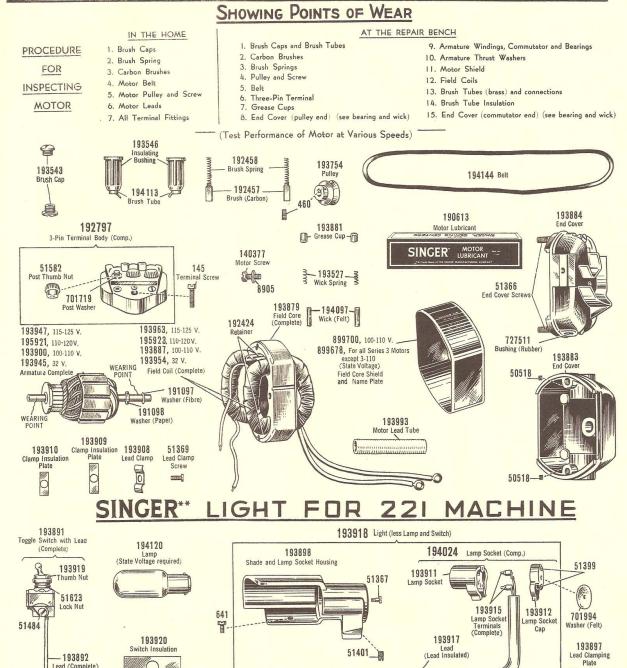
SINGER** 221-1 MACHINE PARTS. Showing Points of WEAR Needle Clamp and Gib 21. Bobbin Winder ELECTRICAL SYSTEM Feed Dog Presser Foot Thumb Screw Presser Bar 12. Needle Bar Thread Guide 22. Hand Wheel Assembly 23. Arm Shaft Needle Bar Needle Bar Connecting Link and Stud 31. Lamp and SINGER**LIGHT Socket INSPECT PARTS Stitch Regulator (including hinge Check condition by amount of circular play in the needle bar Face Plate and Thread Guide 32. Light Switch Throat Plate Screws screw and washer) Throat Plate and Position Bracke 33. Three-Pin Terminal Connections Bobbin Winder Tension Assembly FOR WEAR IN THE Assembly Feed Dog Screws Bobbin Case (Latch and Tension 26. Bed Cover Plate, Washer and Nut 34. Controller with Lead Cords 16. Presser Bar Lifter 27. Tension Assembly Crank Connecting Rod 35. Motor Belt FOLLOWING ORDER: Feed Fork Connection Thread Take-up Level Spring Bobbin Case Holder 36. Motor Pulley 19. Presser Bar Pressure Regulating Thumb Screw 29. Rotating Hook Shaft 37. Motor Brush Caps Rotating Hook (Note condition of 30. Feed Bar and Feed Bar Connecting 20. 38. Motor Brushes and Springs Spool Holder Spring hook complete Link 140240 45850 45925 Rotating Hook and Bobbin Case (co 45788 Feed Dog 45922 (Complete) 45321 100 201016-170167 26075 45849 45751 Bobbin Cas (Complete) 200592-170135 45807 画 206736 Bobbin Case Latch (Comp.) TT 453 -**Q** 200964 45808 45742 uide Brack 206735 8422 51159 F 206737 45736 206731 Pin \ 210736 33624 170160 Hook Gib 45785 45719 Face Plate 45871 Tension (Complet 45782 Arm Thread C 140694-45873 45822 WEARING POINT (Complete) 66774 Take-up Spring 140167 200614 200145 45820 ke-up Crank 45819 45868 (0) 51363 45813 45739 Conn. Stu 2102 ension Disc 139615 45866 45869 51681 Thumb Nu 45865 45818 45339 10 51308 m 45878 45879 Thread Gua 45763 Stitch Indicat WEARING 51354 45731 Feed Regulat 45929 50353 45795 Arm Top Cover (Co 50054 Thumb Screen 0 45708 8217 51355 45775 45812 WEARING POINT (IIII) 45817 45732 Arm Shaft with Needle Bar Crank 51351 45713 Bed Extension 51380 Bed Extension Hinge Screw 45704 45931 Tension Bracket (Complete 45798 Bed Extension Hinge Screw Washer 45714 Bed Friction Washer 45847-> 45800 Bed Cover Plate (Bottom) with Felt 51361 Bed Cover Plate (Bottom) Screw 45916-@ 51621 Bed Cover Plate (Bottom) Nut 8879 Bed Cover Plate Washer (Cloth) 45780 Bed Cushion (Rubber) 50116 Bed Cushion Screw 140138 45915 3 1259 1423 - 40 PARTS UNDER BED 45707 Bushing 45725 Feed Conr 45730 45721 Feed Bar Supplied only when repairs are made 1259 1519 1519 1520-0 -51353 15445 315 45927 Bushing 45729-Courtesy of April 1930's Sewing Shoppe www.April1930s.com

Courtesy of April 1930's Sewing Shoppe www.April1930s.com

SINGER**SERIES 3-32V, 3-110V, 3-120V AND 3-125V FOR 221 MACHINE



FORM 200 42

Revised (1055)

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Lead (Complete)

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MOTOR AND LIGHT FOR 221

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