16 352-01	34	41 15 683-01
8	41 16 391-02	23	41 16 352-02	35	41 16 352-01
9	40 12 545-01	23-30	41 16 351-01	35	41 16 352-02
10	20 56 204-06	23-30	41 16 351-01	36	22 00 185-17
11	41 15 510-01	24-30	41 15 897-01		41 16 357-01
11	41 15 510-03	24-30	41 15 897-02		41 16 357-02
12	41 15 628-01	24	41 15 531-01		22 00 185-17

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Bottenplatta med täcklock

Base plate with cover

Grundplatte mit Deckel



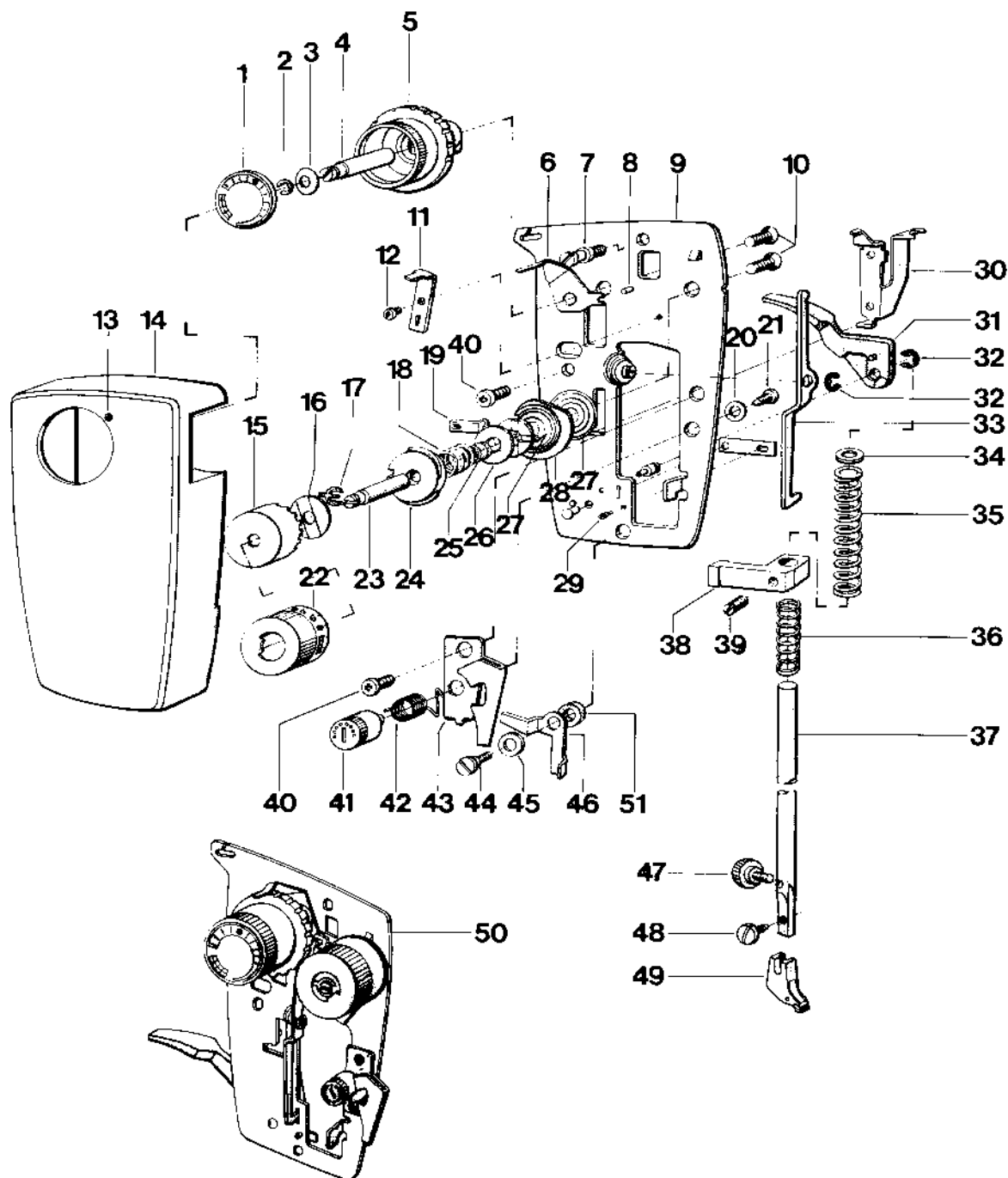
Pos.	Nr.	Pos.	Nr.
1-6	41 15 536-01	10	41 16 097-01
1-6	41 15 536-02	11	28 16 171-01
2	41 15 553-01	12	23 40 221-01
3	Vakant	13	40 11 724-01
4	41 15 941-01	14	23 40 210-12
6	41 15 537-01	15	41 15 899-01
6	41 15 537-02	16	22 00 176-01
7	41 15 539-01	17	41 16 361-01
8-14	41 16 422-05	18	23 40 202-01
8-14	41 16 422-06	19	41 15 795-01
9	41 15 266-01	20	41 16 420-01

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Däckelplåt med pressarstångsreglering

Face plate with presser bar control

Deckel mit Nähfußstangenregulierung



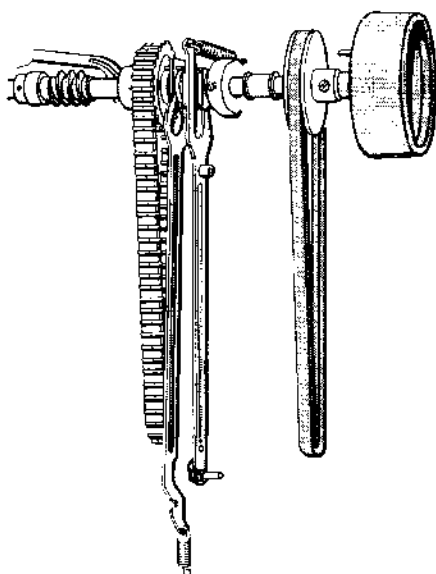
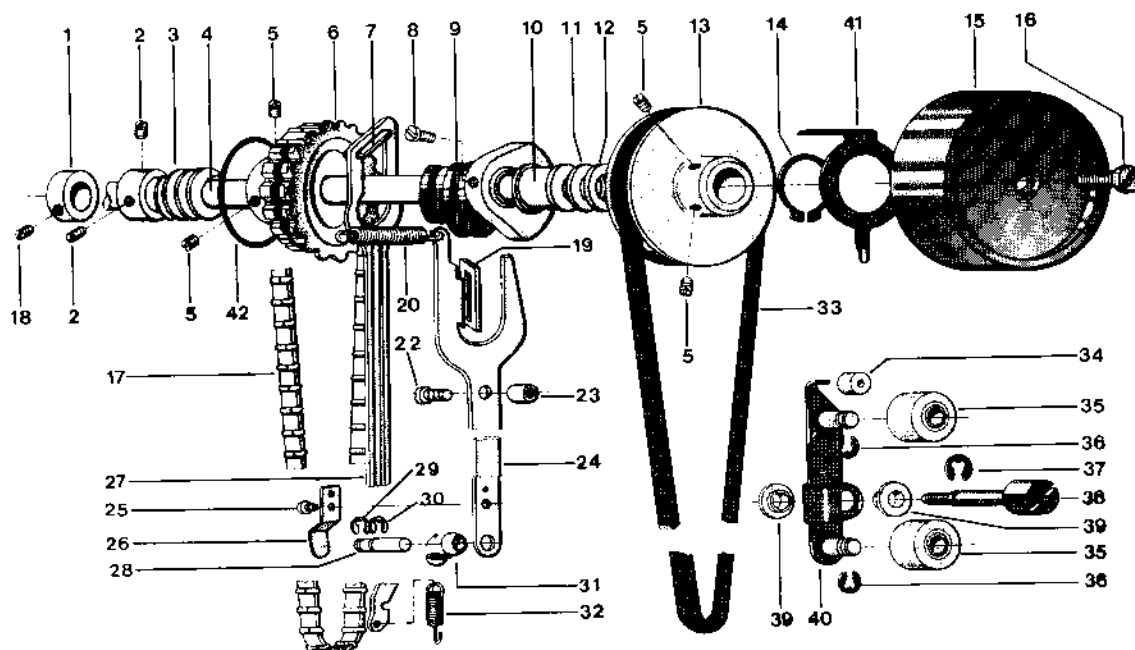
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1	41 14 419-04	14	41 15 559-01	27	41 13 542-01	41	41 13 538-01
2	28 95 190-01	14	41 15 559-03	28	41 13 543-01	42	41 12 235-01
3	41 12 264-02	15	41 15 979-01	29	20 85 220-01	43	41 13 537-01
4	41 13 534-01	16	41 12 359-01	30	41 15 557-01	44	41 15 548-01
5	41 14 418-03	17	41 15 980-01	31	41 15 546-01	45	28 88 181-01
6	41 14 194-01	18	41 13 546-01	32	28 95 205-01	46	41 15 547-01
7	41 15 524-01	19	41 13 545-01	33	41 13 541-01	47	41 11 399-01
8	41 15 872-01	20	29 91 115-01	34	41 13 496-02	48	41 11 997-01
9	41 15 543-01	21	23 40 210-12	35	41 13 869-01	49	41 11 400-01
10	41 15 667-01	22	41 14 248-04	36	41 14 027-01	50	41 15 981-01
11	41 15 552-01	23	41 15 970-01	37	41 15 957-01	51	28 01 223-11
12	22 00 155-16	24	41 13 547-01	38	41 15 589-01		
13	41 14 030-01	25	41 14 219-01	39	20 91 475-01		
13	41 14 030-02	26	28 01 347-11	40	22 00 261-01		

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Armaxelrörelse

Arm shaft movement

Armwellbewegung



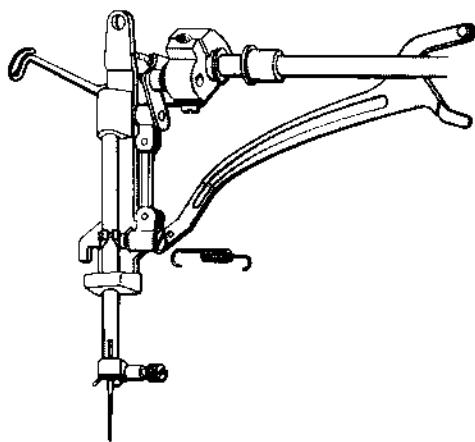
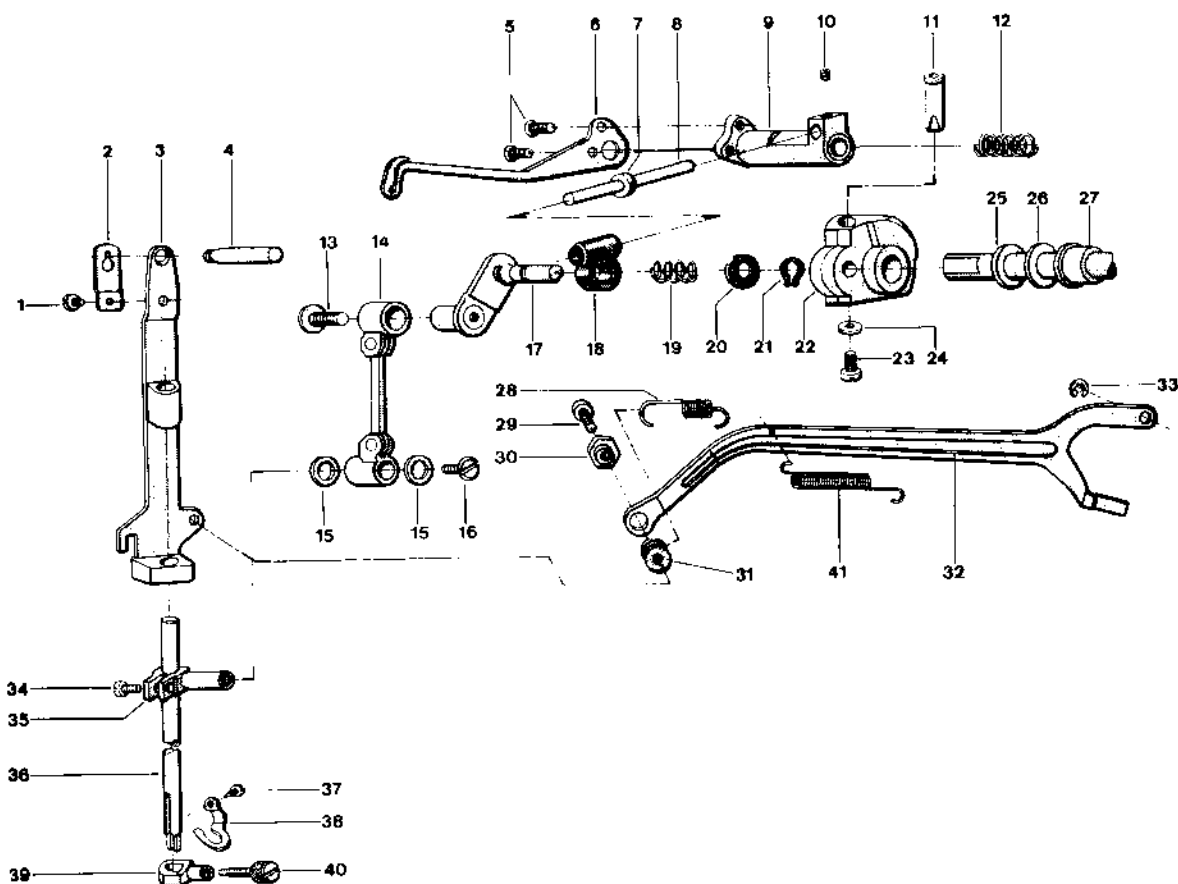
Pos.	Nr.	Pos.	Nr.
1	40 25 266-01	24	41 16 089-01
2	20 91 900-01	25	22 00 155-16
3	40 11 808-01	26	41 16 090-11
4	41 16 353-01	27	41 12 769-01
5	20 83 320-46	20-26	
5, 6, 42	41 15 987-01	28-31	41 16 088-01
7	41 12 302-01	7, 27	
8	22 86 588-01	32	41 12 768-01
8, 9	41 15 687-01	28	41 16 092-01
10	41 14 400-01	29	28 95 175-01
11	41 13 816-01	30	28 95 190-01
12	40 12 580-01	31	41 16 091-01
13, 5	41 16 387-01	32	41 12 304-01
14	28 20 018-01	33	41 15 998-01
14, 15		34	41 12 702-01
41	41 16 355-01	35	41 15 804-01
16	20 62 327-46	36	28 95 190-01
17	41 14 200-01	37	28 95 205-01
18	20 91 248-01	38	41 16 372-01
19	41 12 286-01	39	41 15 803-01
20	41 16 093-01	40	41 15 992-01
21	Vakant	34-40	41 15 994-02
22	22 00 260-12	41	41 16 388-01
23	41 12 694-01	42	29 70 175-01

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Nålstångs- och tilldragarrörelse

