SINGER 221K1

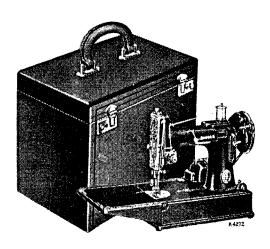
RECEIVED

MAR 27 1950

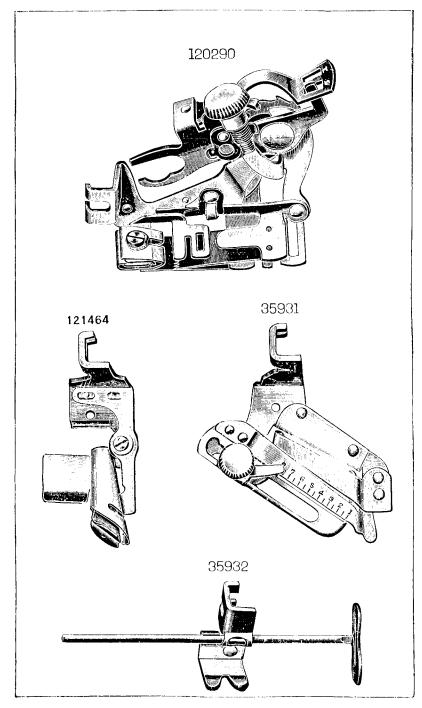
COST DEPT.

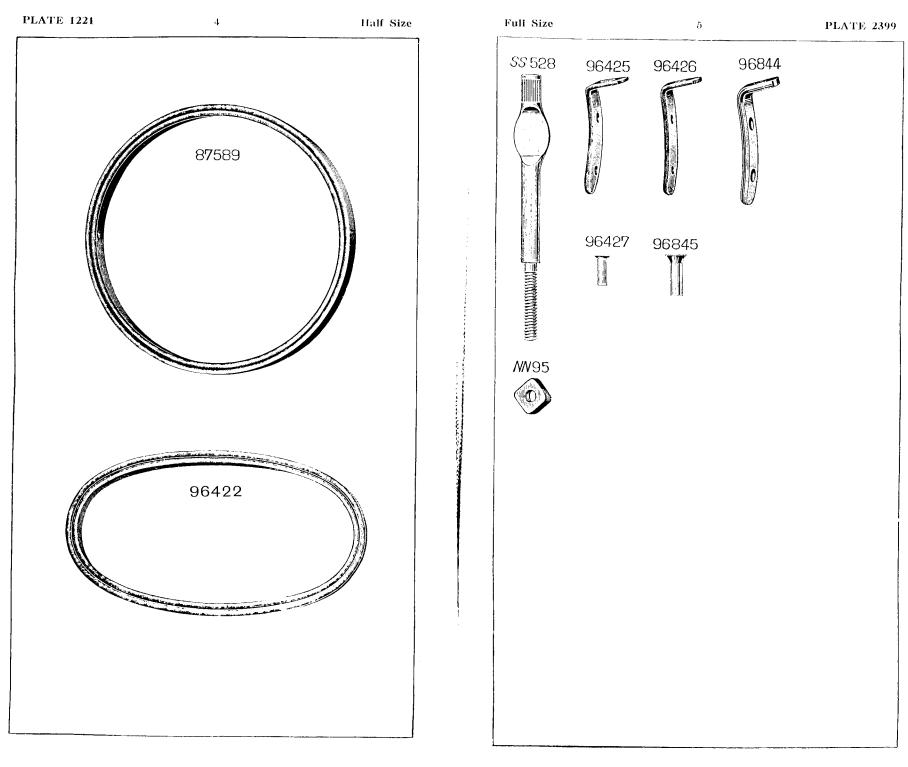
Illustrated
List of Parts

No. 221K1 Machine

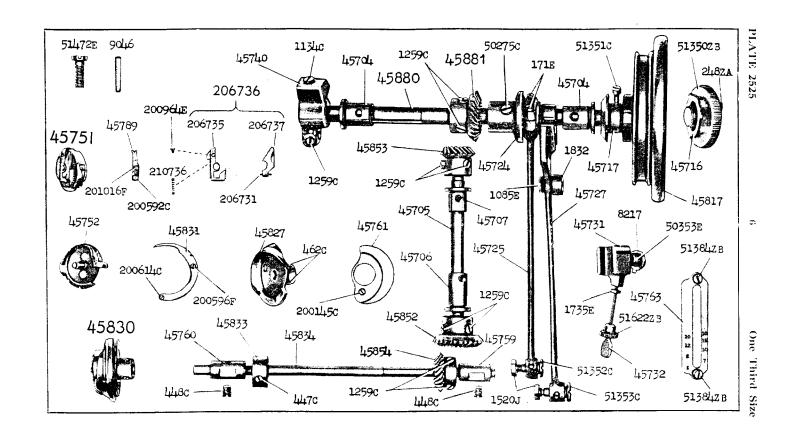


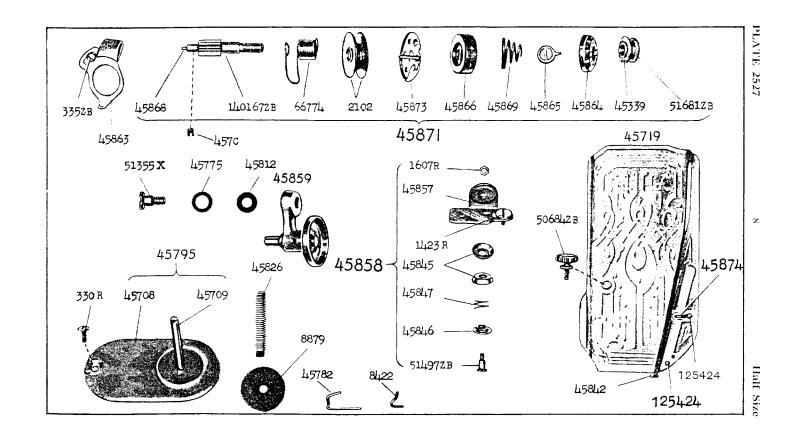
** A·Trade Mark of
THE SINGER MANUFACTURING COMPANY

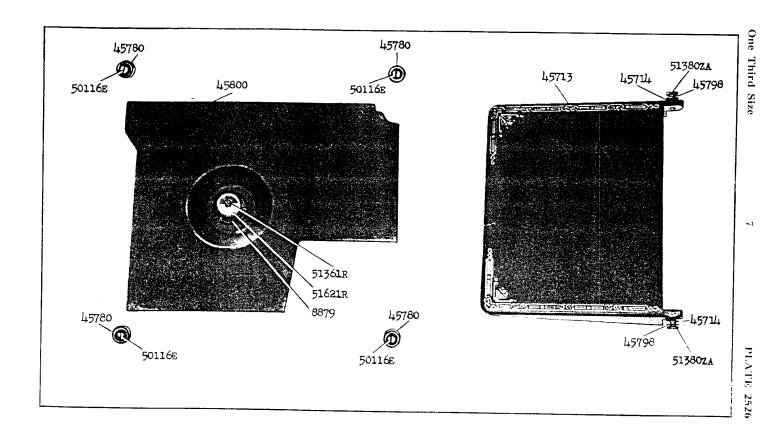


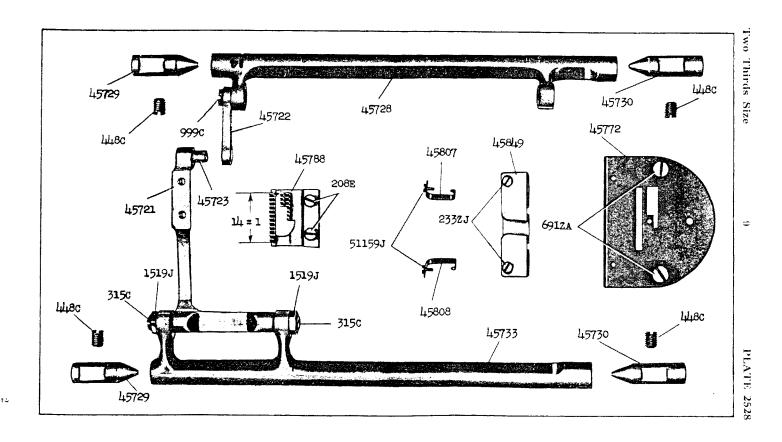


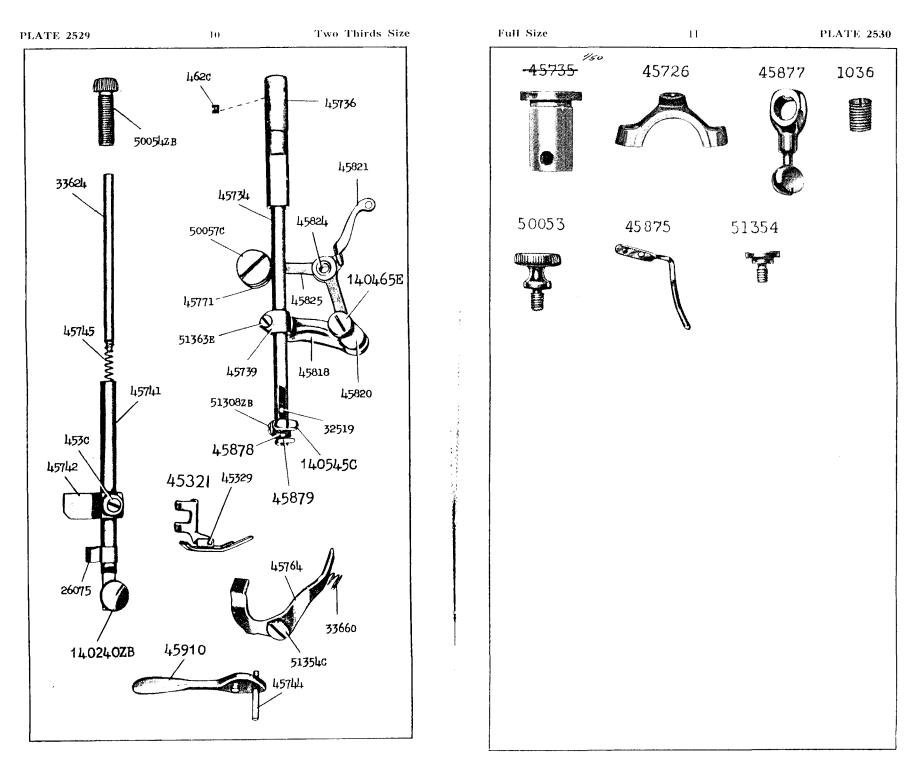
From the library of: Superior Sewing Machine & Supply LLC

