

Assembling the calculator - IN-12 - version

Things you will need

- Assembled boards
- High voltage power supply
- Keycaps
- Nixies
- Connection Wires

ID	Qty	Wires	Mode	Comment
SWITCH	1	2	straight	
LED	1	3	straight	
KEYBOARD	1	5	straight	
DRIVER	1	6	crossed	
TOHVPSU	3	1		
HV	1	1		

Double-check the pin order and polarity of all connections before you power up the device.

- 3D printed case parts
- Additional parts

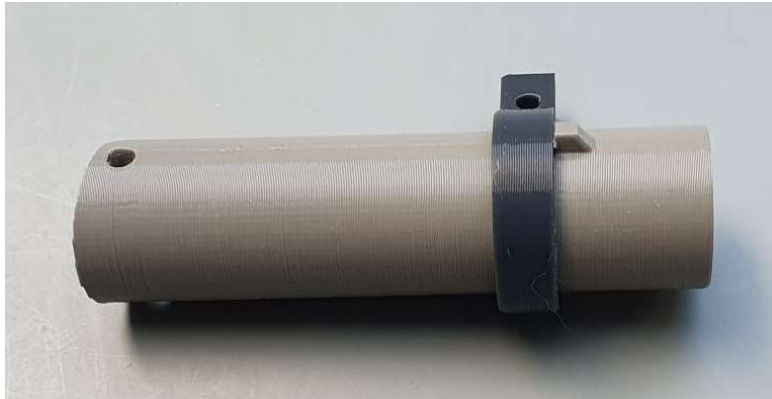
ID	Qty	Description	Comment
1	2	Standoff, 10mm, female/male	
2	18	Standoff, 10mm, M3, female/female	
3	9	Standoff, 18mm, M3, female/female	
4	12	Pan head screw, 6mm, M3	
5	17	Pan head screw, 10mm, M3	
6	31	Screw, 6mm, M3	
7	10	Screw, 8mm, M3	
8	4	Screw, 10mm, M3	
9	5	Screw, 12mm, M3	
10	3	Screw, 35mm, M3	
11	8	Square nut, M3, 5.5 x 5.5 x 1.8mm, DIN 562	
12	20	Hex nut, M3, DIN 934	
	1	Heat shrink tube	
	6	Rubber foot	



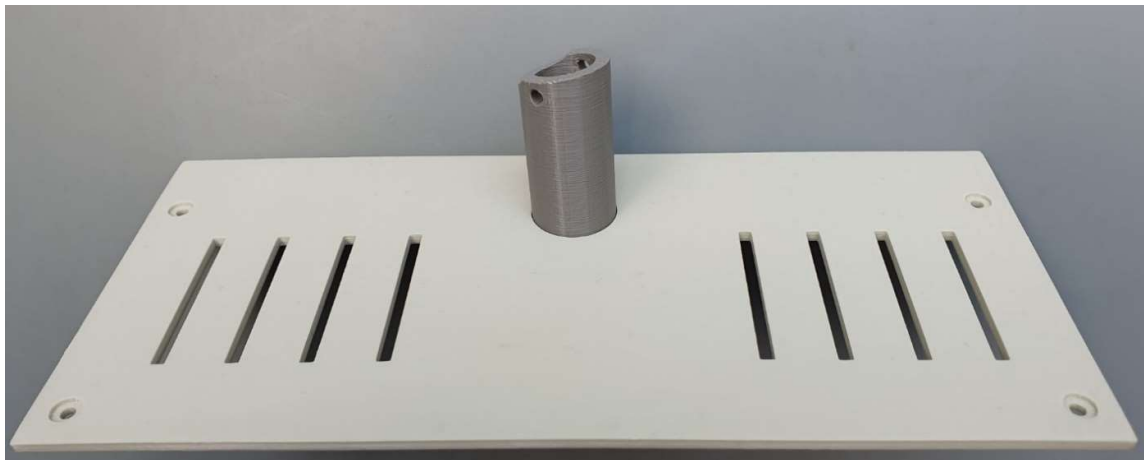
Assembly

Please don't over tighten the screws, it's PLA.

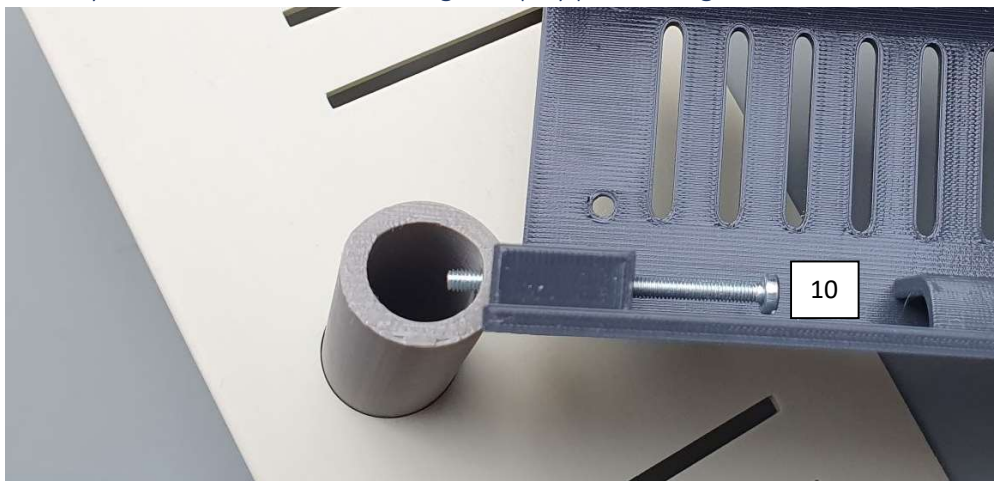
Put the bracket on the union tube



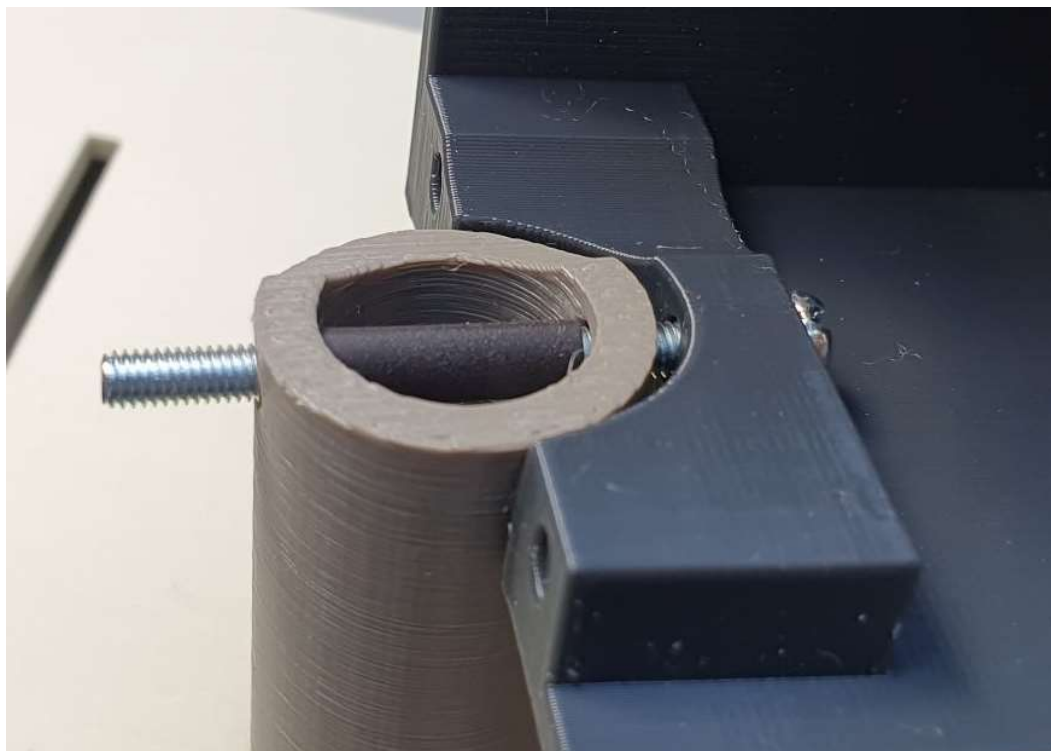
Insert the union tube through the top panel
Make sure that the top of the panel is facing up



