

## Gas Flow in Vacuum Systems

B. B. Dayton

Citation: [Journal of Vacuum Science & Technology](#) **9**, 243 (1972); doi: 10.1116/1.1316568

View online: <http://dx.doi.org/10.1116/1.1316568>

View Table of Contents: <http://scitation.aip.org/content/avs/journal/jvst/9/1?ver=pdfcov>

Published by the [AVS: Science & Technology of Materials, Interfaces, and Processing](#)

---

### Articles you may be interested in

[Topics in vacuum system gas flow applications](#)

J. Vac. Sci. Technol. A **8**, 2782 (1990); 10.1116/1.576668

[Ultrahigh vacuum system for metering gas flow \(leaks\) and computing flow rate \(U\)](#)

J. Vac. Sci. Technol. **12**, 1088 (1975); 10.1116/1.568468

[Measuring Small Gas Flows Into Vacuum Systems](#)

J. Vac. Sci. Technol. **6**, 255 (1969); 10.1116/1.1492673

[Gas Flow in Vacuum Systems with Local Temperature Variations for the Molecular Flow Range](#)

J. Vac. Sci. Technol. **5**, 75 (1968); 10.1116/1.1492584

[A DEVICE FOR CONTROLLING THE FLOW OF GAS INTO A VACUUM SYSTEM](#)

Rev. Sci. Instrum. **2**, 750 (1931); 10.1063/1.1748748

---

## ADVERTISEMENT



 Advance your technology or engineering career using the **AVS Career Center**, with **hundreds of exciting jobs** listed each month!

<http://careers.avs.org>



# Gas Flow in Vacuum Systems

B. B. Dayton

*Bendix Scientific Instruments and Equipment Division, Rochester, New York 14603*

(Received 3 August 1971)

Approximate equations have been derived for the molecular flow conductance of tubes with sharp bends or elbows, the conductance of two or more tubes in series with different cross sections or with diaphragms which involve junctions across which the gas molecules are scattered back and forth in complicated beaming patterns.

A formula for the transmission probability  $W_\theta$  of a sharp bend generated by rotating a circular cross section through the angle  $\theta$  about an axis tangent to the circle, where the bend is located between two large chambers, was derived by Balson<sup>1</sup> using the method of Clausing.<sup>2</sup> While Balson's final equation is acceptable, he gives some incorrect equations for certain of the probability relations used in the derivation. It can be shown that the following simple equation gives a good approximation to Balson's more complicated formula:

$$W_\theta = [(\theta^2 + 4)^{1/2} - \theta] / [1 + 2/(\theta^2 + 4)^{1/2}].$$

The transmission probability for cylindrical tubes of radius  $R$  and of various over-all lengths containing a right angle elbow, formed by cutting the tube at an angle of  $45^\circ$  and joining the parts to form a right angle, were computed by Davis<sup>3</sup> using the Monte Carlo technique. His curves show that the effect of the bend depends on the ratio  $(A+B)/R$ , or  $L/R$ , where  $A$  is the axial length of one arm,  $B$  is the axial length of the other arm, and  $L=A+B$  is the total axial length of the elbow as located between two large chambers. We have found it convenient to express this effect as an equivalent length  $L_e$  which must be added to the axial length  $L$  in computing the transmission probability from various well-known formulas or graphs for the transmission probability of a straight cylindrical tube, where  $L_e$  is given by the empirical relation

$$L_e/R = 0.014(L/R)^2 + 0.04(L/R) - 0.38 \quad \text{for } 2 \leq L/R \leq 6$$

and

$$L_e/R = 2.0 - 9.5(R/L) \quad \text{for } 6 < L/R < \infty.$$

In 1956 the author<sup>4</sup> mentioned that the equations derived by Harries<sup>5</sup> for the transmission probability

through two tubes in series were not exact because Harries assumed that the probability of passage for gas flowing from one tube through a second is the same as the probability when the second tube is located between two large chambers; whereas, the probability of passage through the second tube is in fact not the same but is modified by beaming effects across the junction. When these beaming effects are taken into consideration, it can be shown that the most general formula for the transmission probability  $W_{12}$  through two tubes in series located between two large chambers, where the first tube has a uniform cross section of area  $A_1$  and a length  $L_1$ , while the second tube has a uniform cross section  $A_2$  equal to or less than  $A_1$  and length  $L_2$ , is

$$W_{12} = w_{11}f_1 + w_{11} \sum_{n=1}^{\infty} f_{(n+1)} \prod_{i=1}^n (1-f_i)(1-b_i)$$

where  $f_i$  represents the probability that a molecule which has crossed the entrance of the first tube and succeeded in crossing the junction opening (either directly or after diffuse reflections from the wall of the junction and the first tube), and has been scattered back and forth across the junction opening making a total of  $i$  crossings in the forward direction from the first tube to the second, will then pass through the second tube and escape through the exit;  $b_i$  represents the probability that a molecule which has crossed the entrance of the first tube and has been scattered back and forth across the junction opening, making  $i$  crossings in the backward direction from the second tube into the first tube, will then pass back through the first tube and escape through the entrance into the chamber from which it originated; and  $w_{11}$  is the probability that a molecule which has crossed the entrance to the first tube will then cross for the first time in the forward direction through the

