## Oil and Gas Plant Maintenance Team Shift Handover Report

Date: July 9, 2024

Shift: Morning

Prepared by: John Doe

Approved by: Jane Smith

### **Shift Summary and Operational Status**

#### Overview of Shift Activities:

- Conducted routine inspections of all critical equipment.
- Monitored production levels and adjusted settings for optimal performance.
- Addressed minor technical issues in pump 3 and valve 7.

### Key Operational Highlights:

- Achieved 95% equipment availability.
- Total production: 200,000 barrels.
- No major incidents reported.

#### Weather Conditions:

- Temperature: 35°C.
- Clear skies, no precipitation.

### **Equipment Status Summary:**

- Equipment operational: 95%
- Equipment under maintenance: 5% (Pump 3 and Valve 7)

#### **Production Data:**

- Total production: 200,000 barrels

- Average flow rate: 1500 barrels/hour

- Availability factor: 95%

#### **Maintenance Activities and Incidents**

- Lubrication of pumps.
- Inspection of heat exchangers and compressors.

#### **Unscheduled Maintenance Activities:**

- Repaired electrical fault in pump 3.
- Fixed hydraulic leak in valve 7.

### Pending Maintenance Tasks:

- Replace worn-out seals in compressor 2.
- Scheduled inspection for pipeline segment B.

### List of Incidents During the Shift:

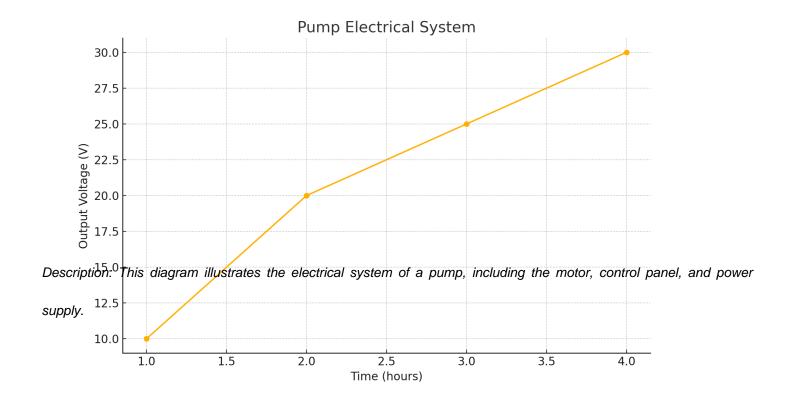
- 1. Pump 3 Electrical Fault:
- Description: Electrical fault detected in pump 3.
- Impact: Pump offline for 2 hours.
- Actions Taken: Fault repaired and pump brought back online.

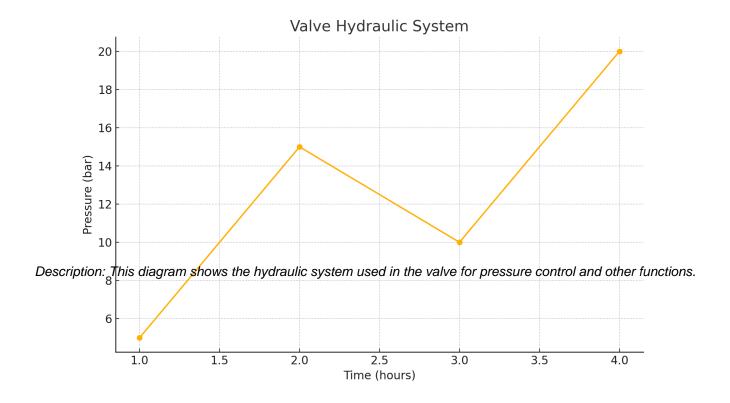
### 2. Valve 7 Hydraulic Leak:

- Description: Hydraulic leak observed in valve 7.
- Impact: Reduced efficiency.
- Actions Taken: Leak fixed, valve performance restored.

### Safety Observations:

- All safety protocols followed.
- No safety incidents reported.





## **Inventory, Communication, and Additional Notes**

Status of Critical Spares:

- Hydraulic fluid: 50 liters in stock.

- Seals: 10 in stock.

- Electrical components: Sufficient for next two weeks.
Inventory Used:
- 5 liters of hydraulic fluid for valve 7.
- 1 electrical component for pump 3.
Replenishment Required:
- Order 20 additional seals.
- Replenish hydraulic fluid stock.
Handover Notes for the Next Shift:
- Monitor pump 3 and valve 7 for performance.
- Ensure scheduled maintenance for compressor 2 is completed.
Communication with External Parties:
- No communication with external parties required.
Coordination with Other Departments:
- Maintenance department informed about pending tasks.
Additional Notes:

- Overall, the shift was smooth with minimal disruptions.

### Attachments:

- Detailed maintenance report for pump 3.
- Diagram of hydraulic system for valve 7.