Partially insert the screw from the right display part through the union tube



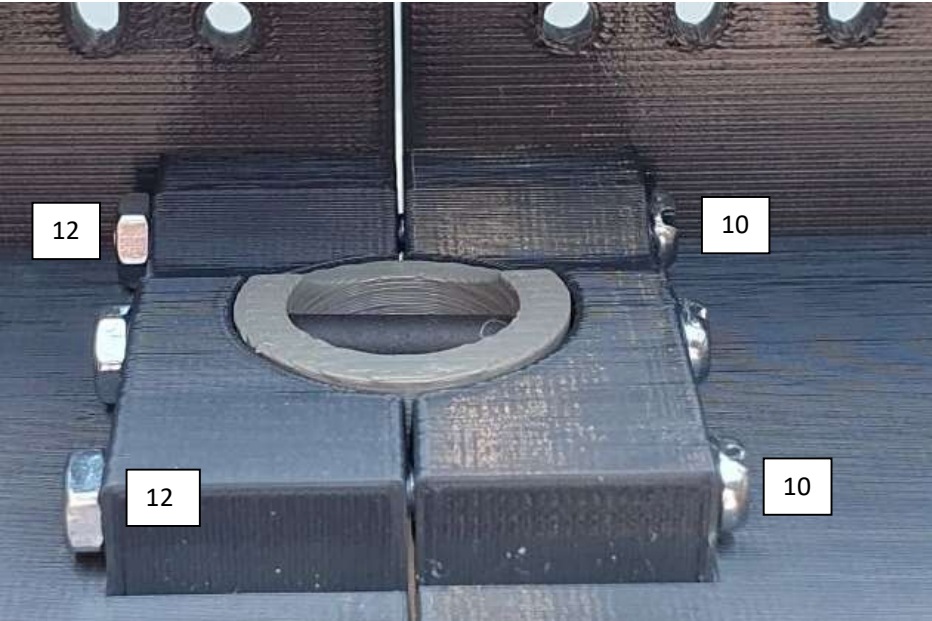
Add a piece of heat shrink tube in the middle of the union tube



