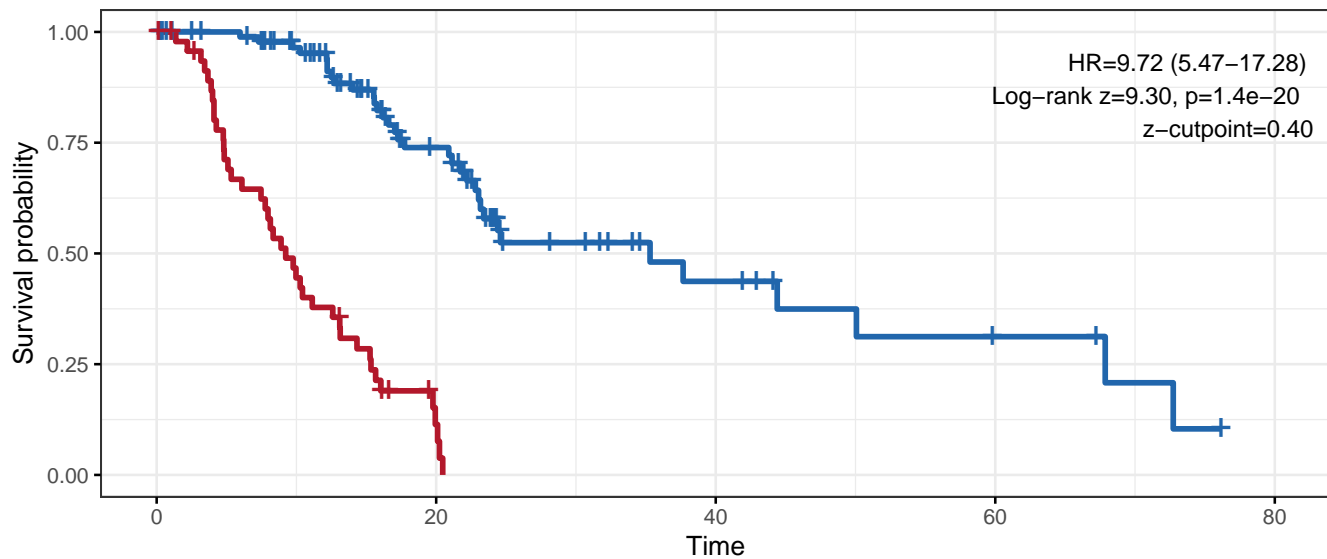Training KM Factor 2: k=2, alpha=0.18