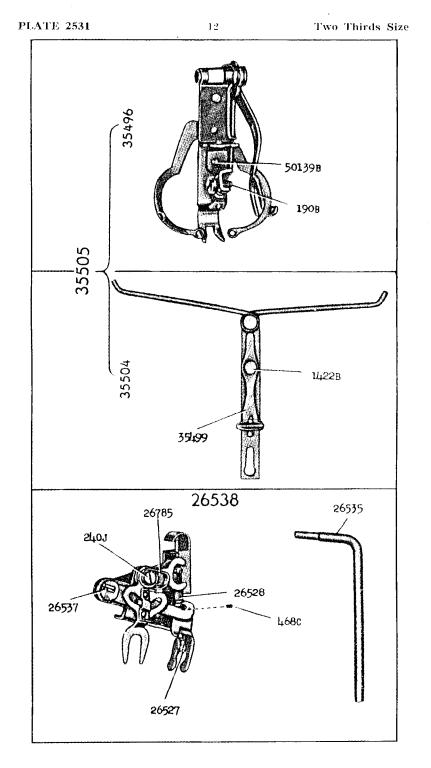


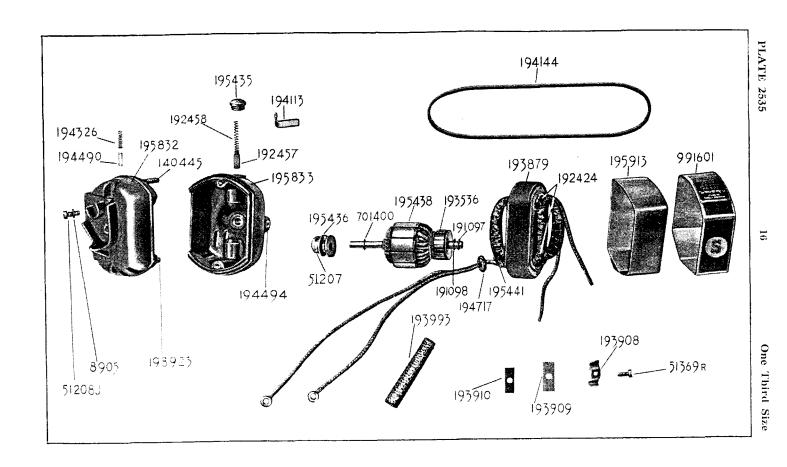


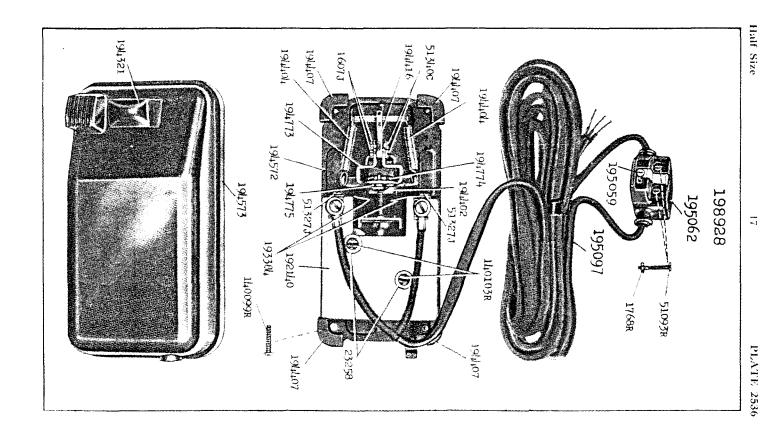


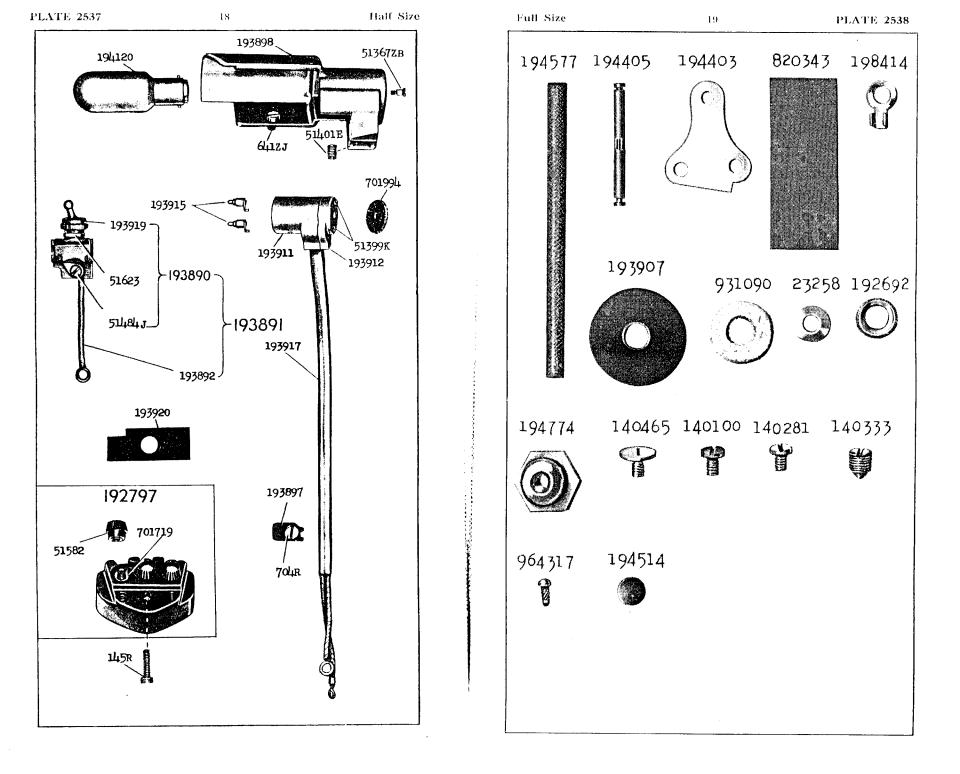


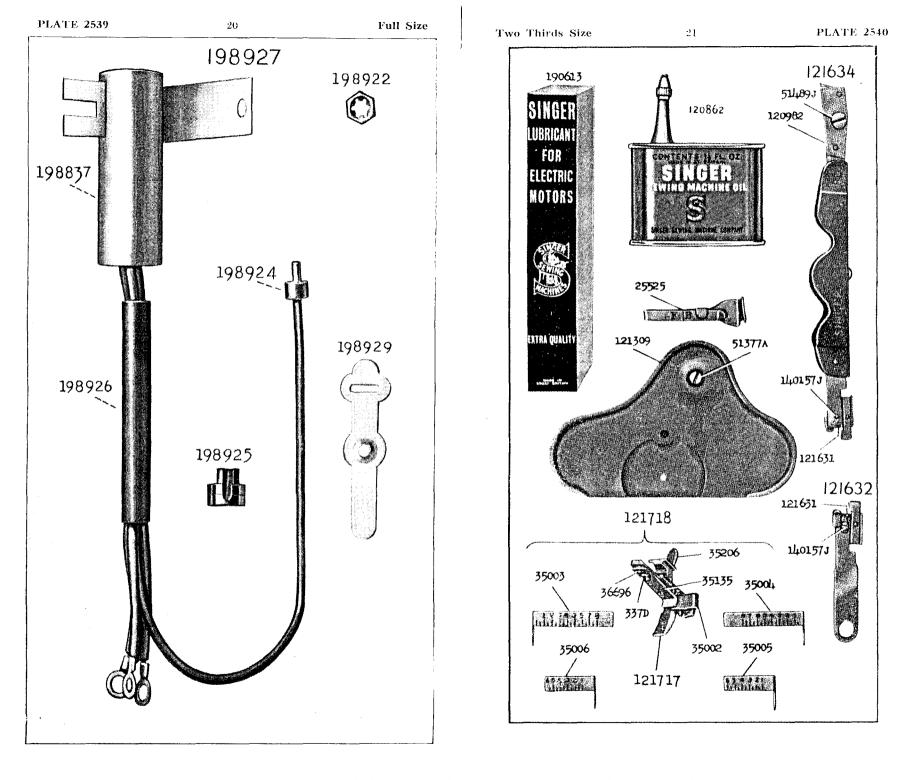


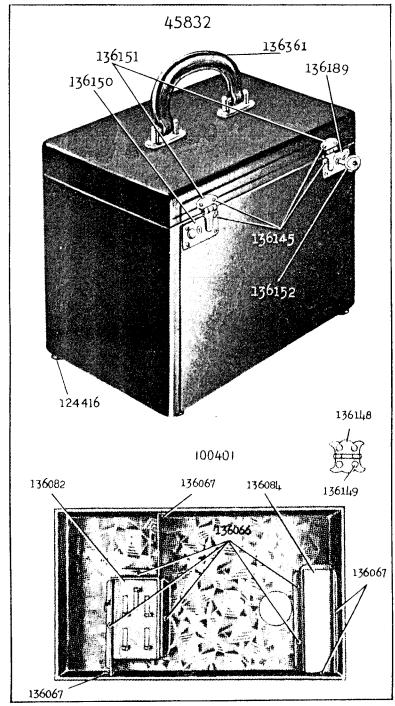


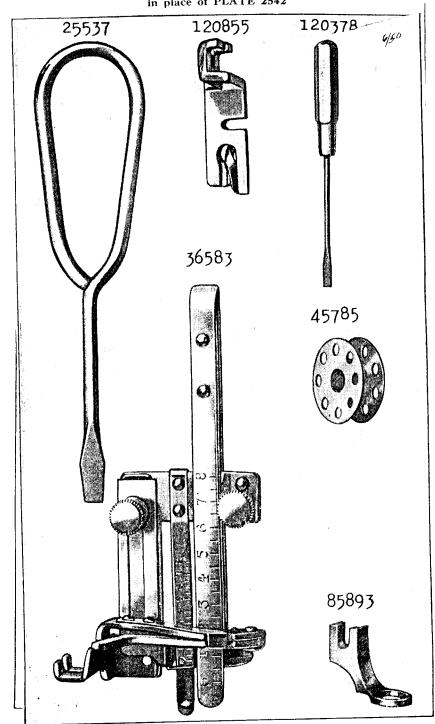












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CONTENTS

LIST OF PARTS

FOR

No. 221K1 MACHINE

						Page
Attachments				 	 	4
Bobbin Winder Pa	arts	• • •		 	 	4:
Carrying Case	•	• • •		 	 	49
Machine Parts		• • •		 	 •••	3
Motor Parts		•••		 	 	37
Numerical List of	Parts	•••		 	 	53
Singerlight			•••	 	 	4.0

INSTRUCTIONS FOR ORDERING

In ordering from this List, the prefix and affix letters with the part number MUST BE quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The affix letters (where shown) indicate the style of finish, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- A.A. Buffed and Chromium Plated.
- A.B. Hardened, Polished, Buffed and Chromium Plated.
- A.C. Brown Baking Enamel Finish.
- A.D. Grey Baking Enamel Finish.
- A.E. Hardened, Bright Rumbled and Nickel Plated.
- A.F. Hardened, Bright Rumbled and Nickel Plated, Bright Rumbled and Chromium Plated.
- A.J. Polished, Nickel Plated and Chromium Plated.
- A.K. Hardened, Polished, Nickel Plated and Chromium Plated.
- A.L. Heat Treated for Toughness.
 - B. Polished, Nickel Plated and Buffed.
 - C. Hardened only.
- C.R. Hardened and Merlized.
 - D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- F.J. Hardened, Polished and Nickel Plated.
- G. Bright Rumbled and Nickel Plated.
- H. Blued.
- J. Nickel Plated only.
- K. Hardened and Nickel Plated.
- L. Brass Plated.
- M. Oxidized.
- N. Japanned, Dull.
- P. Japanned, Bright.
- P.P. Wrinkle Finish.
- R. Merlized.
- S. Cadmium Plated.
- T. Copper Plated.
- T.A. Hardened, Polished, Copper and Nickel Plated and Buffed.
- T.B. Copper and Nickel Plated and Polished.
- T.J. Copper and Nickel Plated only.
- T.K. Hardened, Copper and Nickel Plated.
- T.L. Copper and Brass Plated.
- T.M. Copper Plated and Oxidized.
 - U. Zinc Plated.
 - V. Silver Plated.
 - W. Polished and Nickel Plated.
 - X. Black Oxide for Iron and Steel.
- **X.C.** Hardened and Black Oxide for Iron and Steel.
 - Y. Black Nickel Plated only.
 - Z. Chromium Plated.
- Z.A. Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.B. Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.C. Hardened and Chromium Plated.
- **Z.D.** Polished and Chromium Plated.
- **Z.G.** Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
- Z.J. Nickel and Chromium Plated.
- **Z.T.** Copper and Chromium Plated.

Parts marked with an asterisk (*) are furnished only when the repairs are made at Factory.

PARTS COMPLETE

FOR

MACHINE No. 221K1

Portable Family Machine, Rotary Hook, Motor Driven and Singerlight.

Plate

20	Plate											
*45701		Arm							1/2			
*45814		11	4570	1 wi	th 4	570	6, 45	707,		45773 t	wo each	15405
											and	45704
NOT	I. I)	o to the			******	inan	l Car	aaav	aliann	ient, Arm	a.u.a.t l	l.a
\$177	r 1200 Sub	blied si	· accu	racy Plv o	nd c	an i	only :	gear be-sc	ntas a	unit, Ar	n and Be	n rd
		mbled.	,							,		
9046	2525	Arm	Dow							• • •	• • •	
51472e	2525	11	Screv	. ,						• • •		
45880	2525	11	Shaf		rizon					•••		
45886		11	18	(11				ith 457			
45881	2525	11	11	(Ιf)) Bev	el Go	ar wit	h 1259c ar	nd 14033:	3c
1259c	2525	11	11	(17)) (4		n Set	Screw		
140333c	2538	11	11	(11)) 11		$_{0}$ Pos	ition Scre	w	
45704	2525	11	11	(11)) Bus	hing				
45705	2525	11	11	(11)	right	.)						
45852	2525	н	11	(H) B	evel	Gear	(lower) with tw	o 1259c	
1259c	2525	11	17	(21)	11	11	(11) Set Scre	ew	
45853	2525	11	11	(11)	11	11	(upper	·) with tw	o 1259c	
1259c	2525	o '	н	(11)	11	11	(11) Set Scr	ew	
45706	2525	11	11	{	o.) B	ushir	ig (le	wer)			
45707	2525	11	11	(11)		(u	pper)			
45708	2527	н	Top (Cove	r							
45795	2527	· ·		*1	457	08	with	4570	9			
330r	2527		11	11	Scr	еш						
45709	2527	11	11	п	Spe	ol	Pin					
8879	2526	11	.,	11	11			Vash	er (clot			
										,		
45817	2525	Balai	nce W	Vhee	1							
*45855		Bed										
*45856		f1 ~	15855	with	1 457	59,	4576	0 ane	1 two 4	48c	•••	
NOT	E. Due	to the	асси	raev	requ	irea	l for	gear	align)	nent, Bed	cannot l	n.
	sup	plied se	parat	cly a	nd ce	an e	mly t	be se	nt as a	unit, Ari	m and Be	d
	asse	mbled.										
45712		Bed (Cover	Plat	e the	dfo	m)					
45800	2526		eurer n	1 1711	.C (170) ((()	,	571-)	with 4			
* 15799	U±0	11	11	11	(11) (
	2526						,	crew				
51361r		11	11	11	(11	- J 3 -)		Thum			• • •
51621r	2526	*1	T)	"	(11)	11			ohne (ala	
8879	2526	11	11	11	(11)	11	11	n Wa	isher (clos	ш)

		ye.				
No.	Plate			No.	Plate	
45780	2526	Bed Cushion (rubber)		15728	27.28	Feed Litting Rock Shaft
50116e	2526	(γ)		15729	2528	o o o Centre (felt)
45713	2526			148c	2525	or or or or or or or Set Seren
51380r	2526			15730	2528	e e e e (right)
45798	2526	$\frac{1}{2}$ washer (2)		118c	2525	war and a management of the Screw
45714	2526			15731	2525	- Regulator
401114	2.7217			503 5 3e	2525	" Hinge Screw
		Company Company		8217	2525	6 Etiction Washer .
51350zb		Clamp Stop Motion Clamp Screw		45732	2525	Reversing Handle
248za		Stop Screw and Stop Strew		15791		6 45732 with 51622zb 1/2
45716	2525	washer		1735e	2525	a Lock Nut
45717	2525	u u s Flanged Bushing		15733	2528	« Rock Shaft
45765		и и и и и и (5717 with 51350zle).		15729	2528	ν n g Centre (left)
51351c	2525	0 0 0 0 0 SCION		1180	2525	n n n set Setew
				15730	2528	r o o (right)
45718		Face Plate		118c	2525	n n n (n 1 Set Screw
45719	2527	a 45718 with 45842 and 13961a		7	22.,	
50684zb		Thumb Screw		45731	2529	Needle Bar (hollow) with 32519
45875	2530	Thread Guard (lower)		* 45735	2530	" Bushing (lower) No Canallad is
45842	2527			15736	2529	g g (upper)
125424	2527	n n n n (o) Rivet		462c	2525	0 0 0 (upper)
45874	2527	n n n n (mpper)		15818	2529	
139615		n n n n n n n 15871 with 125124		45819	21121	6 6 Connecting Link
125424	2527	n n n n Rivet		45739	2529	" " " Data with 51363e
120921				51363e	2529	
			1	45740	2525	o g n n Glamping Screw
45721	2528	Feed Bar	i i			
45722	2528	n Connecting Link	-	H34al		Position Screw
999c	2528	a Hinge Serew		15877	2530	Clamp Body with 140545zc
45723	2528	n n n n n Stud		15878	2529	45877 with 51308zj
315c	2528	Screw Centre		45879	2529	Gib and Thread Guard
15445	4/4.	n = n = n = 315c with 1519 % (2) = m = m		51308zj		Position Screw
$-1519\hat{f}$	2528	n n n n Nut		140545zc		Walter Thumb Screw
45724	2525	 Cam and Feed Lifting Eccentric with 50275c 		32519	2529	" Stop Pin
50275c	2525	n n n n n n Set Serew				
45788	2528	$_{0}$ Dog, 12 teeth (14 teeth to the inch) for 45772		45741	2529	Presser Bar
208a1	2528	9 9 Screw (2)		45742	2529	6 Guide Bracket with 453c
15727	2525	" Forked Connection		453c	2529	n n n n Set Screw
45754		$_{0}$ $_{0}$ $_{0}$ $_{0}$ $_{0}$ 45727 with 1832 $_{0}$ $_{0}$ $_{0}$		‡ 5910	2529	· Lifter
51353c	2525	n π Hinge Screw (eccentric)		15744	2529	or to be Hinge Pin
1520j	2525	are a surface of Nutransconding		45745	2529	a Spring
1832	2525	о п в Roller with 1085е		45813		n n n 45745 with 33624
1085e	2525	n n n n Screw Stud		45329	2529	Presser Foot Hinge Pin
45725	2525	 Lifting Connecting Rod with 45726 and two 171a; 		45319		n o Plate
*45726	2530	a Cap		45320		o Shank
	2525	n n n Screw				D. D. A. M. M. A. M.
51352c		" " " " " Hinge Screw (eccentric)		15321	2529	Presser Foot (hinged), complete, Nos. 45319, 45320 and 45320
1520i		n n n n n n n n Nut		14024071	2529	Thumb Serew