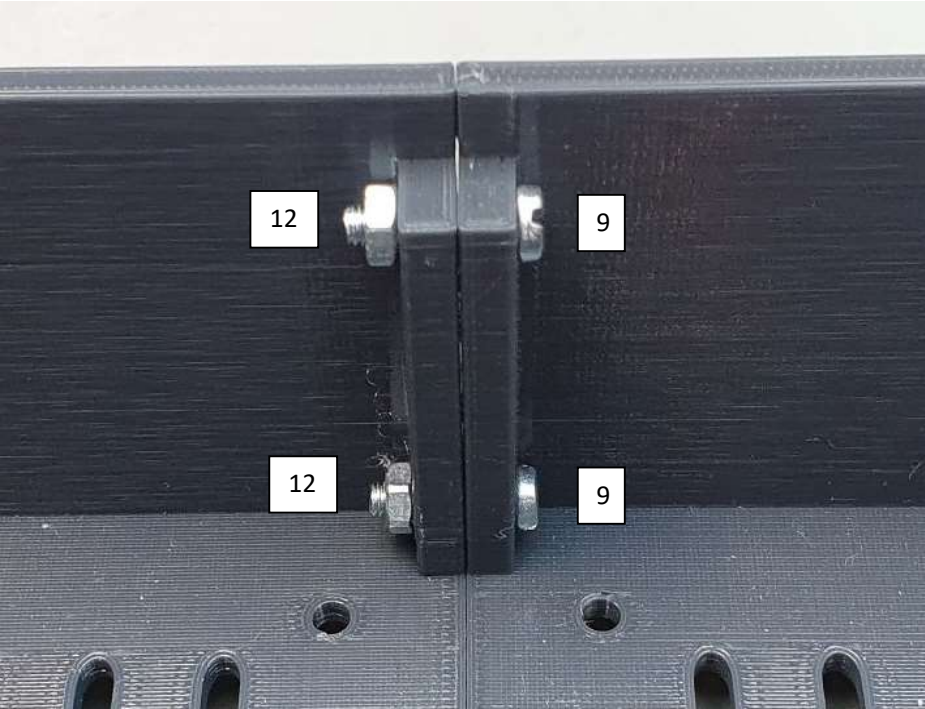
Attach the first screw



Mount the second and the third screw



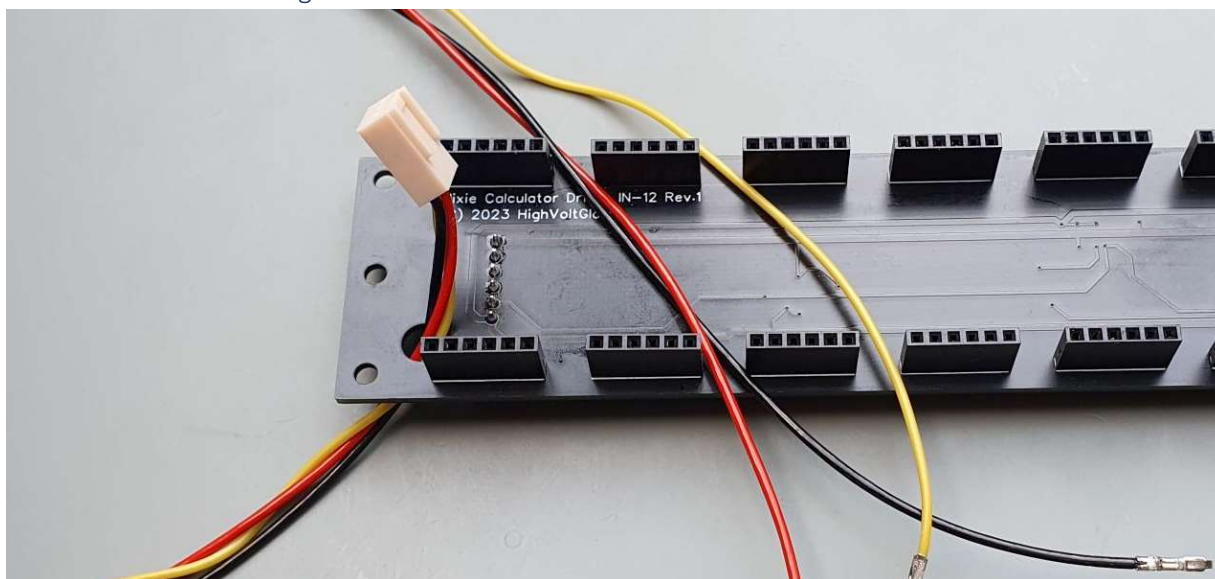
Mount the upper screws



Tighten all the screws

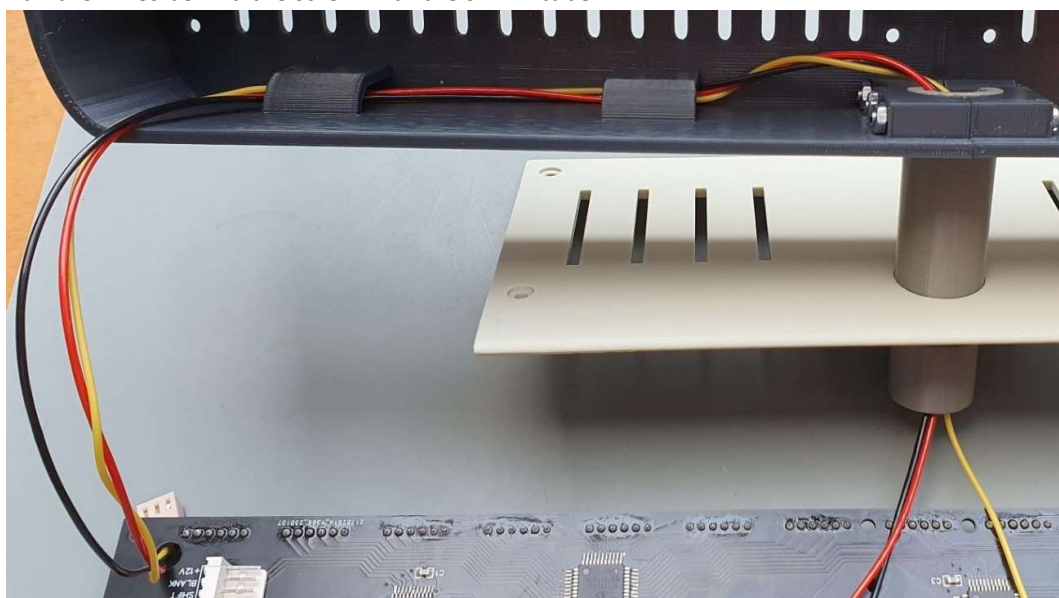


Run the LED cable through the driver board



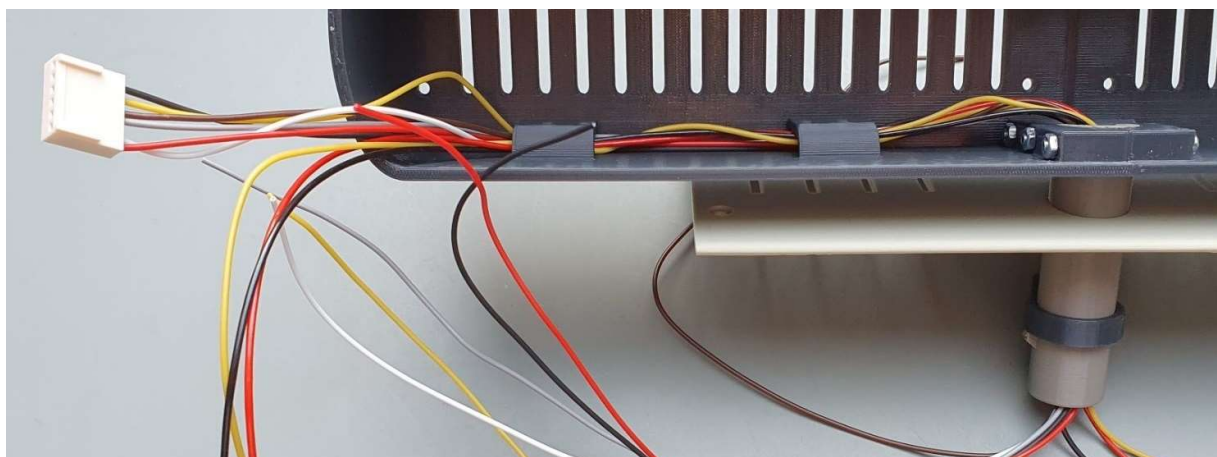
Manage the LED cable

Run the wires behind the screw with the shrink tube.



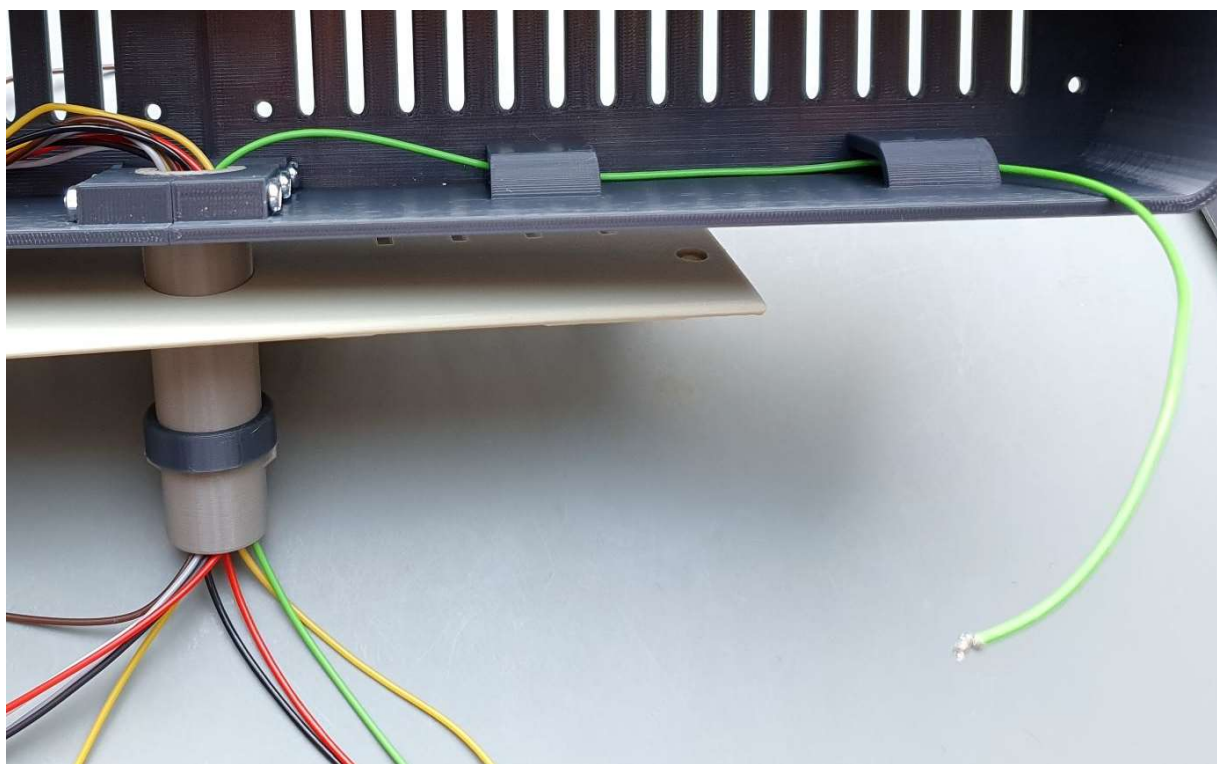
Manage the DRIVER cable

Run the wires behind the screw with the shrink tube.

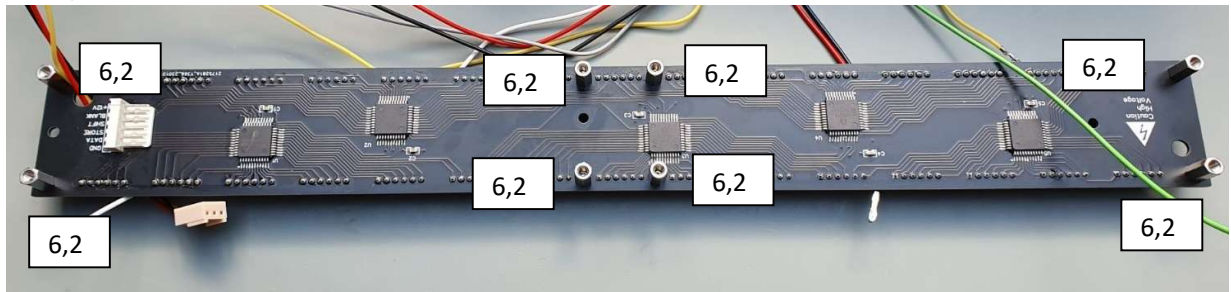


Manage the HV cable

Run the wire behind the screw with the shrink tube.