Needle bar and thread take-up lever movement

Nadelstangen- und Fadenhebelbewegung



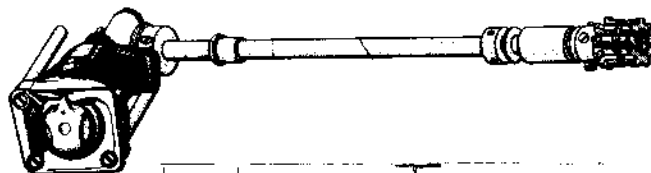
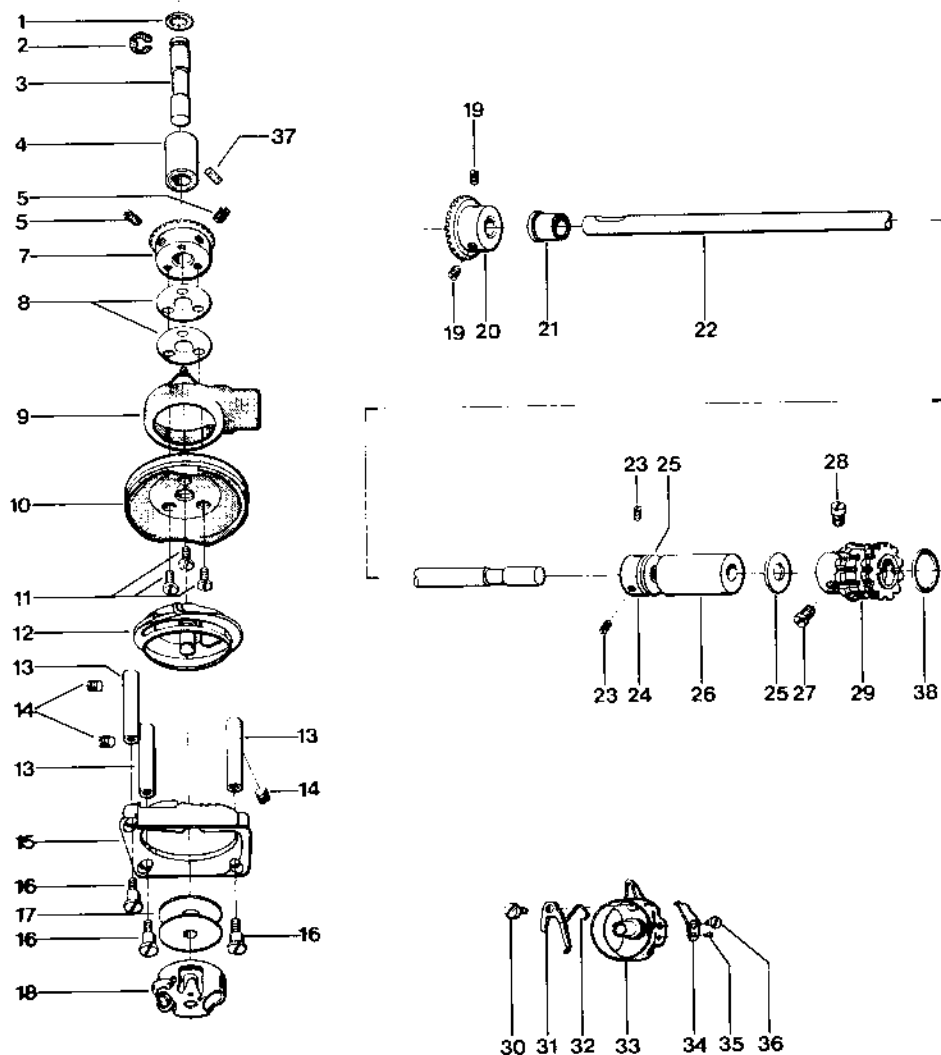
Pos.	Nr.	Pos.	Nr.
1	20 56 222-41	21	28 20 006-01
2	41 13 713-01	22	41 13 491-01
3	41 15 591-01	23	20 62 327-11
4	41 16 012-01	24	28 16 191-01
1-4	41 15 590-01	25	40 12 580-01
5	21 21 222-59	26	41 13 816-01
6	41 15 813-01	27	41 13 784-01
7	41 14 002-01	28	41 16 417-02
8	40 11 551-02	29	20 62 289-16
7-10	41 15 585-01	30	41 15 596-01
10	20 83 283-46	31	41 15 597-01
11	41 10 518-01	32	41 16 013-01
12	41 14 210-01	33	28 95 190-01
13	40 99 171-01	34	20 56 737-01
14	41 13 908-01	35	41 12 317-01
15	40 11 778-02	36	41 15 903-02
15	40 11 778-03	37	41 15 907-01
16	20 56 251-01	38	41 15 906-01
17	41 13 396-01	39-40	41 15 905-01
18	41 13 400-01	36-40	41 15 900-02
19	41 13 390-01	40	41 15 904-01
20	41 13 402-01	41	41 16 416-02

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Bordaxel och gripartransmission

Lower shaft and shuttle transmission

Greiferantriebswelle und Transmission



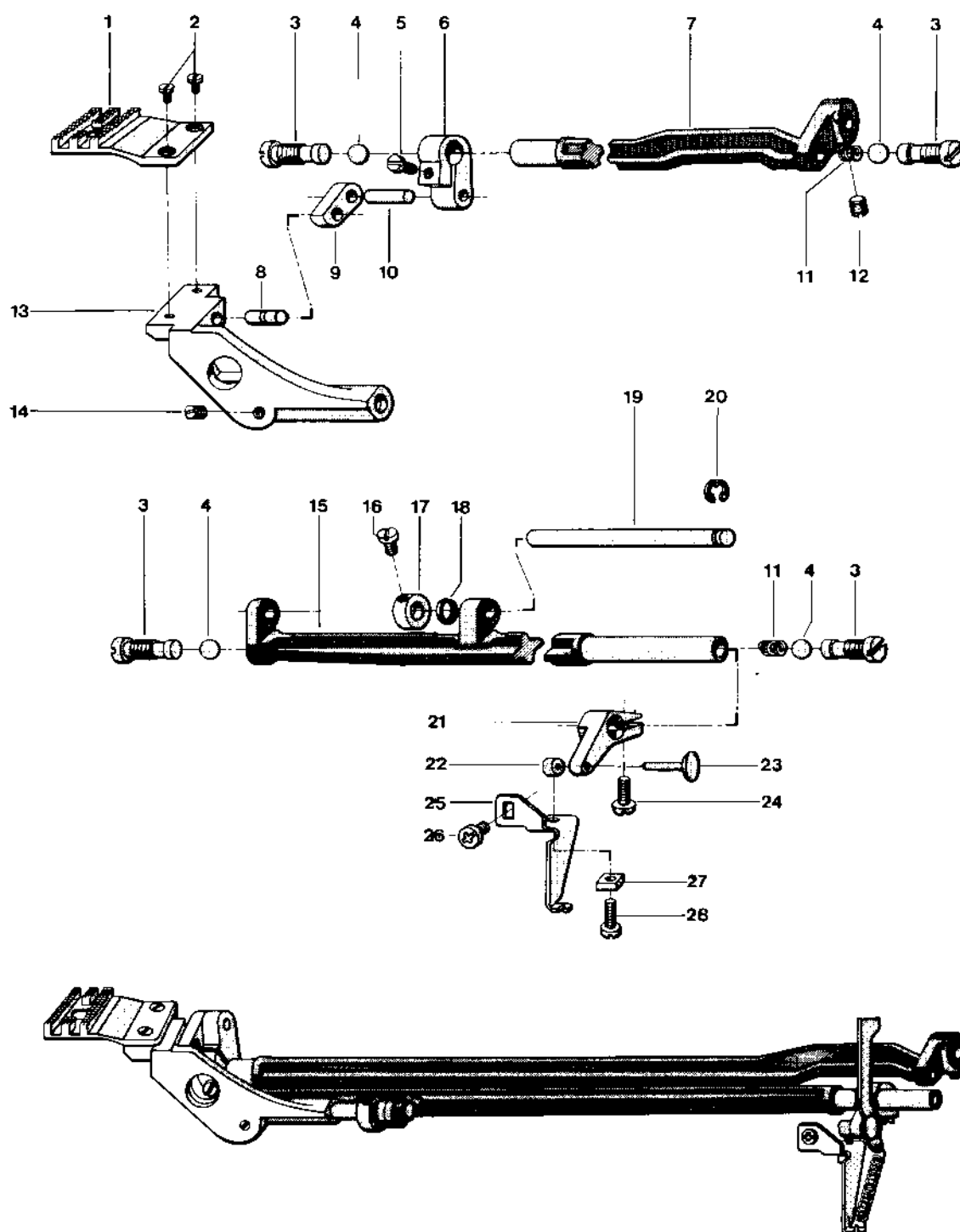
Pos.	Nr.	Pos.	Nr.	Pos.	Nr.
1	28 01 344-01	13	41 15 938-01	26	41 13 783-01
2	28 95 220-01	14	21 01 246-41	27	20 56 841-01
3	41 14 292-01	15	41 16 662-01	28	20 56 273-01
4	41 14 288-01	16	41 15 939-01	29	41 15 986-01
1-5, 7	41 14 287-01	17	40 11 770-01	30	41 10 601-01
5	20 83 285-46	17	41 14 401-01	31	40 11 535-02
6	Vakant	18	40 11 530-02	32	40 11 536-01
7	41 12 938-01	19	20 83 320-46	33	40 11 531-02
8	40 11 539-01	20	41 13 799-01	34	40 11 781-01
8	40 11 539-02	21	41 13 782-01	35	22 86 200-41
9	41 10 371-01	22	41 13 797-01	36	20 71 211-46
10	41 16 415-01	23	20 83 320-46	37	20 83 320-46
11	20 61 321-01	23-24	41 13 800-01	38	29 70 135-01
12	40 11 521-01	25	41 14 155-01		

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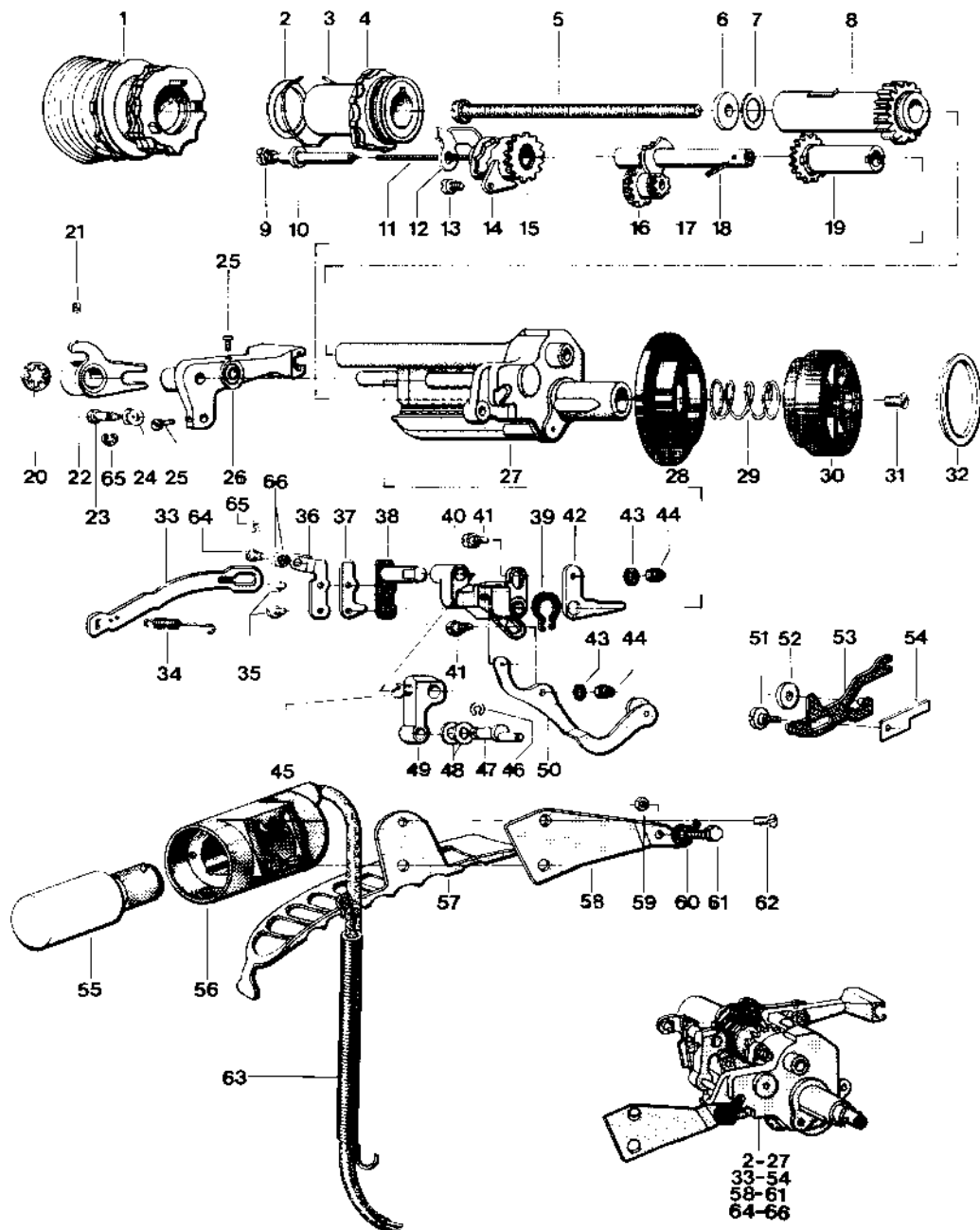
Matarlängdrörelse och höjdrörelse

Feeding length and height movement

Stoffschieberlängen- und Höhenbewegung



Pos.	Nr.	Pos.	Nr.	Pos.	Nr.
1	41 15 910-01	12	20 56 773-01	20	28 96 320-01
2	20 59 245-01	8, 13	41 10 174-01	21-24	41 13 489-01
3	41 11 933-01	14	20 83 323-46	22	41 12 702-01
4	29 30 220-05	8,		24	20 62 327-46
5	20 62 291-06	13-20	41 11 995-01	25	41 15 624-01
5, 6, 10	40 11 611-01	16	20 62 284-46	26	22 00 250-17
7	41 15 677-01	16-17	40 11 543-01	27	41 12 503-01
9	40 11 612-01	18	41 12 465-01	28	20 62 291-11
11	41 11 934-01	19	41 11 936-01		