opening in the junction, either directly or after multiple scattering back and forth from the junction wall and the wall of the first tube. Each of the quantities  $f_i$  and  $b_i$  have different values for different values of the index  $i$  because of successive "beaming effects" across the junction. When the beaming effects are ignored and it is assumed that the molecules always cross the junction with a cosine law distribution pattern,  $f_i = w_2$ , where  $w_2$  is the ordinary transmission probability for the second tube when located separately between two large chambers, and  $b_i$  is given by

$$1/b_i = (A_2/A_1)[(1/w_1) - 1] + 1,$$

where  $w_1$  is the transmission probability for the first tube separately (without any junction diaphragm) when located between two large chambers. Neglecting beaming effects and assuming that the molecules scattered back from the junction wall into the first tube have approximately the same uniform cosine law flux pattern as molecules entering the tube from a large chamber, it can be shown that

$$1/w_{11} = 1/w_1 + A_1/A_2 - 1.$$

The above equation for  $W_{12}$  then reduces to the formula of Harries which was also derived by Oatley<sup>6</sup>:

$$1/W_{12} = 1/w_1 + (A_1/A_2 w_2) - 1.$$

Following the procedure used in the article by Stickney and Dayton<sup>7</sup> for estimating the effect of beaming, we can assume as a first approximation that

$$f_1 = w_2(1 + \cot\theta_{12})/2,$$

where  $\theta_{12}$  is the average angle with respect to the tube axis (not the most probable angle) made by the "average trajectory" for molecules crossing the junction aperture for the first time from the first tube to the second tube,

$$f_i = w_2(1 + \cot\theta_{212})/2 \quad (i > 1),$$

where  $\theta_{212}$  is the average angle with respect to the tube axis made by the average trajectory for molecules scattered back across the junction aperture from the first tube into the second after having been returned from the second tube to the walls of the first tube, and

$$b_i = \frac{(1 + \cot\theta_{121})/2}{(A_2/A_1)[(1/w_1) - 1] + 1} \quad (i > 0),$$

where  $\theta_{121}$  is the average angle with respect to the tube axis made by the average trajectory for molecules scattered back across the aperture from the second tube to the first after having crossed the junction from the first tube and colliding with the walls of the second tube. In the special case that the second tube is a continuation of the first tube and both tubes have the same circular cross section ( $A_2 = A_1 = \pi R^2$ ) the

average angle  $\theta_{12}$  may be computed from the formula

$$\theta_{12} = \frac{1}{w_1} \int_0^{\pi/2} 2T_L \theta \cos\theta \sin\theta d\theta$$

in which  $T_L$  is a function of  $L_1/R$  as given by Eqs. (27 a,b,c) in the article by Stickney and Dayton.<sup>7</sup> Similarly, the average back scattering angle  $\theta_{212}$  may be computed from

$$\theta_{212} = \frac{\int_0^{\pi/2} 2(1 - T_L) \theta \cos\theta \sin\theta d\theta}{\int_0^{\pi/2} 2(1 - T_L) \cos\theta \sin\theta d\theta} = \frac{(\pi/4) - w_1\theta_{12}}{1 - w_1},$$

where  $T_L$  is the same function of  $L_1/R$ . The average back scattering angle from the second tube into the first tube is computed from

$$\theta_{121} = \frac{(\pi/4) - w_2\theta_{21}}{1 - w_2},$$

where

$$\theta_{21} = \frac{1}{w_2} \int_0^{\pi/2} 2T_L \theta \cos\theta \sin\theta d\theta$$

in which  $T_L$  is now a function of  $L_2/R$ .

If we define

$$\beta_1 = \frac{1}{2}(1 + \cot\theta_{12}),$$

$$\gamma_1 = \frac{1}{2}(1 + \cot\theta_{212}),$$

$$\gamma_2 = \frac{1}{2}(1 + \cot\theta_{121}),$$

combining the above equations for the case  $A_2 = A_1$  results in the approximate formula

$$W_{12} = w_1 w_2 \left( \beta_1 + \frac{\gamma_1(1 - w_2\beta_1)(1 - w_1\gamma_2)}{1 - (1 - w_1\gamma_2)(1 - w_2\gamma_1)} \right)$$

which was obtained by Füstöss<sup>8</sup> using somewhat similar reasoning. From the fact that interchanging the sequence of tubes should not change the transmission probability when  $A_1 = A_2$ , Füstöss deduces from this equation that

$$w_1 \frac{w_1\beta_1 - 1}{\gamma_1} = w_2 \frac{w_2\beta_2 - 1}{\gamma_2} = k,$$

where  $k$  must be a constant. Füstöss arbitrarily chooses  $k$  to be zero. From our definitions of  $\beta_1$ ,  $\gamma_1$ , and  $\gamma_2$  above we find

$$w_1 \frac{w_1[(1 + \cot\theta_{12})/2] - 1}{(1 + \cot\theta_{212})/2} = k.$$

Values of  $k$  computed from this equation for various values of  $L_1/R$  are nearly constant and equal to 1.0 to within 2%, being exactly equal to 1.000 for  $L_1/R = 0$