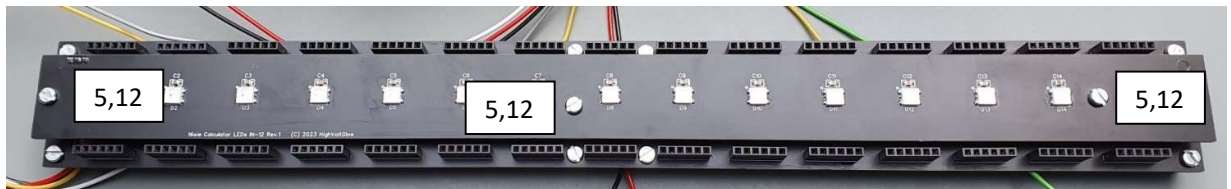
Firmly mount the standoffs on the driver board



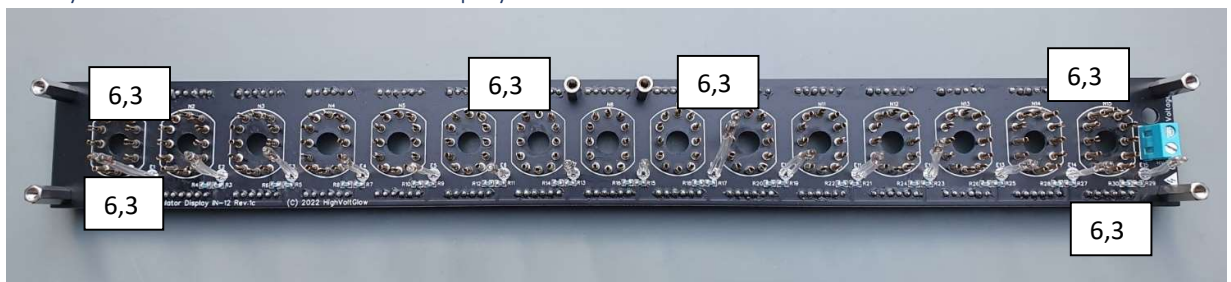
Connect the LED cable to the LED board



Mount the LED board on the driver board
Use the 3D printed spacers.



Firmly mount the standoffs on the display board



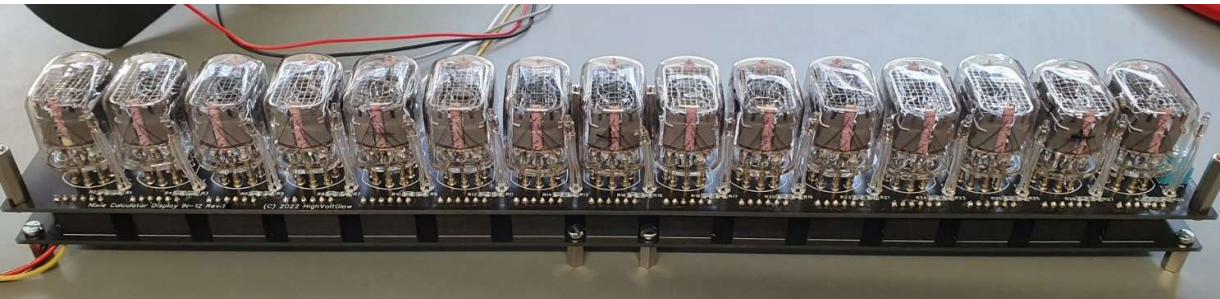
Mount the IN-15A



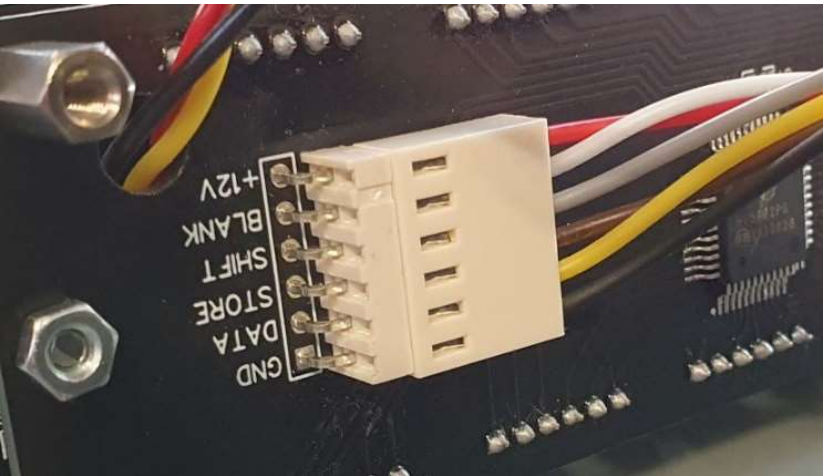
Mount the IN-12



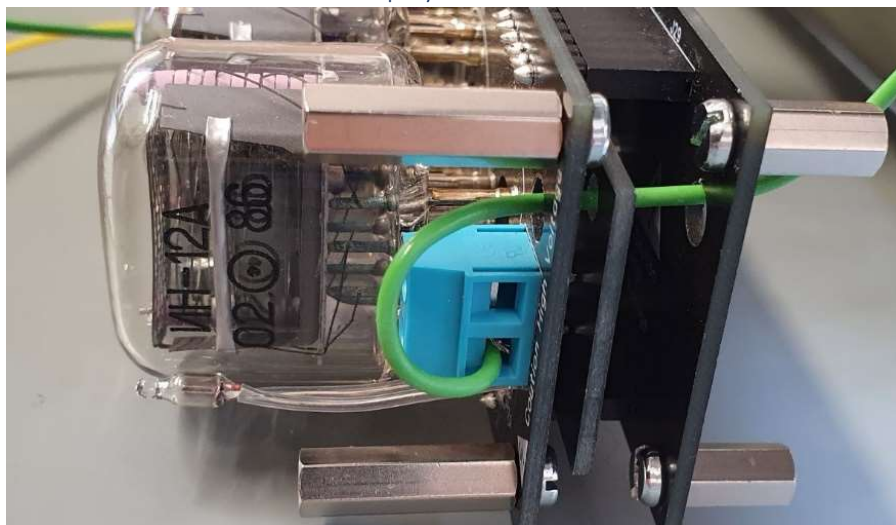
Connect the display board with the driver board



Connect the DRIVER cable

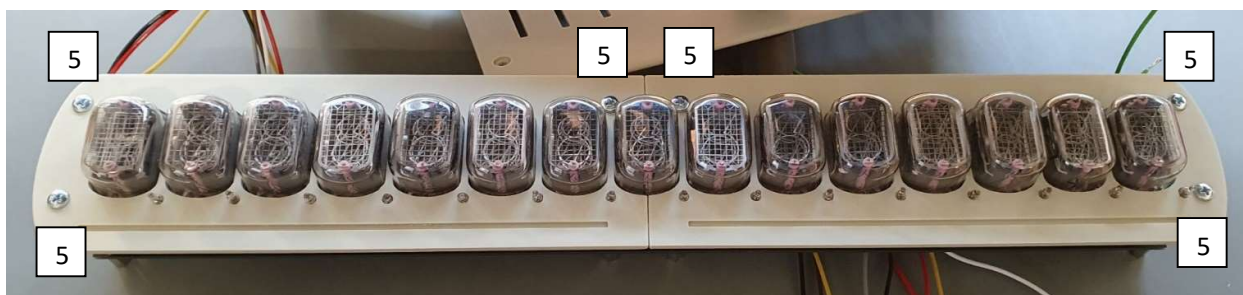


Connect the HV cable to the display board



Mount the display front panels

Make sure all the neon bulbs go halfway through the holes.