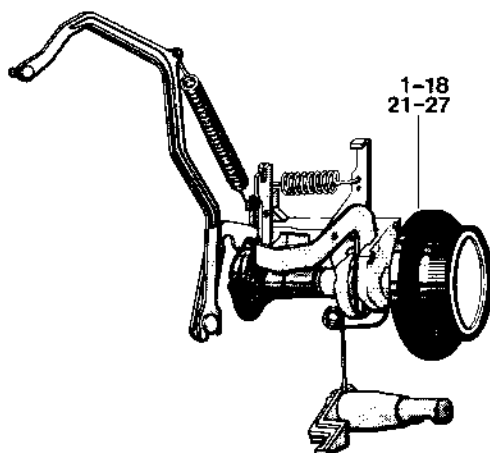
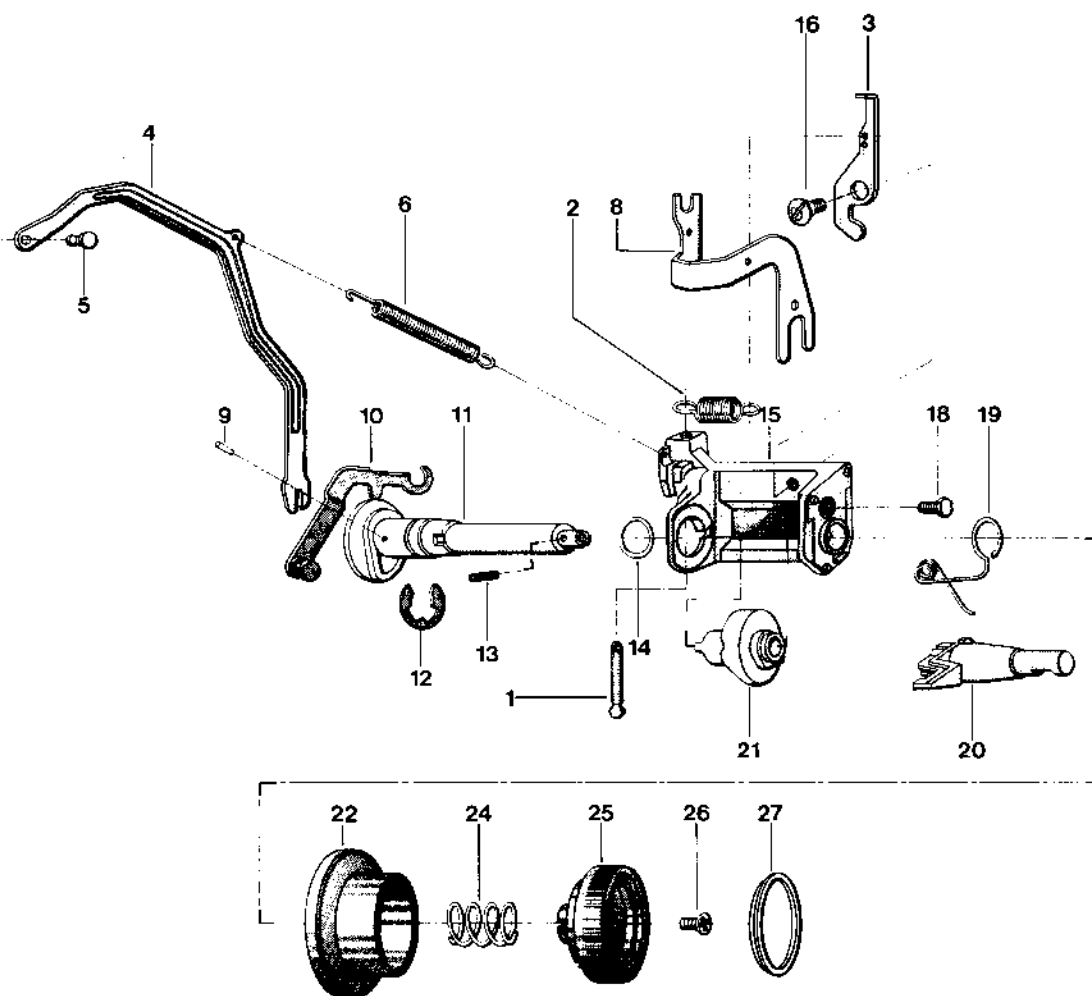
Pos.	Nr.	Pos.	Nr.	Pos.	Nr.	Pos.	Nr.	Pos.	Nr.
1	41 15 830-01	9	41 10 833-01	25	20 56 226-41	39	28 93 250-01	56	41 16 412-01
1	41 15 831-01	10	29 95 270-41	23-26	41 11 791-01	40	41 16 327-01	56	41 16 413-01
1	41 15 832-01	11	41 10 834-01	27	41 14 522-01	41	41 16 329-01	57	41 10 377-01
1	41 15 833-01	12	41 10 836-01	28	41 16 031-01	42	41 16 295-01	58	41 11 848-01
1	41 15 834-01	13	20 56 221-01	29	41 10 122-01	43	41 10 387-01	59	25 09 310-11
1	41 15 835-01	14	41 10 848-01	30	41 13 871-02	44	25 80 106-11	60	41 11 784-01
1	41 15 836-01	15	41 10 859-01	31	22 02 240-11	45-49	41 14 597-01	61	41 11 796-01
1	41 15 837-01	16	41 10 856-01	32	41 13 872-02	50	41 16 330-01	62	20 63 220-26
1	41 15 838-01	17	41 11 989-01	33	41 11 850-01	51	41 11 640-01	63	41 15 985-01
1	41 15 839-01	18	28 80 147-01	34	41 14 508-01	52	41 10 843-01	2-27	
2	41 16 294-01	19	41 11 991-01	35-38		53	41 11 641-01	33-54	
3	41 11 481-01	20	28 46 167-52	64-66	41 15 858-01	54	41 11 593-01	58-61	
2-4, 8	41 15 984-01	21, 22	41 11 862-01	35	20 56 208-01	55	40 25 724-01	64-66	
5	20 63 346-11	20-26	41 11 863-01	36	41 15 861-01	55	40 25 724-09	64-66	
6	41 14 218-01	23	41 11 790-01	37	41 15 859-01	56	41 16 410-01	64	
7	41 10 592-01	24	29 90 155-01	38	41 14 108-01	56	41 16 411-01	65	
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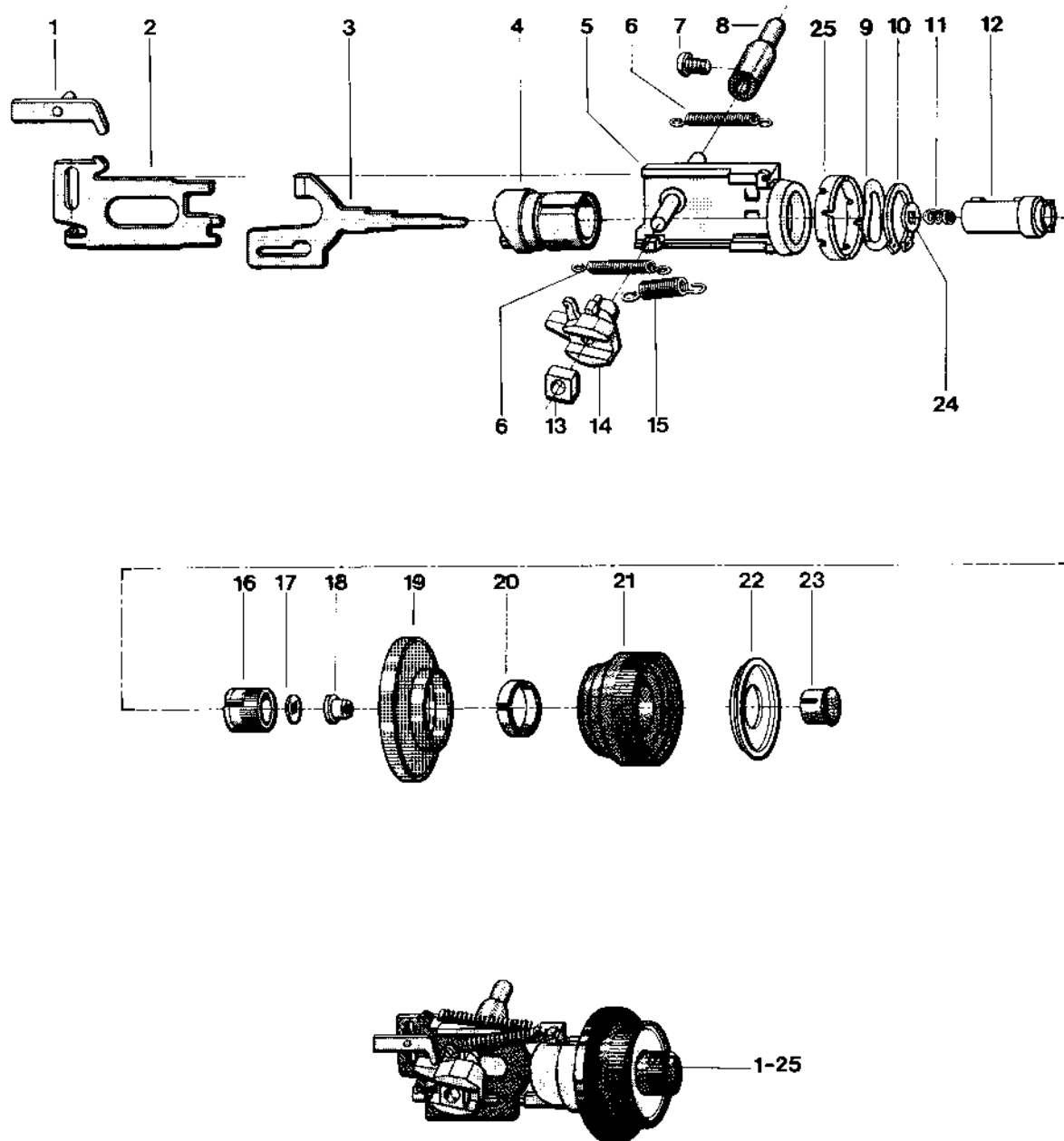
Knapphålsmekanism

Buttonhole mechanism

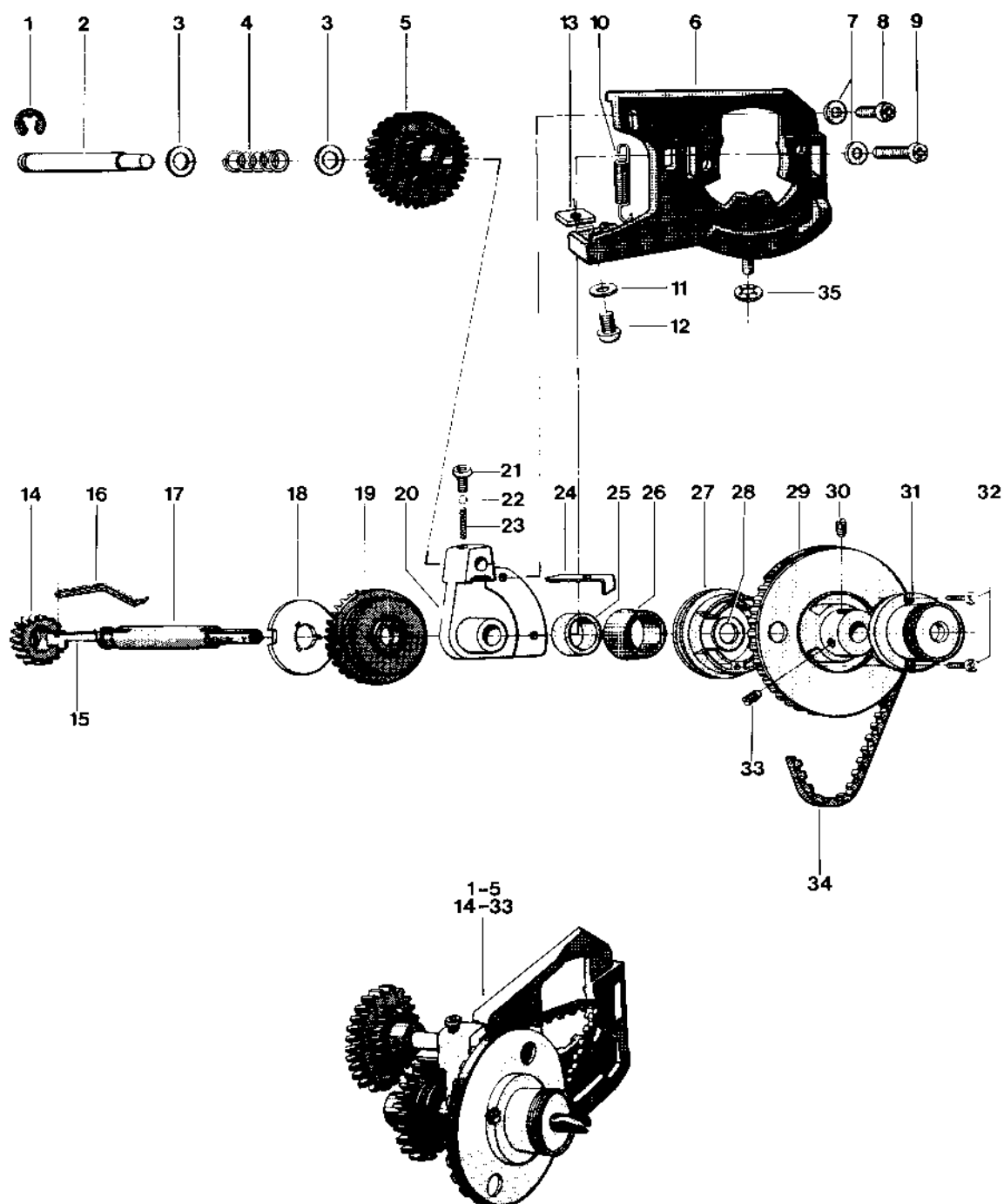
Knopflochmechanismus



Pos.	Nr.
1	41 15 880-01
2	41 14 006-01
3	41 10 115-02
4-5	41 16 014-01
6	41 11 518-01
6	41 14 007-01
7	Vakant
8	41 16 331-01
9	28 32 170-01
10	41 15 879-01
11	41 14 468-01
12	28 95 280-02
13	28 80 147-01
14	29 70 415-05
15	41 15 876-01
16	41 15 877-01
17	Vakant
18	41 14 533-01
19	41 10 099-01
20	41 12 307-03
21	41 10 110-01
22	41 16 034-01
23	Vakant
24	41 10 122-01
25	41 15 612-01
26	22 02 240-11
27	41 13 877-02
1-18, 21-27	41 16 057-01



Pos.	Nr.	Pos.	Nr.
1	41 15 690-01	13, 14	41 15 688-01
2	41 15 847-01	15	41 15 977-01
3	41 14 149-01	16	41 14 769-02
4	41 16 738-01	17	41 14 152-01
5	41 15 845-01	18	41 14 151-01
6	41 15 976-01	19-22	41 16 066-01
7	22 00 571-01	20	40 12 572-01
7	22 00 580-16	22	41 13 883-02
8	41 16 370-01	23	41 14 770-02
9	40 12 556-01	24	41 14 152-02
10	28 20 018-01	25	41 15 891-01
11	41 10 596-01	1-25	41 16 737-01
12	41 14 150-01		



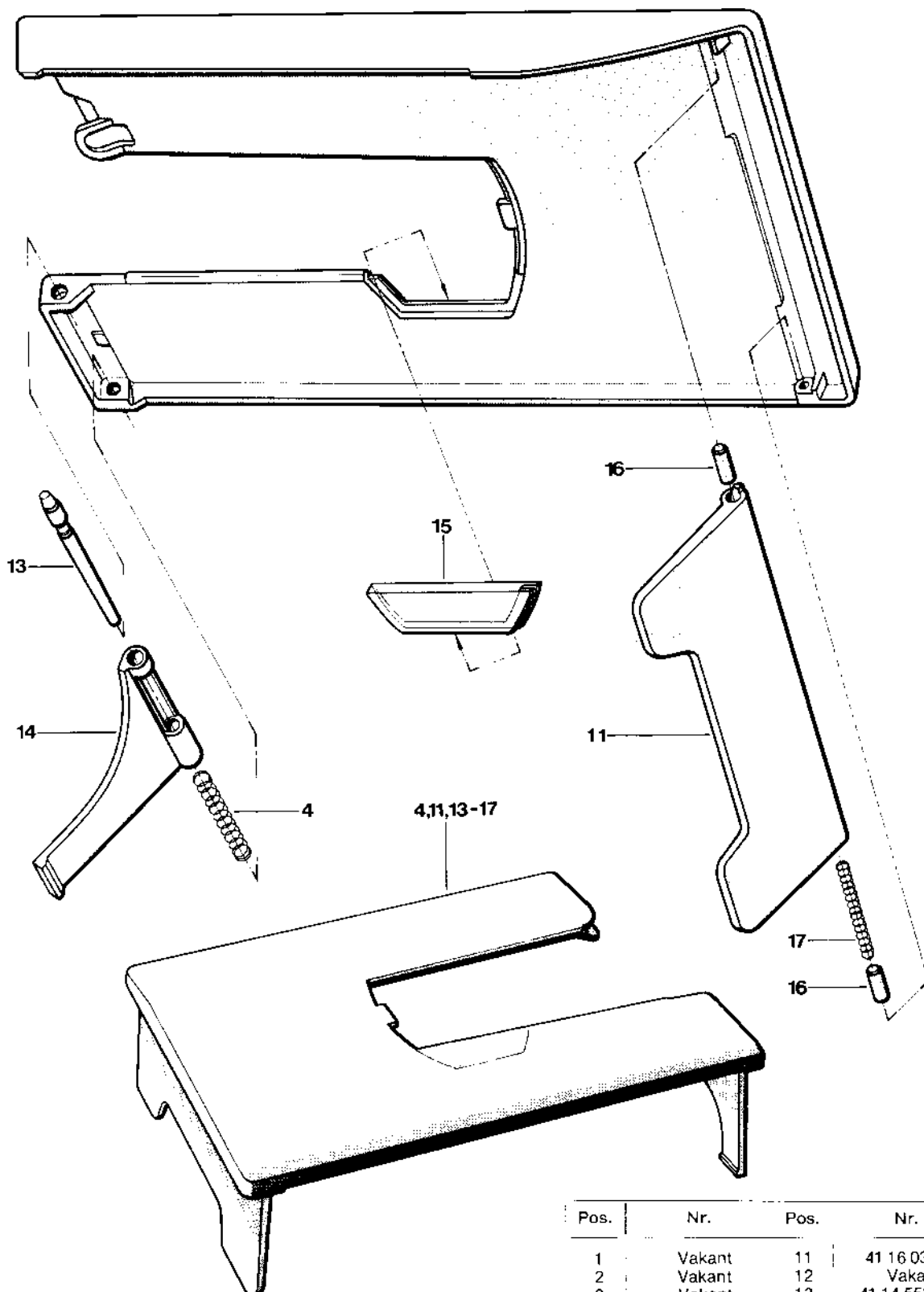
Pos.	Nr.	Pos.	Nr.	Pos.	Nr.
1	28 95 220-01	12	22 00 420-17	27	41 11 970-02
2	41 11 957-01	13	41 16 421-01	28	28 01 530-01
3	28 01 439-01	14-17	41 13 919-01	29	41 11 939-03
4	40 11 680-01	18	41 11 966-01	30	20 87 284-06
5	41 11 958-01	19	41 11 965-01	31	41 11 969-03
6	41 16 366-01	20, 25		32	23 40 120-12
7	28 16 171-01	26	41 11 951-01	33	20 83 283-46
8	22 00 280-17	21	22 00 250-17	34	41 11 940-01
9	22 00 280-17	22	29 30 200-05	1-5,	
10	41 16 368-01	23	41 11 955-01	14-33	41 14 010-05
11	28 16 191-01	24	41 11 956-01	35	28 46 176-11