No.	Plate	_	_									* *	Plate 2527	Stock T	bread R	egulato:	r and '	Tension '	Threa	ıd Gui	de .
50054zb		Pressure	Regu	ılating '	Thum	b Scre			• • •	* * *		335zb		inaca i			I f	*11	10	11	Screw
33624	2529	11		10	н	H	Exte	nsion 1	'in						" Andred C	loone lu	ynor ch	aft), com	plete	Nos. J	45853 ar
45827	2525	Rotating	Hook	with to	vo 462a	ıl						45900		Set of f	wated G	ears (up	47C1 SU	arcy, com	1		1588
45829		n	11				45761	458	31, 20			45901		Set of I	Mated (Gears (lo	wer sh	aft), com	plete.	Nos. 4	15852 ar
15000				4500=	:41	15091		00596f													158
45828		11	II	45827	WIUN 4	юват,	200590					45826	2527	Spool I	Iolder S	pring				• •	
45090	25.25			1 1	11:		1.4.			s only)		45763	2525	Stitch	ndicato	r Plate					
45830	2525	11	11	and Be	onen (case c	ompiero	, avos.	4070			51384zb		11	11		Screw (2)			
15705	05 (3			D. 1.1.;						45829	Ų	~ 1 0001.		н	Regulatir	ig Thuml	5 Nut				
45785	2542	н	11	Bobbin		• • • •			• • • •		l k				n Disc			***			
*45750		11	- 11	11	Case				• • •		i	2102	2527		Indicat						
45751	2525	Rotating							5750,	45789,		45866	2527	н	111(11(4)	Flang					
		200592	c, 200	964e, 20	1016f,	206736	3 and 21	0736		•••		45864	2527	11	**			Washer			
45550	2505	Datations	T T 1.	. 1) . 1, 1, 1, 1	. Cusa	D					;	45865	2527	11				t with 45			
45752	2525	Rotating	HOOK	BODDII					• • • •	• • •	j	. 51681zb		11	Reguia			Engagit			
206735	2525	11	11	11	11	Latch						45339 459 0	2527	11		ing Leve		12	.,,		
206736	2525	11	11	11	11	11	206735	with			į	1590 1 1111 1	2029	4	Refeas	nig Leve		Screw			
00000								131		206737	į	51354c	2529	D	11	,					
206731	2525		- 11	11	11	11	Fulcru	m l'in	• • •			65_{\odot} 33660	2529	11	† ·	131	Sprin				
206737	2525	11	11	**	11	11	Lever		• • •		: 1.	14 72888 .	2527	11			• • •				
210736	2525	11	11	11	tt.	11	Spring				- 1	45869	2527	11	Spring			1			••
200964e	2525	1 t	11	11	11	11	Stop S				}	140167zb	2527	11		P. 2001 s			• • • •		• • •
45849	2528	н		11	11	Positi	on Plate	3			1	45870		tt.		40167zb			• • • •		
45850	2532	11	11	11	Ħ	11	11	45849	with	45807,	į	457c	2527	11	11 5	Set Screw					y 34
							45	808 and	l two	51159j	Í	45871	2527	Tensio	n (gradı	rated), co	mplete	, Nos. 45	864 to) 4580t	0, 41 1500
45807	2528	11	11	11	11	Positi	on Plate	Sprin;	g (bac	k)	. }			458	70, 4587:	3, 66774 a	and two) 2102			• • •
45808	2528	11	11	*1	11	11	12	11	(fro	nt)	i	26075	2529	Threa	d Cutter	and Ho	lder				
51159j	2528	11	н	11	11	11	11		Sere	W	1	8422	2527	II.	Guard	(head of	arm, u	pper)			
233zj	2532	11	11	11	11	11	11	Screw	(2)		. 1	45782	2527			(head of					
45789	2525	11	11	11	11	Tensio	ın Sprin	g			. 1	15820	2529			ip Crank					
201016f	2525	11	11	11	11	11	ti.	Regu	dating	Screw		1036al	2530				Set Sc	rew			
200592c	2525	n		11	+1	T)	11	Screv	AV.			*45821	2529	11	- 11	Lever					
45833	2525	11	,	Collar a	ınd Coı	unterba	ilance w	ath 447	7e				,,		11		comi	dete, Nos.	45821	, 4582	4 and 45
447c	2525	н	11	0	14	11	S	et Scre	W			45822		n	11			2 with			
45831	2525	11	**	Gib							: 1	45823		71	11	,,	•				ind 1404
20 0614 c	2525	11	11	u Hir	nge Scr	ew							2530				Cap	Screw			
20 05 96f	2525	11		n Scr	ew					• • •	- 1	140465e	2529		.,	"		e Stud			
462al	2525	н	*1	Set Ser	ew.					• • •		*45824	2529 2529		,,	11	Link				
45834	2525	11	11	Shaft								* 45825			u u			Hinge Sci	rew		
45854	2525	11	11	и 1	Bevel G	ear wit	h two 1	259c				50057c	2529			11	*1			asher	
	2525	11	11	11	n	ır Sef	Screw				:	45771	2529		31	Sprii					
45759	2525	11				(back						66774	2527		Ħ			ead Guarc			
	2525	11	11	11	11) Set Sc					45873	2527								
45760	2525		11		11	(front						45772	2528	Thro		for 4578					
	2525			11) Set Se					691z	a 2528	3 11	19	Screw (2)				
45761	2525			Loop G			,					*45773		Trad	e Mark						
														11		Rivet					

Motor Parts

SERIES C.A.K. 6 MOTORS

Volts.	Cycles.	Amperes.	Motor Catalogue No.
12	D.C.	4.2	C.A.K. 6-1
32	D.C.	1.0	C.A.K. 6-3
50	D.C. & 25 to 75	.7	C.A.K. 6-5
95-100	D.C. & 25 to 75	.4	C.A.K. 6-6
100-110	D.C. & 25 to 75	ı	C.A.K. 6-7
110-120	D.C. & 25 to 75	.1	C.A.K. 6-8
150-165	D.C. & 25 to 75	.35	C.A.K. 6-9
190-210	D.C. & 25 to 75	.25	C.A.K. 6410
210-230	D.C. & 25 to 75	.25	C.A.K. 6-11
230-250	D.C. & 25 to 75	.25	C.A.K. 6-12
120-130	D.C. & 25 to 75	.35	C.A.K. 6-14
130-145	D.C. & 25 to 75	.35	C.A.K. 6-15
	1	T :	

No.	Plate							
195487		Armature	complete	for C A	.K. 6-3 Mot			
195725		If .	0		.K. 6-3 S.L			
195488		· ·	.,		.K. 6-5 Mot			
195726		11			.K. 6-5 S.L			
195489		If	11		.K. 6-6 Mot			
195727		н	.,		.K. 6-6 S.I.		***	
195437		11	ır.		.K. 6-7 Mot		* * *	***
195728		n	11		.K. 6-7 S.L			
195491		- 11	н		.K. 6-8 Mot		* * *	
195729		11	11		.K. 6-8 S.L			
195493			17		.K. 6-9 Mot			• • •
195730		u.	н		.K. 6-9 S.L			
195496		31			.K. 6-10 Mc			
195731		*1	**		.K. 6-10 S.			
195438	2535	ŢĬ	11		.K. 6-11 Mc			
195732		11	,,		.K. 6-11 S.1			
195868		,,	11		.K. 6-12 Me			
195733		11	11		.K. 6-12 S.			
195518		er er			.K. 6-14 Me			
195734		н	11		.K. 6-14 S.I			
195492		11	71		.K. 6-15 Mc			
195735		11	11		.K. 6-15 S.1			
191097	2535	Armature S	haft Thri	ust Was	her (fibre)			
191098	2535	11	11 11	11	(paper)			
701400	2535	17	н н	11	(pulley	end)		
194144	2535	Belt (moule	led)					
192457	2535	Brush (carl	on, ₃₂ ″ s	q.), for	C.A.K. 6-3,	C.A.K. 6	3 S.I (ΔK
		6-5, C.A	.K. 6-5 S	.L, C.A.	K. 6-6, C.A	.K. 6-6 S	.1., C.A.F	C 6.7,
•		C.A.K.	6-7 S.L.	C.A.K.	6-8, C.A.K	. 6-8 S.L	, C.A.K.	6-14,
		C.A.K.	6-14 S.L.,	C.A.K.	6-15 and 0	C.A.K. 6-	15 S.I. N	Fotors
, 00500								
193799		Brush (carl	oon, ₃₂ " s	q.), for	C.A.K. 6-9,	C.A.K. 6	5-9 S.L. 4	A.K.
					A.K. 6-11,	C.A.K. 6-	11 S.L. (.A.K.
		6-12 and	l C.A.K.	6-12 S.1.	Motors	• • •	• • • •	
195435	2535	Density Co.						
195435		Brush Cap	T. L					
194113	2535 2525		er Tube					
102408	2535	п Sprin	ıg		• • •	• • •		
193536	2535	Commutation	# 00m=1-	4				
193907	2538 2538	Commutato	-			• • •	200	
1.703917	2008	n Oi	l Sling		* • •	• • •		

No.	Plate											Ne	Plate										
195833	2535	End	Cover	· (Commuta	ator end	:1)						195743	-	Rield	Core	with	Coile	No	19575	t compl	ete, for C	A K a	3 11 5 1
195832	2535	11	11	(pulley en										r rerei	COTC	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	COHO	, 10.	10010	г, сотпра	citt, in t	1.11. 1	Motor
140445	2535	H	11	Fastening	,							195482		11	Coits	s ass	emble	d for	19548	1			
198923	2535	11	11	11		for 198						19548)									iplete, fo		
																		.,		,	1		Motor
195465		Field	l Coils	, assembled	1, for 1!	95464						195755		11	Coils	s, ass	emble	d. for	19574	4			
193879	2535	11	Core,	, complete								195744		11							ete, for C	A.K. 6	
195464		11	11	with Coils,	No. 19	5465, c	omplete	, for C./	۱.K. 6-1	3 Motor										,			Motor
195747		11	Coils	, assemble	l, for P	95736						195520		11	Coils	s, asse	emblec	i, for	19551	9			
195736		#1	Core	with Coils	, No. 1	95747,	comple	te, for C	(A, K_{ℓ})	3-3 S.L.	1	195519		н	Core	with	ı Coil	s, No	. 1955	520, con	iplete, fo	r C.A.	K. 6-14
										Motor	:												Motor
195468		11	Coils.	, assembled	l, for 19	95467					1	195756		н	Coils	s, asse	emblec	d, for	19574	5			***
195467		11	Core	with Coils,	No. 19	5468 , c	omplete	, for C.A	V.K. 6-F	Motor	;	195745		ų.	Core	with	Coils,	No.	195756	i, comple	ete, for C	.A.K. €	5-14 S.L.
195748			Coils	, assembled	I, for 19	95737	· · •				;												Motor
195737		11	Core	with Coils,	, No. 19	95748,	complet	le, for C	.A.K. (j-5 S.I.	1	195476		**	Coils	s, asse	emblec	l, for	19547	5			
										Motor	1	195475		н	Core	with	ı Coil:	s, Ne	i. 1954	76, con	plete, fo	r C.A.	K. 6 15
195470		*1		, assembled				***			1												Motor
195469		11		with Coils,				, for C	V. K. 6-6	Motor	i	195757							195740				
195749		11		, assemble							- 1	195746		11	Core	with	Coils,	No.	195757	, comple	rte, for C	A.K. (5-15 S.L.
195738		11	Core	with Coils	No. 19	95749,	complet	e, for C	.A.K. 0		- 1												Motor
										Motor	I	820 3 43	_2538 _ 8	11			ation		• •		• • •		
195440		27		, assemble								105154	3695	11		Reta					• • •	• • •	
195439		11		with Coils,						Motor	- 1	194717	2535		21		Strair		lief			• • •	
195750		11		, assemble							- 1	193908	2535	- 11	*11	11	Clam	•					
195 739		11	Core	with Coils	, No. I	95750,	comple;	te, for t	. V. IX.	9-7-8.1. - Motor	-	193909	2535	11	11	11	11		ulatior				
						0× 170				MOTOL	!	193910	2535	10	11	11	11		ulating	•	• • •		
195474		11		, assembled				· · · · · · · · · · · · · · · · · · ·	 Vic. e e	Motor	'	51369r	2535	11	- 11	(1)	"	Scr		• • •			
195473		11		with Coils, , assembled						, 1, 1 , 7, 7, 7, 7		†99 160 † 195 913	2535						neplate			• • • •	***
195751		11		with Coils						3-8 S I		1959115	2535		, 11	- 11			11	-Insulat 		• • •	• • •
195740		- 11	Core	WITH COHS	, 1907. 1	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	compa	,		Motor			7 11	hen ore	derin	g, stai	te mote	or wit	h which	h it is to	be used.		
195478		11	Coils	, assemble	1 for 1	95477						193993	2535	Motor	r Lea	d Tul	be						
195477		11		with Coils,						Motor		195436	2535	0	Pull	ley w	ith 51:	207r.					
195752		11		assemble				,,,,				51207r	2535	11	17	Se	et Scre	w.					
195741				with Coils								51208r	2535	п	Scre	èw.							
133741		"	COTO		,	,				Motor		8905	2535	11	0	W	asher						
195484		11	Coils	s, assemble	d. for t	95483																	
195483				with Coil				lete, fo	r C.A.I	₹. 6-10	1	194326	2535	Oil Li			•	g .				• • •	
10.7100										Motor		194494	2535	11	11		Tube		• •	• • •			
105759			Coile	s, assemble	d for L	95742						194490	2535	11	0		Wick		• •			• • •	
195753		11		•								*193700		Three	anin '	Torm	inal D	lody	(male 1	valf)			
195742		11	Core	with Coils	, No. I	99793,	combie	te for C.		-10-5.1. - Motor		51582	2537	лисс	-bur	1 61111		2		,	 at Thumb	Nut	
												701739	2537	11	11	11			(ii (ii	,	Washer		
195442		11		s, assemble						•••		192797	$\frac{2537}{2537}$								wasner omplete,		103700
195441	2535	11	Core	with Coil	s, No.	19544	2, com ₄	lete, fo	r C.A.		į		,,,,,,					-	01719	* * * * * * * * * * * * * * * * * * * *	···	1808.	3 JO (UU,
										Motor		145r	2537							 ıalf) Scr			• • •
195754		11	Coils	s, assemble	d, for I	95743					;				1	- (1111	17	y	1	any our	,		
											i	1900)3	2540	Tube	filled	with	Singe	r Lul	bricant	for Elec	tric Mot	ors	