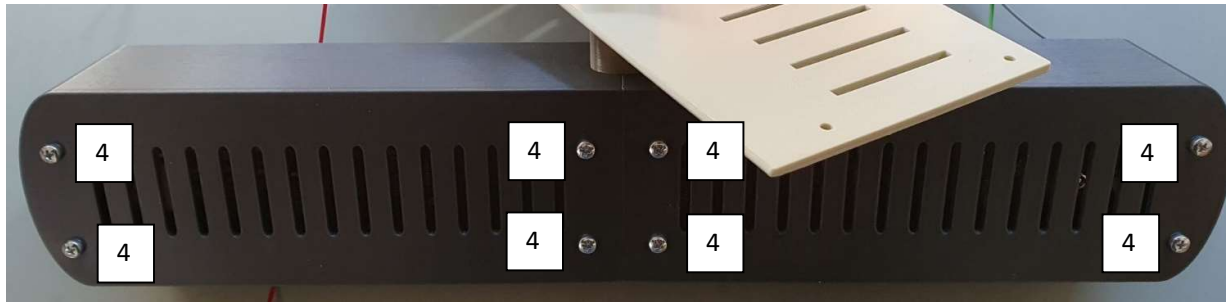


Carefully put the display block into the case

Make sure that no cables are damaged.



Secure the display block



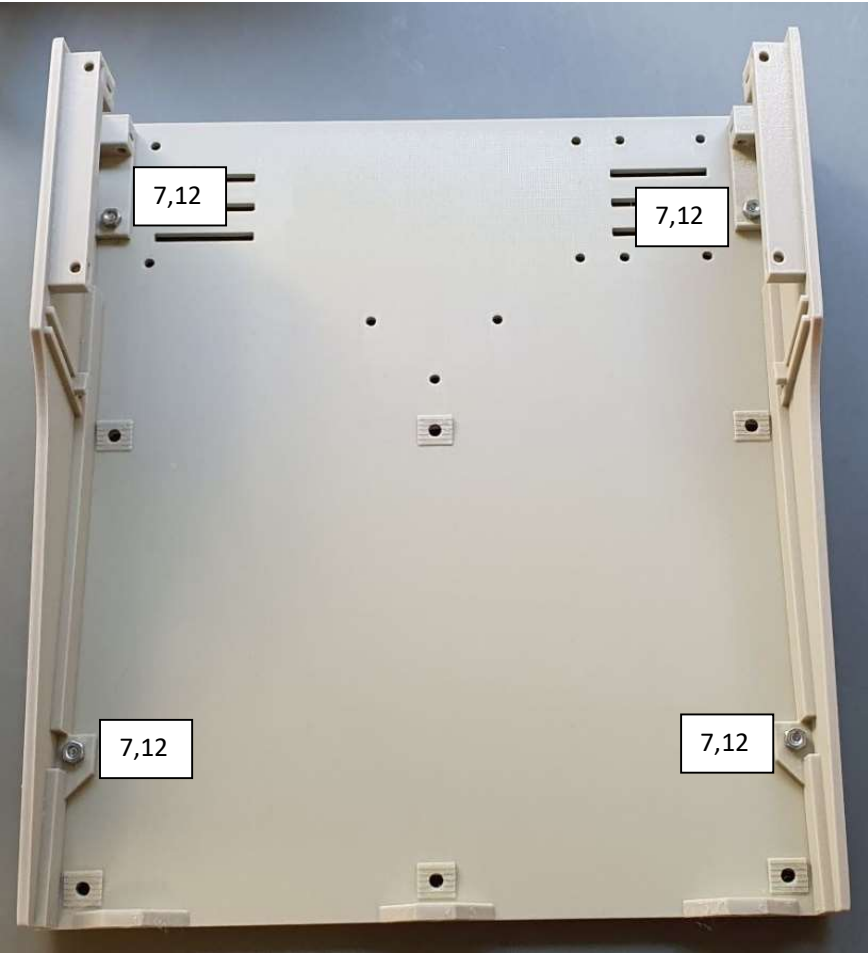
Pass the cables through the tube holder



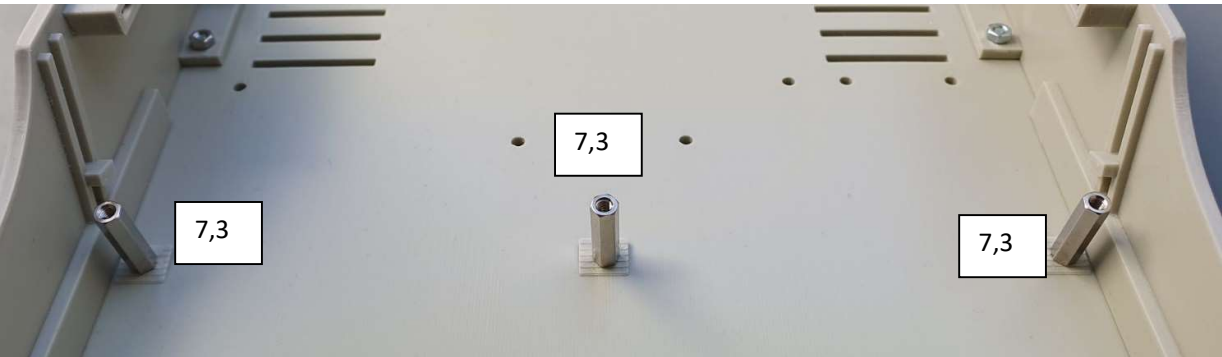
Mount the keycaps



Install the side panels



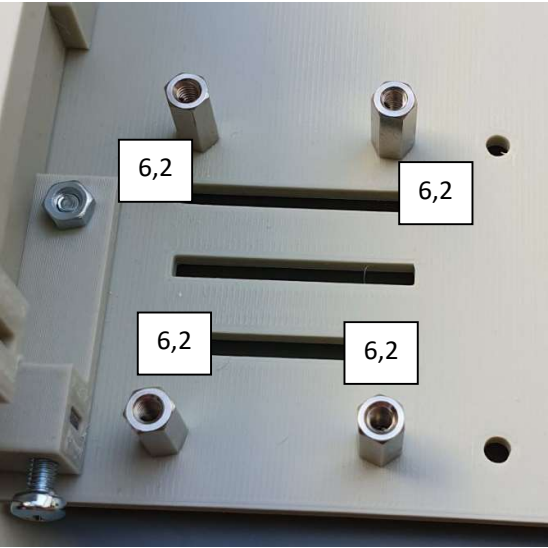
Install the keyboard standoffs



Place and secure two nuts in advanced



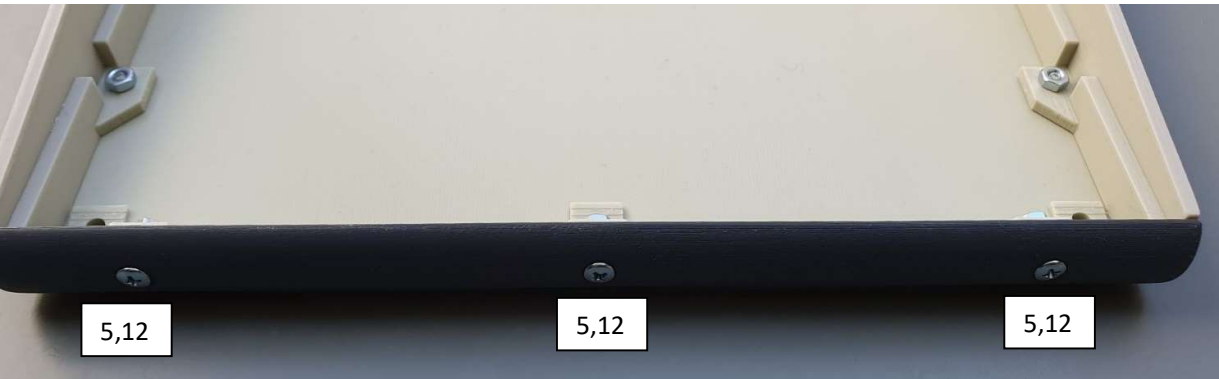
Mount the HV PSU standoffs (may not apply to your model)