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Förlängningsskiva

Extension plate

Anschiebetisch



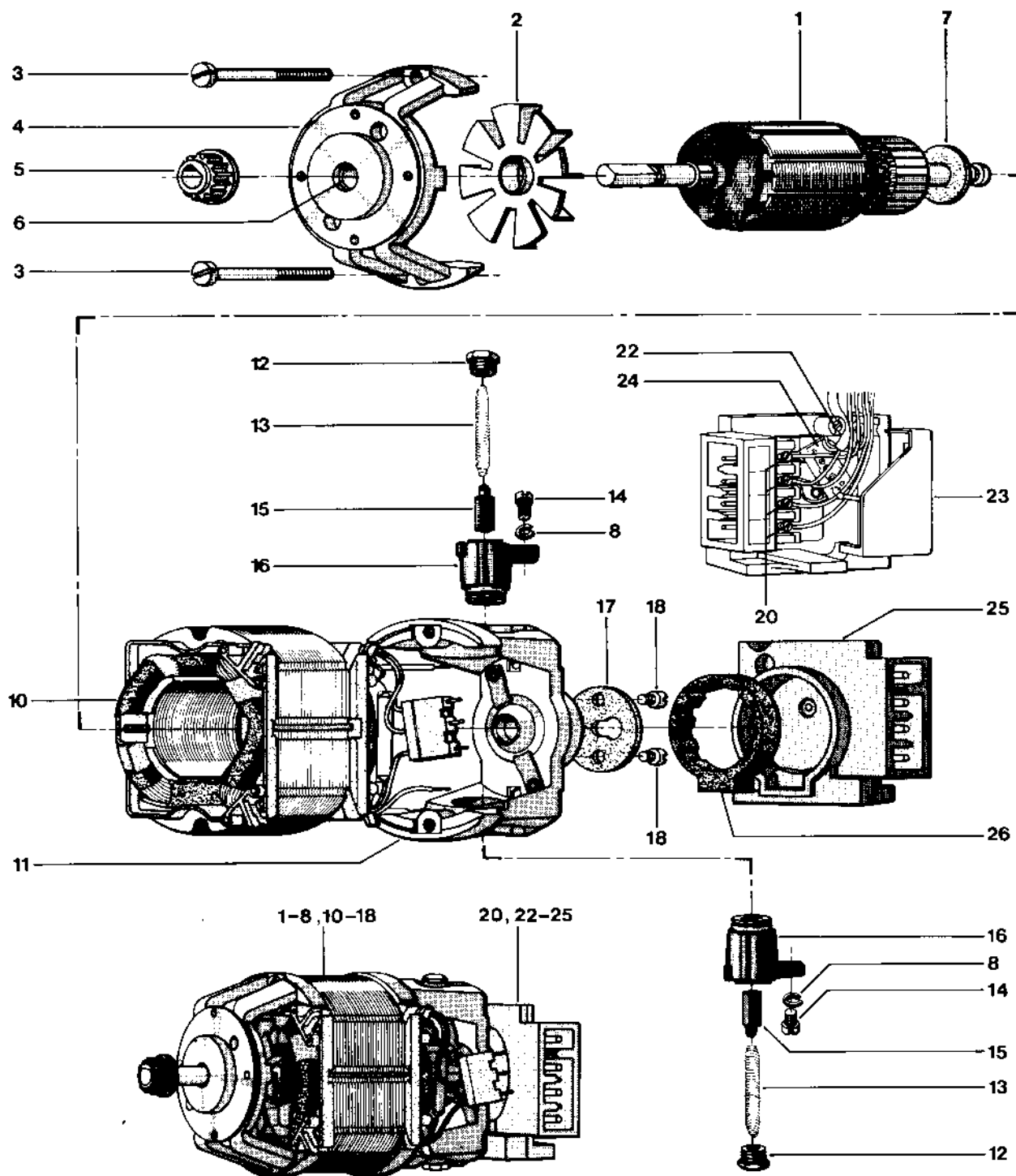
Pos.	Nr.	Pos.	Nr.
1	Vakant	11	41 16 039-01
2	Vakant	12	Vakant
3	Vakant	13	41 14 552-01
4	41 16 048-01	14	41 14 551-01
5	Vakant	15	41 16 038-01
6	Vakant	16	28 24 293-47
7	Vakant	17	41 16 040-01
8	Vakant	4, 11,	
9	Vakant	13-17	41 16 036-01
10	Vakant		

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Motor

Motor

Motor



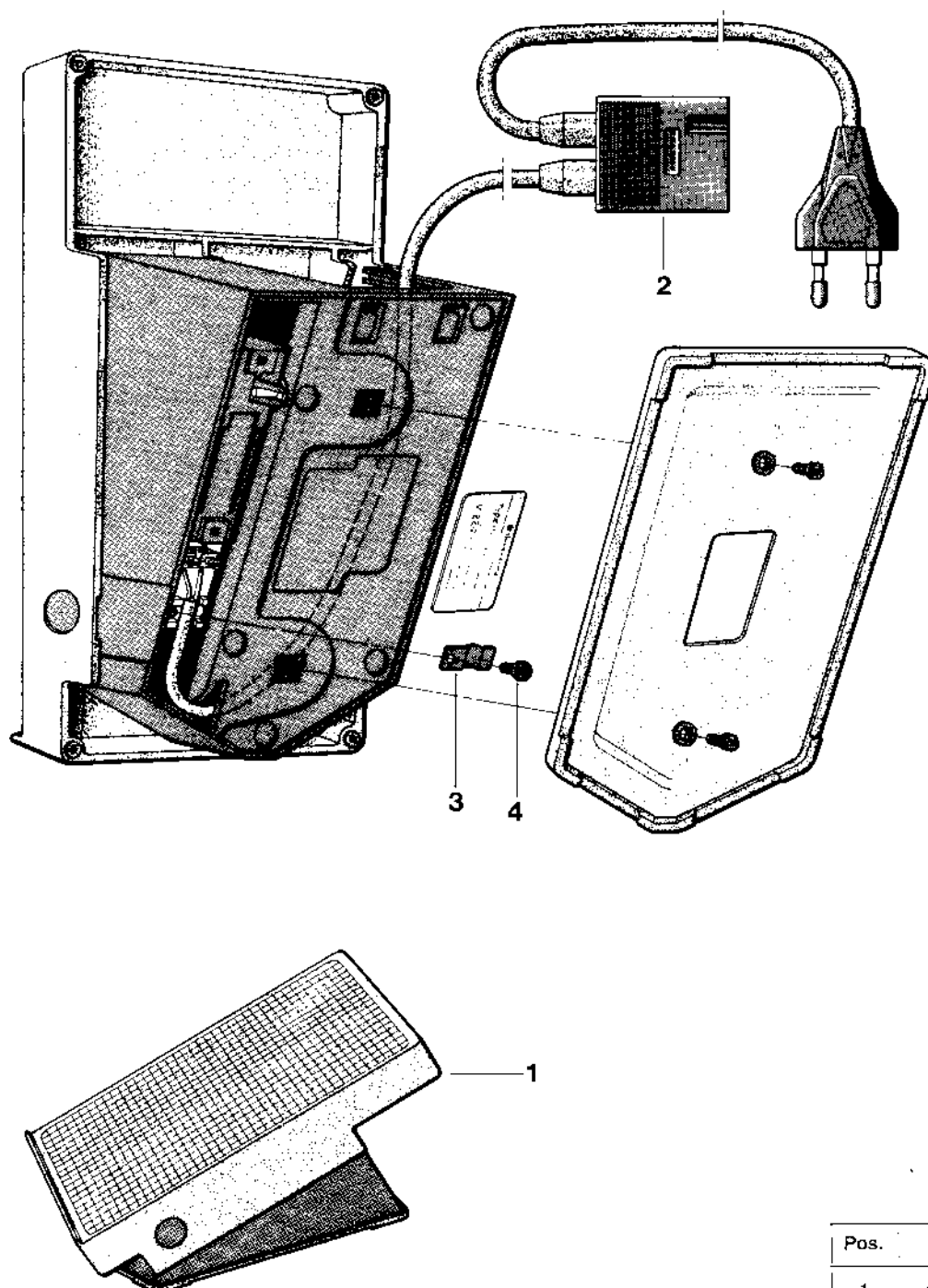
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1, 2, 7	41 14 916-01	1-8	
1, 2, 7	41 14 916-02	10-18	41 16 402-01
1, 2, 7	41 14 917-01	20,	
5	41 13 482-01	22-25	41 16 364-01
13, 15	41 14 934-01		
23	41 15 841-01		
26	41 11 979-01		
1-8,			
10-18	41 16 400-01		
1-8,			
10-18	41 16 401-01		

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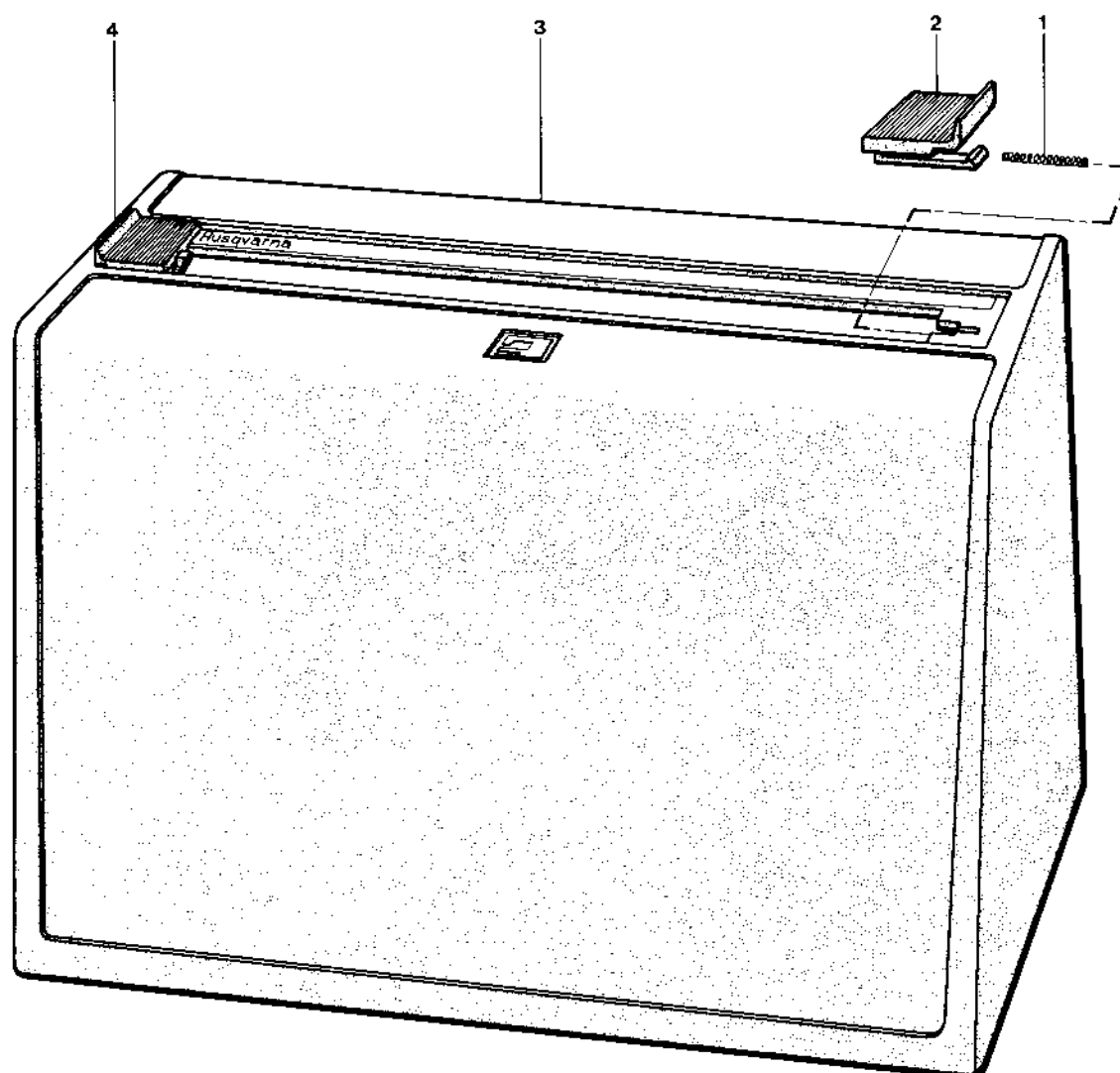
Fotreglage

Foot control

Fussanlasser



Pos.	Nr.
1	41 16 404-01
1	41 16 405-01
1	41 16 406-01
1	41 16 407-01
1	41 16 408-01
2	41 14 935-01
2	41 14 936-01
2	41 14 937-01
2	41 14 938-01
2	41 14 939-01
3	41 14 889-01
4	41 14 900-01



Pos.	Nr.
1-4	41 16 062-01
1	41 15 202-01
2	41 16 068-01
4	41 16 069-01

Nummer Number	Benämning	Denomination	Bezeichnung
40 11 770-01	Spole, USA	Bobbin, USA	Spule, USA
40 15 399-01	Knapphålskniv	Buttonhole knife	Knopflochmesser
40 15 420-01	Linjal	Edge guide	Lineal
40 15 427-01	Veckbildare	Raised seam attachment	Schnureinführungsplatte
40 15 555-01	Börste	Cleaning brush	Bürste
41 11 383-01	Sula sicksackpressarfot	Zig-zag presserfoot	Zickzacknähfuss
41 11 389-01	Sula biesenpressarfot 3 spår	Raised seam presser foot, 3 grooves	Biesennähfuss, 3 Rillen
41 11 399-01	Skruv	Screw	Schraube
41 11 650-01	Sula knapphålspressarfot	Button hole presser foot	Knopflochnähfuss
41 11 732-01	Knappsyningsked	Button reed	Knopfunterlage
41 11 866-01	Glidplatta	Glide plate	Gleitplatte
41 12 699-01	Skruvmejsel	Screwdriver	Schraubenzieher
41 12 897-01	Stoppfot	Darning foot	Stopffuss
41 12 988-01	Pressarfot för tunna tyger	Presserfoot for thin fabrics	Nähfuss für dünne Stoffe
41 12 989-01	Blixtfåspressarfot	Zipper foot	Nähfuss für Reissverschlüsse
41 13 901-01	Rullpressarfot	Roller presser foot	Rollnähfuss
41 13 931-01	Markeringspressarfot	Special marker stitch foot	Markierfuss
41 14 228-01	Fällsömspressarfot	Blindstitching foot	Blindstichfuss
41 14 401-01	Spole, standard	Bobbin standard	Spule, standard
41 14 512-01	Nytto- och dekorsömspressarfot	Utility stitch and pattern presser foot	Nähfuss für Nutz- und Ziernähte
41 16 041-07	Apparatask med standardapparater och tillbehör, Std	Accessorybox with standard attachments and accessories, Std	Zubehörfach mit Standardapparaten und Zubehör, Standard
41 16 041-08	Apparatask med standardapparater och tillbehör USA	Accessorybox with standard attachments and accessories, USA	Zubehörfach mit Standardapparaten und Zubehör USA
41 16 045-01	Stall för sömbildare	Holders for programmers	Halter für Programm-Sets
41 16 249-01	Skruvmejsel	Screwdriver	Schraubenzieher
41 16 385-01	Apparatask, kompl.	Accessory box, compl.	Zubehör kasten, Kompl.
41 16 414-01	Nålask system 705 H	Needle case system 705 H	Nadelbox System, 705 H
	Betr. bilder se maskin-guide	Regarding pictures, see Operating Manual	Bezüglich Abbildungen, siehe Bedienungsanleitung