		FOOT CONTROLLERS	No.	Plate	
		FOOT CONTROLLERS	192211		Controller Resistance Unit, 32 to 55 volts
No.	Plate		192140	2536	n n n 95 to 145 volts
		Controller (moulded, foot), complete with grounding terminal.	192141		и и и 150 to 250 volts
198928	2536	for 150 to 250 volts, A.C. or D.C. Motor, Nos. 194321, 194571.	194774	2536	n n Adjusting Nut
		194573, 195097, 899287, two 964317, four each 140099r	194775	2536	n n n n Lock Spring
			194403	2538	n Bell Crank for 194416
		and 194407	194416	2536	n n n n complete, Nos. 194405
194583		Controller, complete, for 32 to 55 volts, A.C. or D.C. Motor.			and two 194403
		Nos. 194321, 194569, 194573, 194574, 899287, two 964317,	51340c	2536	Controller Resistance Unit Bell Crank Hinge Screw
		four each 140099r and 194407	1607	2527	n n n n n n Nut
194584		Controller, complete, for 95 to 145 volts, A.C. or D.C. Motor.	194404	2536	n n n n Spring
		Nos. 194321, 194570, 194573, 194574, 899815, two 964317,	194402	2536	n o o o n n n Bracket
		four each 140099r and 194407	140100r	2538	n n n n n n n screw
194585		Controller, complete, for 150 to 250 volts, A.C. or D.C. Motor,	194418		Controller Resistance Unit Bell Crank Spring Bracket 194402
		Nos. 194321, 194571, 194573, 194574, 899287, two 964317,	1.771117		with 194416, 194773, two each 1607; and 51340c
		four each 140099r and 194407	194514	2538	Controller Resistance Unit Bell Crank Spring Bracket Screw
194572	2536	Controller Base with two 194419	101011		
194569		" 194572 with 192211, 194418, 194774, 194775	194405	2538	Insulating Disc
		two each 23258, 140100r, 140103r, 194404, 194514 and	194419	2010	" " In Insert Nut (brass)
		931090	140103r	2536	,
194570		Controller Base 194572 with 192140, 194418, 194774 194775,	931090	$\frac{2536}{2538}$	
		two each 23258, 140100r, 140103r, 194404, 194514 and 931090	23258	2538 2538	n n n Washer (asbestos)
194571		Controller Base 194572 with 192141, 194418, 194774, 194775,	194773	2536	
		two each 23258, 140100r, 140103r, 194404, 194514 and 931090	51340c	2536	2.00
194407	2536	Controller Base Cushion (rubber)	1607i	2527	**
140099r	2536	n Screw	*899815	20121	
194573	2536	u Cover	*899287		
194321	2536	Foot Pedal	964317	2538	
194517	a consequence	Lead Cord (long) 8 feet, for 194522	i	2038	
194576		n = n = n (short) 3 feet, 10 inches, for 194575	*192644		Three-Pin Terminal (female half) Housing (lower)
194522		и и и 194517 and plug for 194574	*194520	3700	ппп (пп) и (upper)
194575		n n 3 feet 10 inches, complete, from three pin	51093r	2536	n n n (n n) n Screw
		terminal to controller, Nos. 194576, 194577, 194604, two each	1768r	2536	и и и (и и) и и Nut
		191960 and 191961 for 194574	192692	2538	и и и (и и) Insert Clamp
194574		Controller Lead Cord, complete, from lamp socket to three-pin	192691	•	o o o (o o) o Steeve
		terminal and controller, Nos. 194521, 194522 and 194575	194521	-	Three-Pin Terminal (female half), complete, Nos. 192644, 194520,
*195094		Controller Lead Cord (short) 3 feet 10 inches			two each 1768r, 51093r, three each 192691 and 192692
195093	-	u u u 3 feet 10 inches, long, complete. Nos.	195062	2536	Three-Pin Terminal (female half) with Ground Connection,
100000		194577, 194604, 195094, two each 191960 and 191961	1		complete, Nos. 195063, 195067, two each 1768r, 51093r and
*195098		Controller Lead Cord (long) 8 feet with plug			195059
195097	2536	with Ground Connection, complete, from	*195068		Three-Pin Terminal (female half) Housing (lower) with three 195058
190094	2000	lamp socket to three-pin terminal and controller, Nos.	195067		$n=n=n=\left(egin{array}{cccccccccccccccccccccccccccccccccccc$
		194525, 195062, 195093 and 195098			each 140125 and 195057
194525		Controller Lead Identification Tube (red)	*195057	-	Three-Pin Terminal (female half) Housing (lower) Contact Prong
194525	2538	" Cord Insulating Sleeve 21 inches long	*195058	-	u u u (u u) u (u) Ensert
	2000	In Insulating Sleeve 3 18 inches long	*195064		и и п (и п) и (upper) with 195065
*194604		Terminal Clip Body (controller end)	195063		и и и (п и) и (н) 195064 with
191960		" " Cap (controller end			140281 and 195066
191961		n n	,		4

•	LN	/ · ·	- 1			. 1	1	 •	
`			1	<					

Nq.	Plate											
*195066		Three	-Pin	Terminal	(fe	emale	half	f)	Housing	(upp	er) Ground	} Con-
											tact	Prong
*195065		11		#1	(11	11)	11	(0) Insert	
195059	2536	11	11	+1	(11	11)	11	Snap	Ring	
140281	2538	11	,,,	+1	(11)	,,,	(upp	er) Ground	l Con-
										1	lact Prong	Screw

RADIO INTERFERENCE SUPPRESSOR

No.	Plate							
198924	2539	Ground	Lead Termina	l Plug				
198925	2539	Insulati	ng Plug for 19	8927				
198926	2539	Lead In	sulating Tubir	ıg				
198414	2538	11 Te	erminal Clip					
198837	2539	Radio I	nterference Su	ppressor	r only			
198922	2539	11		11	Pal Nut			
198838		**	11		Nos. 1988:	37, 1989	24, 1989:	26 and
	`						three 1	198414
198929	2539		н	**	Lead Fast	ening Cl	ip	
198927	2539	*1	11	**	complete,		98838, T 925 and 1	
					£ ./. ,.	/ _ · · · · · · · · · · · · · · · · · ·		1 44 (142 - 42

Singerlight

No.	Plate								
193911	2537	Singerlight	Lam	o Socket					
194024		11		0	193911	with	193912,	193917,	two
						C	ach 51399)K and 1 9	9391,5
193912	2537	11	11	11	Cap				
51399k	2537	11	11	0	n Sc	rew	• • •		
701994	2537	11	11	11	Insulat	ting Was	sher (felt)		
51367zb	2537	11	11	11	Screw				
193915	2537	11	If	11	Termir	ial com _l	lete		
193916		11	Lead						
193917	2537	Singer Lea	d (lea	d insula	ted), co	mplete,	Nos. 1929.	54, 19295.	5 and
		.,	,		Ź			19	93916
193897	2537	Singerlight	Lead	Clampi	ng Plate				
704r	2537	n	11	*1	H	Screw			
192954		11	#1	Termin	al Clip	Body			
192955		ti	11	11	11	п Са	p		
51401e	2537	11	11	Set Scr	677.				
193898	2537	11	Shad	e and L	amp So	cket Ho	using with	51401e	
193890	2537	11	Togg	de Swite	h with	51484j	51623 and	193919	
193893		11	t)	11	Lead				
193892	2537	Singerlight	Togg	gle Swite	ch Lead	, comple	ete, Nos	192954, 1	92955
								and I	93893

Ne	Plate								
192954		Singerlight	Toggle	Switch	Lead	l Termi	nal Clip I	Body	
192955		11	11	+1	11	11	п.	п Сар	
51484j	2537	н	†1	11	11	11	Screw		
193891	2537	Singerlight	Toggle	Switch	with	Lead,	complete,	Nos. 1938	890 and
									193892
51623	2537	Singerlight	Toggle	Switch	Lock	Nut	• • •		
193919	2537	н	H	11	Thu	nb Nut			
193920	2537	11		11	Insul	lation			
193918	٠	Singerlight	(less	lamp a	nd sv	, .	complete 93898, 19		
64 tzj	2537	Singerlight	Screw		•	• • • •		• • •	• • •
		SIN	NGER	LIGH	ТL	AMP			
No.	Plate								
194120	2537	Singerlight	Lamp						
Ņ	OTE.	In ordering is Exc		essary to -194120			ict voltage	required.	

Bobbin Winder Parts

(The Belt Guard is an Integral Part of the Machine Arm)

Ne.	Plate		
45838		Frame	
45859	2527	н 45838 with 45860 and 45862	
$51355\mathrm{x}$	2527	н Hinge Screw	
45775	2527	n n Friction Washer (under head of screw)	
45812	2527	и п п Washer (between frame and belt guard)	
*45860		Pulley	
*45861		Spindle	
*45862		45861 with 45836 and 45837	
*45836		Bobbin Retaining Spring	
*45837		n n n n Collar	
45857	2527	Tension Bracket	
45858	2527	Tension Bracket, complete, Nos. 1607r, 45846, 45847, 45857	
		51497zb and two 45845	
1423r	2527	Tension Bracket Screw	
45845	2527	и Disc	
51497zb	2527	н н Screw	
1607r	2527	m n Nut	
45846	2527	o o Washer	•
45847	2527	" " Spring	

No.

25510

25637

Plate

2533

2534

Attachments and Accessories

(Supplied with Machine) to Neat Butain

No.	Plate							
121464	930	Binder						
121441	2533	Gathering Fo	ot (double	toe)				
35931	930	Hemmer (adj	ustable)					
120855	2542	Hemmer Foo	t, 🐉″ hem					
15×1		Needles (6)						
35932	930	Quilter						
45785	2542	Rotating Hoo	ok Bobbin	(3)		•		
25537	2542	Screw Driver	(machine)				* · ·	
120378	2542	Screw Driver	(tension)					
8879	2526	Spool Pin Wa	isher (clott	1)				
120862	2540	Tin of Oil ($1\frac{1}{3}$	(oz.)					
121547		Under Braide	r					
2533	Edge Stit	n n	Screw			• • •		
	Edge Stit	cner	•••	•••	•••			
•		-						
No.	Plate						-	
25525	2540	Bias Gauge	•••		• • • •			
120914		Feller (foot)	• • •					
120962		Hemmer (foo						
25893		,) for ‡ " he	em Vece	<i>ie</i>			
120290		Ruffler						• • •
121170			ng Plate			• • •	• • •	
36583	2542	Tucker	• • •	• • •		***	• • •	• • •
		ART W	ORK AN	ND DA	RNING	G.		
No.	Plate	•						
85893	2543	Embroidery 1	Foot (for A	art Work)				
121309	2540	Feed Cover P	late with	51377a				
51377	a	11 11	11 Screw	·				
121091	2534	Darning Foot						
121092	2534		Shank					
121093	2534	11 11	Spring					
121094	2534	Darning Foot	(spring), o	complete,	Nos. 12	1091 to 1:	21093	
		· -						

BRAIDER

CORDING ATTACHMENT

for guiding the cord under a groove in the presser foot, for cording Sun Bonnets, Blouses, etc.

When ordering, send samples of material and cord, and state the number of

Whe	en order.	ing, send si	am þle	s of mater cords to t		oid, and	state the 1	number of	
No.	Plate								
26399	2534	Cording	Atta	chment					
					~				
			G	ORDING	3 FEB	Т			
		For Stite	ching	on Edge	and I	nserting	Cord		
No.	Plate								
15429	2533	Presser	Foot	(left_toe)					
125035	2533	11	11	(right toe)				• • •	
			*		DD DA	G D D			
			DAR	RNING	PRES	SER			
No.	Plate								
86493	-	Needle C	Tamp	with 140	545k				
140545k	2529	R	n	Screw					• •
86494		11		Stripper					• •
86495		,,	11		ri .	•	• • •		1/50
-86496	2542 -	- Darning	1'res	ser, co mpl	ete, Nos	: 86493 t	→ 86495 —		
			ED	GE ST	тсн	ER			
.	Plate								
No.		12.1		Delete	\$50				
36865	2533	Eage Su	itener	D.K.C.		•••			
		EMBI	ROII	DERY A	ATTA	CHMEN	VТ		
			I	For One	Thread	i			
No.	Plate								
*120876		Driving	Levei	r with 12 0	877 and	(wo 9859)		
22232			11	Friction					
26784		11	11	Hinge St	.ud				

Washer

Frame with 26525

Set Screw

Looper

26523 *26524

*26525

26527

468c

No.	Plate														
26528	2531	Scroll with 468c					Ne.	Plate							
*26529		n Carrier with 26531				•••	*35497		Spool Bracket						
22232	·	" Friction Washer					35498		11 11	Stud		····	 1. C		
						•••	1422 35499	b 2531 2531	11 11	Tension I	• •				
26530	—					•••	35500	2001	n • n	n :	Spring " Po	 osition P	··· in		
26531		n u Pin					35500		11 11	Thread G					
*26532		п Cover	• • • •		•••	•••	*35501		и и	Wire			·		
*26533		¹¹ Driving Lever with 26534	• • • •	• • •		•••	35502		11 11	Hin	ige Stud				
26534		n n n Stud	• • •			•••	35503		11 11	11 11	**	Washer		• • •	
26535	2531	Spool Pin, for Arm of Machine				• • •	35504	2531	Spool Bracket	, complete	, Nos. 14:	22b, 3549	97, 3549	99, 35502,	35503,
*120877		Thread Bracket	• • •		• • •				two each 3	5500 and	35501		• • •	•••	
9859		н н Rivet					35505	2531	Embroidery A	ttachment	t, comple	ete, Nos.	35496	and 35504	
26537	2531	n Eyelet				• • •	÷								
26785	2531	" Retaining Spring													
240j	2531	n 'n Screw					·	EMCT	TTCHING A	ND DI	COTIN	C AT	TACE	IMENT	
26538	2531	Embroidery Attachment, comp	lete, Nos	. 240j.	26523,	26524,		EMIST	Hommo A	.1417 1 14	301111	O AT	THOI	11/11/21/1	
20000	200	26527 to 26530, 26532, 2653					No.	Plate							
		120876 and two 22232					121387	2532	Hemstitching	and Picot	ing Attac	hment v	vith 51	3175	
							51347		n n	11 11			humb S		
•		EMBROIDERY ATTAC	HMEN'	г			121420	2532	11	n n				late with	121466
		EMBROIDERT ATTAG	111781211	•										and two	121467
		For Two Threads					121466	2532	11	и и		11	n 1	late Need	
No.	Plate	For Two Threads					The state of the s								Guide
No. *35483	Plate 	For Two Threads Body		•••			121466 121467	2532 2532	11	H H		11	n 1		Guide "
							121467	2532	п	11 H		11			Guide " Rivet
*35483 *35484		. Body					The state of the s			11 H		n n	11	и и	Guide " Rivet 20
*35483 *35484 12152		Body					121467	2532	п	11 H		n n	11	и и	Guide " Rivet 20
*35483 *35484 12152 *35485		Body					121467	2532	п	11 H		n n	11	и и	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486		Body Block Rivet Arm (lower)					121467	2532 2532	n n	и и		u u wi	" th 4585	и и и 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487		Body Block Rivet Arm (lower) (upper)					121467	2532 2532	п	и и		u u wi	" th 4585	и и и 1214 0 and two	Guide " Rivet 20
*35484 12152 *35485 *35486 *35487 *35488		Body Block Rivet Arm (lower) (upper) Driving Lever Arm Guide					121467	2532 2532 IMIT	n n	и и		u u wi	" th 4585	и и и 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489		Body Block Rivet Rivet Arm (lower) (upper) Driving Lever Arm Guide Hinge Stud					121467	2532 2532 IMIT	" ATION HEM	" "	HING	u u wi	" th 4585	и и и 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490		Body Block Rivet Rivet Arm (lower) (upper) Driving Lever Arm Guide Hinge Stude Spring					121467 121392	2532 2532 IMIT	n n	" "	HING	u u wi	" th 4585	и и и 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490		Body Block Rivet Rivet Arm (lower) Rivet Rivet Hinger Lever Rivet Hinger Lever Arm Guide River Arm Guide Arm Guide River Arm Guide Arm Guide Arm Guide River Arm Guide Arm Guide Arm Guide Arm Guide River Arm Guide Arm Gu					121467 121392	2532 2532 IMIT	" ATION HEM	" "	HING	" wi ATTA	" th 4585	и и и 1214 0 and two	Guide " Rivet 20
*35484 12152 *35485 *35486 *35487 *35488 35489 *35490 35491 *35492		Body Block Rivet Rivet Arm (lower) (upper) Upper Arm Guide Hinge Stud Hinge Stud Hinge Stud Hinge Stud					121467 121392	2532 2532 IMIT	" ATION HEM	" "	HING	" wi ATTA	" th 4585	и и и 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490		Body Block Rivet Rivet Arm (lower) Rivet Hinge Stude					121467 121392	2532 2532 IMIT	" ATION HEM with Yielding	n n u n STITC Presser Pl	HING ate	" wi ATTA	" th 4585 .CHM	и — и и — 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490 35491 *35492 35493 *35494		Body Block Rivet Rivet Arm (lower) Normalized to the proving Lever Arm (lower) Normalized to the proving Lever Arm Guide					121467 121392	2532 2532 IMIT	" ATION HEM	n n u n STITC Presser Pl	HING ate	" wi ATTA	" th 4585 .CHM	и — и и — 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490 35491 *35492 35493		Body Block Rivet Rivet Arm (lower) Rivet Rive					121467 121392	2532 2532 IMIT	" ATION HEM with Yielding	n n u n STITC Presser Pl	HING ate	" wi ATTA	" th 4585 .CHM	и — и и — 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490 35491 *35492 35493 *35494		Body					121467 121392	2532 2532 IMIT	" ATION HEM with Yielding	n n u n STITC Presser Pl	HING ate	" wi ATTA	" th 4585 .CHM	и — и и — 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490 35491 *35492 35493 *35494 50139b	2531	Body n Block n Rivet Driving Lever n n Arm (lower) n n n (upper) Driving Lever Arm Guide n n n Spring n n Hinge Stud Thread Carrier (left) n n (n) Hinge Stud in n (right) n n (n) Hinge Scun Friction Plate Embroidery Attachment, Nos.	 t rew 	 2152, 35	 		121467 121392 No. 120687	2532 2532 IMIT / Plate 2533	" ATION HEM with Yielding	n n ISTITC Presser Pl IREADE	HING ate ER (UN	" wi ATTA	" th 4585 .CHM	и — и и — 1214 0 and two	Guide " Rivet 20
*35483 *35484 12152 *35485 *35486 *35487 *35488 35489 *35490 35491 *35492 35493 *35494 50139b *35495	2531	Body	 t rew 	 2152, 35	 		121467 121392 No. 120687	2532 2532 IMIT A Plate 2533	" ATION HEM with Vielding NEEDLE TH	n n ISTITC Presser Pl IREADE	HING ate ER (UN	" wi ATTA NIVERS	" " " " " " " " " " " " " " " " " " "	" 1214 0 and two ENT	Guide " Rivet 20

