

TRON Lightcycle Maintenance Manual

Model: TL-2024 | Version 3.2

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1. SAFETY PROCEDURES

■■ **WARNING: Always follow lockout/tagout procedures**
Before performing any maintenance: • Ensure ride is in maintenance mode • Verify all power sources are isolated • Test energy isolation with approved meter • Apply personal locks and tags • Notify operations of maintenance status

2. BEARING MAINTENANCE

Component	Inspection Frequency	Replacement Interval	Torque Spec
Main Drive Bearing	Daily	2000 hours	450 ft-lbs
Wheel Bearings	Weekly	1500 hours	180 ft-lbs
Guide Wheel Bearings	Monthly	3000 hours	85 ft-lbs
Tension Wheel Bearings	Weekly	2500 hours	120 ft-lbs

3. TROUBLESHOOTING GUIDE

OUTER RACE FAULT SYMPTOMS:

- Vibration frequency: $0.4 \times \text{RPM}$
- Noise increases with load
- Temperature rise in bearing housing
- Metal particles in lubricant

CORRECTIVE ACTIONS:

1. Check bearing alignment
2. Inspect for contamination
3. Verify proper lubrication
4. Replace if wear exceeds 0.002" radial clearance