Nummer Number	Benämning	Denomination	Bezeichnung	Sida Page Seite	Pos.
20 56 204-06	Skruv	Svrev	Schraube	4	10
20 56 208-01	Skruv	Screw	Schraube	11	35
20 56 221-01	Skruv	Screw	Schraube	11	13
20 56 222-01	Skruv	Screw	Schraube	8	1
20 56 222-41	Skruv	Screw	Schraube	8	1
20 56 226-41	Skruv	Screw	Schraube	11	25
20 56 251-01	Skruv	Screw	Schraube	8	16
20 56 273-01	Skruv	Screw	Schraube	9	28
20 56 737-01	Skruv	Screw	Schraube	8	34
20 56 773-01	Skruv	Screw	Schraube	4	33
20 56 841-01	Skruv	Screw	Schraube	9	27
20 59 245-01	Skruv	Screw	Schraube	10	2
20 61 321-01	Skruv	Screw	Schraube	9	11
20 62 220-11	Skruv	Screw	Schraube	4	20
20 62 284-46	Skruv	Screw	Schraube	10	16
20 62 287-46	Skruv	Screw	Schraube	7	22
20 62 289-16	Skruv	Screw	Schraube	8	29
20 62 291-06	Skruv	Screw	Schraube	10	5
20 62 291-11	Skruv	Screw	Schraube	10	28
20 62 327-11	Skruv	Screw	Schraube	8	23
20 62 327-46	Skruv	Screw	Schraube	7	16
20 63 220-26	Skruv	Screw	Schraube	8, 11	5, 62
20 63 346-11	Skruv	Screw	Schraube	11	5
20 63 368-11	Skruv	Screw	Schraube	4	31
20 71 211-01	Skruv	Screw	Schraube	9	36
20 71 211-46	Skruv	Screw	Schraube	9	36
20 83 283-46	Stoppskruv	Set screw	Befestigungsschraube	8	10
20 83 284-46	Stoppskruv	Set screw	Befestigungsschraube	10	16
20 83 285-46	Stoppskruv	Set screw	Befestigungsschraube	9	5
20 83 320-46	Stoppskruv	Set screw	Befestigungsschraube	9	23
20 83 323-46	Stoppskruv	Set screw	Befestigungsschraube	10	14
20 85 220-01	Stoppskruv	Set screw	Befestigungsschraube	6	29
20 87 284-06	Stoppskruv	Set screw	Befestigungsschraube	14	30
20 91 248-01	Stoppskruv	Set screw	Befestigungsschraube	7	18
20 91 475-01	Stoppskruv	Set screw	Befestigungsschraube	6	39
20 91 900-01	Stoppskruv	Set screw	Befestigungsschraube	7	2
21 01 246-41	Stoppskruv	Set screw	Befestigungsschraube	9	14
21 21 222-59	Skruv	Screw	Schraube	8	5
22 00 155-16	Skruv	Screw	Schraube	6, 7	12, 25
22 00 176-01	Skruv	Screw	Schraube	5	16
22 00 185-17	Skruv	Screw	Schraube	4	36
22 00 250-17	Skruv	Screw	Schraube	14	21
22 00 250-17	Skruv	Screw	Schraube	10	26
22 00 261-01	Skruv	Screw	Schraube	4, 6	22, 40
22 00 270-17	Skruv	Screw	Schraube	14	8
22 00 280-17	Skruv	Screw	Schraube	14	8, 9
22 00 571-01	Skruv	Screw	Schraube	13	7
22 00 300-17	Skruv	Screw	Schraube	14	9
22 00 420-17	Skruv	Screw	Schraube	14	12
22 02 240-11	Skruv	Screw	Schraube	11, 12	31, 26
22 36 283-46	Stoppskruv	Set screw	Befestigungsschraube	4	7
22 86 200-01	Skruv	Screw	Schraube	9	35
22 26 200-41	Skruv	Screw	Schraube	9	35
22 86 588-01	Skruv	Screw	Schraube	7	8
23 40 120-12	Skruv	Screw	Schraube	14	32
23 40 150-12	Skruv	Screw	Schraube	15	6
23 40 201-42	Skruv	Screw	Schraube	15	3
23 40 202-01	Skruv	Screw	Schraube	5, 5	14, 18
				15	10
23 40 210-12	Skruv	Screw	Schraube	5, 6	12, 21
23 40 221-01	Skruv	Screw	Schraube	5	12
25 01 160-16	Mutter	Nut	Mutter	4	30
25 09 310-11	Mutter	Nut	Mutter	11	59
25 80 106-11	Mutter	Nut	Mutter	11	44
28 01 223-11	Bricka	Washer	Unterlagscheibe	6	51
28 01 344-01	Bricka	Washer	Unterlagscheibe	9	1
28 01 347-11	Bricka	Washer	Unterlagscheibe	6	26
28 01 439-01	Bricka	Washer	Unterlagscheibe	14	3
28 01 530-01	Bricka	Washer	Unterlagscheibe	14	28
28 16 171-01	Bricka	Washer	Unterlagscheibe	5, 14	11, 7
28 16 191-01	Bricka	Washer	Unterlagscheibe	8, 14	24, 11
28 20 006-01	Spårring	C-ring	Seegerring	8	21
28 20 018-01	Spårring	C-ring	Seegerring	13, 7	10, 14
28 24 293-47	Cyl.pinne	Pin	Stift	15	16
28 32 170-01	Räffelpinne	Slotted pin	Kerbstift	12	9
28 46 167-52	Låsbricka	Locking washer	Klemmscheibe	11	20

Nummer Number	Benämning	Denomination	Bezeichnung	Sida Page Seite	Pos.
28 46 176-11	Låsbricka	Lock washer	Schliessscheibe	14	35
28 80 147-01	Fjädrande rörpinne	Elastic tubular pin	Federndes Rohrstück	11,12	18,13
28 80 245-01	Fjädrande rörpinne	Elastic tubular pin	Federndes Rohrstück	12	16
28 88 160-01	Fjäderbricka	Spring washer	Federscheibe	4	29
28 88 181-01	Fjäderbricka	Spring washer	Federscheibe	6	45
28 93 250-01	Spännring	Clamping ring	Spannring	11	39
28 95 175-01	Spärryttare	C-washer	Sprengring	7,11	29,65
28 95 190-01	Spärryttare	C-Washer	Sprengring	6,7	2,30
				7,8	36,33
28 95 205-01	Spärryttare	C-Washer	Sprengring	6,7	32,37
28 95 220-01	Spärryttare	C-washer	Sprengring	9,14	2,1
28 95 280-02	Spärryttare	C-washer	Sprengring	12	12
28 96 320-01	Spännring	Clamping ring	Spannring	10	20
29 30 200-05	Stålkula	Steel ball	Stahlkugel	14	22
29 30 220-05	Stålkula	Steel ball	Stahlkugel	10	4
29 70 135-01	O-ring	O-ring	O-Dichtungsring	9	38
29 70 175-01	O-ring	O-ring	O-Dichtungsring	7	42
29 70 415-05	O-ring	O-ring	O-Dichtungsring	12	14
29 90 155-01	Tallriksfjäder	Cup spring	Tellerfeder	11,11	66,24
29 91 115-01	Tallriksfjäder	Cup spring	Tellerfeder	6	20
29 95 270-41	Bricka	Washer	Unterlagscheibe	11	10
40 11 521-01	Gripare	Rotating shuttle	Greifer	9	12
40 11 530-02	Spolkapsel	Bobbin case	Spulenkapsel	9	18
40 11 531-02	Spolkapselhus	Bobbin case housing	Spulenkapselgehäuse	9	33
40 11 535-02	Regel	Latch	Riegel	9	31
40 11 536-01	Fjäder	Spring	Feder	9	32
40 11 539-01	Mellanläggsbricka	Spacing washer	Zwischenscheibe	9	8
40 11 539-02	Mellanläggsbricka	Spring washer	Zwischenscheibe	9	8
40 11 543-01	Stoppring med skruv	Stop ring with screw	Haltering mit Schraube	10	16,17
40 11 698-01	Slidaxel	Slide shaft	Schieberwelle	8	8
40 11 611-01	Vev, kpl.	Crank, compl.	Kurbel, kompl.	10	5,6,10
40 11 612-01	Länk	Link	Gelenk	10	9
40 11 680-01	Fjäder	Spring	Feder	14	4
40 11 724-01	Täcklock	Cover plate	Deckel	5	13
40 11 770-01	Spole, USA	Bobbin, USA	Spule, USA	9	17
40 11 778-02	Bricka	Washer	Unterlagscheibe	8	15
40 11 778-03	Bricka	Washer	Unterlagscheibe	8	15
40 11 781-01	Trådspänningstjäder	Thread tension spring	Faden Spannungsfeder	9	34
40 11 808-01	Snäckskruv	Worm screw	Schnecke	7	3
40 12 240-01	Block	Block	Block	13	13
40 12 545-01	Tråddledare, nedre	Thread guide, lower	Fadenführer, unterer	4	9
40 12 556-01	Friktionsbricka	Friction washer	Friktionsscheibe	13	9
40 12 572-01	Fjäderring	Spring ring	Federring	13	20
40 12 580-01	Bricka	Washer	Unterlagscheibe	7,8	12,25
40 13 142-01	Fjäder	Spring	Feder	4	26
40 25 724-01	Lampa 125-130 volt	Bulb 125-130 V	Glühlampe 125-130 V	11	55
40 25 724-03	Lampa 220-240 volt	Bulb 220-240 V	Glühlampe 220-240 V	11	55
40 99 171-01	Flänsskruv, övre lager	Flanged screw, upper bearing	Flanschschraube, oberes Lager	8	13
41 10 099-01	Fjäder	Spring	Feder	12	19
41 10 110-01	Kurva för utgångsläge och backsöm	Cam for starting position and reverse stitching	Kurve für Ausgangslage und Rückwärtsnähen	12	21
41 10 115-01	Hävarm	Lever arm	Hebearm	12	3
41 10 122-01	Fjäder	Spring	Feder	11,12	29,24
41 10 174-01	Matarebärarm, kpl.	Feed dog holder, compl.	Stoffschiebertragarm, kompl.	10	8,13
41 10 371-01	Dammskydd	Dust shield	Staubschutz	9	9
41 10 377-01	Lampskydd	Lamp guard	Lampenschutz	11	57
41 10 387-01	Brickfjäder	Spring washer	Tellerfeder	11	43
41 10 518-01	Låskolv	Lock bolt	Haltebolzen	8	11
41 10 592-01	Bricka	Washer	Unterlagscheibe	11	7
41 10 596-01	Fjäder	Spring	Feder	13	11
41 10 601-01	Ansattsskruv	Shoulder screw	Ansatzschraube	9	30
41 10 833-01	Skruv	Screw	Schraube	11	9
41 10 834-01	Fjäder	Spring	Feder	11	11
41 10 836-01	Kamförare	Cam guide	Schablonenführung	11	12
41 10 843-01	Rulle	Roller	Rolle	11	52
41 10 848-01	Styrplåt	Guide plate	Steuerblech	11	14
41 10 856-01	Mellankugghjul	Middle gear wheel	Zwischenzahnrad	11	16
41 10 859-01	Växelhuvud, kpl.	Main gear, compl.	Wechselkopf, kompl.	11	15
41 11 399-01	Skruv	Screw	Schraube	6	47
41 11 400-01	Fäste	Holder	Halter	6	49
41 11 481-01	Låsring	Lock ring	Schliessring	11	3
41 11 482-01	Spännring	Clamping ring	Spannring	11	2
41 11 518-01	Axeltapp	Pivot pin	Bolzen	12	5

Nummer Number	Benämning	Denomination	Bezeichnung	Sida Page Seite	Pos.
41 11 593-01	Styrplåt	Guide plate	Steuerblech	11	54
41 11 640-01	Ansattsskruv	Shoulder screw	Ansatzschraube	11	51
41 11 641-01	Frikopplingsplåt	Disengaging plate	Leerkupplungsblech	11	53
41 11 784-01	Fjäder, lampfäste	Spring, lamp socket	Feder, lampensockel	11	60
41 11 790-01	Frikoppl. excenter	Disengaging eccentric	Leerkupplungsexcenter	11	23
41 11 791-01	Hävarm, kpl.	Lever arm, compl.	Hebelarm, kompl.	11	23-26
41 11 796-01	Skruv	Screw	Schraube	11	61
41 11 848-01	Fäste	Holder	Halter	11	58
41 11 850-01	Sammanbindningslänk	Connecting link	Verbindungsgelenk	11	33
41 11 862-01	Ledare, kpl.	Guide, compl.	Führer, kompl.	11	21, 22
41 11 863-01	Hävarm, kpl. med ledare	Lever arm, compl. with guide	Hebelarm, kompl. mit Führer	11	20-26
41 11 933-01	Centrumskruv	Centre screw	Zentrumschraube	10	3
41 11 934-01	Fjäder	Spring	Feder	10	11
41 11 936-01	Axel	Shaft	Achse	10	19
41 11 939-03	Remhjul	Pulley	Riemenrad	14	29
41 11 940-01	Kuggrem	Cog belt	Zahntreibriemen	14	34
41 11 951-01	Stomme, kpl.	Frame, compl.	Gehäuse, kompl.	14	20, 25
41 11 955-01	Fjäder	Spring	Feder	14	23
41 11 956-01	Växelförare	Gear selector	Getriebeführung	14	24
41 11 957-01	Axel	Shaft	Achse	14	2
41 11 958-01	Kuggghjul, övre	Cog wheel, upper	Zahnrad, oberes	14	5
41 11 965-01	Kuggghjul med remhjul	Cog wheel with pulley	Zahnrad mit Riemenscheibe	14	19
41 11 966-01	Medbringare	Driver	Mitnehmer	14	18
41 11 969-03	Ratt, vit	Knob, white	Einstellknopf, weiss	14	31
41 11 969-04	Ratt, brun	Knob, brown	Einstellknopf, braun	14	31
41 11 970-02	Nav	Hub	Nabe	14	27
41 11 979-01	Upphångningsring	Suspension ring	Aufhängering	16	26
41 11 989-01	Huvudaxel	Main shaft	Hauptachse	11	17
41 11 991-01	Kuggghjul	Cog wheel	Zahnrad	11	19
41 11 995-01	Gungstång, kpl.	Rocker bar, compl.	Schubwelle, kompl.	10	8, 13, 14-20
41 11 997-01	Skruv	Screw	Schraube	6	48
41 12 203-03	Bussning	Bushing	Distanzhülse	4	32
41 12 235-01	Trådgivningsfjäder	Thread feeding spring	Fadenanzugsfeder	6	42
41 12 264-02	Fjäderbricka	Spring washer	Federscheibe	6	3
41 12 286-01	Glidplåt	Glide plate	Gleitplättchen	7	19
41 12 302-01	Glidplåt	Glide plate	Gleitplättchen	7	7
41 12 304-01	Fjäder	Spring	Feder	7	32
41 12 307-03	Tryckknapp	Push-button	Druckknopf	12	20
41 12 317-01	Vevstaketapp	Crank rod pin	Kurbelzapfen	8	35
41 12 359-01	Fjäderbricka	Spring washer	Federscheibe	6	16
41 12 465-01	Bricka	Washer	Unterlagscheibe	10	18
41 12 503-01	Friktionsbricka	Friction washer	Friktionsscheibe	10	27
41 12 694-01	Hylsa	Sleeve	Hülse	7	23
41 12 702-01	Dämpare	Muffler	Dämpfer	10, 7	22, 34
41 12 768-01	Vevstake, kpl.	Connecting rod, compl.	Pleuelstange kompl.	7	7, 27, 32
41 12 769-01	Vevstake	Connecting rod	Pleuelstange	7	27
41 12 907-01	Skruv, nålklämma	Screw, needleholder	Schraube, Nadelklammer	8	40
41 12 938-01	Kuggghjul	Cog wheel	Kegelrad	9	7
41 13 390-01	Fjäder	Spring	Feder	8	19
41 13 396-01	Vevtapp kompl.	Crank stud compl.	Kurbelstift kompl.	8	17
41 13 400-01	Slid	Slide	Schieber	8	18
41 13 402-01	Bricka	Washer	Unterlagscheibe	8	20
41 13 482-01	Drivhjul	Driving wheel	Treibrad	16	5
41 13 489-01	Hävarm, kpl.	Lever arm, compl.	Hebelarm, kompl.	10	21-24
41 13 491-01	Nålstångsvev	Needle bar crank	Nadelstangenkurbel	8	22
41 13 496-02	Bricka	Washer	Unterlagscheibe	6	34
41 13 534-01	Axel	Shaft	Achse	6	4
41 13 537-01	Trådleddare	Thread guide	Fadenführer	6	43
41 13 538-01	Inställningshylsa	Adjustment casing	Einstellhülse	6	41
41 13 541-01	Hävarm, trådspännings- utlösning	Lever arm, thread tension release	Hebelarm, Faden- spannungslösung	6	33
41 13 542-01	Trådspänningsbricka	Thread tension washer	Fadenspannungsscheibe	6	27
41 13 543-01	Trådspänningsbricka, plan	Thread tension washer, even	Fadenspannungsscheibe, flach	6	28
41 13 545-01	Utlösningsarm	Release arm	Auslösungsarm	6	19
41 13 546-01	Trådspänningsfjäder, yttre	Thread tension spring, outer	Fadenspannungsfeder, äussere	6	18
41 13 547-01	Skruv, trådspänning	Screw, thread tension	Schraube, Faden- spannung	6	24
41 13 713-01	Låsplåt	Lock plate	Sicherungsblech	8	2
41 13 782-01	Bussning, främre	Bushing, front	Buchse, vorne	9	21
41 13 783-01	Bussning, bakre	Bushing, rear	Buchse, hinten	9	26