	NEF	DLE THREADER AND SEAM RIPPER			I	EMBROIDERY HOOPS (with Clamp)
No.	Plate					(BIRCH)
121631	2540	Needle Threader Hook		No.	Plate	
140157j	2540	u u screw		96417		Round, $5_8^{5,7}$ diam. $<7_m^m$ high, with $SS528$ j, $NN95$ j, (w. 56425).
120982	2540	n and Seam Ripper Knife Blade				and force 36427
51489j	2540	n n n n n setem		96118		$\sigma = 7'' - \sigma = 7^m_m - \sigma = -8.8528$ j, NN95j, tw. 96426
121634	2540	Needle Threader and Seam Ripper, complete, Nos. 51				and four 96127
		120982, 140157j and three 121631	4327].	96419		$\sigma=8^{\prime\prime}=\sigma=77^{\prime\prime}_{m}$, $\sigma=8S528$ j, $NN95$ j, two 96126
			* * *			and foc: 96427
				96420		$\sigma=10^{\prime\prime}$, $\sigma=rac{7}{16}^{\prime\prime}$, $\sigma=88528 j_{\odot}NN95 j_{\odot}$ two 96426 \sim
		PRESSER FEET				and four 96127
				96421		$v = 12^{n}$, $u = +\frac{1}{2}^{n}$, $u = v = SS528j$, $NN95j$, two 9681) .
No.	Plate					and four 96845
121717	2540	Presser Foot with 36696		96423		Oval, $9'' \times 1_2^{1''} \times 7_{-m}^m$ high, with $SS528j$, $NN95j$, 96425 , 96426 and
35002	2540	n Extension				tear 96427
35003	2540	υ σ Graduated Adjustable Guide (long, left)		96424		$n = 12^m + 5\frac{1}{2}^m + 7\frac{m}{m} = a = -a = 8.8528 j$, $NN95 j$, 96425 , 96426 and
35004	2540	n n n n a the right)				for a 416 Co.
35005	2540	n n n n n (short, right)		96425	2399	Clamping Bracket for 96417, 96423 and 96424
35006	2540	n n n n schort, right, flus	h)	96426	2399	n = 96418 to 96420, 96423 and 96424
35135	2540	n n n e e « Clamp		96811	2399	n = 0 96121
35206	2540	n n n n n n n Lever		96427	2399	n Rivet for 96417 to 96420, 96423 and 195424 .
*****	22.10	o o seren		96845	2399	o o o o 96421
115°		D " " Steady Pi	n	SS528j	2399	o o Serew
		Presser Foot		V.N95j	2399	n n Nut
	fo	r Gording and Slide Fastener Work.				$\mathbf{D} = \mathbf{H} \cdot \mathbf{C} + \mathbf{C}$
No. Plate		WOLK.				Portable Carrying Case
121875	Pre	sser Foot				No. 45832
140347 _W		- Adjusting Thumb Screw		×0.	Plate	140. 1000
121876	,			136148	2541	Cover Hinge with four 136149
121877	Pre	sser Foot (adjustable of		136149	2541	0 0 Rivet 9 %, for 136148
	t	he needle), complete x:		136150	2541	 Lock (left) with four 136145
		he needle), complete, Nos. 121875, 121876 and 140347w		136189	2541	o o (right) with four (36115
	NOI	E. When ordering No. 35985 state size requirem.		136151	2541	Hasp with two 136115
		···		136145	2541	е е в Rivet %″, for 136151
				136152	2541	n n Key
		EMBROIDERY HOOPS (Plain)		136145	2541	6 6 Rivet 8 % for 136150 and 136189
		(BIRCH)		121116	2541	Dome (bottom)
		(,		136359		Handle, for £3636}
No.	Plate			136360		Post, complete, for 136361
87586		Round, $5_8^{5''}$ diam. $\times 7_m^m$ high		136361	2541	Handle, complete, Nos. 136359 and two 436360
96416		$\sigma = 7'' - \sigma \times 7'''_m - \sigma = \dots = \dots = \dots$		96947		Oiler Holder (wire) with two wood screws $\frac{3}{8}$ No. 8 R.H
87589	1221	$a=8''-a > 7^m_{-m}$ $a=\dots$		100401	2541	Tray with 136082 and 136084
87593		$_{0}$ $10''$ $_{8}$ $ imes$ $^{7}_{16}$ $^{\prime\prime}$ $_{8}$ \ldots \ldots \ldots \ldots		136082	2541	$_{0}$. Hole Cover with two 136067 and, three 136066, for $_{0}$ 00401.
87595		$0 12'' 0 \times \frac{1}{2}'' 0 \dots \dots$	*	136084	2541	n=n=n two each 136066 and 136067, for (0040)
96422	1221	Oval, $9'' \times 4\frac{1}{2}'' \times 7\frac{m}{m}$ high		136067	2541	" " " Rivet [", for 136082 and 136084
87597		$\mathbf{n} = 12'' \times 5\frac{1}{2}'' \times 7^m_{m} = \mathbf{n} = \dots \qquad \dots \qquad \dots$		136066	2541	$n = n = n = \frac{3}{16}$ ", for 136082 and 136084

Numerical List of Parts

No.	Plate		
XX95j	2399	Embroidery Hoop Clamping Bracket Screy	
		Nut, for 96417 to 96421, 96423 and 9612	
145r	2537	Three-Pin Terminal Body (male hall) Screy	
17 Ial	2525	Feed Lifting Connecting Rod Cap Screw fo	j.
		45725	
190j	2534	Corder Screw for 26399	
190b	2534	Embroidery Attachment Screw for 35496	
208al	2528	Feed Dog Screw	
$233z_{1}$	2532	Rotating Hook Bobbin Case Position Plate	1 '
		Screw	
$233z_1$	2532	Hemstitching and Picoting Attachmen	1
•		Throat Plate Screw	
240	2531	Embroidery Attachment Thread Retaining	ę,
		Spring Screw for 26538	
248za	2525	Clamp Stop Motion Clamp Stop Screw	
315c	2528	Feed Bar Screw Centre for 15445	
330r	2527	Arm Top Cover Screw	
3 3 5zb	2527	Stack Thread Regulator and Tension Thread	d
		Guide Screw	
337d	2540	Presser Foot Graduated Adjustable Guid	e.
		Clamp Screw for 121718	
447c	2525	Rotating Hook Collar and Counterbalane	r:
		Set Screw for 45833	
118c	2525	Feed Lifting Rock Shatt Centre delta Se	1
		Screw	
148c	2525	Feed Lifting Rock Shatt Centre (right) Se	1
		Screw	
448c	2525	Feed Rock Shaft Centre (left) Set Sciew	
448c	2525	Feed Rock Shaft Centre (right) Set Screw .	
448c	2525	Rotating Hook Shaft Bushing (back) Se	1
		Screw for 45856	
448c	2525	Rotating Hook Shatt Bushing (front) Sc	1
		Screw for 15856	
453c	2529	Presser Bar Guide Bracket Set Screw to	1
		45742	
157c	2527	Tension Stud Set Screw	
462c	2525	Needle Bar Bushing (upper) Set Selew	
462al	2525	Rotating Hook Set Screw for 45827	
468c	2531	- Embroidery Attachment Looper Set Scien	v
		for 26528	
SS528j	2399	Finbroidery Hoop Clamping Bracket Screen	
		for 96417 to 96421, 96423 and 96421	
641zj	2537	Singerlight Screw	
691za	2528	Throat Plate Screw	
704r	2537	Singerlight Lead Clamping Plate Screw	
999c	2528	Feed Bar Connecting Link Hinge Screw	

No.	Plate	
1036al		Thread Take-up Crank Set Screw for 45740
1085c	2525	Feed Forked Connection Roller Sciew Stud
1 (7(1))	,	for 1832
1134al	2525	Needle Bar Crank Position Screw for 45740
1259c	2525	Arm Shaft (horizontal) Bevel Gear Set Screw
1 = 1711112	2.72.	for 45881
1259c	2525	Arm Shaft (upright) Bevel Gear (lower) Set
. 2		Screw for 45852
1259c	2525	Arm Shaft (upright) Bevel Gear (upper) Set
		Screw for 15853
1259c	2525	Rotating Hook Shaft Beyel Gear Set Screw
		for 45854
1422b	2531	Embroidery Attachment Spool Bracket
		Tension Regulating Thumb Screw for
		35504
1423r_	2527 2528	Bobbin Winder Tension Bracket Screw
1519j ^P	2528	Feed Bar Screw Centre Nut for 15145
1520j	2525	Feed Lifting Connecting Rod Hinge Sciew
		Nut
1520j	2525	Feed Forked Connection Hinge Screw Nut
1607_{1}	2527	Controller Resistance Unit Bell Crank Hinge
		Screw Nut for 194418
1607 j	2527	Controller Resistance Unit Yoke Hinge Sciew
<u>-</u>		Nut for 194418
1607r	2527	
1735e	2525	45858
1768r	2536	Three Pin Terminal (female hall) Housing
17051	20100	Screw Nut for 194521 and 195062
1832	2525	Feed Forked Connection Roller with 1085c,
1 (14)		for 45754
2102	2527	Tension Disc for 45871
8217	2525	Feed Regulator Hinge Screw Friction Washer
8422	2527	Thread Guard (head of arm, upper)
8879	2526	Arm Top Cover Spool Pin Washer (cloth)
8879	2526	Bed Cover Plate (bottom) Screw Thumb Nut
		Washer (cloth)
8905	2535	Motor Screw Washer
9046	2525	Arm Dowel Pin
9859		Embroidery Attachment Thread Bracket
		Rivet for 120876
12152		Embroidery Attachment Body Block Rivet
		for 35496
15405		Trade Mark Rivet for 45814
15429	2533	Presser Foot (left toe) for stitching on edge
		and inserting cord (Attachments)
15445		Feed Bar Screw Centre 315c with 15194

No.	Plate	
22232		Embroidery Attachment Driving Lever Frie
		tion Washer for 26538
22232		Embroidery Attachment Scroll Carrier Friction Washer for 26538
23258	2538	Controller Resistance Unit Screw Washer
		(steel) for 194569 to 194571
25510	2533	Braider (Attachments)
25525	2540	Bias Gauge (Attachments)
25537	2542	Screw Driver (machine) (Accessories)
25637	2534	Braider Foot (Attachments)
25893	2533	Hemmer (foot) for f" hem (Attachment Polite "50
25978	2533	Presser Foot (single toe) for gathering
		(Attachments)
26075	2529	Thread Cutter and Holder
26399	2534	Cording Attachment for guiding the cord
		under a groove in the presser foot, for
		cording Sun Bonnets, Blouses, etc.
		(Attachments)
26523		Embroidery Attachment Driving Lever
		Washer for 26538
*26524		Embroidery Attachment Frame with 26525,
		for 26538
^26525		Embroidery Attachment Frame Block for
30737	3:91	26524
26527 26528	2531 2531	Embroidery Attachment Looper for 26538
20028	2001	Embroidery Attachment Scroll with 468c, for 26538
° 26529		for 26538
(/////		26531, for 26538
26530		Embroidery Attachment Scroll Carrier Hinge
		Stud for 26538
26531		Embroidery Attachment Scroll Carrier Pin
		for 26529
26532		Embroidery Attachment Scroll Cover for
		26538
*26533		Embroidery Attachment Scroll Driving Lever
		with 26534, for 26538
26534		Embroidery Attachment Scroll Driving Lever
		Stud for 26533
26535	2531	Embroidery Attachment Spool Pin for Arm
		of Machine, for 26538
26537	2531	Embroidery Attachment Thread Eyelet for
		26538
26538	2531	Embroidery Attachment, complete, for one
		thread, Nos. 240j. 26523, 26524, 26527 to
		26530, 26532, 26533, 26535, 26537, 26784,
•		26785, 120876 and two 22232

26784 Embroidery Attachment Driving Lever Stud for 26538 26785 2531 Embroidery Attachment Thread Ret Spring for 26538 32519 2529 Needle Stop Pin for 45734 33624 2529 Pressure Regulating Thumb Screw Ext Pin for 45813 33660 2529 Tension Releasing Lever Spring 35002 2540 Presser Foot Extension for 121748 35003 2540 Presser Feot Graduated Adjustable (long, left) for 124748	aining
Stud for 26538 26785 2531 Embroidery Attachment Thread Ret Spring for 26538 32519 2529 Needle Stop Pin for 45734 33624 2529 Pressure Regulating Thumb Screw Ext Pin for 45813 33660 2529 Tension Releasing Lever Spring 35002 2540 Presser Foot Extension for 121718 35003 2540 Presser Foot Graduated Adjustable	aining
26785 2531 Embroidery Attachment Thread Ret Spring for 26538 32519 2529 Needle Stop Pin for 45734 33624 2529 Pressure Regulating Thumb Screw Ext Pin for 45813 33660 2529 Tension Releasing Lever Spring 35002 2540 Presser Foot Extension for 121718 35003 2540 Presser Foot Graduated Adjustable	ainung en sion Cande
Spring for 26538 32519 2529 Needle Stop Pin for 45734 33624 2529 Pressure Regulating Thumb Screw Ext Pin for 45813 33660 2529 Tension Releasing Lever Spring 35002 2540 Presser Foot Extension for 121718 35003 2540 Presser Foot Graduated Adjustable	en siem Camde
32519 2529 Needle Stop Pin for 45734 33624 2529 Pressure Regulating Thumb Screw Ext Pin for 45813 33660 2529 Tension Releasing Lever Spring 35002 2540 Presser Foot Extension for 121718 35003 2540 Presser Foot Graduated Adjustable	en siem Gande
33624 2529 Pressure Regulating Thumb Screw Ext. Pin for 45813 33660 2529 Tension Releasing Lever Spring 35002 2540 Presser Foot Extension for 121718 35003 2540 Presser Foot Graduated Adjustable	en sion Guide
Pin for 45813	 Gande
33660 2529 Tension Releasing Lever Spring 35002 2540 Presser Foot Extension for 121718 35003 2540 Presser Foot Graduated Adjustable	 Gande
	 Gande
35003 2540 Presser Foot Graduafed Adjustable	Cande
(long. left) for 121718	
(long, left) for 121718 35004 2540 Presser Foot Graduated Adjustable	Camde
(long, right) for 121718	
35005 2540 Presser Foot Graduated Adjustable	
(short, right) for 121718	
35006 2540 Presser Foot Graduated Adjustable	
35135 2540 Presser Foot Graduated Adjustable	
Clamp for 121718	
35206 2540 Presser Foot Graduated Adjustable	Canada
Clamp Lever for 121718	
*35483 Embroidery Attachment Bedy for 351	
*35484 Embroidery Attachment Body Bloc	
35496	
*35485 Embroidery Attachment Driving Lev	er for
35196	
*35486 Embroidery Attachment Driving Leve	r Arm
(lower) for 35496	. Arm
(upper) for 35496	
*35488 Embroidery Attachment Driving Leve	
Guide for 35496	
35489 Embroidery Attachment Driving Leve	
Hinge Stud for 35496	
*35490 Embroidery Attachment Driving Leve	
Spring for 35496	
Stud for 35496	
*35492 Embroidery Attachment Thread Carrier	(leff)
for 35496	
35493 Embroidery Attachment Thread Carrier	delt
Hinge Stud for 35496	
*35494 Embroidery Attachment Thread C	arrier
(right) for 35196	

