





Kd = 45 kg/mm²
Active Turn= 4
End Turn = 2
Total Turn = 6
f/Turn = 0.145

Qty	87													
Туре	1													
Tolerances in um = 1/1000 mm														
Max. Deviation tolerated. Dimensional: ±50 um														
Max. Deviation tolerated. Angular:						Chg.Nr.	Change				Date	Signed		
* Sweeping attack max: 20 um \$\text{Lateral runout max: 20 um}\$				Material: Nichtr,Fed.St.Dr ∅ 0.15						Scale	Drawn	T.V.N		
										30:1	Checked	CODY		
Without * Sweeping attack max:				Type: Group						30.1				
Without \QLateral runout max: Prevailing Surface finish				Decimal Marker Spring							Approved	CODY		
Trovaling Softace III iisti														
Surface treatment - Heat treatment														
				Assembly Number: 21536/21546				ReCur	ta	10047-5				