Nummer Number	Benämning	Denomination	Bezeichnung	Sida Page Seite	Pos.
41 13 784-01	Bussning	Bushing	Buchse	8	27
41 13 797-01	Bordaxel	Lower shaft	Greiferantriebswelle	9	22
41 13 799-01	Kugghjul	Cog wheel	Zahnrad	9	20
41 13 800-01	Stoppring med skruv	Stop ring with screw	Haltering mit Schraube	9	23,24
41 13 816-01	Bricka	Washer	Unterlagscheibe	7,8	11,26
41 13 869-01	Pressarstångsfjäder	Presser bar spring	Stoffdrückerstangen- feder	6	35
41 13 871-02	Ratt	Knob	Einstellknopf	11	30
41 13 872-02	Täcklock	Cover plate	Deckel	11	32
41 13 877-02	Täcklock	Cover plate	Deckel	12	27
41 13 883-02	Lock	Cover	Deckplättchen	13	22
41 13 908-01	Nålstångsvevstake	Needle bar connecting rod	Nadelstangenkurbel- gelenk	8	14
41 13 919-01	Spolspindel, kpl.	Bobbin spindle, compl.	Spulspindel, kompl.	14	14-17
41 14 002-01	Smörjfilt	Oil wick	Öl-Filz	8	7
41 14 006-01	Fjäder	Spring	Feder	12	2
41 14 007-01	Fjäder	Spring	Feder	12	6
41 14 010-05	Reduktionsväxel, vit	Reduction gear, white	Reduktionsgetriebe, weiss	14	1-5, 14-33
41 14 027-01	Fjäder	Spring	Feder	6	36
41 14 030-01	Indexapp, röd	Index pin, red	Indexbolzen, rot	6	13
41 14 030-02	Indexapp, vit	Index pin, white	Indexbolzen, weiss	4,6	10,13
41 14 108-01	Fäste	Holder	Halter	11	38
41 14 149-01	Manöverarm	Control arm	Steuerarm	13	3
41 14 150-01	Ledare	Guide	Führer	13	12
41 14 151-01	Inställningsmutter	Adjustment nut	Einstellmutter	13	18
41 14 152-01	Bricka	Washer	Unterlagscheibe	13	17
41 14 152-01	Bricka	Washer	Unterlagscheibe	13	24
41 14 155-01	Bricka	Washer	Unterlagscheibe	9	25
41 14 194-01	Spärr	Latch	Sperre	6	6
41 14 200-01	Kedjerem	Chain belt	Kettenriemen	7	17
41 14 210-01	Fjäder	Spring	Feder	8	12
41 14 212-01	Kedjehjul	Sprocket	Kettenrad	9	29
41 14 218-01	Bricka	Washer	Unterlagscheibe	11	6
41 14 219-01	Trådspänningsfjäder, inre	Tread tension spring, inner	Fadenspannungsfeder, innere	6	25
41 14 248-04	Ratt, trådspänning	Knob, thread tension	Einstellknopf, Fadenspannung	6	22
41 14 287-01	Griparaxel, kpl.	Shuttle shaft, compl.	Greiferwelle, kompl.	9	1-5,7
41 14 288-01	Bussning	Bushing	Buchse	9	4
41 14 292-01	Griparaxel	Shuttle shaft	Greiferwelle	9	3
41 14 400-01	Bussning, bakre	Bushing, rear	Buchse, hinten	7	10
41 14 401-01	Spole, standard	Bobbin, standard	Spule, standard	9	17
41 14 418-03	Ratt	Knob	Einstellknopf	6	5
41 14 419-04	Lock	Cover	Deckplättchen	6	1
41 14 468-01	Kurva, stygnbredd och knapphål	Cam, stitch width and buttonhole	Kurve, Stichbreite und Knopfloch	12	11
41 14 508-01	Fjäder	Spring	Feder	11	34
41 14 522-01	Stomme	Frame	Gehäuse	11	27
41 14 533-01	Skruv	Screw	Schraube	12	18
41 14 551-01	Stöd, förlängning skiva	Support extension plate	Stütze, Anschiebetisch	15	14
41 14 552-01	Axel, stöd	Shaft, support	Achse, Stütze	15	13
41 14 597-01	Lyftarm, kompl.	Lifting arm, compl.	Hebelarm, kompl.	11	45-49
41 14 769-02	Ratt, backmatning	Knob, reverse feed	Einstellknopf Rückwärtsnähen	13	16
41 14 770-02	Knapp	Knob	Knopf	13	23
41 14 889-01	Avlastningsklämma	Support	Entlastungsklemme	17	3
41 14 900-01	Skruv	Screw	Schraube	17	4
41 14 916-01	Rotor 220 V	Rotor 220 V	Rotor 220 V	16	1,2,7
41 14 916-02	Rotor 110 V	Rotor 110 V	Rotor 110 V	16	1,2,7
41 14 917-01	Rotor 240 V	Rotor 240 V	Rotor 240 V	16	1,2,7
41 14 929-01	Upphångningsring	Suspension ring	Aufhängering	16	26
41 14 934-01	Sprengelborste	Carbon brush	Kohlenbürste	16	13,15
41 14 935-01	Sladdställ FR 700, Standard	Cord device, FR 700, Standard	Kabelanordnung FR 700, Standard	17	2
41 14 936-01	Sladdställ FR 710, USA, Canada	Cord device, FR 710, USA, Canada	Kabelanordnung, FR 710, USA, Canada	17	2
41 14 937-01	Sladdställ, FR 740 Australien	Cord device, FR 740, Australia	Kabelanordnung FR 740, Australien	17	2
41 14 938-01	Sladdställ, FR 730, Nya Zeeland	Cord device, FR 730, New Zealand	Kabelanordnung, FR 730, Neuseeland	17	2
41 14 939-01	Sladdställ, FR 720 England	Cord device FR 720 England 720,	Kabelanordnung FR 720 England	17	2
41 15 202-01	Fjäder	Spring	Feder	18	1
41 15 266-01	Mellanläggbricka	Spacing washer	Zwischenscheibe	5	9

Nummer Number	Benämning	Denomination	Bezeichnung	Sida Page Seite	Pos.
41 15 504-01	Distanshylsa	Distance sleeve	Distanzhülse	4	3
41 15 506-01	Armhylsa, kpl. vit	Arm sleeve, compl. white	Armhülse, kompl. weiss	4	16-17
41 15 506-03	Armhylsa, kompl. röd	Arm sleeve, compl. red	Armhülse, kompl. rot	4	16-17
41 15 510-01	Tättningsring, vit	Sealing ring, white	Dichtungsring, weiss	4	11
41 15 510-03	Tättningsring, röd	Sealing ring, red	Dichtungsring, rot	4	11
41 15 511-01	Skruv	Screw	Schraube	4	15
41 15 519-01	Bricka	Washer	Unterlagscheibe	4	4
41 15 524-01	Ansatssskruv	Shoulder screw	Ansatzschraube	4,6	2,7
41 15 525-01	Tappsskruv	Stud screw	Bolzenschraube	4	5
41 15 527-01	Stopp	Stop plate	Sperrblech	4	18
41 15 531-01	Täcklock, vitt	Cover plate, white	Deckplättchen, weiss	4	24
41 15 531-02	Täcklock, brunt	Cover plate, brown	Deckplättchen, braun	4	24
41 15 532-01	Trådspänningsbricka	Thread tension washer	Fadenspannungsscheibe	4	27
41 15 535-01	Tråddedare	Thread guide	Fadenführer	4	28
41 15 536-01	Täcklock, bakre, kpl. Husqvarna	Cover plate, rear, compl. Husqvarna	Deckel, hinten, kompl. Husqvarna	5	1-6
41 15 536-02	Täcklock, bakre, kpl. Viking	Cover plate, rear, compl. Viking	Deckel, hinten, kompl. Viking	5	1-6
41 15 537-01	Täcklock, bakre, Husqvarna	Cover plate, rear Husqvarna	Deckel, hinten, Husqvarna	5	6
41 15 537-02	Täcklock, bakre, Viking	Cover plate, rear Viking	Deckel, hinten, Viking	5	6
41 15 539-01	Skruv	Screw	Schraube	5	7
41 15 543-01	Däckelplåt, kpl.	Face plate, compl.	Deckel, kompl.	6	9
41 15 546-01	Pressarstångslyftare	Presser bar lifter	Nähfusstangenheber	6	31
41 15 547-01	Regel, däckel	Latch, face plate	Riegel, Deckel	6	46
41 15 548-01	Ansatssskruv	Shoulder screw	Ansatzschraube	6	44
41 15 552-01	Stopp, trådspänning	Stop plate, thread tension	Sperrblech, Faden- spannung	6	11
41 15 553-01	Tillhållare	Retaining spring	Haltefeder	5	2
41 15 557-01	Tryckplåt	Push plate	Druckblech	6	30
41 15 559-01	Däckel, vit	Face plate, white	Deckel, weiss	6	14
41 15 559-02	Däckel, brun	Face plate, brown	Deckel, braun	6	14
41 15 559-03	Däckel, röd	Face plate, red	Deckel, rot	6	14
41 15 573-01	Griparlock	Hook cover	Greiferdeckel	9	15
41 15 585-01	Stomme, kpl.	Frame, compl.	Gehäuse, kompl.	8	7-10
41 15 589-01	Pressarstångsledare	Presser bar guide	Nähfusstangenführer	6	38
41 15 590-01	Nålstångsram, kpl. med lagertapp	Needle bar frame, compl., with bearing pin	Nadelstangenrahmen, kompl., mit Lagerstift	8	1-4
41 15 591-01	Nålstångsram med lager	Needle bar frame with bearing	Nadelstangenrahmen mit Lager	8	3
41 15 596-01	Excenter	Eccentric	Exzenter	8	30
41 15 597-01	Fjäderfäste	Spring holder	Federhalter	8	31
41 15 600-01	Bärhandtag	Handle	Handgriff	4	1
41 15 612-01	Ratt	Knob	Einstellknopf	12	25
41 15 624-01	Fäste	Holder	Halter	10	25
41 15 628-01	Stygnplåt, kompl.	Throat plate, compl.	Stichplatte, Kompl.	4	12
41 15 632-01	Regel, stygnplåt	Latch throat plate	Riegel, Stichplatte	4	13
41 15 677-01	Axel	Shaft	Achse	10	7
41 15 683-01	Fjäderfäste	Spring holder	Federhalter	4	34
41 15 687-01	Matningsram, kpl.	Feed frame, compl.	Aufsetzrahmen, kompl.	7	9
41 15 688-01	Gejd, kompl.	Guide, compl.	Kulisse, kompl.	13	13-14
41 15 690-01	Förbindelsearm	Connection arm	Verbindungsarm	13	1
41 15 699-01	Fjäder	Spring	Feder	4	14
41 15 796-01	Skruv	Screw	Schraube	5	19
41 15 803-01	Bussning	Bushing	Buchse	7	39
41 15 804-01	Remrulle	Belt roll	Riemenrolle	7	35
41 15 813-01	Trådtilldragare	Thread take-up lever	Fadenheber	8	6
41 15 830-01	Sömbildare A	Seam former A	Nahtbilder A	11	1
41 15 831-01	Sömbildare B	Seam former B	Nahtbilder B	11	1
41 15 832-01	Sömbildare C	Seam former C	Nahtbilder C	11	1
41 15 833-01	Sömbildare D	Seam former D	Nahtbilder D	11	1
41 15 834-01	Sömbildare E	Seam former E	Nahtbilder E	11	1
41 15 835-01	Sömbildare F	Seam former F	Nahtbilder F	11	1
41 15 836-01	Sömbildare G	Seam former G	Nahtbilder G	11	1
41 15 837-01	Sömbildare H	Seam former H	Nahtbilder H	11	1
41 15 838-01	Sömbildare I	Seam former I	Nahtbilder I	11	1
41 15 839-01	Sömbildare K	Seam former K	Nahtbilder K	11	1
41 15 841-01	Plintlock	Terminal board cover	Schaltplintdeckel	16	23
41 15 845-01	Stomme	Frame	Kulissenhalter	13	5
41 15 847-01	Ledare	Guide	Führer	13	2
41 15 858-01	Ledare, kpl.	Guide, compl.	Führer, kompl.	11	35-38
41 15 859-01	Ledare	Guide	Führer	11	64-66
41 15 860-01	Excenter, ledare	Eccentric, guide	Exzenter, Führer	11	37
41 15 861-01	Styrplåt	Guide plate	Steuerblech	11	64