No.	Plate	
*35495		Embroidery Attachment Thread Carrier
		Friction Plate for 35496
35496	2531	Embroidery Attachment, Nos. 1906, 12152,
		35483 to 35488, 35490 to 35495, 35498,
		50139b and two 35489, for 35505
*35497	** *	Embroidery Attachment Spool Bracket for
		35504
35498		Embroidery Attachment Spool Bracket Stud
05400		for 35196
35499	2531	Embroidery Attachment Spool Bracket Tension Spring for 35504
35500		tension Spring for 35504 Embroidery Attachment Spool Bracket
,,,,,,,,,,,		Tension Spring Position Pin for 35504
35500		Embroidery Attachment Spool Bracket
		Thread Guide Pin for 35504
*35501		Embroidery Attachment Spool Bracket
		Wire for 35504
35502		Embroidery Attachment Spool Bracket
		Wire Hinge Stud for 35504
35503		Embroidery Attachment Spool Bracket
		Wire Hinge Stud Washer for 35504
35504	2531	Embroidery Attachment Spool Bracket
		complete, Nos. 1422b. 35497, 35499, 35502, 35503, two each 35500 and
		AREAT C AREAT
35505	2531	Embroidery Attachment, complete, for two
		threads, Nos. 35496 and 35504
35931	930	Hemmer (adjustable) (Accessories)
35932	930	Hemmer (adjustable) (Accessories) Quilter (Accessories)
35985	2534	Tubular Trimming Attachment complete,
		for making $\frac{3}{32}$ ", $\frac{1}{8}$ " and $\frac{5}{32}$ " Trimmings
0.08.00	0211	(Attachments)
$\frac{36583}{36696}$	$\frac{2542}{2540}$	Tucker (Attachments)
30090	2540	Presser Foot Graduated Adjustable Guide Clamp Steady Pin, for 121717
36865	2533	Clamp Steady Pin, for 121717 Edge Stitcher (Attachments)
45319	2,.,	Presser Foot Plate for 45321 (Actaenments)
45320		Presser Foot Shank for 45321
45321	2529	Presser Foot (hinged), complete, Nos. 45319,
		45320 and 45329
45329	2529	Presser Foot Hinge Pin for 45321
45339	2527	Tension Regulating Thumb Nut Engaging
		Pin for 51681zb
*45701	-	A 6 45014
45704	2525	Arm for 45814
15705	2525	
*********	24,724)	Arm Shaft (upright)
		-

No.	Plate	
45706	2525	Arm Shaft (upright) Bushing (lower) for
		45814
45707	2525	Arm Shaft (upright) Bushing (upper) for
		45814
45708	2527	Arm Top Cover for 45795
45709	2527	Arm Top Cover Spool Pin for 45795
45712	-	Bed Cover Plate (bottom) for 45800
45713	2526	Bed Extension
45714	2526	Bed Extension Hinge Screw Friction Washer
45716	2525	Clamp Stop Motion Clamp Washer
45717	2525	Clamp Stop Motion Flanged Bushing for
		45765
45718	_	Face Plate for 45719
45719	2527	Face Plate 45718 with 45842 and 139615
45721	2528	Feed Bar
45722	2528	Feed Bar Connecting Link
45723	2528	Feed Bar Connecting Link Hinge Stud
45724	2525	Feed Cam and Feed Lifting Eccentric with
4.77 = 4		50.15
45725	2525	Feed Lifting Connecting Rod with 45726 and
		two 171al
*45726	2530	Feed Lifting Connecting Rod Cap for 45725
45727	2525	Feed Forked Connection for 45754
45728	2528	Feed Lifting Rock Shaft
45729	2528	Feed Lifting Rock Shaft Centre (left)
45729	2528	Feed Rock Shaft Centre (left)
45730	2528	Feed Lifting Rock Shaft Centre (right)
45730	2528	Feed Rock Shaft Centre (right)
45731	2525	Feed Regulator
45732	2525	Feed Reversing Handle for 45794
45733	2528	Feed Rock Shaft
45734	2529	Needle Bar (hollow) with 32519 /5.
*45735	2530	Needle Bar Bushing (lower) for 45811 fr Cancel
45736	2529	Needle Bar Bushing (upper)
45739	2529	Needle Bar Connecting Stud with 51363e, for
		45819
45740	2525	Needle Bar Crank with 1036al and 1134al for
11.77.1.117	2020	45886
	0.500	
45741	2529	Presser Bar
45742	2529	Presser Bar Guide Bracket with 453c
45744	2529	Presser Bar Lifter Hinge Pin
45745	2529	Presser Bar Spring for 45813
*45750		Rotating Hook Bobbin Case for 45751
45751	2525 ,	Rotating Hook Bobbin Case, complete, Nos.
		45750, 45789, 200592c, 200964e, 201016f,
		206736 and 210736, for 45830

No.	Plate	
45752	2525	Rotating Hook Bobbin Case Base for 45829
45754		Feed Forked Connection 45727 with 1832
45759	2525	
15760	2525	Rotating Hook Shaft Bushing (back) for 45856
15761	2525 2525	Rotating Hook Shaft Bushing (front) for 45956
£5763	2525	Rotating Hook Loop Guard for 45829
15764		Stitch Indicator Plate
	2529	Tension Releasing Lever.
45765		Clamp Stop Motion Flanged Bushing 45717 with 51350zb
15771	2529	Thread Take up Lever Link Hinge Screw Washer for 45823
15772	2528	Throat Plate for 15788
* 15773		Trade Mark for 45814
45775	2527	Bobbin Winder Frame Hinge Screw Friction
		Washer (under head of screw)
15780	2526	Bed Cushion (rubber)
45782	2527	Thread Guard (head of arm, lower)
15785	2542	Rotating Hook Bobbin
15788	2528	Feed Dog, 12 teeth (14 teeth to the meh) for
		45772
15789	2525	Rotating Heok Bobbin Case Tension Spring
	217217	·
45794		for 45751 $\mu = 0.00$ Feed Reversing Handle 45732 with 51622zb
45795	2527	Arm Top Cover 45708 with 45709
45798	2526	Bed Extension Hinge Screw Washer
* 15799		Bed Cover Plate (bottom) Felt for 45800
45800	2526	Bed Cover Plate (bottom) 45712 with 45799
45807	2528	Rotating Hook Bobbin Case Position Plate
		Control (by death of a 1707)
15808	2528	Rotating Hook Bobbin Case Position Plate
,	22	Control of the contro
45812	2527	Spring (front) for 15850 Bobbin Winder Frame Hinge Sciew Washer
12		
45813		(between frame and belt guard) Presser Bar Spring 45745 with 33624
*45814		Arm 45701 with 45706, 45707, 45735 , 45773,
*******		1 17407 1 48704
N' (11:1: 15	
,N C alie	ttt. D mnort	rue to the accuracy required for gen Arm cannot be supplied separately and
can	only be	sent as a unit, Arm and Bed assembled.
15817	2525	Balance Wheel
45818	2529	Needle Bar Connecting Link for 45819
15819		Needle Bar Connecting Link 45818 with
		45739, for 45823
45820	2529	TH 1.00 1 (2.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1
* 15821	2529	Th. 1011 1 (1905)
45822		Thread Take-up Lever for 45822 Thread Take-up Lever, complete, Nos. 45821.
7777		120: 1 1 (50.25 (150.29
		1982 (2010, 1982), for 19823

1882 1862-ap Lever 1882 with 4971, 1882 2527 1862-bin Winder Frame 1883 with 45860 and 45824 2529 1862-ap Lever 1865 for 15822 45860 45861 1862-2 18	No.	Plate		•		
1582 2529 Thread Takes up Dever Hing Stud for 45822 45866 15826 2527 Thread Takes up Dever Link for 15822 45866 15826 2527 15256 15257 2525 Rotating Hook with two 162al, for 15828 and 45827 45866 15825 2525 Rotating Hook with two 162al, for 15828 and 45827 45866 2527 15256 2525 15256 2525	45823		Thread Take-up Lever 45822 with 45771,	No.	Plate	
1982 252 Tirreal Takes p Leve Link for 43822 44881 54881 54882 54586 55826 2527 2595 Holder Spring 45882 44881 54882 54881 54882 54881 54882 54881 54882 54881 54882 548			45819, 45820, 50057c and 140465c	45859	2527	
1582	45824	2529	Thread Take-up Lever Hinge Stud for 45822			
15826 2527 Spool Holder Spring 145881 1508bm Winder Sprindle for 45882 15887 15889 15889 15889 15888 15888 15889 15888 158	45825	2529	Thread Take-up Lever Link for 45822	*45860		Bobbin Winder Pulley for 45859
1582 2525 Rotating Hook with two 162d, for 15828 and 45829 Rotating Hook 45827 with 15831, 2005366 15832 Rotating Hook 45827 with 15831, 2005366 15832 Rotating Hook 45827 with 15831, 2005366 15832 2525 Rotating Hook 45827 with 15831, 2005366 15832 2525 Rotating Hook 45827 with 15831, 2005366 2525 Rotating Hook 15825, 15831 2525 Rotating Hook and Robbin Case, complete 15832 2525 Rotating Hook Gallor Gase, complete 15832 2525 Rotating Hook Gallor 15828 and 15829 15832 2525 Rotating Hook Gallor 15828 and 15829 15832 2525 Rotating Hook Gallor 15828 and 15829 15832 2525 Rotating Hook Collar and Counterlabore 15832 2525 Rotating	15826	2527		*45861		Bobbin Wir der Spindle for 45862
15828 Rotating Hook 45827 with 15831 2003066 15863 2525 Shek Thread Regulator and Tonson Thread Gaude 15829 Rotating Hook 45827 with 55831 2525 Rotating Hook 45827 with 55752 45764 15830 15864 2527 Tension Indicator Flange for 45871 15831 2525 Rotating Hook and Robbin Case complete 15865 15866 2527 Tension Indicator Flange for 45871 15831 2525 Rotating Hook Gib for 45828 and 15829 15866 2527 Tension Indicator Flange for 45871 15831 2525 Rotating Hook Gib for 45828 and 15829 15868 2527 Tension Roberts in Plan for 15871 15831 2525 Rotating Hook Gib for 45828 and 15829 15869 2527 Tension Spring for 15871 15831 2525 Rotating Hook Gib for 45828 and 15829 15832 2525 Rotating Hook Collar and Counterbalance 15870 15831 2525 Rotating Hook Shaft 15832 15832 2525 Rotating Hook Shaft 15832			Rotating Hook with two 462al, for 45828 and	*45862		•
15829 Rotating Hook 18827 with 15752, 15761, 15831 15865 2527 Tension Indicator Flange for 15871 15830 2525 Rotating Hook and Robbin Case, complete 15866 2527 Tension Indicator Flange Stop Washer for 15871 15831 2525 Rotating Hook Gib for 15828 and 15829 15866 2527 Tension Indicator Grant	45828		Rotating Hook 45827 with 45831, 2005961	+45863	2527	() (1)
1580 2021 1580 2021 1580 2022 1580 1580 2023 1580 2023 1580 1581				15984	9597	
No. 44761 and 45829 1586 2527 Tension Indicator for 43871 15881 2525 Rotating Hock Gib for 15828 and 15829 15868 2527 Tension Releasing Pin for 15871 15833 2525 Rotating Hock Collar and Counterbalance 15860 2527 Tension String for 15871 15833 2525 Rotating Hock Collar and Counterbalance 15870 15871 15831	45829					Tension Indicator Flange Stop Washer for
1583	45830	2525	Rotating Hook and Bobbin Case, complete.			
15832 2541 Portable Carrying Case, complete 15869 2527 Tension Spring for 15871 15833 2525 Rotating Hook Collar and Counterbalance with 17c 45871 2527 Tension Stall 1101672b with 516812b, for 45871 2527 Tension Stall 1101672b with 516812b, for 45871 2527 Tension Stall 1101672b with 516812b, for 45871 2527 Tension (graduated), complete, Nos. 15861 15833 2525 Rotating Hook Shaft 15873 2527 Tension (graduated), complete, Nos. 15861 15833 2527 Tension (graduated), complete in 15866 2528 Tension (graduated), complete in 15866 2529 Tension (gra			Nos. 45751 and 45829	15866	2527	Tension Indicator for 45871
1583 2525 Rotating Hook Collar and Counterbalanc 15870 15870 15871	45831	2525	Rotating Hook Gib for 45828 and 45829	45868	2527	Tension Releasing Pin for 45871
1583	45832	2541	Portable Carrying Case, complete	15869	2527	Tension Spring for 45871
15834 2525 Rotating Hook Shaft 15836 15846 15856 15866			Rotating Hook Collar and Counterbalance			
1583		2525	Rotating Hook Shaft	•	2527	Tension (graduated), complete, Nos. 45864
Bobbin Winder Spindle Robbin Retaining	*100100		and the second of the second o			and two 2102
Spring Cellar for 15862 15871 2527 Face Plate Thread Guard (upper) for 139041 15872 2528 Face Plate Thread Guard (upper) for 139041 15875 2529 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 45812 15875 2520 Face Plate Thread Guard (dower) for 4582 15885 2525 Face Plate Thread Guard (dower) for 45850 15885 2525 Face Plate Thread Guard (dower) for 45850 15885 2525 Face Plate Thread Guard (dower) for 45850 15885 2525 Face Plate Thread Guard (dower) for 45850 15885 2525 Face Plate Thread Guard (dower) for 45850 15885 2525 Face Plate Thread Guard (dower) for 45850 15885 2525 Face Plate Thread Guard (dower) for 45850 15885 2525 15885 2525 15885 2525 15885 2525 15885 2525 15885 2525 15885 2525 15885 2525	15997			15873	2527	Thread Take up Spring Thread Guard for 45871
15838 Bobbin Winder Frame for 15859 15875 2530 Face Plate Thread Guard dower) for 15812 15875 2530 Needle Clamp Body with 140515c, for 15876 15877 2530 Needle Clamp Body with 140515c, for 15878 15878 2527 Bobbin Winder Tension Disc for 15858 15879 2529 Needle Clamp Gib and Thread Guard 15846 2527 Bobbin Winder Tension Disc Seriew Washer 15880 2525 Arm Shaft (horizontal) for 15886 15881 2525 Arm Shaft (horizontal) for 15886 15881 2525 Needle Clamp Gib and Thread Guard 15847 2527 Bobbin Winder Tension Disc Spring for 15888 15881 2525 Needle Clamp Gib and Thread Guard 15847 2527 Bobbin Winder Tension Disc Spring for 15888 15881 2525 Needle Clamp Gib and Thread Guard 15848 15849 2528 Rotating Hook Bobbin Case Position Plate for 15850 15900 15900 15841 Horizontal 15880 145813	10001			15874	2527	Face Plate Thread Guard (upper) for 139615
15842 2527 Face Plate Thread Guard (lower) 15875 with 15877 2530 Needle Clamp Body with 110545c, for 15878 125124, for 15719 15878 2529 Needle Clamp Body 15877 with 543084 15845 2527 Bobbin Winder Tension Disc for 15858 15880 2525 Needle Clamp Body 15877 with 543084 15846 2527 Bobbin Winder Tension Disc Seriew Washer 15880 2525 Arm Shaft (horizontal) for 15886 15881 2525 Arm Shaft (horizontal) for 15886 15881 2525 Arm Shaft (horizontal) for 15886 15889 2528 Rotating Hook Bobbin Case Position Plate 15890 15900 Set of Mated Gears (inper shaft) complete 15850 158	(5090			15875	2530	Face Plate Thread Guard (lower) for 45842
125121, for 15719 15878 2529 Needle Clamp Body 18877 with 513082		2537	i	15877	2530	Needle Clamp Body with 140545c, for 45878
45845 2527 Bolbin Winder Tension Disc for 15858 15879 2529 Needle Clamp Gib and Thread Guard 15846 2527 Bolbin Winder Tension Disc Seriew Washer 15880 2525 Arm Shaft (horizontal) for 15866 .	10042	2027	i	15878	2529	Needle Clamp Body 45877 with 51308zj
15846 2527 Rolbin Winder Tensen Disc Serew Washer 15880 2525 Arm Shaft (horizontal) for 15886 15847 2527 Rolbin Winder Unsion Disc Spring for 15838 15881 2525 Arm Shaft (horizontal) flowed Gar will state 15886 15	15015	0505	•	45879	2529	•
15847 2527 Bobbin Winder Tension Disc Spring for 45858 15886 2528 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45850 2532 Rotating Hock Bobbin Case Position Plate for 45800 2532 2535 Rotating Hock Bobbin Case Position Plate for 45800 2532 2535 2535 2535 Rotating Hock Bobbin Case Position Plate for 45800 2532 2535 2			i	15880		•
15849 2528 Rotating Hook Bobbin Case Position Plate for (5850 15900 15900 15900 15800 15810 15880 with 45740 15900 15800 15803 and 15881 15800 15800 15803 and 15881 15800 1	49840	2027		15881		Arm Shaft (horizontal) Bevel Gear with
15900 Set of Mated Gears (upper shaft), complete New 15853 and 15881 45850 2532 Rotating Hook Bobbin Case Position Plate 15901 Set of Mated Gears (upper shaft), complete New 15853 and 15881 45852 2525 Arm Shaft (upright) Bevel Gear (lower) with two 1259c for 15901 15905 15901 15905	15847	2527	Bobbin Winder Tension Disc Spring for 45858	1 = 1 - 1 - 1		
45850 2525 Arm Shaft (upright) Bevel Gear (lower) with two 1259c for 45901	15849	2528				Set of Mated Gears (upper shaft), complete
15852 2525 Arm Shaft (upright) Bevel Gear (lower) with two 1259c for 15901	45850	2532	Rotating Hook Bobbin Case Position Plate			Nos. 15853 and 15881
15853 2525 Arm Shaft (upright) Bevel Gear (upper) with two 1259c for 45900 50054zb 2529 Pressure Regulating Thumb Screw 15854 2525 Rotating Hook Shaft Bevel Gear with two 1259c for 45901 50057c 2529 Thread Take up Lever Link Hinge Screw for 1259c for 45901 50116c 2526 Bed Cushion Screw *15855 Bed for 45856 50116c 2526 Bed Cushion Screw *15856 Bed 45855 with 15759, 45760 and two 448c 50139b 2531 Embroidery Attachment Thread Carried NOTE. Due to the accuracy required for gear (right) Hinge Screw for 35496			45849 with 45807, 45808 and two 51159;	15901		Set of Mated Gears (lower shaft), complete.
45853 2525 Arm Shaft (upright) Bevel Gear (upper) with two 1259c for 45900 50054zb 2529 Pressure Regulating Thumb Screw 45854 2525 Rotating Hook Shaft Bevel Gear with two	15852	2525			2529	Tension Releasing Lever Presser Bar Lifter
two 1259c for 45900 50054zb 2529 Pressure Regulating Thumb Screw 50057c 2529 Pressure Regulating Thumb Screw	15059	9595		500531	2530	Under Braider Screw for 121517
15854 2525 Rotating Hook Shaft Bevel Gear with two 1259c for 15901 .	10000	2020		50054zb	2529	
* 15855 Bed for 15856	15851	2525		50057	2529	()
*45856 Bed 45855 with 45759, 45760 and two 448c *NOTE. Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent as a unit, Arm and Bed assembled. 45857 2527 Bobbin Winder Tension Bracket for 45858 *Nos. 1607r, 45846, 45847, 45857, 51497zb **The definition of the accuracy of the accuracy required for gear (right) Hinge Screw for 35496 **Serew for 45724 **Serew for 45724 **Source Feed Regulator Hinge Screw **Serew for 45724 **Source Feed Regulator Hinge Screw			1259c for 15901	50116	9596	
**************************************	* 15855		Bed for 45856			
can only be sent as a unit, Arm and Bed assembled. Screw for 45724 45857 2527 Bobbin Winder Tension Bracket for 45858 50353e 2525 Feed Regulator Hinge Screw 45858 2527 Bobbin Winder Tension Bracket, complete 50684zb 2527 Face Plate Thumb Screw Nos. 1607r, 45846, 45847, 45857, 51497zb 51093r 2536 Three-Pin Terminal (female half) Housing	$^*45856 - N6$	$OTE_{c} > 1$		3013;11		(right) Hinge Screw for 35496
45858 2527 Bobbin Winder Tension Bracket, complete 50684zb 2527 Face Plate Thumb Screw Nos. 1607r, 45846, 45847, 45857, 51497zb 51093r 2536 Three-Pin Terminal (female half) Housing				50275	2525	
Nos. 1607r, 45846, 45847, 45857, 51497zl: 51093r 2536 Three-Pin Terminal (female half) Housing	45857	2527	Bobbin Winder Tension Bracket for 45858	50353e	2525	Feed Regulator Hinge Screw
	15858	2527	Bobbin Winder Tension Bracket, complete	50684zb	2527	Face Plate Thumb Screw
				51093r	2536	