since then  $\theta_{12} = \frac{1}{4}\pi$  and  $\theta_{212} = \frac{1}{4}\pi$ . Thus,  $k=1$  would have been a better choice for the value of  $k$ . By choosing  $k=0$  Füstöss obtains an equation for  $W_{12}$  in terms of  $w_1$ ,  $w_2$ ,  $\beta_1$ , and  $\beta_2$ . Applying this equation to the case of a compound tube of two equal sections he computes values of  $\beta = \beta_1 = \beta_2$  for various values of  $L/R$  using Clausing's values for  $W_{12}$ ,  $w_1$ , and  $w_2$ . In this way he obtains values of  $\beta$  ranging from 0.9502

for  $L/R=0.1$  to large negative values, such as  $-17.3991$  for  $L/R=50$ . By using these physically meaningless values of  $\beta$  he shows that values of  $W_{12}$  agreeing very closely with the Clausing values can be computed from his equation by using the Clausing values of  $w_1$  and  $w_2$  for various combinations of two tubes with differing  $L/R$  ratios.

By setting  $k=1$  we have obtained the equation

$$W_{12} = w_1 w_2 \left( \beta_1 + \frac{(1-w_1\beta_1)(1-w_2\beta_1)(1-w_1-w_2+w_1w_2\beta_2)}{(1-w_1)(1-w_2)-(1-w_1-w_2+w_1w_2\beta_1)(1-w_1-w_2+w_1w_2\beta_2)} \right).$$

Following the procedure used by Füstöss we determine  $\beta = \beta_1 = \beta_2$  for the case  $L_1/R = L_2/R$  and  $w_1 = w_2 = w$ . Then the following equation for computing  $\beta$  is obtained:

$$\beta = \frac{-b - \{b^2 + w(1-W_{12})[2b + w(1-W_{12})]\}^{\frac{1}{2}}}{w^2(1-W_{12})},$$

where

$$b = 2wW_{12} - w^2 - W_{12}.$$

Using values of  $\beta_1$  and  $\beta_2$  computed in this way we also find very close agreement between the Clausing values and the values of  $W_{12}$  as computed from the above equation for various combinations of  $L_1/R$  and  $L_2/R$ .

When  $A_1$  is not equal to  $A_2$  we obtain

$$W_{12} = w_{11} w_2 \left( \beta_1 + \frac{\gamma_1(1-w_2\beta_1)[1 - (A_1/A_2)w_{11}\gamma_2]}{1 - (1-w_2\gamma_1)[1 - (A_1/A_2)w_{11}\gamma_2]} \right),$$

where  $w_{11}$  is given by

$$1/w_{11} = 1/w_1 + (A_1/A_2) - 1;$$

and assuming  $k=1$ ,

$$\gamma_1 = (1-w_1\beta_1)/(1-w_1)$$

and

$$\gamma_2 = (1-w_2\beta_2)/(1-w_2).$$

These equations are useful for computing the transmission probability of a composite pipe line using tables or curves for  $w$  and  $\beta$  as functions of  $L/R$ . A more complete analysis of the gas flow in composite pipelines will be submitted for publication later.

## References

1. E. Balson, *J. Phys. Chem.* **65**, 1151 (1961).
2. P. Clausing, *Ann. Physik* **12**, 961 (1932).
3. D. H. Davis, *J. Appl. Phys.* **31**, 1169 (1960).
4. B. B. Dayton, *Trans. Nat. Vac. Symp. 3rd* (Pergamon, New York, 1957), pp. 5-11; *Vakuum Technik* **7**, 7 (1958).
5. W. Harries, *Z. Angew. Phys.* **3**, 296 (1951).
6. C. W. Oatley, *Brit. J. Appl. Phys.* **8**, 15 (1957).
7. W. W. Stickney and B. B. Dayton, *Trans. Nat. Vac. Symp. 10* (Macmillan, New York, 1963), pp. 105-116.
8. L. Füstöss, *Vacuum* **20**, 279 (1970).

# Problem of the Additivity of Transmission Probabilities for Composite Systems

L. Füstöss and G. Toth

Technical University, Budapest

(Received 28 July 1971)

An investigation of the applicability of the concept of transmission probability is given. A method to calculate the transmission probabilities of composite systems is shown. The conditions of the applicability of Oatley's additive formula<sup>1</sup> and the end-correction introduced by Steckelmacher are examined. The efficiency of the applied method is compared with published Monte Carlo data and with our own ones as well. Interpolation formulas<sup>2</sup> are presented by which correct results can be derived in such ranges where the efficiency of any method is not satisfactory. The expectable error of the formulas giving transmission probabilities for composite systems is evaluated, as well as the conditions of their applicability and the possibilities of the choice of adequate formulas for different ranges.

<sup>1</sup> J. O. Ballance, *Trans. 3rd, Int. Vac. Congress 1965*, Vol. 2, p. 85.

<sup>2</sup> L. Füstöss, *Vacuum* **20**, 279 (1970).