Nummer Number	Benämning	Denomination	Bezeichnung	Sida Page Seite	Pos.
41 15 872-01	Räffelpinne	Slotted pin	Kerbstift	6	8
41 15 876-01	Stomme	Frame	Gehäuse	12	15
41 15 877-01	Ansattsskruv	Shoulder screw	Ansatzschraube	12	16
41 15 879-01	Hävarm	Lever arm	Hebelarm	12	10
41 15 880-01	Kulskruv	Spherical screw	Kugelschraube	12	1
41 15 882-01	Spårskruv	C-screw	Sprengschraube	4	19
41 15 891-01	Låsring	Locking ring	Schliessring	13	25
41 15 897-01	Trådspänningsanordning, vit	Thread tension device, white	Fadenspannungs- anordnung, weiss	4	24-30
41 15 897-02	Trådspänningsanordning, brun	Thread tension device, brown	Fadenspannungs- anordnung, braun	4	24-30
41 15 898-01	Skruv	Screw	Schraube	4	25
41 15 899-01	Isolerskiva	Insulating plate	Isolierungplatte	5	15
41 15 900-02	Nålstång, kompl.	Needle bar, compl.	Nadelstange, Kompl	8	36-40
41 15 903-02	Nålstång	Needle bar	Nadelstange	8	36
41 15 904-01	Skruv, nålklämma	Screw, needleholder	Schraube, Nadelklämme	8	40
41 15 905-01	Nålklämma, Kompl.	Needle holder, compl.	Nadelklämme, Kompl.	8	39,40
41 15 906-01	Trådledare	Thread guide	Fadenführer	8	38
41 15 907-01	Skruv	Screw	Schraube	8	37
41 15 910-01	Matare	Feed dog	Stoffschieber	10	1
41 15 926-01	Stomme, kompl.	Frame, compl.	Gehäuse, Kompl.	11	2-27, 33-54, 58-61, 64-66
41 15 938-01	Hållare	Holder	Halter	9	13
41 15 939-01	Skruv	Screw	Schraube	9	16
41 15 957-01	Pressarstång	Presser bar	Nähfusstange	6	37
41 15 941-01	Hylsa trådrullepinne	Sleeve spool pin	Hülse Garnrollenstift	5	4
41 15 970-01	Axel, trådspänning	Shaft thread tension	Achse, Fadenspannung	6	23
41 15 976-01	Fjäder	Spring	Feder	13	6
41 15 977-01	Fjäder	Spring	Feder	13	15
41 15 979-01	Ratt, inre, trådspänning	Knob, inner, thread tension	Einstellknopf, innerer, Fadenspannung	6	15
41 15 980-01	Spårryttare	C-Washer	Sprengring	6	17
41 15 981-01	Däckelplåt med pressar- stångsreglering, kompl.	Face plate with presser bar regulation, compl.	Deckel mit Nähfusstangen- regulierung, Kompl	6	50
41 15 984-01	Kamsats fast med snäckhjul	Cam set firm with wormwheel	Schablonensatz fest mit Schneckenrad	11	2,4,8
41 15 985-01	Fjäder	Spring	Feder	11	63
41 15 986-01	Kedjehjul	Sprocket	Kettenrad	9	29
41 15 987-01	Kedjehjul, armaxel	Sprocket, arm shaft	Kettenrad, Armwelle	7	5,6,42
41 15 992-01	Hållare	Holder	Halter	7	40
41 15 944-02	Remspänning, Kompl	Belt tension, compl.	Riemenspannung, Kompl.	7	34-40
41 15 998-01	Kilrem	V-Belt	Kielriemen	7	33
41 16 012-01	Lagertapp	Bearing pin	Lagerstift	8	4
41 16 013-01	Dragstång	Draw rod	Zugstange	8	32
41 16 014-01	Länk kpl. stygnbredd	Link, compl. stitch width	Gelenk. kompl. Stichbreite	12	4-5
41 16 031-01	Skalring mönstermek. kompl.	Scale ring stitch pattern mechanism, compl.	Skalenring Muster. mechanismus, kompl.	11	28
41 16 034-01	Skalring knapphålsmek. kompl.	Scale ring buttonhole mechanism, kompl.	Skalenring knopfloch- mechanismus, kompl.	12	22
41 16 036-01	Förlängningsskiva, kompl	Extension plate, compl.	Anschiebestisch, kompl.	15	13,17
41 16 038-01	Fönster	Window	Fenster	15	15
41 16 039-01	Stödben	Supporting leg	Stützbein	15	11
41 16 040-01	Fjäder, stödben	Spring, supporting leg	Feder, Stützbein	15	17
41 16 048-01	Fjäder stöd	Spring support	Feder stütze	15	4
41 16 057-01	Knapphålsmek. kompl.	Buttonhole mechanism, compl.	Knopflochmechanismus, kompl.	12	21-27
41 16 058-01	Stygnställningsmek. kompl.	Stitch regulating mechanism, compl.	Stichstellermechanis- mus, kompl.	13	1-24
41 16 062-01	Etui, kompl.	Cover case, compl.	Haube, kompl.	18	1-4
41 16 066-01	Ratt med skala, kompl.	Knob with scale, compl.	Einstellknopf mit skala, kompl.	13	19-22
41 16 068-01	Låsklack, höger	Locking device, right	Verriegelungsansatz, rechts	18	2
41 16 069-01	Låsklack, vänster	Locking device, left	Verriegelungsansatz, links	18	4
41 16 088-01	Stygnställningsgaffel, kompl.	Stitch regulator fork, compl.	Stichstellergabel, kompl.	7	28-31, 20-26
41 16 089-01	Stygställningsgaffel	Stitch regulator fork	Stichstellergabel	7	24
41 16 090-11	Bladfjäder	Plate spring	Blattfeder	7	26
41 16 091-01	Lager	Bearing	Lager	7	31
41 16 092-01	Axel	Shaft	Achse	7	28
41 16 093-01	Fjäder	Spring	Feder	7	20
41 16 097-01	Gummifot	Rubber foot	Gummifuss	5	10
41 16 294-01	Spännring	Clamping ring	Klemmring	11	2

Nummer Number	Benämning	Denomination	Bezeichnung	Sida Page Seite	Pos.
41 16 295-01	Länk	Link	Gelenk	11	42
41 16 327-01	Lager	Bearing	Lager	11	40
41 16 329-01	Excenter tapp	Eccentric pivot	Exzenterbolzen	11	41
41 16 330-01	Håvarm	Lever arm	Hebel	11	50
41 16 331-01	Gaffelhåvarm	Forked lever arm	Gabelhebelarm	12	8
41 16 350-01	Hållare	Holder	Halter	4	21
41 16 351-01	Remskydd, kompl. vitt	Belt guard compl. white	Riemenschutz. Kompl. weiss	4	23-30
41 16 351-02	Remskydd, kompl. rött	Belt guard compl. red	Riemenschutz. Kompl. rot	4	23-30
41 16 352-01	Remskydd, vitt	Belt guard, white	Riemenschutz, weiss	4	23
41 16 352-02	Remskydd, rött	Belt guard, red	Riemenschutz, rot	4	23
41 16 353-01	Arm Axel	Arm shaft	Arm welle	7	4
41 16 355-01	Handhjul, kompl.	Hand wheel, compl.	Handrad, kompl.	7	14,15
41 16 357-01	Kretskort, kompl. 220V	Printed circuit board, compl. 220V	Gedruckte Schaltung- platte, Kompl. 220V	4	35
41 16 357-02	Kretskort, kompl. 110V	Printed circuit board, compl. 110V	Gedruckte Schaltung- platte, kompl. 110V	4	35
41 16 361-01	Kabelränna	Cable groove	Kabelrinne	5	17
41 16 364-01	Kopplingsplint KSHT Nr. 107	Terminal board KSHT No 107	Schaltplint KSHT Nr. 107	16	20.
41 16 366-01	Fäste	Holder	Halter	14	6
41 16 368-01	Fjäder	Spring	Feder	14	10
41 16 370-01	Bussning	Bushing	Buchse	13	8
41 16 372-01	Ansattsskruv	Shoulder screw	Ansatzschraube	7	38
41 16 380-01	Arm kompl. aluminium, vit	Arm kompl. aluminium white	Arm Kompl. aluminium, weiss	4	8
41 16 380-02	Arm kompl. aluminium, röd	Arm, kompl. aluminium, red	Arm, Kompl. aluminium rot	4	8
41 16 387-01	Remhjul, kompl.	Pulley, compl.	Riemenrad, Kompl.	7	13,5
41 16 388-01	Stopplåt	Indication plate	Indikatorplatte	7	41
41 16 391-01	Arm, kompl. gjutjärn vit	Arm kompl. cast iron, white	Arm Kompl. Eisenguss, weiss	4	8
41 16 391-02	Arm, kompl. gjutjärn, röd	Arm kompl. cast iron, red	Arm Kompl. Eisenguss, rot	4	8
41 16 400-01	Motor KSH 600, 220V, Standard	Motor KSH 600, 220V, Standard	Motor KSH 600, 220V, Standard	16	1-8, 10-18
41 16 401-01	Motor KSH 610, 240V, England, Australien, Nya Zeeland	Motor KSH 610, 240V, England, Australia, New Zealand	Motor KSH 610, 240V, England, Australien, Neuseland	16	1-8, 10-18
41 16 402-01	Motor KSH 620, 110V, USA, Canada	Motor KSH 620, 110V, USA, Canada	Motor KSH 620, 110V, USA, Canada	16	1 8, 10-18
41 16 404-01	Fotreglage FR 700, Standard	Foot Control FR 700, Standard	Fussanlasser, FR 700, Standard	17	1
41 16 405-01	Fotreglage FR 710 USA, Canada	Foot control, FR 710, USA, Canada	Fussanlasser, FR 710, USA, Canada	17	1
41 16 406-01	Fotreglage, FR 740 Australien	Foot Control, FR 740, Australia	Fussanlasser, FR 740, Australien	17	1
41 16 407-01	Fotreglage, FR 730 Nya Zeeland	Foot Control FR 730, New Zealand	Fussanlasser, FR 730, Neusseland	17	1
41 16 408-01	Fotreglage, FR 720 England	Foot Control FR 720, England	Fussanlasser, FR 720, England	17	1
41 16 410-01	Lamphållare, kompl. standard	Lamp socket, compl standard	Lampensockel, Kompl. standard	11	56
41 16 411-01	Lamphållare, kompl. USA	Lampsocket, compl. USA	Lampensockel, Kompl. USA	11	56
41 16 412-01	Lamphållare, kompl Australien	Lamp socket, compl Australien	Lampensockel, Kompl. Australien	11	56
41 16 413-01	Lamphållare, kompl. England	Lamp socket, compl. England	Lampensockel, Kompl. England	11	56
41 16 415-01	Medbringare	Driver	Mitnehmer	9	10
41 16 416-02	Fjäder	Spring	Feder	8	41
41 16 417-02	Fjäder	Spring	Feder	8	28
41 16 420-01	Bussning	Bushing	Buchse	5	20
41 16 421-01	Mutter	Nut	Mutter	14	13
41 16 422-05	Bottenplatta, kompl. med skala brun	Baseplate compl. with scale, brown	Grundplatte, Kompl. mit skala, braun	15	8-14
41 16 422-06	Bottenplatta, kompl. med skala, brun, jordad	Baseplate compl. with scale, brown earthed	Grundplatte kompl. mit skala, braun geerdet	5	8-14
41 16 423-01	Mönsterskal, kompl. Husqvarna	Pattern scale, compl. Husqvarna	Musterskala, kompl. Husqvarna	4	6
41 16 423-02	Mönsterskala, kompl. Viking	Pattern scale, compl. Viking	Musterskal, kompl. Viking	4	6
41 16 737-01	Styginställnings- mek. kompl.	Stitch regulating mechanism, compl.	Stichsteller- mechanismus, Kompl.	13	1-
41 16 738-01	Styrhylsa	Guide sleeve	Steuerhülse	13	25 4

Electrical equipment

EA

When the foot control is depressed the machine speed should start and increase evenly. A certain variation between different machines as regards both character and strength of the noise level must be accepted but substantial deviations from the normal level must not occur.

Check:

- EA 1. Foot control
- EA 2. Terminal board
- EA 3. Motor
- EA 4. Printed Circuit

Foot control

EA1

Requirement

The speed should be continuously controllable from 100 ± 20 rev/min to full speed.

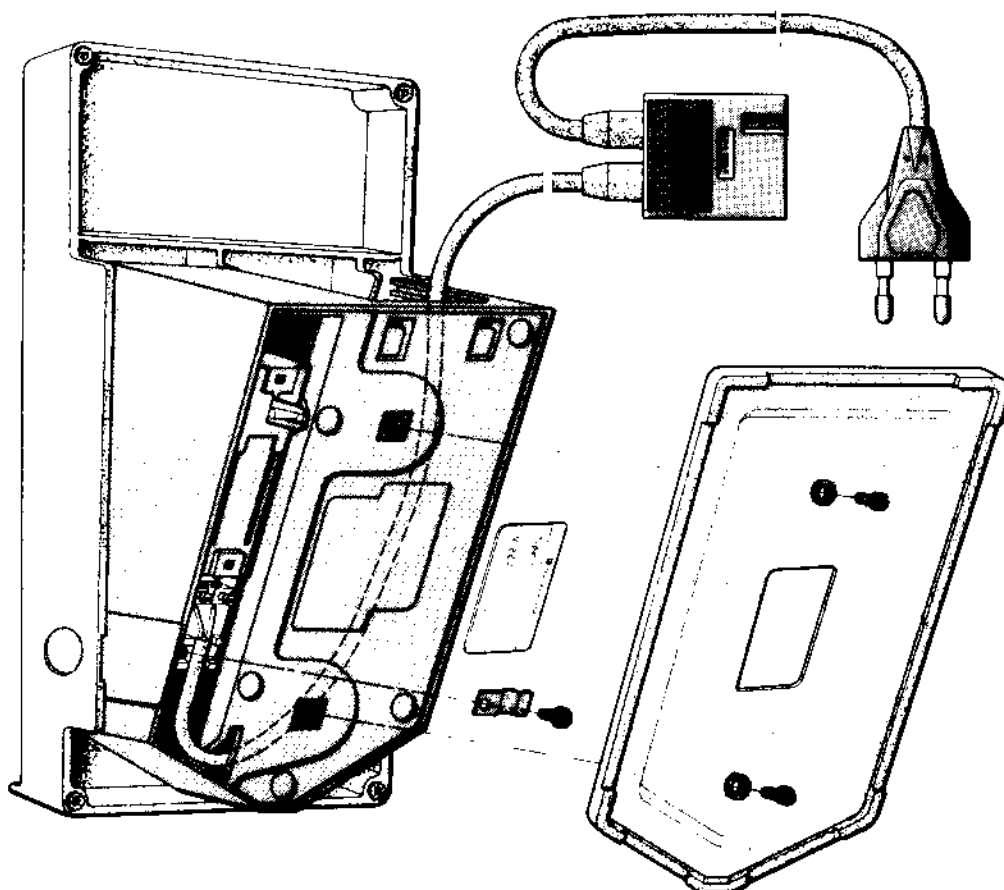
The connection contacts to both the wall socket and the terminal board must not be damaged or deformed.

Measure

Test the foot control on a machine which is known to operate normally.

If a satisfactory result is not obtained exchange the faulty foot control.

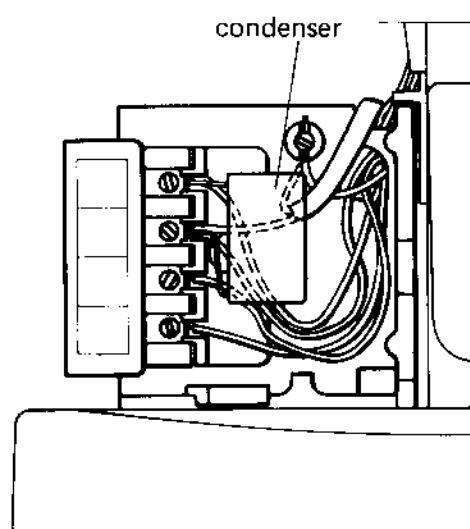
If the cable or plugs are damaged exchange the damaged part.