Plate

No.	Plate	
51159j	2528	Rotating Hook Bobbin Case Position Plate
•		Spring Screw for 45850
51207r	2535	Motor Pulley Set Screw for 195436
51208r	2535	Motor Screw
51308zj	2529	Needle Clamp Position Screw for 45878
51340c	2536	Controller Resistance Unit Bell Crank Hinge
•		Screw for 194418
51340c	2536	Controller Resistance Unit Yoke Hinge Screw for 194418
51347a	2532	Hemstitching and Picoting Attachment Thumb Screw for 121387
51350zb	2525	Clamp Stop Motion Clamp Sciew for 45765
51351c	2525	Clamp Stop Motion Flanged Bushing Screw
51352c	2525	Feed Lifting Connecting Rod Hinge Screw
		(eccentric)
51353c	2525	Feed Forked Connection Hinge Screw
		(eccentric)
51354c	2529	Tension Releasing Lever Hinge Screw
51355x	2527	Bobbin Winder Frame Hinge Screw
51361r	2526	Bed Cover Plate (bottom) Screw
51363e	2529	Needle Bar Connecting Stud Clamping Screw
		for 45739
51367zb		Singerlight Lamp Socket Screw for 193918
51369r	2535	Field Coil Lead Clamp Screw
51377a	2540	Feed Cover Plate Screw for 121309
51380r	2526	Bed Extension Hinge Screw
51384zb	2525	Stitch Indicator Plate Screw
51399k	2537	Singerlight Lamp Socket Cap Screw for 194024
51401e	2537	Singerlight Lead Set Screw for 193898
51472e	2525	Arm Screw
51484j	2537	Singerlight Toggle Switch Lead Terminal
		Screw for 193890
51489j	2540	Needle Threader and Seam Ripper Knife
		Blade Screw for 121634
51497zb	2527	Bobbin Winder Tension Disc Screw for 45858
51582	2537	Three-Pin Terminal Body (male half) Post
		Thumb Nut for 192797
$5162 \mathrm{Tr}$	2526	Bed Cover Plate (bottom) Screw Thumb Nut
51622zb	2525	Stitch Regulating Thumb Nut for 45794
51623	2537	Singerlight Toggle Switch Lock Nut for
		193890
51681zb	2527	Tension Regulating Thumb Nut with 45339.
		for 45870
66774	2527	Thread Take-up Spring for 45871
85893	2542	Embroidery Foot (for Art Work)
		(Attachments)

.50.	Flate	
-86493		-Darning Presser Needle Clamp with 140545k.
		-for 86496 150
-86494 -		Darning Presser Needle Clamp Stripper — Spring for 86496
-86495		- Darning Presser Needle Clamp Stripper
		Spring Eyelet for 86196
-86496	-2512	Darning Presser, complete; Nos. 86493-to-
		-86195 (Attachments)
87586		Embroidery Hoop (round, birch), 5\frac{5}{8}" diam.
		7 ^m high
87589	1221	Embroidery Hoop (round, birch), 8" diam.
		7^m_m high
87593		Embroidery Hoop (round, birch), 10" diam.
05505		\times 76 " high
87595		Embroidery Hoop (round, birch), 12" diam.
WEED =		√ ½" high
87597		Embroidery Hoop (oval, birch), $12'' \times 5\frac{1}{2}''$
ocate		T_m^m high
96416		- W 1 1 1
96417		َ بَرِيْسِ high Embroidery Hoop (round, birch), هُؤُرِّ diam.
		$> 7_m^m$ high with $SS528$ j, $NN95$ j, two
		96425 and four 96427
96418		Embroidery Hoop (round, birch), 7" diam.
		$\lesssim 7 \frac{m}{m}$ high with $SS528 j$, $NN95 j$, two
		96426 and four 96427
96419		Embroidery Hoop (round, birch), 8" diam.
		7^m_m high with SS528j, NN95j, two 96426
		and four 96427
96420		Embroidery Hoop (round, birch), 10" diam.
		$ imes rac{7}{16}$ " high with $SS528$ j, $NN95$ j, two
		96426 and four 96427
96421		Embroidery Hoop (round, birch), 12" diam.
		$ imes rac{1}{2}$ " high with SS528j, NN95j, two 96844
		and four 96845
96422	1221	Embroidery Hoop (oval, birch) $9'' \times 4\frac{1}{2}'' \times 7\frac{m}{m}$
		high
96423		Embroidery Hoop (oval, birch), $9'' \times 4\frac{1}{2}'' \times$
		$7\frac{m}{m}$ high with SS528j, NN95j, 96425,
		96426 and four 96427
96424		Embroidery Hoop (oval, birch), $12'' \times 5\frac{1}{2}''$
		7_{m}^{m} high with SS528j, NN95j, 96425,
02.195	aaee	96426 and four 96427
96425	2399	Embroidery Hoop Clamping Bracket for 96417, 96423 and 96424
00.600	2200	
96426	2399	Embroidery Hoop Clamping Bracket for 96418 to 96420, 96423 and 96424
		96418 to 96420, 96423 and 96424

No.	Plate		No.	Plate	
96427	2399	Embroidery Hoop Clamping Bracket Rivet	121466	2532	Hemstitching and Picoting Attachment
		for 96417 to 96420, 96423 and 96424	121400	2032	Throat Plate Needle Guide for 121420
96844	2399	Embroidery Hoop Clamping Bracket for	121167	2532	Hemstitching and Picoting Attachment
96845	2399	96421			Throat Plate Needle Guide Rivet for
20040	2300	Embroidery Hoop Clamping Bracket Rivet for 96421			121420
96947		for 96421	121547	2534	Under Braider (Accessories)
		wood screws \(\frac{3}{2}\)" No. 8 R.H., for 45832	121631	2540	Needle Threader Hook for 121632 and 121634
100401	2541	Carrying Case Tray with 136082 and 436084.	121632	2540	Needle Threader (universal), with 140157j
	201711	6 47003			and three 121631
120290	930	Ruffler (Attachments)	121634	2540	Needle Threader and Seam Ripper, complete.
120378	2542	Screw Driver (tension) (Accessories)			Nos. 51489j, 120982, 140157j and three
120687	2533	Imitation Hemstitching Attachment with			121631
		Yielding Presser Plate (Attachments)	121875	· Pre	esser Foot for 121877
120824	2534	Tubular Trimming Attachment Strip Wire	F21876		esser Foot Body for 121877
		for 35985	121877	Pre	esser Foot (adjustable for sewing on the
120855	2542	Hemmer (foot) flat bottom for 5 "hem			right or left side of the needle), complete.
		(Accessories)			Nos. 121875, 121876 and 140347w, for
120862	2510	Tin of Oil (11 oz.) (Accessories)	125035	2533	Cording and Slide Fastener Work
*120876		Embroidery Attachment Driving Lever with	11(1.3.)		Presser Foot (right toc) for stitching on edge
		120877 and two 9859, for 26538	125421	2527	and inserting cord (Attachments) Face Plate Thread Guard (lower) Rivet for
*120877		Embroidery Attachment Thread Bracket for	120121		45842
120914	2533	120876	125424	2527	Face Plate Thread Guard (upper) Rivet for
120962	$\frac{2533}{2533}$	Feller (foot) (Attachments)			139615
120002	2000	Hemmer (foot) flat bottom for \(\)	136066	2541	Carrying Case Tray Hole Cover Rivet 3.". for 136082 and 136084
120982	2540	Needle Threader and Seam Ripper Knife	136067	2541	Carrying Case Tray Hole Cover Rivet [", for
		Blade for 121634			136082 and 136084
121091	2534	Darning Foot for 121094	136082	2541	Carrying Case Tray Hole Cover with two
121092	2534	Darning Foot Shank for 121094			136067 and three 136066 for 100401
121093	2534	Darning Foot Spring for 121094	136084	25 FT	Carrying Case Tray Hole Cover with two each
121094	2531	Darning Foot (spring), complete, Nos. 121091			136066 and 136067, for 100401
		to 121093 (Attachments)	136145	2541	Carrying Case Cover Lock Hasp Rivet [9]" for
121170	2534	Ruffler Shirring Plate (Attachments)			136151
121309	2540	Feed Cover Plate with 51377a (Attachments)	136145	2544	Carrying Case Cover Lock Rivet ⁹ / ₁₆ for 136150 and 136189
121387	2532	Hemstitching and Picoting Attachment with	136148	2541	Carrying Case Cover Hinge with four 136149.
		51347a (Attachments)			for 45832
121392	2532	Hemstitching and Picoting Attachment	136149	2541	Carrying Case Cover Hinge Rivet [9, " for 136148]
		Throat Plate 121420 with 45850 and two			
		233zj, for 121387	136150	2541	Carrying Case Cover Lock (left) with four 136145, for 45832
121420	2532	Hemstitching and Picoting Attachment	136151	2541	Carrying Case Cover Lock Hasp with two
		Throat Plate with 121466 and two 121467, for 121392			136145, for 45832
1.01.642	A= 0.0		136152	2541	Carrying Case Cover Lock Key, for 45832
121441	2533	Gathering Foot (double toe) (Accessories)	136189	2541	Carrying Case Cover Lock (right) with four
121464	930	Binder, complete (Accessories)	100100		136145, for 45832

No.