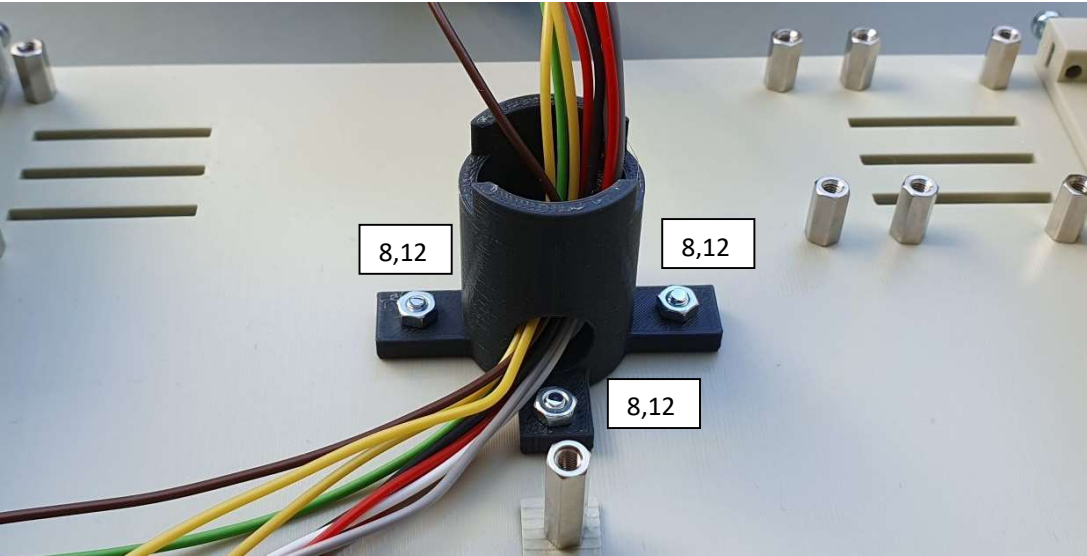
Mount the controller standoffs



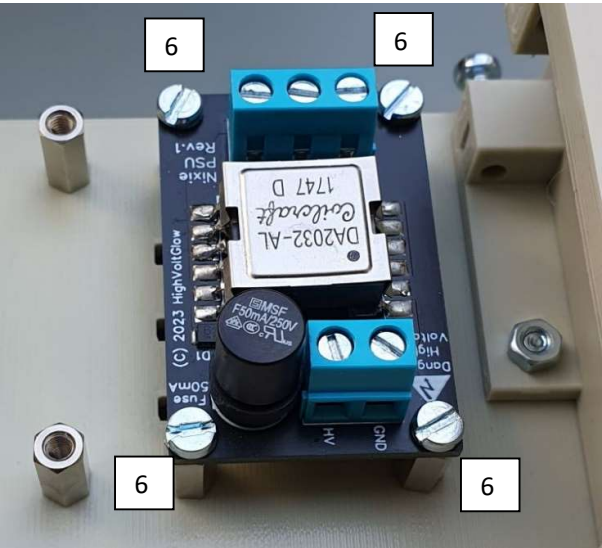
Install the front



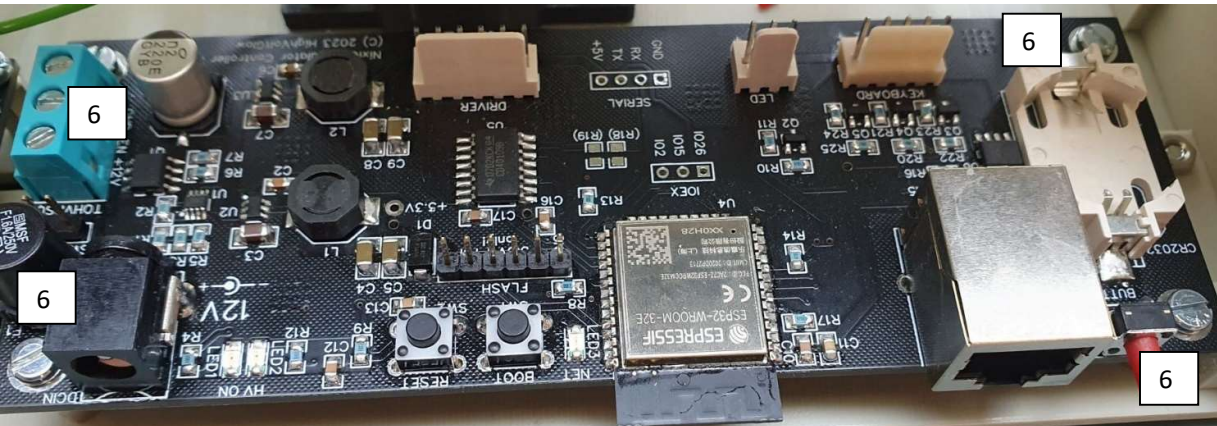
Mount the union tube holder



Install the HV PSU (could be different for your model)