Terminal board

EA2

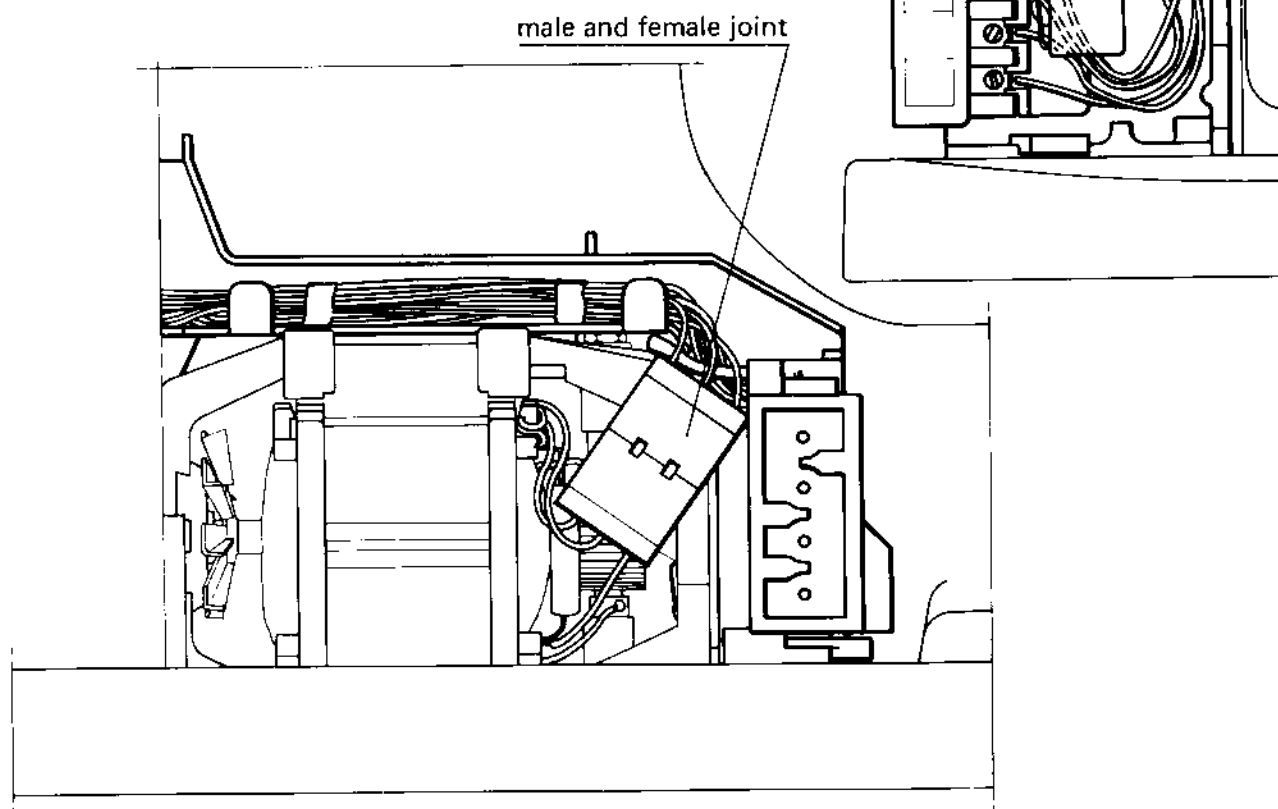
Check all connections and cables.
If there is interference in radio or television
reception from the machine, exchange the con-
denser.



Motor

EA3

The functioning of the motor can be checked
without dismounting the printed circuit.
Use a spare part circuit and connect it to the
connections on the terminal board and test the
machine in the ordinary way.



Printed circuit

EA4A

Driving of motor

If the machine operates when the motor is connected with a sparepart circuit but not when the mounted circuit is connected, remove the faulty circuit and send it in for repair.

Comment 1

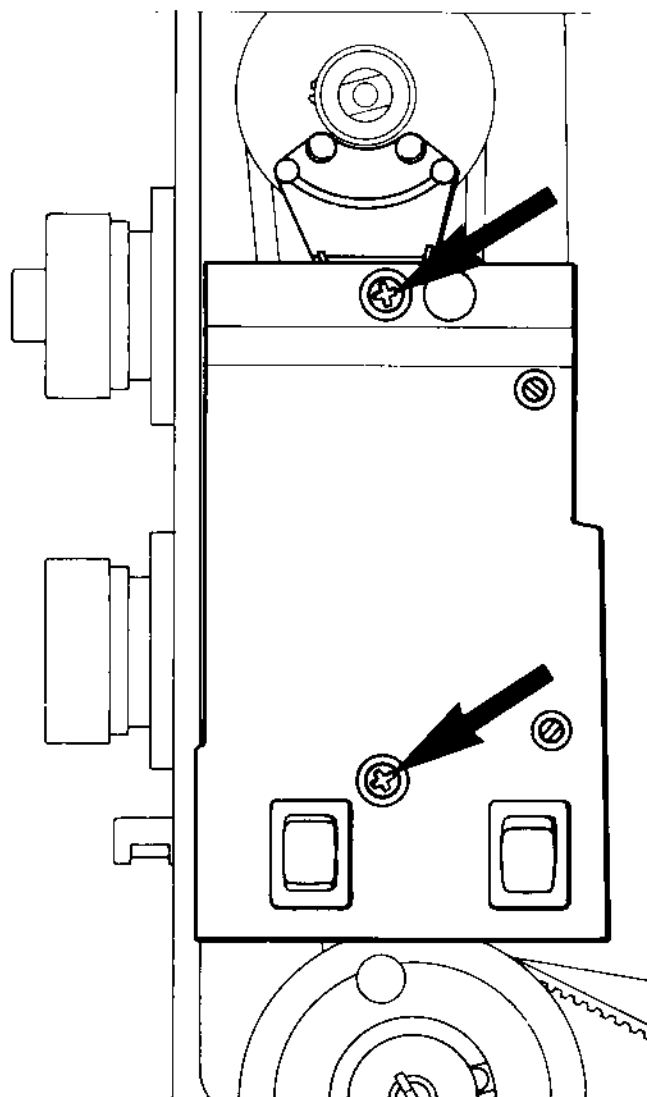
Note that the brush holder and open wiring of the motor and the rear of the printed circuit are electrified as soon as the wall plug is connected. The switch does not de-electrify the printed circuit. Make it a habit, therefore, to remove the plug from the wall socket as soon as the belt guard is removed and only re-connect when it is absolutely necessary.

Comment 2

If the tube fuse is blown, this denotes that the printed circuit is faulty. Do not replace the fuse — send in the whole printed circuit for repair.

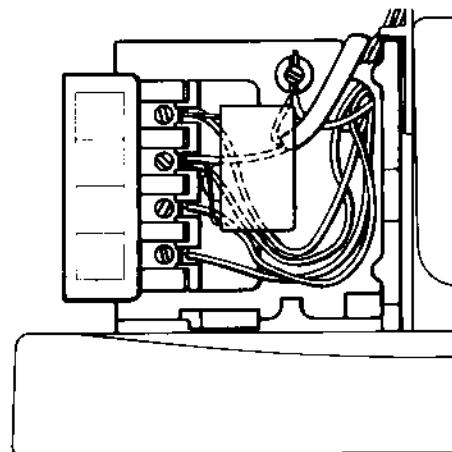
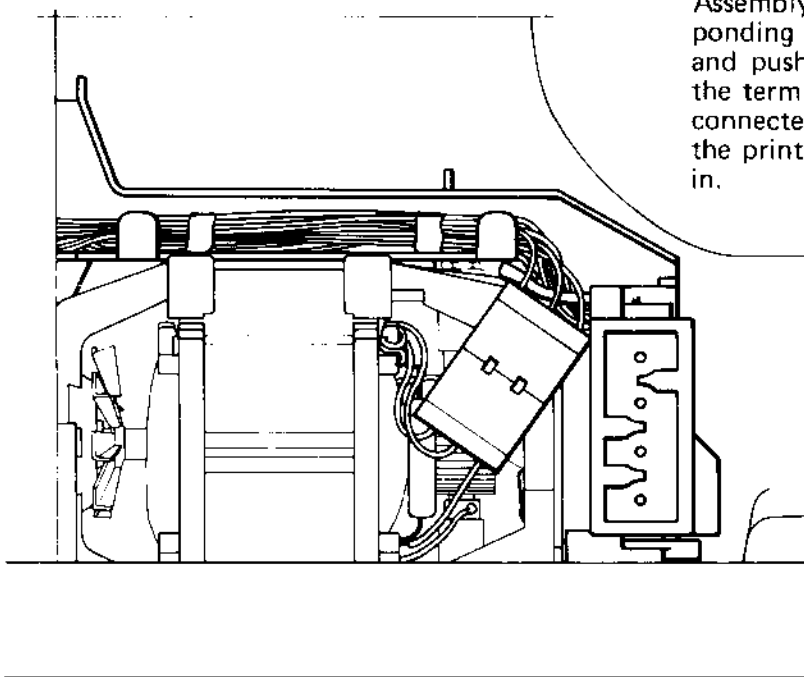
Removal

Loosen the 5 screws in the board which hold red, black, white, yellow and blue wires. The lighting cable and condenser ($0.1 \mu F$) should remain connected. Remove the 2 screws (the cross-grooved screws) which hold the printed circuit and separate the conductor joint at the motor. Remove the covering from the wires and push the wires through the hole in the terminal board.



Assembly

Assembly should be carried out in a corresponding way, i.e. affix the covering of the wires and push the 5 wires back through the hole in the terminal board. Note that the wires must be connected to their respective colours. Replace the printed circuit and press the conductor joint in.



Lowest speed of the motor

EA4B

Requirement

The machine should manage a lowest speed of 100 ± 20 rev/min.

Determination

Remove the wall plug. Set the thread take-up lever at the lowest position and remove the handwheel. Remove the belt guard. Set the stop-right push-button at the neutral position. Connect the machine but remember that the brush holder and open wires of the motor and the rear of the printed circuit are electrified and unprotected, even if the main switch is off. Turn on the main switch. Start the machine and depress the foot control so that the machine runs at the lowest possible speed.

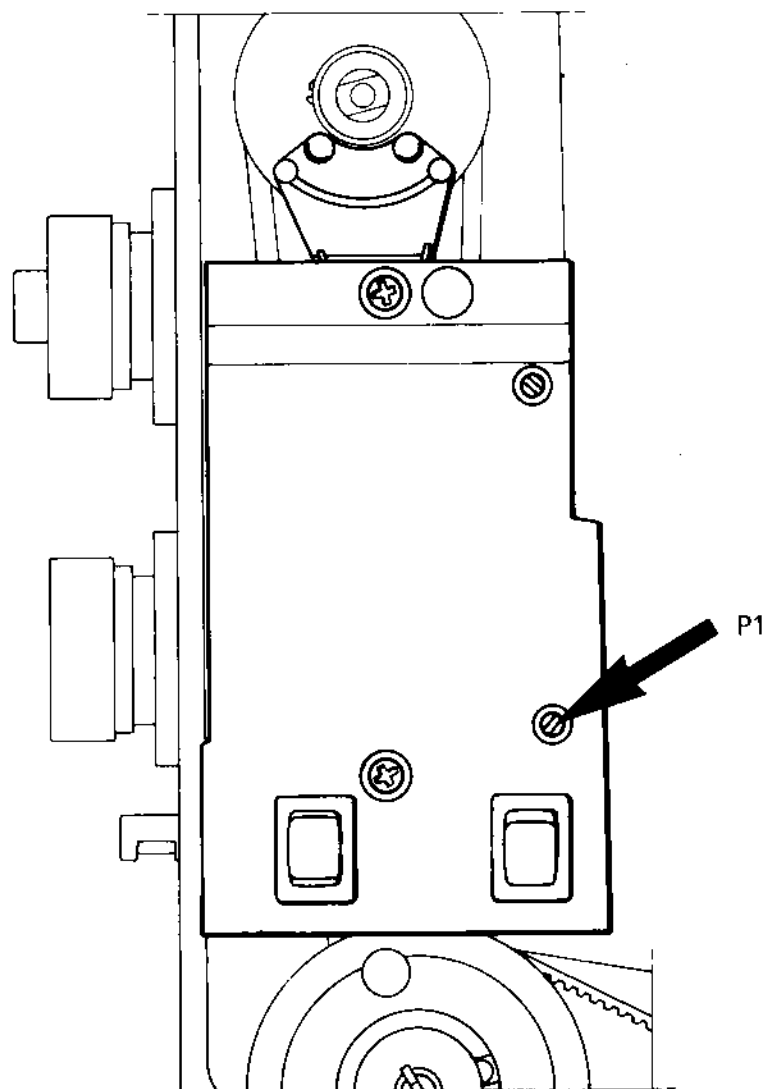
Count the number of revolutions during 15 seconds (i.e. 25 – 30 revolutions). A piece of paper placed under the presser foot will indicate the number of needle holes.

Adjustment

The number of revolutions can be adjusted by means of the lower potentiometer (P1). Turn the potentiometer anticlockwise for higher speed, clockwise for lower speed.

Comment

There are magnetic bars on the upper part of the printed circuit which sense the position of the handwheel. These must not come into contact with metal objects. For this reason always set the thread take-up lever at the lowest position when removing or replacing the handwheel, so that the inside plate of the handwheel cannot come into contact with the magnetic bars.



Homing speed of the machine

EA4C

Explanation

The homing speed is a measurement of the capacity of the electronics to turn the arm shaft after release of the foot control. It should be sufficient to drive the machine to the set stop-right position.

Determination

Set the stop-right push-button to the up or down position.

Start the machine and depress the foot control so that the machine runs at the lowest possible speed.

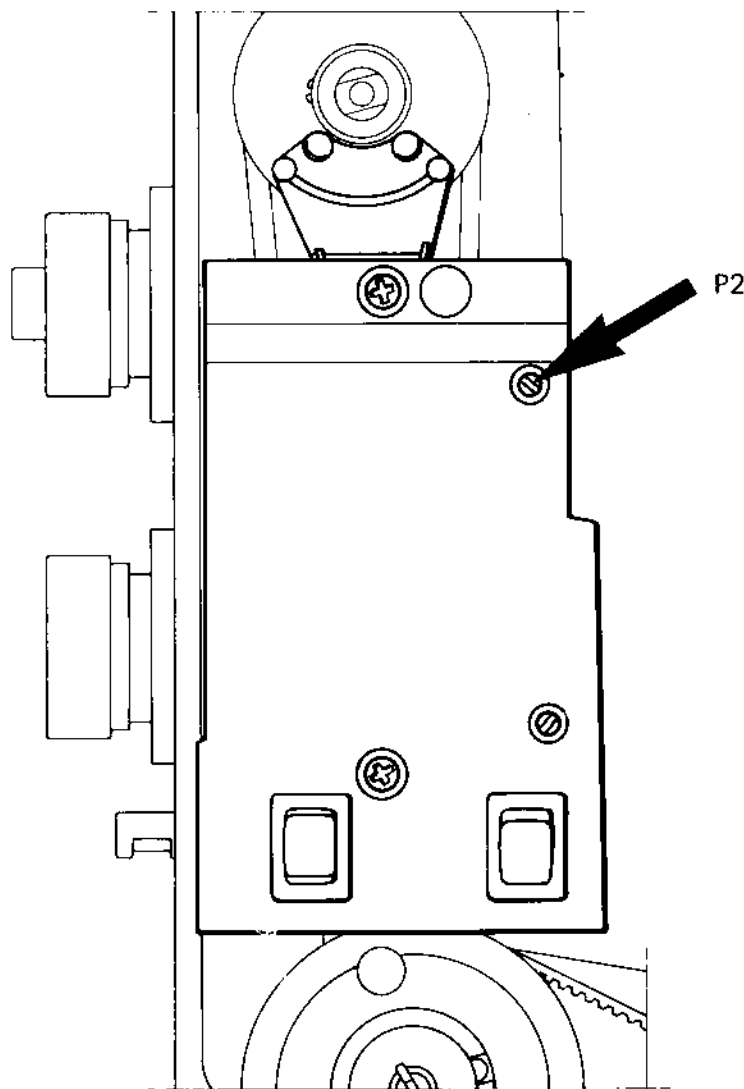
Release the foot control. The speed must not increase during the first second but a slight decrease is acceptable.

Adjustment

The homing speed is set by means of the upper potentiometer (P2). Higher speed is obtained by turning the potentiometer anticlockwise, lower by turning it clockwise.

Comments

The homing speed should be sufficient to drive the machine to the set stop-right position. However, if the speed is too high, the machine will make extra stitches.



Setting the upper stop-right position of the needle

EA4D

Requirement

When the needle stops at the upper stop-right position the distance between the stitch (throat) plate and the needle tip should be between 14 and 9 mm (0.55"—0.35"). (The sole of standard presser foot is 14 mm. (0.55")).

Adjustment

The upper stop-right position is set by moving the plate in the handwheel to a suitable position.