136359

136360

136361

139615

and 198928 ...

140100r 2538 Controller Resistance Unit Bell Crank Spring

Bracket Screw for 194569 to 194571 140103r 2536 Controller Resistance Unit Screw for 194569 to 194571 1401571 2540 Needle Threader Hook Screw for 121632 and 121634 140167zb 2527 Tension Stud for 45870 ...

Proceer Foot Thumb Screw 140347w Presser Foot Adjusting Thumb Screw for 195063 Arm Shaft (horizontal) Bevel Gear rosses 140333c 2538 Screw, for 45881

140445 2535 End Cover Fastening Screw 140465e 2529 Thread Take-up Lever Cap Sciew for 45823 140545zc 2529 Needle Clamp Thumb Screw for 45877 -140545k - 2529-1 "Needle Clamp Screw for 86493 ... 190613 2540Tube filled with Singer Lubricant for Electric *** Armature Shaft Thrust Washer (dibre) 191097 2535 191098 2535Armature Shaft Thrust Washer (paper) ... 191960 Controller Lead Terminal Clip Body (Controller end) for 194575 and 195093 ...

Controller Lead Terminal Clip Body Cap 191961 (controller end) for 194575 and 195093 192140 2536 Controller Resistance Unit for 95 to 145 volts. for 191570 ... 192141 Controller Resistance Unit for 150 to 250 volts, for 194571 Controller Resistance Unit, for 32 to 55 volts, 192211

Field Coil Retainer - 196/68 192424 2535192457 2535Brush (carbon, \frac{7}{39}" sq.), for C.V.K. 6-3. C.A.K. 6-3 S.L. C.A.K. 6-5, C.A.K. 6-5 S.L., C.A.K. 6-6, C.A.K. 6-6 S.L. C.A.K. 6-7, C.A.K. 6-7 S.L., C.A.K. 6-8, C.A.K. 6-8 S.L., C.A.K. 6-14, C.A.K.

> 6 14 S.L., C.A.K. 6-15 and C.A.K. 6 15 S.I. Motors

for 194569 ...

Plate No. Brush Spring ... 1924582535*192611 Three-Pin Terminal (female half) Housing (lower) for 194521 ... Three-Pin Terminal (female half) Insert 192691Sleeve for 194521 . . . Three-Pin Terminal (female half) Insert 1926922538Clamp for 194521 Three-Pin Terminal Body (male half), com-192797 2537plete, Nos. 193700, three each 51582 and 701719 192954 Singerlight Lead Terminal Clip Body, for 193917 Singerlight Toggle Switch Lead Terminal 192954Clip Body, for 193892 Singerlight Lead Terminal Clip Body Cap. 192955for 193917 Singerlight Toggle Switch Lead Terminal 192955Clip Body Cap, for 193892 ... 2535Commutator, complete ... 193536 Three-Pin Terminal Body (male half), for *193700 192797 Brush (carbon, $\frac{7}{32}$ " sq.), for C.A.K. 6-9. 193799 C.A.K. 6-9 S.L. C.A.K. 6-10, C.A.K. 6-10 S.L., C.A.K. 6-11, C.A.K. 6-11 S.L. C.A.K. 6-12 and C.A.K. 6-12 S.I. Motors

1938792535Field Core, complete 193890 2537Singerlight Toggle Switch with 51484j, 51623 and 193919, for 193891 2537 Singerlight Toggle Switch with Lead, com-193891plete, Nos. 193890 and 193892 193892 2537 Singerlight Toggle Switch Lead, complete. Nos. 192954, 192955 and 193893, for 193891 Singerlight Toggle Switch Lead, for 193892

193893

2537Singerlight Lead Clamping Plate ... 193897 2537 Singerlight Shade and Lamp Socket Housing 193898 with 51401e, for 193918 2538 Commutator Oil Sling 193907 Field Coil Lead Clamp 2535193908 2535Field Coil Lead Clamp Insulation ... 193909 Field Coil Lead Clamp Insulating Plate 193910 2535Singerlight Lamp Socket for 194024 19391125372537 Singerlight Lamp Socket Cap for 194024 ... 193912Singerlight Lamp Socket Terminal, complete, 1939152537

for 194024 Singerlight Lead, for 193917 193916 193917 2537 Singerlight Lead (lead insulated), complete. Nos. 192954, 192955 and 193916, for 194024

			No.	13.06	
No.	Plate		194525	1.1.110	Controller Lead Identification Tube (red), for
193918		Singerlight (less lamp and switch), complete,	1777,277		195097
		Nos. 51367zb, 193898, 194024 and 701994	194569		Controller Base 194572 with 192214, 194418,
193919	2537	Singerlight Toggle Switch Thumb Nut, for	1		194774, 194775, two each 23258,
		193890			140100r, 140103r, 194404, 194514 and
193920	2537	Singerlight Toggle Switch Insulation			931090, for 194583
193993	2535	Motor Lead Tube	194570		Controller Base 194572 with 192140, 194418,
194024		Singerlight Lamp Socket 193911 with 193912.	1.7777		194774, 194775, two each 23258,
		193917, two each 51399k and 193915, for			140400r, 140403r, 194404, 194514 and
		193918			931090, for 194584
194113	2535	Brush Holder Tube	194571		Controller Base 194572 with 192141, 194418.
194120	2537	Singerlight Lamp			194774, 194775, two each 23258
NO	TE. D	n ordering it is necessary to state the exact			140100r, 140103r, 194404, 194514 and
		voltage required.			931090, for 194585 and 198928
194144	2535	Belt (moulded)	194572	2536	Controller Base with two 194419, for 194569
194321	2536	Controller Foot Pedal for 194583 to 194585			to 194571
		and 198928	194573	2536	Controller Cover for 194583 to 194585 and
194326	2535	Oil Lubricating Spring			198928
194402	2536	Controller Resistance Unit Bell Crank Spring	194574		Controller Lead Cord, complete, from lamp
		Bracket, for 191418			socket to three pin terminal and controller
194403	2538	Controller Resistance Unit Bell Crank, for			Nos. 194521, 194522 and 194575, for
		194416			194583 to 194585
194404	2536	Controller Resistance Unit Bell Crank Spring	194575		Controller Lead Cord 3 leet 10 inches, con-
		for 194569 to 194571			plete, from three-pin terminal to con-
194405	2538	Controller Resistance Unit Bell Crank Spring			troller, Nos. 194576, 194577, 194604, two
		Position Pin for 194416			each 191960 and 191961, for 194574
194407	2536	Controller Base Cushion (rubber), for 194583	194576		Controller Lead Cord (short) 3 leet 10 inches,
		to 194585 and 198928			for 194575
194416	2536	Controller Resistance Unit Bell Crank, com	194577	2538	Controller Lead Cord Insulating Sleeve 2 !! "
		plete, Nos. 194405 and two 194403, for			long, for 194575 and 195093
		194418	194583		Controller, complete, for 32 to 55 volts, A.C.
194418		Controller Resistance Unit Bell Crank Spring			or D.C. Motor, Nos. 194321, 194569,
		Bracket 194402 with 194416, 194773, two			194573, 194574, 899287, two 961317,
		each 1607j and 51340c, for 194569 to 194571			four each 140099r and 194407
194419		Controller Resistance Unit Insert Nut (brass)	194584		Controller, complete, for 95 to 145 volts, A.C.
194490	2535	Oil Lubricating Wick			or D.C. Motor, Nos. 194321, 194570.
194494	2535	Oil Lubricating Tube			194573, 194574, 899815, two 964317,
194514	2538	Controller Resistance Unit Bell Crank Spring			four each 140099r and 194497
		Bracket Screw Insulating Disc (or 194569	194585		Controller, complete, for 150 to 250 volts,
		to 194571			A.C. or D.C. Motor, Nos. 194321, 194571,
194517		Controller Lead Cord (long) 8 feet, for 194522			194573, 194574, 899287, two 964317,
*194520		Three-Pin Terminal (female half) Housing			four each 140099r and 194407
		(upper) for 194531 250	* 194604		Controller Lead Insulating Sleeve 3 3 " long,
194521		Three-Pin Terminal (female half), complete.			for 194575 and 195093
		Nos. two each 1768r, 51093r and three	194717	2535	Field Coil Lead Strain Relief
		192692, for 194574	194773	2536	Controller Resistance Unit Yoke for 194418
194522		Controller Lead Cord 194517 and plug, for	194774	2536	Controller Resistance Unit Adjusting Nut
		194571			for 194569 to 194571

$N\alpha_{c}$	14ate	
795442		Field Coils assembled for 195441
195464		Field Core with Coils No. 195465, complete,
		for C.A.K. 6-3 Motor
195465		Field Coils assembled for 195464
195467		Field Core with Coils No. 195468, complete.
		for C.A.K. 6-5 Motor
195468		Field Coils assembled for 195467
195469		Field Core with Coils No. 195470, complete,
		for C.A.K. 6-6 Motor Field Coils assembled for 195469
195470		
195473		Field Core with Coils No. 195474, complete,
		for C.A.K. 6-8 Motor
195474		Field Coils assembled for 195473
195475		Field Core with Coils No. 195476, complete,
		for C.A.K. 6-15 Motor Field Coils assembled for 195475
195476		
195477		Field Core with Coils No. 195478, complete,
195478		for C.A.K. 6-9 Motor Field Coils assembled for 195477
195481		Field Core with Coils No. 195482, complete,
1 .7.7 # (7 1		for C.A.K. 6-12 Motor
195482		Field Coils assembled for 195481
195483		Field Core with Coils No. 195481, complete.
		for C.A.K. 6-10 Motor
195484		Field Coils assembled for 195483
195487		Armature, complete, for C.A.K. 6-3 Motor
195488		Armature, complete, for C.A.K. 6 5 Motor
195489		Armature, complete, for C.A.K. 6-6 Motor
195491		Armature, complete, for C.A.K. 6-8 Motor
195492		Armature, complete, for C.A.K. 6-15 Motor
195493		Armature, complete, for C.A.K. 6-9 Motor
195496		Armature, complete, for C.A.K. 6:40 Motor
195518		Armature, complete, for C.A.K. 6-14 Motor
195519		Field Core with Coils No. 195520, complete.
		for C.A.K. 6-14 Motor Field Coils assembled, for 195519
195520		
195725		Armature, complete, for C.A.K. 6-3-S.I. Motor
195726		Armature, complete, for C.A.K. 6 5 S.I. Motor
195727		Armature, complete, for C.A.K. 6-6 S.I. Motor
195728		Armature, complete, for C.A.K. 6-7 S.I. Motor
195729		Armafure, complete, for C.A.K. 6-8 S.I. Motor
195730		Armature, complete, for C.A.K. 6-9 S.I. Motor
195731		Armature, complete, for C.A.K. 6-10 S.L.
		Motor
195732		Armature, complete, for CAK 6.11 S.I.
		Motor

Plate

No.	Plate	
195733		Armature, complete, for C.A.K. 6-12 S.L.
130130		Motor
195734		Armature, complete, for C.A.K. 6-14 S.I.
1.50101		Motor
195735	_	Armature, complete, for C.A.K. 6-15 S.I.
		Motor
195736		Field Core with Coils No. 195747, complete.
10010		for C.A.K. 6-3 S.I. Motor
195737		Field Core with Coils No. 195748, complete.
		for C.A.K. 6-5 S.I. Motor
195738		Field Core with Coils No. 195749, complete.
		for C.A.K. 6-6 S.I. Motor
195739		Field Core with Coils No. 195750, complete.
		for C.A.K. 6-7 S.L. Motor
195740		Field Core with Coils No. 195751, complete,
		for C.A.K. 6 8 S.I. Motor
195741		Field Core with Coils No. 195752, complete.
		for C.A.K. 6-9 S.L. Motor
195742		Field Core with Coils No. 195753, complete
		for C.A.K. 6-10 S.I. Motor
195743		Field Core with Coils No. 195754, complete.
		for C.A.K. 6-11 S.I. Motor
195744		Field Core with Coils No. 195755, complete.
		for C.A.K. 6-12 S.I. Motor
195745		Field Core with Coils No. 195756, complete
		for C.A.K. 6-14 S.L. Motor
195746		Field Core with Coils No. 195757, complete
		for C, V, K, 6-15-S 1, Motor
195717		Field Coils assembled for 195736
195748		Field Coils assembled for 195737
195749		Field Coils assembled for 195738
195750		Field Coils assembled for 195739
195751		Field Coils assembled for 195740
195752	•	Field Coils assembled for 195741
195753		Field Coils assembled for 195742
195751		Field Coils assembled for 195743
195755		Field Coils assembled for 195744
195756		Field Coils assembled for 195745
195757		Field Coils assembled for 195746
195832	2535	End Cover (pulley end)
195833	2535	End Cover (commutator end)
195868		Armature, complete, for C.A.K. 6-12 Motor
195913	2535	Field Coil Retainer
196168		Idea Con Rouns
198414	2538	Radio Interference Suppressor Lead Terminal
		Clip for 198838
198837	2539	Radio Interference Suppressor only for 198838

INO.	Linte	
198838		Radio Interference Suppressor, Nos. 198837.
		198924, 198926 and three 198414, for
		198927
198922	2539	Radio Interference Suppressor Pal Nut for
1.7071.22	2.7.7.7	• •
198923	2535	198927
198924	2539	
100024	2030	Radio Interference Suppressor Ground Lead Terminal Plug for 198838
198925	2539	Radio Interference Insulating Plug for 198927
198926	2539	Radio Interference Suppressor Lead Insulating
10000	£191947	Tubing for 198838
198927	2539	Radio Interference Suppressor, complete.
1.767.721	2.7	Nos. 198838, 198922, 198923, 198925 and
198928	2536	198929
100020	2030	
		grounding terminal, for 150 to 250 volts.
		A.C. or D.C. Motor, Nos. 194321, 194571.
		194573, 195097, 899287, two 964317, four
		each 140099r and 194407
198929	2539	Radio Interference Suppressor Lead Fasten
		ing Clip for 198927
200145c	2525	Rotating Hook Loop Guard Screw for 45829
200592c	2525	Rotating Hook Bobbin Case Tension Spring
		Screw for 45751
2005961	2525	Rotating Hook Gib Screw for 45828 and
		45829
200614c	2525	Rotating Hook Gib Hinge Screw for 45828
		and 45829
200964e	2525	Rotating Hook Bobbin Case Latch Stop
		Screw for 45751
2010161	2525	Rotating Hook Bobbin Case Tension Spring
		Regulating Screw for 45751
206731	2525	Rotating Hook Bobbin Case Latch Fulcrum
		Pin for 206736
206735	2525	Rotating Hook Bobbin Case Latch for 206736
206736	2525	Rotating Hook Bobbin Case Latch 206735
		with 206731 and 206737 for 45751
206737	2525	Rotating Hook Bobbin Case Latch Lever for
		206736
210736	2525	Rotating Hook Bobbin Case Latch Spring
		for 45751
701400	2535	Armature Shaft Thrust Washer (pulley end)
701719	2537	Three-Pin Terminal Body (male half) Post
		Washer for 192797
701994	2537	Singerlight Lamp Socket Insulating Washer
		(felt) for 193918
820343	2538	Field Coil Insulation
	2	

NUMERICAL LIST OF PARTS

7.4

No.	Plate	
*899287		Name Plate for 194583, 194585 and 198928
*899815		Name Plate for 194584
931090	2538	Controller Resistance Unit Screw Washer (asbestos) for 191569 to 194571
964317	2538	Name Plate Drive Screw for 194583 to 194585 and 198928
†991601	2535	Field Core Shield and Name Plate

†When ordering, state motor with which it is to be used.