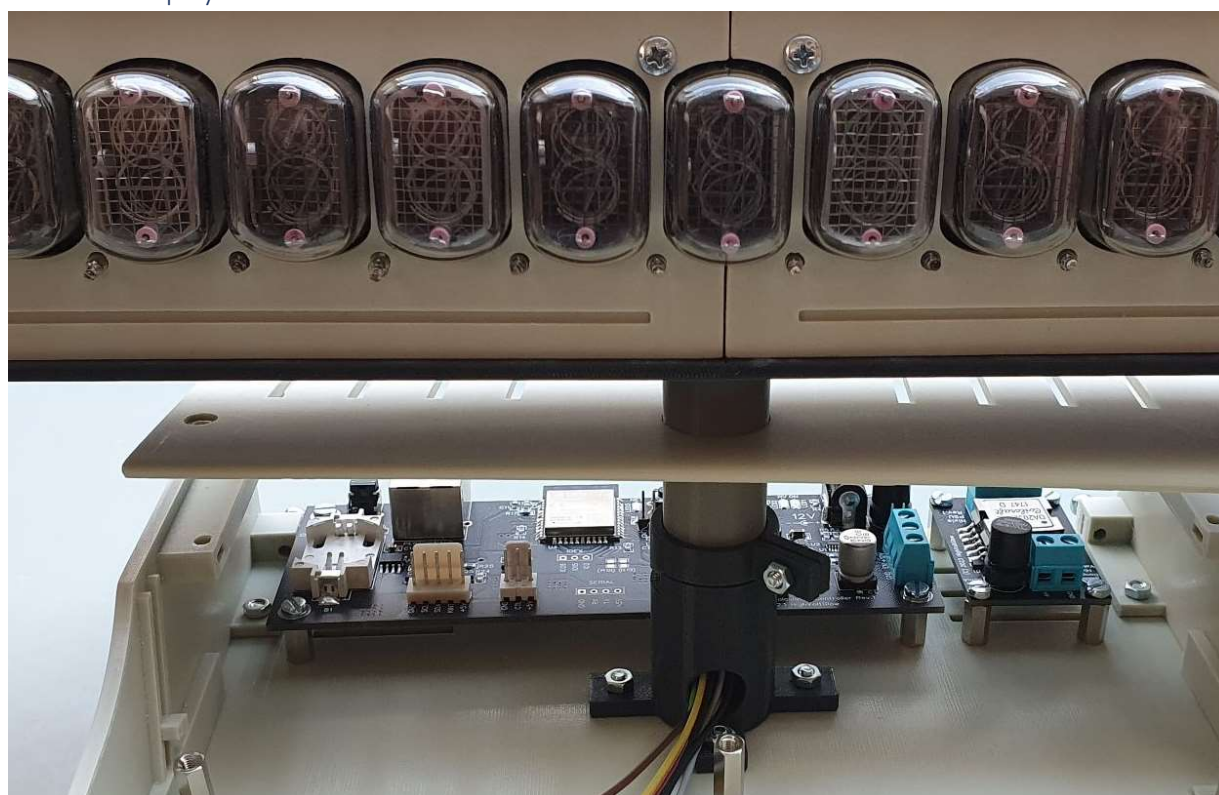
Install the controller



Mount the screw on the bracket



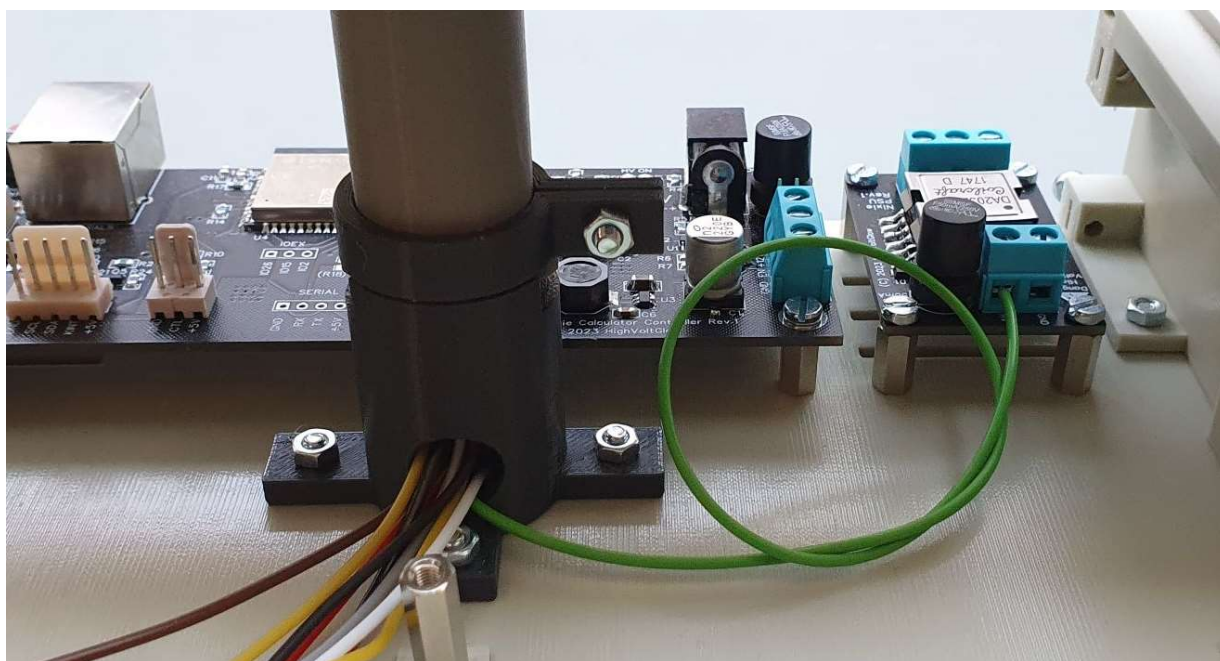
Insert the display into the tube holder



Firmly secure the bracket in position
The position must be parallel to the display.

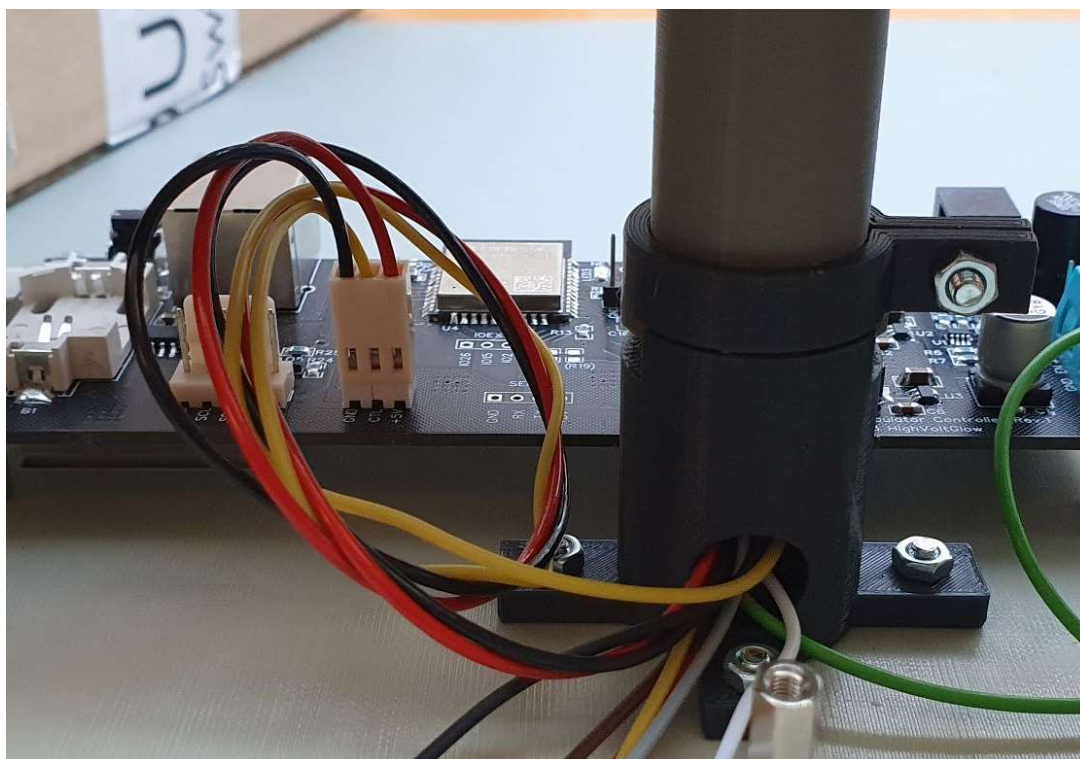


Connect the HV cable to the HV power supply (may be different for you model)
Leave some excess cable so you can still access the display if needed.



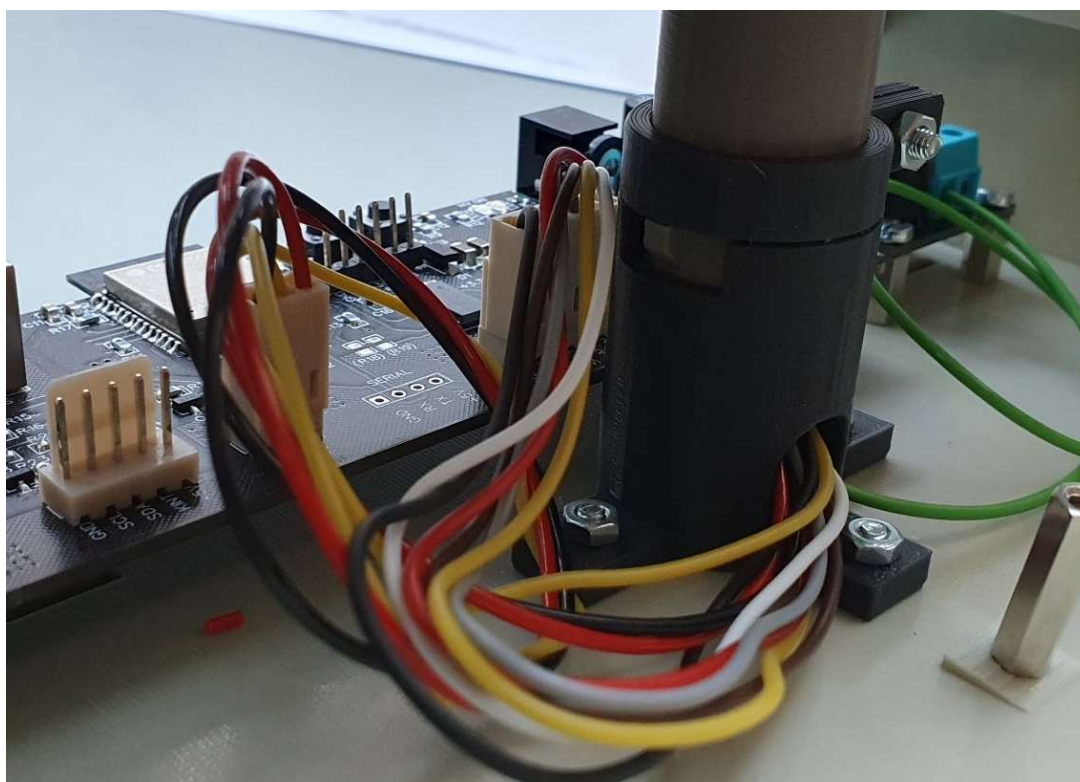
Connect the LED cable to the controller

Leave some excess cable so you can still access the display if needed.



Connect the DRIVER cable to the controller

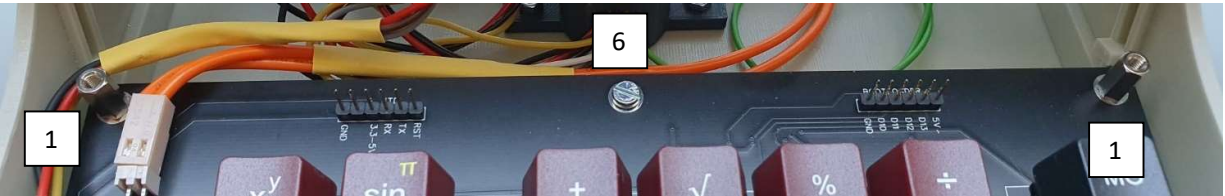
Leave some excess cable so you can still access the display if needed.



Connect the KEYBOARD and the SWITCH cables from the keyboard to the controller



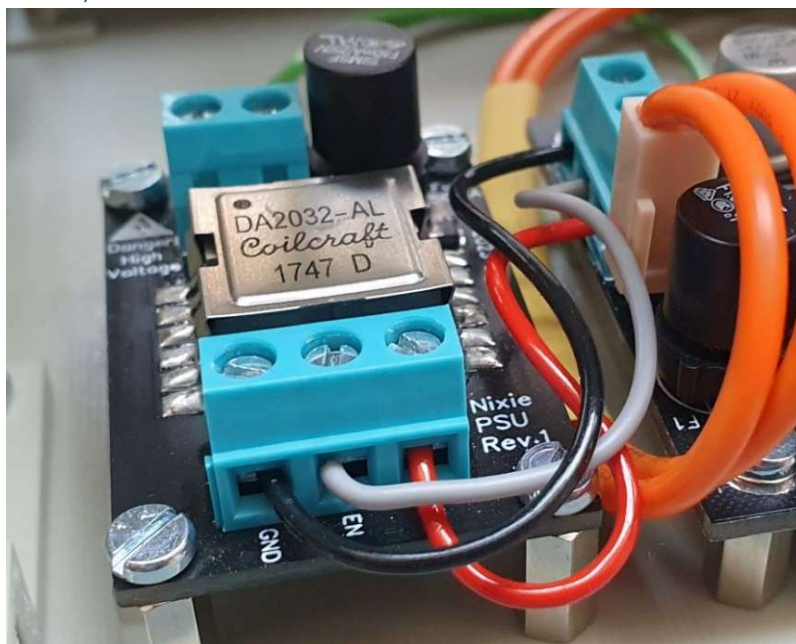
Secure the upper keyboard side



Secure the lower keyboard side



Connect +12V, EN and GND from controller to the HV power supply (could be different for your model)



Insert the front panel



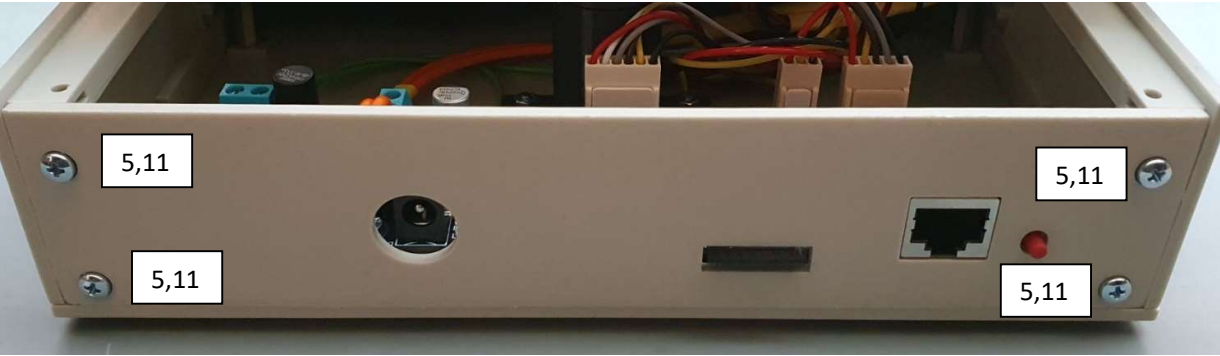
Glue the label



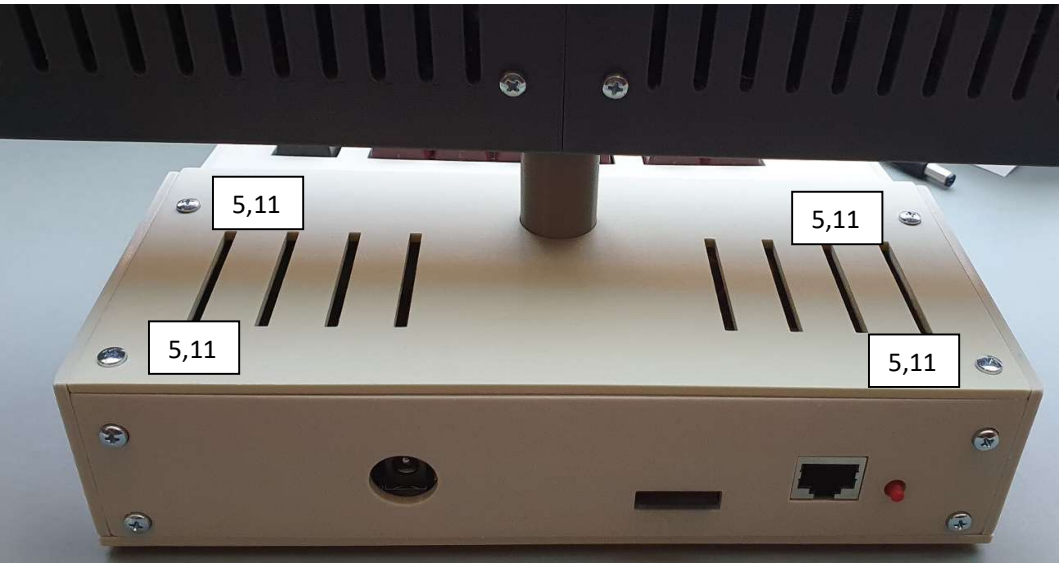
Install the keyboard shield



Install the back shield



Install the top shield



Place the rubber feet



Final adjustments

Check that everything is square and carefully tighten the screws.